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# STEAMSHIP COEFFICIENTS, SPEEDS AND POWERS

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# STEAMSHIP COEFFICIENTS

# SPEEDS AND POWERS

#### CONTAINING

THE DIMENSIONS AND PERFORMANCES OF VESSELS AND MANY PROGRESSIVE TRIALS OF SHIPS AND MODELS; WITH NOTES ON FROUDE'S LAW OF COMPANISON, SKIN FRICTION CORRECTION, ENGINE EFFICIENCY, THE ADMIRALTY "CONSTANT" SYSTEM OF NOTATION, TAYLOR'S METHODS, THE ADMIRALTY FORMULA, THRUST HORSE POWER, TABLES FOR WAKE VALUES, WAKE NOTATIONS REDUCED TO ONE BASIS, PROPELLER BLADE STRENGTH, PROPELLER EFFICIENCY CURVES, PITCH CORRECTION FACTORS, ETC. ETC.

FOR THE USE OF

ENGINEERS, SHIPBUILDERS, NAVAL ARCHITECTS, SUPERINTENDENTS, AND DRAUGHTSMEN

BY

# CHARLES F. A. FYFE

Member of the Institution of Engineers and Shipbuilders in Scotland; Member of the Institution of Naval Architects

SECOND EDITION

WITH 68 PLATES



### London

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# CONTENTS.

	PAGE
LIST OF PLATES	vi
LIST OF TABLES	viii
PREFACE TO THE SECOND EDITION	x
PREFACE TO THE FIRST EDITION	xii
I. Introduction—The Law of Comparison	í
II. SKIN FRICTIONAL RESISTANCE	15
III. THE LAW OF COMPARISON OR PRINCIPLE OF SIMILITUDE	36
IV. Correction for Skin Friction	61
V. THE ADMIRALTY CONSTANT	65
VI. METHODS OF PRESENTING DIMENSIONS	70
VII. APPLICATION OF TAYLOR'S CONTOURS FOR RESIDUARY	
RESISTANCE PER TON $\Delta$	99
VIII. Propellers	143
IX. MISCELLANEOUS DATA	194
INDEX	397
Salar and the offi	.(1)
170103	

470193

# LIST OF PLATES.

1. Coefficient of Fluid Friction.

2. Skin Friction Constants.

3.)

4. Skin Friction Correction.

6.

7. Dimensions, Length, Stern and Bow Forms.

8. Midship Sections.
9. Profiles of Liners.

 Curve of Areas and Midship Section of Taylor's Standard Series, and Taylor's and Froude's Lengths compared.

11. Percentage of Parallel Body.

Block Coefficients and Midship Section Coefficients of Actual Ships.
 Block Coefficient and Prismatic Coefficient Appropriate to Speed

at Sea.

14.
15. Block Coefficients appropriate to Service Speed in Knots for Ships
16. of all Lengths.

17.

- Sadler's Curves of Sectional Areas illustrating the Effect of Differences of Longitudinal Distribution of Displacement.
- 19. E.H.P. of Naked Model of Passenger Liner H-1. 20. E.H.P. of Naked Model of Passenger Liner H-2.

21. E.H.P. of 100-ft. Models of Various Forms.

22. E.H.P. of 100-ft. Models of Various Ships.

23. E.H.P., I.H.P., and Skin H.P. of "Yorktown."

24. Performances of Japanese Liners.

25. Trial Results of Twin-screw Intermediate Liner.
26. I.H.P. and Revs. of T.S.S. "Osterley."
27. Revs. and Mean Pressure, T.S.S. "Osterlev."

28. Deep-water and Shallow-water E. H. P. of Popper's Boat "A."

29. Denny's Deep-water and Shallow-water E. H. P. Curves for Torpedoboat Destroyers.

30. Engine Efficiency and Propulsive Efficiency of "Manning," "Argus," etc.

31. Propulsive Efficiency Curves of "Ceram," "Colorado," "Lepanto," etc.

- 32. Components of I.H.P., U.S.S. "Manning."
- 33. 34. Curves of Admiralty Coefficient for Various Ships.
- 35. Dr Caird's Trial Analysis of "Argus."
- 36. Mean Pressure referred to L.P. Cylinder.
- Efficiencies and Consumption for Various Types described by Messrs MacLaren and Welsh, Inst. Engineers and Shipbuilders, Scot., 1914-15.
- 38. Approximate (O) Values for Full Cargo Vessels, from Mr Baker's Models.
- 39. Service Values of  $\frac{\Delta^{\frac{3}{4}}V^3}{I.H.P.}$
- Curves for Determination of Engine Efficiency and D.H.P., adapted from Messrs MacLaren and Welsh's fig. 13.
- 41. Width Ratios of Froude's Elliptical Blades.
- 42. Taylor's Blade and Elliptical Blade, Mean Width Ratios.
- 43. Ratio of Projected Area to Expanded Area.
- Ratio of Effective Pitch to Nominal Pitch for Taylor's 3-bladed Propellers.
- Contours of Froude's Elliptical Blade, Taylor's Blade, and Froude's Wide-tip Blade.
- 46. Actual Blade-thickness Fraction.
  47. Modulus of Section of Blade Root.
- 48. Graphical Determination of Virtual Face Pitch for Propellers in which the Pitch increases from Root to Tip.
- 49. Propeller Efficiency, R. E. Froude, 1908.
- 51. Efficiency Correction, 3 and 4 Blades.
  - . "B" Values for Elliptical Blades.
- 53. "B" Values for Taylor's Blade and Froude's Wide-tip Blade.
- 55. Curves of Mr R. E. Froude's CA Constant.
- 59. Curves of Mr R. E. Froude's Co-Constant.
- 62. J 63. Propeller Efficiency with Different Revs. per Minute.
- 64. S.H.P. with Different Revs. per Minute, for 340-ft. Cargo Ship.
- 65. Wake Fraction, Taylor.66. Wake Fraction, Luke.

57. . 58.

61.

- 67. Values of Mr R. E. Froude's "a" = Constant  $\times p(p+21)$ .
- 68. Conversion Factors for Effective Pitch, Tobin's Diagram modified.

# LIST OF TABLES.

14	DLIE		LAGE
	I.	Surface Friction of Paraffin Models in Fresh Water .	17
	II.	Skin Frictional Resistance Constants for Paraffin Models	
		in Fresh Water	18
II	I., IV.	For Surface Friction of Models in Fresh Water	19
		For Surface Friction of Ships in Salt Water	23
	VI.	Surface Friction Constants for Ships in Salt Water of	
		1.026 Density	24
	VII.	Frictional Constants for Ships in Salt Water, based	
		upon Tideman's Experiments	26
	VIII.	Skin Frictional Resistance in Lbs. per 1000 Square Feet	
		of Wetted Surface for Various Lengths of Ships at	
		Different Speeds	27
	IX.	Skin Horse-Power per 1000 Square Feet of Wetted	
		Surface for Various Lengths of Ships at Different	
		Speeds (from Curves)	30
	X.	Comparison of Skin Horse-Power of Various Ships from	
		Froude's and Tideman's Constants for Salt Water .	33
	XI.	Ratio of Actual and Calculated Skin Resistance for	
		Various Ships	34
	XII.	Multipliers used in applying the Law of Comparison	
		and converting to 100-ft. Models	37
	XIII.	Multipliers used in applying the Law of Comparison .	38
		Dimensions of some Experimental Tanks	47
	XV.	Block Coefficients of Various Types of Merchant Ships .	69
		Values of O for Various Lengths	78
	XVII.	Multipliers for Mr R. E. Froude's Skin Friction	
		Coefficients	79
X		Powers of the Speed for Ships in Salt Water	81
	XIX.	Values of $\frac{V}{\sqrt{L}}$ (Hillhouse)	90
		$\sqrt{ ext{L}}$	
	· XX.	Admiralty Coefficient for Various Lengths of Ships on	
		Trial (Hillhouse)	93
	XXI.	Fineness appropriate to Speed on Service under Average	
		good Conditions	94
. 1	XXII.	Ratio of Froude's Length b.p. to Taylor's Length	101
2	XXIII.	Mr Taylor's Optimum Length of Middle Body and	
		Residuary Resistance corresponding	106

$List\ of\ Tables$	ix
TABLE	PAGE
XXIV. Effect of Length of Parallel Body on Resistance, with various Curved Ends	113
Ratios	117
XXVI. Sixth Roots of Numbers	136
XXVII. Wake and Thrust Deduction	149
XXVIII. For Use with M'Dermott's Formula for Wake .	157
XXIX. Wake Fraction for Calculations (from Curves)	158
XXX. Values of $x$ and $y$ for various Slip Ratios	167
XXXI. Values of Effective Face-Pitch Ratios for various	
Disc-Area Ratios	167
XXXII. "B" Values for Salt Water	176
XXXIII. Values of "a" for Taylor's Three-bladed Propeller	
in Salt Water	176
Propeller in Salt Water	177
XXXV. Details of Propellers for Small Steamers	181
XXXVI. Fuel Economy of Large-Capacity Ships	215
XXXVII. List of 100-ft. Models for which the E.H.P. Curve	
is given · · · · · · · · · · · · · · · · · · ·	218
XXXVIII. List of Vessels for which the Slope of the I.H.P.	
Curve has been measured	220
XXXIX. List of 100-ft. Models for which the Slope of the	
I.H.P. Curve has been measured	223
XL. List of 100-ft. Models for which the E.H.P. Curve	
is given	227
XLI. Wake Fraction w (adapted from Mr Luke's Curves)	264
XLII. Amount to be added to the Efficiency from Curve	
when the Area Ratio is less than '45	268 - 9

XLIII. Amount to be subtracted from the Efficiency from
Curve when the Area Ratio exceeds '45 . . . . 268-9
XLIV. e<sub>1</sub>, or Mechanical Efficiency of Main Engines at Full

 $\begin{array}{c} 277 \\ 288 \end{array}$ 

Power . . . . . XLV. Two-thirds Powers of Numbers

# PREFACE TO THE SECOND EDITION.

The best course open to the author in preparing a second edition was to rewrite the work completely.

In this edition he has almost discarded the method used in the first edition of reducing ships to 100-ft. models, and has adopted the more usual methods of presenting dimensions, proportions, and results of tests. Rear-Admiral Taylor and Professor Sadler give residuary resistance in lbs. per ton of displacement, while Mr Froude and Mr Baker employ the "Constant System of Notation" devised by Mr R. E. Froude, and used at the British Admiralty Experiment Tank Works and at the National Physical Laboratory Tank at Teddington.

Although the classic work of Mr R. E. Froude holds as a sound basis for the whole subject, yet until the results of tests of a sufficiently wide range of typical merchant-ship forms using his notation have been published, it has been found convenient at the present stage to use Taylor's residuary resistance per ton of displacement on a base of speed-length ratio, or E.H.P. upon a base of speed in knots, with tables for skin h.p.—the latter a necessary provision from the fact that merchant-ship forms often lie outside of the limits of Mr Taylor's curves for skin friction.

Recent model experiments have had a marked effect upon the design of ship forms, especially with regard to the longitudinal distribution of displacement.

The different notations for wake have been brought into line before tabulating values.

The importance of wind resistance has been emphasised, and an approximate method of calculation has been embodied.

The resistance of underwater appendages as a percentage of the total resistance has been included.

The author desires to acknowledge assistance kindly given by The Booth Steamship Company, Mr Geo. M. Welsh, Professor T. B. Abell, Mr A. T. Wall, and the help afforded by various books and other sources of information referred to in the text.

LIVERPOOL, January 1920.

# PREFACE TO THE FIRST EDITION.

In the following pages an attempt has been made to illustrate some of the practical uses of Froude's Law of Comparison. The data collected has been taken principally from the papers of some of the most eminent naval architects who have contributed towards the improvement of sound methods of comparing steamship performances. A few imaginary unnamed vessels have been included, derived in order to avoid using private trial data, and for the purpose of completing the lists of types. Where these occur, the word "actual" may be taken to mean "full sized."

The importance of considering the ratio of beam to length, in all questions of fineness appropriate to speed, has been emphasised throughout. The relations indicated in Plates 14 and 15 may

be modified by a proper adjustment of this factor.

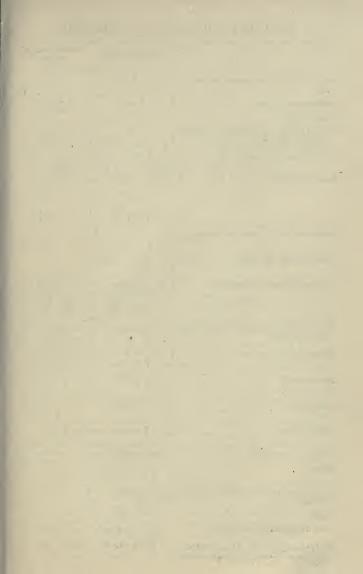
Plates 17 to 29 may be called "Rate Curves." The value of an ordinate of any of these curves, corrected for friction by Plates 8 to 11, and multiplied by l<sup>3-5</sup> from Table III, gives the power of any vessel for the corresponding speed. The result may be checked by the curves of Admiralty constant on Plates 4, 5, and 6, two-thirds powers of displacements up to 61 000 being given in Table IV.

Tables VII and VIII give skin friction horse-power and resistance for ships up to 700 ft. long at speeds up to 32 knots, and the explanatory matter generally deals with points omitted in

other books.

Though aware of the shortcomings of the book, the author ventures to hope that it will be useful to practical men.

LIVERPOOL, 1907.



# NOTATION FOR LAW OF COMPARISON.

	Full-sized ship.	Smaller ship or
	run-sizen sinp.	model.
Length, breadth, and mean draught in feet	L, В, Н	l, b, h
Displacement in tons	D or A	d or 8
Speed in knots	v	v
Resistance following Froude's Law (i.e. residuary resistance)	R	r
Ratio of linear dimensions $\frac{\mathbf{L}}{l} = \lambda$	$L = \lambda l$	$b = \frac{\mathrm{B}}{\lambda}$ $l = \frac{\mathrm{L}}{\lambda}$
Ratio of speeds	$V = v \sqrt{\lambda}$	$v = \frac{V}{\sqrt{\lambda}}$
	$\frac{V}{v} = \sqrt{\lambda}$	
	v	$v = \frac{V}{\left(\frac{\Delta}{\delta}\right)^{\frac{1}{6}}}$
	$V = v \left(\frac{\Delta}{\delta}\right)^{\frac{1}{6}}$	(8)
Resistance per ton of displacement .	$\frac{\mathrm{R}}{\Delta} = \frac{r}{\delta}$	$\frac{r}{\delta}$
Ratio of displacements	$\frac{\Delta}{\delta} \left(\frac{L}{l}\right)^3 = \lambda^3$	$\frac{\Delta}{\lambda^3}$
Ratio of residuary resistances	$\mathrm{R} = \left(rac{\mathrm{L}}{7} ight)^3 r = \lambda^3 r$	$r = \frac{R}{\lambda^3}$
	$\lambda = \left(\frac{\mathrm{D}}{d}\right)^{\frac{1}{6}}$	$\frac{\mathrm{R}}{r} = \frac{\mathrm{D}}{d} = \frac{\Delta}{\delta}$
Piston speed of engine or peripheral speed turbines	$S = 8 \sqrt{\lambda}$	$s = \frac{S}{\sqrt{\lambda}}$
Revolutions per minute	$R = \frac{r}{\sqrt{\lambda}}$	$r = R \sqrt{\lambda}$
Piston areas	$A = a\lambda^2$	$a = \frac{A}{\lambda^2}$
Piston load	$W = w\lambda^3$	$w = \frac{W}{\lambda^3}$
Steam pressure	$\mathbf{P} = \lambda p$	$p = \frac{\mathbf{P}}{\lambda}$
Effective horse-power	$EHP = ehp\lambda^{3.5}$	ehp
Torque	$T = t\lambda^{3\cdot5} \div \frac{1}{\lambda^{\frac{1}{2}}}$	t
Pressure of water in which propeller works	$P = \lambda p$	p
Thrust	$T = t\lambda^3$	
Residuary effective horse-power	$EHP_r = ehp_r\lambda^3$	ehp <sub>r</sub>
Wetted surface $= \mathbb{C} \sqrt{\Delta L}$ (where C is a coefficient based on shape, proportions, etc. See Taylor).	$WS = ws \times \lambda^{a}$	108

# STEAMSHIP COEFFICIENTS, SPEEDS AND POWERS.

CHAPTER I.

Introduction.

# THE LAW OF COMPARISON.

THE object of this publication is to provide shipbuilders and shipowners with a collection of actual results, and a proper method of comparing them, for reference when determining the power necessary to propel a proposed ship at a certain speed, and the fineness of form appropriate to that speed. The method of comparison is simply that of Froude, to whom the fundamental principles of the subject of marine propulsion are largely due. Instead of making an estimate of power founded upon calculation independent of experience, as is possible in mechanical engineering, practical estimators work from a store of data of previous steamship performances. The vessels selected for comparison with the proposed ship must be as far as possible "similar," having "similar speeds." By similar we mean that they have the same ratios of beam to length, and of draught to length, and the same coefficients of fineness. If we have two ships whose linear dimensions are similar, having equal block coefficients, their displacements are in the ratio of the cubes of their respective lengths. By "similar speeds" we mean speeds proportional to the square roots of the lengths of the vessels.

The data consist of progressive speed and power curves obtained from well-conducted progressive trials on the measured mile or in the open sea, at the normal draught and trim, or curves deduced from experimental tank trials of a model of the proposed vessel. From such curves the power at the "similar speed" may be obtained by inspection, and data in this form are

much better than a collection of isolated results of trials at about full speed, with which, although each may be an accurate statement of the power at some stated speed, the speed or speed-lengthratio may not be the one we want. However, by the aid of some proper method of comparison, which will enable us to turn all results to useful account, we may make a fairly correct estimate of the power for our proposed steamer even from the latter.

The Law of Comparison has already been partly stated above. It is sometimes described as the Theory of Mechanical Similitude,

or Froude's extended Law of Comparison.

The principle of similitude, first enunciated by Sir Isaac Newton, and proved last century by French mathematicians, M. Reech and others, will be found deduced mathematically by Rear-Admiral D. W. Taylor, U.S.N., in his Speed and Power of Ships, the book which contains the well-known and widely used curves of residuary resistance per ton of displacement.

The corresponding speeds for similar ships are speeds pro-

portional to the square roots of their linear dimensions.

The corresponding displacements of similar ships are displace-

ments proportional to the cubes of their linear dimensions.

The corresponding residuary resistances for similar ships at similar speeds are resistances proportional to the cubes of their linear dimensions.

The corresponding horse-powers required to overcome the residuary resistances for similar ships at similar speeds are powers proportional to the 3.5 powers of their linear dimensions.

The corresponding wetted surfaces and immersed midship areas of similar ships are proportional to the squares of their linear

dimensions.

The Law of Comparison strictly applies to resistances other than frictional.

If the linear dimensions of an actual ship be l times the dimensions of a model (i.e. if the length of the ship be l times the length of the other ship or model), and the residuary resistances of the model at speeds  $V_1$ ,  $V_2$ ,  $V_3$ , etc., are  $R_1$ ,  $R_2$ ,  $R_3$ , etc., and the residuary horse-powers of the model at those speeds are h.p.1, h.p.2, h.p.2, then at the corresponding speeds of the ship  $V_1 
ewline V_1 
ewline V_2 
ewline V_3 
ewline V_3 
ewline V_4 
ewline V_5 
ewline V_6 
ewline V_6 
ewline V_7 
ewline V_7$ 

A large part of the resistance of a ship or model in moving through the water, when either submerged or on the surface, consists of skin frictional resistance—about half to seven-eighths of the total resistance according to whether the speed-length-ratio or speed is high or low, as will be seen by the analyses of trials later in the book. The remainder of the resistance is called the residuary resistance in the case of a model. Nearly all of the residuary resistance is wave-making resistance, but eddy-making very frequently accounts for about 8 per cent. of the total resistance of a ship or model. A full-sized ship encounters air or wind resistance, which, in the table on p. 5, we have included under the heading Residuary Resistance.

under the heading Residuary Resistance.

By the term "resistance" we mean the pull on the tow-rope registered by means of a properly arranged dynamometer, when towing a ship or model through still water. A sure method of determining the resistance of any ship is to tow her through still water from a long outrigged boom, at various speeds, and note the resistances.\* The resistances of a ship towed at various speeds may also be inferred from trials of a small model of the ship in a tank in the light of Froude's method of proportioning the skin

friction of the model to that of the ship.

Let R = the resistance of the ship in lbs. at any given speed.

E.H.P. = effective horse-power. This usually refers to the
E.H.P. (naked), i.e. of the naked hull without
bilge keels, bossings, and air resistance.

V = the speed of the ship in knots.

Then

or

$$R = \frac{E.H.P. \times 33\ 000}{Speed\ in\ feet\ per\ minute}$$
 
$$R = \frac{E.H.P. \times 33\ 000}{V \times 101 \cdot 33}$$
 
$$R = \frac{E.H.P. \times 60 \times 33\ 000}{V \times 6080}$$
 
$$R = \frac{E.H.P. \times 325 \cdot 66}{V}$$
 
$$R = \frac{E.H.P. \times 325 \cdot 66}{V \times 1003\ 070\ 7}$$

E.H.P. is the equivalent of resistance. It is the horse-power expended in overcoming the net resistance of the vessel.

<sup>\*</sup> See Mr A. T. Wall's paper, Transactions Liverpool Engineering Society, 1917, on "The Need for Research Work on the Propulsion of Ships."

# 4 Steamship Coefficients, Speeds and Powers

E.H.P. =  $\frac{\text{Resistance in lb.} \times \text{speed of ship in feet per min.}}{33\,000}$ 

or

E.H.P. =  $\frac{\text{Resistance in lb.} \times \text{speed in knots} \times 6080}{60 \times 33000}$ 

or

E.H.P. = Resistance in lb. x speed in knots x 0.003 07.

Though towing trials and tank experiments of models of old steamers had no other use than to show these ratios of  $\frac{E.H.P.}{I.H.P.}$ , they would be valuable for enabling us to predict the speed of any given steamer, attainable by a given I.H.P. On Plates 1, 2, 3 will be found curves of this ratio  $\frac{E.H.P.}{I.H.P.}$ , or propulsive

efficiency, or propulsive coefficient as it is sometimes called.

The propulsive efficiency is the product of three efficiencies, viz. (a) the engine efficiency, (b) the propeller efficiency, and (c) the hull efficiency. While the numerator is naked resistance, the denominator includes engine and propeller losses, and losses

due to the interaction of hull and propeller.

An idea of engine efficiency can be got from ratios of Brake Horse-power to Indicated Horse-power in smaller engines, or from torsion meter measurements applied to turbine shafts, the ratio of the shaft horse-power to the I.H.P. being the engine efficiency. If we know the mechanical efficiency of a reciprocating engine at different speeds, we may deduct the power expended in overcoming the friction of the engines and line shafting from the gross I.H.P., and call the remainder the power delivered to the propeller, D.H.P. (Delivered Horse-power). See p. 143. T.H.P. = thrust horse-power of the screw.

The propeller efficiency for various slip ratios and pitch ratios is shown on Plates 55 to 63, plotted from the tables in Mr R. E.

Froude's 1908 paper to the Institution of Naval Architects.

The D.H.P. divided by this figure gives the T.H.P. Working down, the T.H.P. ÷ hull efficiency = E.H.P. In design it is better to begin with E.H.P. and work up.

differ. amount of water and l'aylor's for-

pun

fected by in the force of the wind. ences in the hull above

differences

AIR RESIST-

# TOTAL NET RESISTANCE OR FACTORS CAUSING VARIATIONS IN THE TOW-ROPE RESISTANCE

# SKIN FRICTIONAL RESISTANCE

An estimate can always be made, based on the formula  $f \times 30103 \times V^n$ , where f depends upon length, quality of surface, density of fluid, and temperature, and n depends on speed and f.

MR BAKER'S PER-

SURFACE OF AP-PENDAGES, such as bilge keels, propeller struts. bossings deadwood n excess of the

HULL PROPER, including an oramount Effect of foul the immersed surface will deconstants to be

of deadwood.

CENTAGE \* ADDI-TION (5 % to 20 %), over the experimental results abulated by increase in mean rubbing velocity between the streams and the depending upon the fulness A percentage addition to the previous total.\*

RESIDUARY RESISTANCE.

Cannot be calculated independently with exactness. but is obtained by subtracting the Skin Frictional Resistance from the Total Resistance.

resistance. Determined almost solely by (1) the RESIST-ANCE. By far the largest actor in the residuary shape of the curve of cross-section area, taken with the prismatic coefficient; (2) the extreme beam; (3) the surface Wave-making resistance is affected by (a) currents, banks, and shoals; (b) water-line of the fore-WAVE - MAKING EDDY - MAKING rudder, water proken water keels and (a factor) due to irregu-D10 peller struts, ar motion of stern-post. round round steni, minor other

> Froudeforplanes. to allow for the

> > usual amount.

The condition of

bottom. dinary

termine values of

used.

may be used. to disturb the regular formation of waves; (e) rolling and pitching placing the ship in positions which cause the total average effects of steadiness and large size. (Taylor's Contours of Re-(c) rolling and pitching, d) rough water tending nvolving retardations; resistance to be increased.

RA = '004 3 A V2

changes of trim (slight);

exposed

wind.

siduary Resistance may be used.)

\* See note on p. 6.

book gives per-

centages.)

Captain Dyson'

percentage

fx wetted surface

× 307 07 × Vn.

addition for appendages. We have

$$\rho = \frac{\text{E.H.P.}}{\text{I.H.P.}} = e_1 \qquad \times \qquad e_2 \qquad \times \qquad e_3 \\ \text{(Engine efficiency)} \qquad \text{(Screw efficiency)} \qquad \text{(Hull efficiency)}$$

(a) The engine efficiency may be taken at 0.83 at sea (i.e. at about seven-eighths full power), for engines driving their own air, circulating, feed, and bilge pumps, and about 0.84 to 0.845 at maximum power.

When only the air, feed and bilge pumps are driven from the main engine levers, we may take the engine efficiency at about 0.85 at sea, for good engines running at 600 to 700 ft. per minute

piston speed at sea, and 0.86 at maximum trial power.

With all the pumps independent of the main engines the mechanical efficiency may be assumed 1 per cent. more, and with forced lubrication, as in some 1st class cruisers launched in 1906, e<sub>1</sub> would be say 0.88, or nearly 0.89. Professor Peabody puts down 0.886 for the "Manning" at full power. This is about a maximum. In large electric installations higher figures are given—over 0.91; but in marine work the values of e<sub>1</sub> given above may be adhered to, especially the 0.85 at sea for present-day reciprocating engines with centrifugal circulating pumps. For notes on Thrust Block Friction, see Appendix.

(b) Propeller efficiency (e<sub>2</sub>) for various slip ratios and pitch ratios is shown on curves on Plates 55 to 63, plotted from the

tables in Mr R. E. Froude's 1908 paper to the I.N.A.

(c)  $Hull\ efficiency = \frac{\rho}{e_1 \times e_2} = e_3$ . Only obtainable from tank trials.

A method of comparison in which the different ships or models were converted to a standard length of 100 ft. was suggested by

\* From Mr Baker's book we note the following (see also p. 34):-

U)	Fine	Merchant ships.		
	battleships.	Fine.	Medium.	Full.
Prismatic coefficient	'60	*66	•75	82
Mean excess of measured resistance over skin re- sistance, calculated from W. Froude's results	} ·10	•10	*135	*21

Mr F. P. Purvis in 1880 (Trans. Inst. Engineers and Shipbuilders in Scotland), and elaborately worked out by Mr W. Hök in an admirable paper read before the North-East Coast Institution of Engineers and Shipbuilders in 1893, was adopted in our first edition. Mr Hök's results were all expressed in progressive speed curves with i.h.p. per ton of displacement of the 100-ft. model, the i.h.p. being corrected for engine friction; so that the power at lower speeds of any ship may be considered that of an engine designed for that power working at maximum efficiency, instead of being, like ours, ordinary progressive speed and i.h.p. curves taken directly from trials, and suffering slightly at low speeds from the decreased engine efficiency. Mr Hök's curves of i.h.p. and speed are therefore steeper than curves of quantitative results reduced by the Law of Comparison.

By the Theory of Mechanical Similitude the relation between the resistance and speed of a ship can be found from the trial

results of a "similar" ship as follows :-

A ship 315 ft. long  $\times$  40 ft. broad  $\times$  15.8 ft. mean draft, of 3 400 tons displacement, is "similar" to a ship 325 ft. long  $\times$  41.3 ft. broad  $\times$  16.3 ft. mean draft, of 3 740 tons displacement. If the residuary resistance of the smaller ship at 18 knots speed is 30 500, then at 18.29 knots, the "corresponding" speed of the larger vessel, the residuary resistance for the 325-ft. ship will be greater than 30 500 in the proportion of the cubes of the lengths of the two ships.

That is, the residuary resistance of the larger vessel will be

$$30\ 500 \times \frac{34.33}{31.25} = 33\ 500\ \text{lbs}.$$

By the Law of Comparison the corresponding horse-powers required for overcoming the residuary resistances are proportional to l to the power 3.5. Thus in this example the residuary horse-powers will be 1 685 and 1 881, in the proportion of 55.4 to 61.9. The skin resistance is calculated separately.

Any number of ships may be derived from these figures all exactly similar, differing from each other only in mere size.

In the method of 100-ft. models the principal characteristics of their immersed forms are displayed with more readiness than by perhaps any other method. The breadth and draught of the ship are then percentages of the length. Thus in the above cases, the two 100-ft. models are  $100 \times 12 \cdot 7 \times 5 \cdot 02$ , with a displacement of 109 tons, and a speed of  $10 \cdot 15$  knots in both cases, and the block coefficient is  $0 \cdot 598$ .

Let the ratio of the length of the actual ship to the length of the reduced ship be l; then in this book

$$l = \frac{\text{Length of ship}}{100}$$
.

In manipulating the data in connection with the above ships,

l = 3.15 and 3.25 for the two cases.

A table of square roots, squares, cubes, and  $3\frac{1}{2}$  powers of values of l from 0.25 up to say 8.00, will help us to handle such data with great ease. (See Table XIII, pp. 38-46.) This table serves the later methods of comparison, though it was originally prepared for the 100-ft. models.

The wetted surface of the 100-ft. model (by Mumford's formula)

=  $(100 \times 5.02 \times 1.7) + (100 \times 12.7 \times 0.598) = 1613$  square ft.

Turning to the curves of skin horse-power correction (Plates 3 to 6), we find that 315-ft. ships reduced to 100-ft. models, at 10.15 knots require 3 horse-power per 1 000 square ft. of wetted surface of a correction for their skin horse-power.

Therefore we make a correction of  $1.613 \times 3 = 4.839$  H.P.

#### APPLICATION OF THE LAW OF COMPARISON.

Given the particulars of a destroyer:—Length, 212 ft. Beam, 19.75 ft. Mean draught, 6.5 ft. Block coefficient = 386. Wetted surface = 3 970 sq. ft. Displacement = 300 tons. Total resistance at  $15.8^\circ$  knots speed = 3.5 tons.  $\frac{V}{\sqrt{L}} = 1.085$ .

From this let us deduce the speed and power of a cruiser of similar form, 765 ft, long.

Call the ratio of the length l, then  $l = \frac{765}{212} = 3.61$ .

The ratio of the displacements =  $l^3 = 47.04$ .

The ratio of the corresponding speeds =  $\sqrt{l} = 1.9$ .

The ratio of the wave-making resistances at these speeds  $= l^3 = 47.04$ .

The ratio of the wetted surfaces =  $l^2 = 13.03$ .

The ratio of the residuary horse-powers =  $l^{3.5} = 89.5$ .

From this we find that the cruiser is  $765 \times 71.3 \times 23.5$  ft. mean draught. Wetted surface = 51 600 sq. ft. Displacement = 14 100 tons. Speed = 30 knots,

The total E.H.P. of the destroyer

= lbs. resistance  $\times$  speed  $\times$  003 07.

 $= (3.5 \times 2.240) \times 15.8 \times 0.0307$ .

= 381.

Skin H.P. of destroyer =  $3.970 \times 70 = 278$ . (Using Table IX, p. 31.)

Residuary H.P. of destroyer = 103.

103 Residuary resistance of destroyer =  $\frac{103}{15.8 \times 003.07}$  = 2 122 lbs.

Residuary resistance of cruiser =  $2122 \times 47.04 = 100000$  lbs.

Residuary H.P. of cruiser

= lbs. residuary resistance  $\times$  speed  $\times$  003 07.

 $= (100\ 000) \times 30 \times 003\ 07.$ 

= 9210.

Skin H.P. of cruiser =  $51.6 \times 415 = 21420$ . (Using Table IX, p. 32.)

Total effective H.P. of cruiser at 30 knots

= skin H.P.+residuary H.P.

= 21420 + 9210.

= 30630.

A quicker way to arrive at the residuary H.P. of the cruiser is to simply multiply the residuary H.P. of the destroyer by 89.5.

Calculation of wetted surface of destroyer by Froude's

formula :-

$$S = (\Delta 35)^{\frac{2}{3}} \left( 3\cdot 4 + \frac{L}{2(\Delta 35)^{\frac{1}{3}}} \right)$$

$$S = (35 \times 300)^{\frac{2}{3}} \left( 3\cdot 4 + \frac{212}{2 \times (35 \times 300)^{\frac{1}{3}}} \right)$$

$$= (10500)^{\frac{2}{3}} \left( 3\cdot 4 + \frac{212}{2 \times (10500)^{\frac{1}{3}}} \right)$$

$$= 479\cdot 49 \left( 3\cdot 4 + \frac{212}{2 \times 22} \right)$$

$$= 479\cdot 49 \times (3\cdot 4 + 4\cdot 84)$$

$$= 479\cdot 49 \times (3\cdot 4 + 4\cdot 84)$$

$$= 479\cdot 49 \times 8\cdot 24$$

$$= 3950,$$

# 10 Steamship Coefficients, Speeds and Powers

D = displacement of ship in tons.

 $D_m = 0$ , 100-ft. V =speed of ship in knots. 100-ft. model in tons.

 $V_m =$  corresponding speed of 100-ft. model in knots.

I.H.P., E.H.P., T.H.P. = indicated horse-power, effective horse-power, and thrust horse-power respectively, for full-sized ship.

i.h.p., e.h.p., and t.h.p. = ditto for 100-ft. model.

Revs. = Revolutions per min. in the case of actual ship. 100-ft. model. Revs. = Revs.<sub>m</sub> = ,, 100-ft. mod (Indicated thrust)<sub>m</sub> = Indicated thrust for 100-ft model.

(Resistance)<sub>m</sub> = Resistance of 100-ft. model.

L = length of ship in feet.

l = the ratio of the length of the ship to the length of the reduced ship or 100-ft. model; i.e.  $l = \frac{100}{L}$ .

 $\omega$  = block coefficient (same for both).

The relations are expressed by the following formulæ:-

$$D_m = \frac{D}{l^3}$$
.

 $V_m = \frac{V}{\sqrt{l}}$ ; Revs.<sub>m</sub> = Revs. $\sqrt{l}$ ; e.h.p. =  $\frac{E.H.P.}{l^{3.6}}$ ,

with skin friction correction where necessary.

 $(Wetted surface)_m = \frac{Wetted surface of actual ship}{}$ 

Resistance and thrust vary as  $l^3$  for corresponding speeds. Horse-power varies as 13.5 for corresponding speeds, with skin friction correction where necessary.

E.H.P. = resistance in lb.  $\times$  V  $\times$  0.003 070 7.

Skin resistance =  $R_f$  = coef. of friction × wetted surface ×  $V^n$ . Skin horse-power =  $f \times \text{wetted surface} \times 0.0030707 \times \text{V}^{2.83}$ .

Skin horse-power = skin resistance  $\times$  (0.003 070 7  $\times$  V).

For values of f (the coefficient of friction) and the index n, see Tables I-VII, pp. 17-26, and Plate 7.

For a ship 500 ft. long, f = 0.00904, and n = 1.83.

The coefficients of fineness are the same for both ship and model.

It may be noted that

Block coefficient Mid-area coefficient = Prismatic coefficient

Block coefficient Prismatic coefficient = Mid-area coefficient

Mumford's formula for Wetted Surface, given by Sir A. Denny (Trans. Inst. Naval Arch., 1895), and used throughout this work. Wetted Surface in square feet

= 
$$(L \times D \times 1.7) + (L \times B \times block coefficient)$$
,

where L = length, B = breadth, D = draught, of ship in feet.

The surfaces obtained by this formula are almost exactly correct for steamers of medium fineness whose draught (100-ft. model) is 3.72 to 5.45, and beam from 10 to 14.44. Mid-area coefficient 0.913 to 0.94, and block coefficient 0.614 to 0.659. The percentage error for 28 steamers taken was not over 11 per cent. up or down.

For finer steamers the formula slightly overestimates, and for full steamers the reverse. With a very broad, full and shallow barge the formula gave Wetted Surface 3:36 per cent. too low.

For full steamers 1.8 or 1.9 may be required instead of 1.7.

Other formulæ for Wetted Surface are noted below.

Note on Humps .- The deeper the draught the higher are the speeds at which humps and hollows occur. Mr R. E. Froude, in his 1881 paper, gave the hump speeds and hollow speeds for a series of ships, see p. 118.

#### WETTED SURFACE.

(1) Mumford's formula, given by Sir A. Denny, in a paper to the Institution of Naval Architects, is reliable:-

$$L(1.7D + \beta B)$$

or written thus,

$$(L \times D \times 1.7) + (L + \beta \times B),$$

where L = length of ship in feet between the perpendiculars, or mean immersed length in the case of cruiser sterns.

D = draught of ship in feet.

B = breadth

 $\beta = \text{block coefficient.}$ 

For block coefficients over .78, 1.7 may be altered to 1.8, and for extreme forms such as shallow-draft vessels 1.9 or 2.0 may be required.

(2) Mr Froude's formula, applicable to Admiralty types, is

$$S = (\Delta 35)^{\frac{3}{8}} \left( 3.4 + \frac{L}{2(\Delta 35)^{\frac{1}{8}}} \right),$$

where  $(\Delta 35)$  = displacement in cubic feet.

# 12 Steamship Coefficients, Speeds and Powers

(3) Taylor's formula:-

$$= S = C \sqrt{\Delta L},$$

where C = a coefficient from Taylor's curves, depending upon beam-draught ratio and midship section coefficient.

 $\Delta$  = displacement in tons.

L = length in feet.

Example.—30-knot destroyer,  $212 \times 19.75 \times 6.5$  ft. mean draft. 300 tons displacement. Block coefficient = 386 = w.

(1) Mumford's formula:-

$$\begin{array}{c} (\mathbf{L} \times \mathbf{B} \times w) + (\mathbf{L} \times \mathbf{D} \times \mathbf{1}.7) \\ = (212 \times 19.75 \times .386) + (212 \times 6.5 \times 1.7) \\ = 3\,970 \,\, \mathrm{square} \,\, \mathrm{ft}. \end{array}$$

(2) Admiralty formula:-

$$\begin{split} \mathbf{S} &= (35 \times \Delta) \mathbf{1} \times \left( 3 \cdot 4 + \frac{\mathbf{L}}{2 \times (35 \times \Delta) \mathbf{1}} \right) \\ &= (10\ 500) \mathbf{1} \times \left( 3 \cdot 4 + \frac{212}{2 \times (10\ 500) \mathbf{1}} \right) \\ &= 479 \cdot 49 \times \left( 3 \cdot 4 + \frac{212}{2 \times 21 \cdot 9} \right) \\ &= 3\ 950\ \text{square ft.} \end{split}$$

#### BLOCK COEFFICIENT.

"The ratio of the immersed volume of displacement of a vessel

to the volume of the circumscribing parallelepipedon."

In 1911-12 the Institution of Engineers and Shipbuilders in Scotland, acting upon a resolution passed during the discussion of a paper read in 1910 by Mr P. A. Hillhouse, entitled "The Block Coefficient," appointed a committee to frame definitions of coefficients of displacement.

In the report the committee recommended the name "Co-

efficient of Fineness," giving it the standard symbol C.F.

Their recommendations were as follows :-

$$C.F. = \frac{\times 35}{L \times B \times D}.$$

Δ = Displacement at load draught, inclusive of shell-plating, bosses, etc., as usually given on ship's displacement scale.

L = Length of vessel on load-line, i.e. the length from after

side of stern-post to fore side of stern.

B = Moulded breadth plus the mean thickness of shell-plating on sides, i.e. three thicknesses of plate with out-and-in strakes and two thicknesses with joggled plating.

D = Moulded draught plus the mean thickness of shell-plating on bottom, i.e. 1½ thicknesses of plate with out-and-in strakes and one thickness with joggled plating.

The report mentions that "the above formula complies with the conditions of the definition, and, in utilising easily obtained particulars, avoids discussion or calculation relative to allowance for appendages. No attempt is made to deal in detail with abnormal cases, such as vessels having sides out of the vertical, corrugated, or sponsoned, but it is considered that, by adhering to the spirit of the definition, and choosing the enclosing rectilinear figure, so that it holds a similar relationship to the enclosed form as the parallelepipedon bears to an ordinary vessel, there will be no practical difficulty in dealing with such cases. Such necessary departures from the basis formula should always be expressed by those who use and specify Coefficients of Fineness."

With a cruiser stern, L.W.L. may perhaps define the length

better than length b.p.

## DRAUGHT.

In Professor Durand's and Dr A. C. Kirk's data gross draught is quoted, *i.e.* a figure which includes the hanging keel. The coefficients, block and mid area, show what the net draught is. For instance, for "Bayern," 24'1 with keel is the draught given. The block coefficient and midship section coefficient show that the net draught of the hull form is 23'3 ft. In quoting a figure for prismatic coefficient, it is necessary to state whether the draught includes the hanging keel (if any) or whether the draught is taken to the bottom of the shell-plating.

### Conversion Factors.

1 cubic metre = 35.316 6 cubic ft. 1 cubic foot = .028 31 cubic metre.

1 ton (English or U.S. standard) = 2 240 lbs.

1 cwt. (English or U.S. standard) = 50.802 4 kilograms.

# 14 Steamship Coefficients, Speeds and Powers

1 lb. (English or U.S. standard) = '453 6 kilogram.

1 kilogram = 2.204 6 lbs.

1 gram = 15.4323564 grains.

\*1 tonne or tonneau or millier (French)  $\begin{cases} = 1000 \text{ kilograms.} \\ = 2204.6 \text{ English lbs.} \end{cases}$ 

1 English gallon = 160 4 cubic ft. = 4.545 963 1 litres.

1 metre (0° C.) = 39.370 113 inches (62° F.) = 3.280 ft.

1 square metre = 10.763 9 square ft.

1 litre = 1.759 8 pint.

1 cubic decimetre = 61.024 cubic inches.

1 vard = 0.914 399 metre.

1 cubic inch = 16.387 cubic centimetres.

1 pound (avoirdupois) = 0.453 592 43 kilogram.

1 kilogram per square centimetre = 14.223 2 lbs. per sq. in.

1 inch = 25.3995 millimetres.

1 inch = 2.539 95 centimetres.

1 kilogram per square millimetre = 1 422.32 lbs. per sq. in.

1 kilogram per square centimetre = 14.222 lbs. per sq. in.

1 square inch = 6.451 336 square centimetres. 1 square inch = 645.137 square millimetres.

1 square foot = 928.997 square centimetres.

1 foot = 30.479 7 centimetres.

1 foot = 304.797 millimetres.

1 square foot = '092 9 square metre.

1 square foot = 92 899.7 square millimetres.

1 cubic centimetre = '061 027 cubic inch.

1 millimetre = '039 4 inch.

1 centimetre = '394 inch.

Number of kilograms per square millimetre × 635 gives number of tons per square inch.

Number of tons per square inch  $\times 1.575$  = number of kilograms per square millimetre.

<sup>\*</sup> In calculating displacement in metric tons (French), take 34.4 cubic feet salt water per ton.

#### CHAPTER II.

# SKIN FRICTIONAL RESISTANCE.

WATER is not a perfectly frictionless liquid, but is viscous to a certain extent, and the wetted surface of a plank or ship, moving through water, carries a layer of water with it. In Professor Hele-Shaw's paper to the Institution of Naval Architects, 1898, the stream lines in the frictional belt of viscous fluid were plotted, and seemed to have a straight-line flow in contact with the moving body and a whirling motion at the outer boundary—the forces causing these motions being due to inertia. Professor Lamb's investigations, published in the same paper, indicated viscous resistance as the operating cause. At any rate, energy is imparted to the water, and this causes resistance to the motion of the vessel. The after end of the moving body rubs against water which has already been set in motion by the forward end, and therefore does not cause so much resistance from it, though the velocity of the layer of water is greater at the stern than at the bow. With a long plank probably the resistance at the rear end is only half that of its fore end. Mr G. S. Baker, in his Newcastle paper, 1915, on" Notes on Model Experiments," discussed the effect, on the resistance of the whole plank, of the forward momentum of the (wake) water at the rear end of the plank. There is very little whirling or vortex motion except in a rough plank, say, covered with barnacles. The average forward velocity of the frictional belt increases with the length of the immersed body, while the mean resistance per square foot decreases with increased length. the British Association reports for 1872-74, Mr Wm. Froude gave curves showing, for flat wood planes in fresh water, the relation between length and resistance, enunciating the formula

### $R = fSV^n$ ,

which approximately expresses the resistance at speed V of S square feet of surface, where f is the coefficient of friction de-

pending upon (1) the quality of the surface of the board; (2) the length of the surface (and it decreases at a decreasing rate as the length of the surface is increased); (3) the temperature, being about 3 or 4 per cent, less in summer than in winter; (4) the density of the fluid, due to the fact that skin resistance is really an eddy resistance.\* The resistance in salt water is thus about  $\frac{36}{35}$  times the resistance in fresh water. The value of n is not altogether independent of f, but, generally speaking, it depends upon the nature of the surface and usually decreases with length, and has different values for different speeds (Plates 1 and 2). A dirty surface, such as a weed-coated, barnacled, or shell-encrusted ship's bottom, may have its skin frictional resistance increased two-, three-, or even five-fold. Rear-Admiral Taylor states that a marine growth, consisting mostly of barnacles, averaging in total weight when dry only 1 lb. per square ft., would increase the frictional resistance by 210 per cent.

In a paper by Naval-Constructor M'Entee on "The Variation of Frictional Resistance of Ships with Condition of Wetted Surface," mention is made of 300 per cent, increased skin resistance from effects of fouling. In a lecture at Newcastle in 1915, Mr G. S. Baker gave an account of experiments to show the effect of the edges and butts of shell-plating on the resistance. The importance of having flush-plating at the forward part of a ship was clearly demonstrated in a valuable appendix. See Mr A. W.

John's remarks in the discussion.

W. Froude's values of f found from experiments with boards or planes, bare and also coated with various compositions, agree with those for paraffin. Herr B. Tideman's experimental results for planes or planks in fresh water are very similar to those of W. Froude, but his values of f and n extrapolated for longer surfaces in salt water give higher results by 4 or 5 per cent. than Froude's. Mr Baker mentions in his book that a clean ship's bottom, painted with anti-fouling composition, gives practically the same result in the model as a paraffin surface, while a surface of the roughness of calico gives nearly double the resistance. The results from the earlier experiments are indicated on Plate 7. The figure for a little weed or barnacle is shown on Table VI. A ship's bottom covered with shells has a still higher coefficient of friction. At the United States Experimental Model Basin at

<sup>\*</sup> The law was deduced from the resistances of flat boards 19 inches in depth, varying from 1 ft. to 50 ft. in length. Mr W. Froude, Mr R. E. Froude, and others extended the curve to give surface frictional results for long ships (Tables. V-VII), and these figures are almost universally accepted. Large-scale experiments are, however, required to verify the quantities. Moderate corrosion and rough paint would produce high resistances.

Washington, the values employed for 20-ft. models of smooth wood are

 $f = 00967, \quad n = 1.854.$ 

These constants will be found to give the results tabulated in column 3, table ix. of Taylor's Speed and Power of Ships, and are proportional to those which were used in preparing Mr Taylor's figs. 81 to 120. Mr R. E. Froude states that for the paraffin models used in his experiments about 1886, both the coefficient f and the exponent n are substantially the same as for a smooth-painted or varnished surface.

The table on p. 21 shows the skin frictional resistance of "Yorktown," 20-ft. model, calculated from various sets of

constants.

Table I.—Surface Friction of Paraffin Models in Fresh Water.

The index n taken as 1.94 throughout.

Length of model in feet.	Coefficient of friction f.	Length of model in feet.	Coefficient of friction f.
2	·011 76	12	·00 <b>9</b> 08
3	·011 23	12.5	.009 01
4	·010 83	13	.008 95
5	· · · · · · · · · · · · · · · · · · ·	13.5	.008 89
6	·010 22	14	.008 83
7	•009 97	14.5	.008 78
8	.009 73	15	.008 73
9	·009 53	16	*008 64
10	.009 37	17	·008 5 <b>5</b>
10.5	.009 28	18	.008 47
11	·00 <b>9</b> 20	19	.008 40
11.2	.009 14	20	.008 34

Note.—Tank models are usually from 8 to 20 ft. in length, and the coefficient of friction diminishes with the length of the surface, as above.

For varnish, smooth paint, or compositions, tinfoil, calico, and medium sand, take f and n from Plate 1.

Table II.—Skin Frictional Resistance Constants for Paraffin Models in Fresh Water.

Value of f from Froude's tables.

Speed.		1.94 power of speed in	Skin resistance in lbs. per 10 sq. ft. of wetted surface for models of various lengths.					
Feet per min.	Knots.	knots.	11.951 ft. long. $f = .009 08$ .	12 ft. long. $f = .009 07$ .	f = .00834.			
240	2.37	5.3	•481	· <b>4</b> 80 5	•442			
300 340 360	2·962 3·357 3·558	8·23 10·41 11·63	748 946 1.057	.746 .945 1.054	*686			
380	3.75	12.95	1.178	1.174	1.08			
400	3.95	14.3	1 · 298	1.296	1.192			
420	4.147	15.77	1.433	1.43	1.314			
440 480	4·346 4·74	17·2 20·5	1·563 1·862	1·56 1·86	1·433 1·71			
500	4.933	22.14	2.012	2.01	1.843			
540 580	5·33 5·73	25·67 29·6	2·331 2·69	2·33 2·687	2·14 2·47			
600 640 680	5·92 6·32 6·71	31·4 35·72 41·04	2·851 3·25 3·73	2·85 3·24	2·62 2·972			
720 760	7°·11 7·51	44·8 49·65	4·165 4·51	4.51	3·735 4·14			
800 850	7·9 8·396	54·85 61·7	4·98 5·61	4.97 5.605	4·57 5·15			
900 960	8·89 9·48	69·1 78·2	6·28 7·1	6·27 7·1	5·76 6·52			

TABLE III .- FOR SURFACE FRICTION OF MODELS IN FRESH WATER.

-									
No.	1.854 power.	2.854 power.	1.94 power.	2.94 power.	No.	1.854 power.	2.854 power.	1.94 power.	2.94 power.
1	1.0	1.0	1.0	1.0	5.2	23.28	129.7	27.29	150.2
1.2	1.40	1.68	1.42	1.71	5.6	24.35		28.26	
1.4	1.87	2.61	1.92	2.69	5.7	25.16		29.25	
1.5	2.12	3.18	2.20	3.30	5.8	26.02		30.26	-0"
1.6	2.39	3.82	2.49	3.98	5.9	26.86	100.0	31.29	101.0
1.8	2.98	5.36	3.13	5.64	6.0	27.71	166.3	32.33	194.0
2·0 2·1	3.61	7·23 8·32	3.84	7.67	6.1	28.57		34.46	
2.2	4.32	9.51	4.62	8.86	6.3	30.35		35.24	1 X
2.3	4.68	10.77	5.03	11.57	6.4	31.26		36.64	
2.4	5.07	12.16	5.46	13.11	6.5	32.15	209.0	37.76	245.5
2.2	5.47	13.67	5.92	14.79	6.6	33.07	2090	38.89	2400
2.6	5.88	15.29	6.38	16.60	6.7	34.00		40.04	117
2.7	6.31	17.03	6.86	18.55	6.8	34.95		41.21	17
2.8	6.75	18.89	7.37	20.64	6.9	35.91		42.40	* 1
2.9	7.20	20.88	7.89	22.88	7.0	36.88	258.2	43.60	305.2
3.0	7.66	23.00	8.43	25.28	7.1	37.87	200 2	44.82	000
3.1	8.15	25.35	8.98	27.84	7.2	38.86		46.05	
3.2	8.64	27.65	9.55	30.56	7.3	39.87		47.30	
3.3	9.15	30.19	10.14	33.45	7.4	40.88		48.56	
3.4	9.67	32.87	10.74	36.52	7.5	41.91	314.4	49.84	373.8
3.5	10.20	35.71	11.36	39.77	7.6	42.98		51.14	
3.6	10.75	38.70	12.00	43.20	7.7	44.02		52.45	
3.7	11.31	41.84	12.66	46.83	7.8	45:08		53.78	
3.8	11.88	45.15	13.33	50.65	7.9	46.15		55.13	
3.9	12.47	48.63	14.02	54.67	8.0	47.24	377.9	56.49	451.9
4.0	13.07	52.27	14.72	58.88	8.1	48.34		57.87	
4.1	13.68	56.09	15.45	63.32	8.5	49.45		59.27	
4.2	14.29	60.08	16.18	67.98	8.3	50.57		60.68	
4.3	14.94	64.23	16.94	72.85	8.4	51.71		62.10	
4.4	15.59	68.61	17.71	77.94	8.2	52.86	449.3	63.54	540.1
4.5	16.26	73.16	18.50	83.26	8.6	54.02		65.00	
4.6	16.93	77.90	19.31	88.82	8.7	55.19		66.47	
4.7	17.62	82.83	20.13	94.62	8.8	56.37		67.96	
4.8	18.33	10	20.95		8.9	57.56	F00.0	69.47	000.0
4·9 5·0	19·03 19·76	00.00	21.82	110.5	9.0	58.77	528.9	71.00	639.0
5.1	20.48	98.82	22·70 23·59	113.5	9.1	59.99		73.08	
5.5	21.24		23.59		9.3	62.46		73.08	
5.3	22.00		25.41		9.3	63.71		76.24	
5.4	22.77		26.34		9.5	64.97	617.2	78.85	749.0
0 1	22 11		20 04		9 0	04 01	011 2	10 00	, 100

TABLE III - continued.

No.	1.854 power.	2.854 power.	1.94 power.	2.94 power.	No.	1.854 power.	2.854 power.	1.94 power.	2.94 power.
9.6	66.24		80.46		11.6	94.08		116.1	
9.7	67.52		82.09	7.1	11.7	95.59		118.1	
9.8	68.82		83.74		11.8	97.11		120.1	
9.9	70.13		85.41		11.9	98.65		122.1	
10.0	71.45	714.5	87.10	871.0	12.0	100.2	1 202 2	124.1	1 488.7
10.1	72.78		88.79		12.1	101.8		126.1	
10.2	74.12		90.50		12.2	103.3	-	128.1	
10.3	75:47		92.23		12.3	104.9		130.1	
10.4	76.83		93.98		12.4	106.5	10	132.2	
10.5	78.21	821.2	95.74	1 005.3	12.5	108.1	1 350.8	134.3	1 678 5
10.6	79.60		97.52		12.6	109.7	- 1	136.4	
10.7	81.00		99.31		12.7	111.3		138.5	
10.8	82.41		101.1		12.8	112.9		140.6	
10.9	83.83		102.9		12.9	114.6		142.7	
11.0	85.26	937.9	104.8	1 152.6	13.0	116.2	1 510.8	144.9	1 883.6
11.1	86.70		106.6		13.1	117.9		147.1	
11.2	88.15		108.5		13.2	119.5		149.25	
11.3	89.61		110.4		13.3	121.2	100	151.5	
11.4	91.09		112.3		13.4	122.9		153.7	
11.5	92.58	1 064.7	114.2	1 313 6	13.5	124.6	1 682 6	155.9	2 104 7

### TABLE IV .- FOR SURFACE FRICTION OF MODELS IN FRESH WATER.

Length of model	Coefficient	of friction	Length of model	Coefficient	of friction
in feet.	f.	n.	in feet.	f.	n.
8 9 10 11 12 13 14 15 16 17 18 19	010 55 010 45 010 35 010 25 010 17 010 10 010 03 009 96 009 98 009 84 009 79	1.854	20 21 22 23 24 25 26 27 28 29 30	009 67 009 64 009 69 009 55 009 50 009 45 009 40 009 35 009 32 009 30	1.854

Wetted surface = 72.46 sq. ft. 3 = displacement in lbs. in fresh water = 2.405. v = speed in hundreds of feet per minute. R. E. Froude's (s) = 6.35, and 0 = .11470.

20-FT, MODEL OF "YORKTOWN."

	7	0		1.017	1.311	2.435		
-		<b>i</b>		4.0533	2.0666	6.0199		
-		Values from R. E. Froude's, OSL - 175.	:	9.35	14.01	19.54		C
		Values from Froude's constants for salt water, f = 01055, n = 1825.	2.68	9.55	14.41	19.9		-
	lbs.	Tideman's salt water, $f = 01057$ , and Taylor's $n = 1.83$ .	:	92.6	14.52	20.3		
	Skin Frictional Resistance in Ibs.	Values from Tideman's salt water, f = .01057, n = 1.8484.	5.83	9.94		:		
	Frictional	Values from W. Froude's, $f = .0088$ , $n = 1.94$ .	5.39	9.4	14.32	20.58	22.62	
	Skin	Values from Tideman's, $f = 00834$ , $n = 1.94$ .	1.9	6.8	13.7	19.5	21.45	В
,	٠	Values from $f = .0097$ , $n = 1.854$ .	5.38	6.5	13.87	19.5	:	
		Values from $f = .009 67, n = 1.854.$	5.36	9.16	13.81	19.44	21.52	A
	= 1)	Values from Taylor's table ix.	2.36	9.15	13.81	19.39	21.2	Taylor
-		speed of 20-ft.	က	4	2	9	6.3	- 1

The discrepancy in column C is probably chiefly due to the fact that Mr Taylor's total resistance, from Taylor's results are calculated from the constants in column A.

It is important that correct values should be obtained by model experimenters for the skin resistance of the model, in order that correct residuary resistances may be obtained for application by the Law of Comparison to the full-sized ship. The smaller values of the skin friction of models are on the safe side, because they do not involve an underestimate of the residuary resistance. which (c) is calculated, is given in round numbers.

"Yorktown," 20-ft. model (naked), on even keel. 230 × 36 × 13.82 ft. mean draft :-

$$\frac{B}{H} = \frac{36}{13.82} = 2.61.$$
  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 12.167.$  Midship section co-

efficient = .868. Prismatic coefficient = .592.  $\Delta = 1.680$  tons salt water. Wetted surface = 9582 sq. ft.
230 is the "mean immersed length" of ship.

Length of ship Length of model = 
$$\frac{L}{7} = \frac{230}{20} = 11.5$$
.

$$\frac{\text{Speed of ship}}{\text{Speed of model}} - \sqrt{\frac{L}{l}} = 3.391.$$

$$\frac{\text{Wetted surface of ship}}{\text{Wetted surface of model}} = \left(\frac{L}{l}\right)^2 = 132.25.$$

Displacement of ship in tons salt water, or cubic ft. Displacement of model in tons salt water, or cubic ft. =  $\left(\frac{L}{l}\right)^3 = 1$  521.

Multiplier for residuary resistance :-

Residuary resistance, tons or lbs., of ship in salt water Residuary resistance, tons or lbs., of model in salt water  $=\left(\frac{L}{l}\right)^{s}=1$  521.

Residuary resistance in lbs. of ship in salt water Residuary resistance in lbs. of model in fresh water  $= \frac{36}{35} (\frac{L}{l})^3 = 1\,564.5$ .

20-ft. model. Wetted surface = 72.46 sq. ft. (s) = 6.35. O = 11470.  $\delta = displacement in lbs. in fresh water = 2405 lbs.$ 

4.5		Skin frictional resistance in lbs.										
Knots speed.	Washington tank, f = '009 67 n = 1'854.	Tideman's, $f = .00834$ $n = 1.94$ .	W.Froude's, f = '0088 n = 1'94.	R. E. Froude's, f = '010 55 n = 1'825.	R. E. Froude's, OSL-'175.	0						
3 4 5 6 6·3	5:36 9:15 13:81 19:39	5·1 8·9 13·7 19·5 21·45	5:39 9:4 14:32 20:58 22:62	5.68 9.55 14.41 19.9	9·85 14·01 19·54	1·017 1·311 2·435						

 $C = \frac{r}{\delta 1 v^2} \times 232.5$ , where r = total resistance, and v = hundredsof feet per minute.

TABLE V .- FOR SURFACE FRICTION OF SHIPS IN SALT WATER.

Froude's Frictional Constants for paraffin, varnish, or smooth hard surfaces—clean, painted steel,—corrected for Salt Water.

Length in feet.	Coefficient of friction.	Index, or power, according to which friction varies.	Length in feet.	Coefficient of friction.	Index, or power, according to which friction varies.
	f.	n.		f.	n.
14 20 25 30 35 40 45 *50 60 *75 90 *100 110 120 130 140 150 160 170 180 190 *200 210 220 230	010 80 010 40 010 17 010 00 009 85 009 76 009 68 009 6 009 47 009 25 009 25 009 16 009 13 009 105 009 08 009 08 009 09 008 99 008 98 008 964 008 956	1:825	*800 320 340 360 380 *400 420 440 460 480 520 540 560 600 620 640 660 680 *700 720 740 760 780	008 90 008 886 008 872 008 857 008 844 008 83 008 817 008 805 008 873 008 77 008 759 008 749 008 739 008 730 008 731 008 731 008 704 008 688 008 688 008 688 008 684 008 656 008 648	1.825
240 250 260 270 280 290	008 948 008 940 008 932 008 924 008 916 008 908	); ); ); );	800 820 840 860 880 *900	008 640 008 632 008 624 008 616 008 608	)) )) )) ))

The values marked thus \* are taken from Mr G. S. Baker's book, Ship Form, Resistance, and Screw Propulsion (Constable, 1915).

Table VI.—Surface Friction Constants for Ships in Salt Water of 1.026 Density.

(Based upon Tideman's Experiments.)

				Values o	f for other	er surface	
Length of Ship	Values of f for Steel Bottom Clean and Well Painted	72	Clean Copper Sheets	Common Iron Skin	Smooth Sawn Plank	Mode- rately Foul	Barnacled
10	.01124	1.853					
15	.01098	1.851					
20	.01075	1.849					
25	.01036	1.846					
30	.01018	1.844	120				
35	.01006	1.842					
40	.01000	1.8397	.007	.014	.016	.019	.055
50	.00991	1.8357	,				
75	.00978	1.8315					
100	.00970	1.83					
150	.00957	1.83					
200	.00944	1.83					
250	.00933	1.83					
300	.00923	1.83					7
350	.00916	1.83					
400	.00910	1.83					
450	.00906	1.83					
500	.00904	1.83					
550	•00901	1.83					
600	.00899	1.83					
650	•00896	1.83					100
700	.00894	1.83	1			1	
750	.00892	1.83					1
800	•00890	1.83					-

The skin friction on p. 22, taken from our first edition, was calculated from the constants on Table II, with n=1.94 (Plate 1). In Plate 2 we have taken the values of f and n, used for 20-ft. wooden models at the U.S. tank at Washington, as a basis for a new curve following the shape of those by W. Froude and Tideman. This gives the values for tank models in fresh water found in Table IV.

Skin Resistance of Model =  $fSV^n$  where S is the wetted surface, f = the coefficient of friction, V = the speed,

and n the index of variation of speed with resistance.

For values of f and n see Tables I to IV. Subtract the calculated skin resistance from the total resistance, and the remainder is the residuary resistance.

By the Law of Comparison the corresponding residuary resist-

ance for the ship can be found.

Let l and L = length of model and vessel respectively.

v and V =corresponding speeds.

r and R = corresponding residuary resistances.

Then

$$\frac{V}{v} = \sqrt{\frac{L}{l}}$$

and

$$\frac{\mathbf{R}}{r} = \left(\frac{\mathbf{L}}{l}\right)^3.$$

Next, the surface friction resistance of the actual ship can be calculated, from the values of f and n in Tables V to VII, and added to the residuary resistance just determined. The sum is the total resistance of the steamer. As the model experiments are made in fresh water, and the ship has to sail in salt water,

we multiply by  $\frac{3\theta}{35}$ , thus  $\frac{R}{r} = \frac{36}{35} \left(\frac{L}{l}\right)^{\frac{2}{3}}$ .

Skin H.P. per 1 000 sq. ft. of wetted surface for iron or steel ships, clean and well painted. (Salt water.)

Skin H.P. =  $f \times 1000 \times 0030707 \times V^{2.83}$ . (Table X.)

Skin resistance per 1 000 sq. ft. =  $f \times 1~000 \times 003~070~7 \times V^{1.83}$ . (Table VIII.)

TABLE VII. —FRICTIONAL CONSTANTS FOR SHIPS IN SALT WATER,
BASED UPON TIDEMAN'S EXPERIMENTS.

1				Copper- or zi	nc-sheathed	
Length of ship in feet.		tom clean painted.		g smooth d condition.		ng rough condition.
	f.	n.	f.	n.	f.	n.
* 10	.011 24	1.853 0	.010 00	1.917 5	.014 00	1.8700
* 20	.010 57	1.848 4	.009 90	1.9000	013 50	1.861 0
* 30	.010 18	1.844	.009 03	1.865 0	.013 10	1.853 0
* 40	.009 98	1.839 7	.009 78	1.8400	.012 75	1.847 0
* 50	.009 91	1.835 7	.009 76	1.830 0	.012 50	1.843 0
60	.009 86	-				
70	.009 81					
80	.009 77					
90	.009 73	1.000	.000 00	7.007.0	010.00	1.040.0
* 100	.009 70	1.829	.009 66	1.827 0	.012 00	1.843 0
110	.009 67	1.829		2.2		,,
120 130	.009 64 .009 61	,,		"		, ,
140	.009 51	,,		,,		,,
* 150	009 57	1.829 &	.009 53	1.827 0	.011 83	1.843 0
175	009 49	63	009 55		011 00	
* 200	009 44	1.829	.009 43	1.827 0	·011 70	22
225	.009 39	Com	000 10		011,0	"
* 250	.009 33		.009 36	"	·011 60	,,
275	.009 28	; ; ; instead	000 00	" "	011 00	,,
* 300	.009 23	nst u	.009 30	,,	.011 52	,,
325	.009 195			,,,		,,
* 350	.009 16	taken	.009 27	,,	.011 45	,,
375	.009 128	ta]		,,		,,
* 400	.009 10		.009 26	,,	.011 40	,,
425	.009 077	,, [8		,,		,,
* 450	.009 06	1.829 Kllausu	.009 26	,,	.011 37	,,
475	.009 05	22 00		,,		3.7
* 500	.009 04	1.829 .=	.009 26	,,	·011 36	2.3
550	.009 01	,, 00		,,		,,
600	.008 99	), <del>1-4</del>		"		,,
650	.008 97	,,		,,		,,
700	.008 95	,,	3 1	"		,,
750	.008 93	,,,		,,		- 11
800	008 92	"		17		"
850	008 91	22		"		,,,

Lines marked thus • are taken from Mr D. W. Taylor's book, The Speed and Power of Ships (1911).

Table VIII.—Skin Frictional Resistance in Lb. per 1000 Square Feet of Wetted Surface for Various Lengths of Ships at Different Speeds.

Speed	100 ft. n=1.83	150 ft. n=1.83	200 ft. n=1.83	300 ft. n=1.83	400 ft. n=1.83	500 ft. n=1.83	600 ft. n=1.83	700 ft.
Knots	$f = \int_{-\infty}^{\infty} f$	f=	f=	$f = \int_{-\infty}^{\infty} f$	f=	f =	f =	n=1.83 $f=$
1111000	.00970	00957	.00944	.00923	.00910	.00904	.00899	.00894
4.5	151.7	149.6	147.5	144.3	142.3	141.3	140.6	139.7
5.0	184.1	181.7	179.3	175.2	172.9	171.7	170.7	169.8
5.5	219.0	216.0	212.5	209.0	207.0	205.0		202.0
6.0	257	253.4	250	246.4	244	242	239	236.7
6.25	276.5	273.5	269	264.0	262	259		255.5
6.5	297.0	294.0	289	284.0	281	277.5		273.5
6.85	327.5	323.7	317	314	312	308	304	300
7.0	340.0	336.0	330	323.5	321	317	1	312
7.25	362.5	360.0	353.5	345.5	342	338.0		333.5
7.5	386.5	383.5	375.5	367.5	363.5	359.0	• •	355.0
							• •	
7.75	410.0	407.0	399.0	392.0	386.0	381.0	- • •	376.0
8.0	434.0	431.0	422.5	415.0	408.0	404.0	• •	400.0
8 · 25	460.0	455.5	446.5	438.0	432.5	427.5		424.0
8.575	499.5	487	480.5	470	463	460	457	455
8.75	511.0	516.0	496.5	487	480.0	475.5	• •	471.5
9.0	540.0	532.5	524.0	513	506.5	502.5		497.5
9.25	566.0	560.0	550.0	540.0	532.0	528.0		522.5
9.5	596.5	589.0	578.0	567.5	560.5	556.0		550.0
9.71	621.5	613.5	605	591	583.5	580	576	573
10.0	661.0	647.5	636	625	616.0	611		605
10.29	692	684	674	659	649	644.5	641	637
10.5	716.5	707.5	695	682.5	674	667.5	1	659.5
10.85	761	751	741	724	714	709	705	701
11.0	780	770	756	740	732	725		717.5
11.2	805	797.5	781.5	766.5	757.5	750		743.0
11.4	834	823	807	792	781	776	773	767
11.6	860	848	832	816	805.5	800		792.0
11.8	886.5	875	858	842.5	830.0	825		816.5
12.0	913	901	885	869	856	850.6	845	841
12.25	946.5	935	916.5	902	887.5	882.5		872.5
12.57	990	979	960	945	930	924	919	914
12.75	1015	1005	980	970	955	950	945	936
		- 1						
13.0	1057	1043	1029	1005	991	985	980	974
13.25	1088	1078	1062	1040	1025	1019	1010	1005
13.5	1136	1120	1100	1078	1062	1058	1052	1047
13.75	1168	1152	1140	1110	1100	1090	1085	1078

Table VIII.—Skin Frictional Resistance in Lb. per 1000 Square Feet of Wetted Surface for Various Lengths of Ships at Different Speeds—(continued).

150 ft. 3 n = 1 83 f = 00957 1197 1232 1275 1312 1359 1400 1442	200 ft. n=1.83 f =:00944 1180 1217 1258 1298 1340	300 ft. n=1.83 f =.00923 1156 1187 1227 1267	409 ft. n=1.83 f=.00910 1140 1170 1208	500 ft. n=1.83 f=:00904 1131 1163	600 ft. n=1.83 f=.00899  1125 1157	1115
1232 1275 1312 1359 1400	1217 1258 1298	1187 1227	1170	1163		
1359 1400			1250	1200 1240	1193 1232	1150 1187 1225
1487	1380 1422 1464	1310 1348 1390 1432	1292 1330 1372 1412	1283 1320 1359 1400	1276 1310 1350 1390	1269 1302 1342 1382
1530 1570 1620	1507 1555 1598	1476 1519 1560	1452 1500 1540	1441 1582 1527	1433 1571 1513	1425 1462 1502 1545
1710 1759 1802	1682 1734 1780	1648 1694 1738	1623 1670 1717	1612 1658 1705	1602 1643 1687	1593 1636 1680 1622
1900 1947 2000	1873 1920 1970	1833 1878 1920	1805 1854 1900	179 <b>3</b> 1840 1890	1780 1822 1870	1770 1812 1860 1904
2095 2150 2200	2067 2118 2166	2020 2067 2117	1994 2045 2097	1980 2028 2080	1970 2012 2061	1956 2000 2050 2097
2303 2357 2408	2270 2320 2373	2220 2268 2320	2188 2242 2293	2174 2222 2261	2160 2206 2255	2150 2195 2244 2296
2517 2572 2626	2480 2532 2588	2427 2478 2530	2391 2447 2500	2375 2425 2480	2361 2408 2460	2350 2398 2450 2503
2739 2798 2856	2700 2755 2810 2867	2640 2700 2750 2809	2605 2660 2713 2770	2583 2583 2640 2693 2747	2570 2623 2678 2730	2555 2608 2663 2715
	1530 1570 1620 1665 17110 1759 1802 1802 1802 1947 2000 2048 2095 2150 2250 2250 2250 2303 2357 2468 2460 2572 2626 2632 2798 2856	1530   1507   1570   1570   1570   1555   1620   1598   1665   1642   1759   1734   1802   1780   1852   1825   1907   1947   1920   2000   1970   2048   2019   2095   2067   2150   2118   2200   2166   2250   2218   2303   2270   2357   2320   2408   2373   2460   2425   2517   2480   2572   2532   2626   2588   2626   2588   2682   2679   2798   2755   2856   2810	0         1530         1507         1476           1         1570         1555         1519           1         1620         1598         1560           1         1665         1642         1602           1         1710         1682         1648           1         1759         1734         1694           1         1802         1780         1738           1802         1873         1833           1947         1920         1878           2000         1970         1920           2048         2019         1970           205         2067         2020           2150         2118         2067           2200         2166         2117           2250         2218         2167           2303         2270         2220           2357         2320         2268           2408         2373         2320           2480         2427         2572           2512         2532         2478           2626         2588         2530           2682         2642         2585           2739 <td< th=""><th>1530         1507         1476         1452           1570         1555         1519         1500           1670         1555         1519         1500           1665         1642         1602         1582           1641         1602         1582         1648         1623           1759         1734         1694         1670         1802         1780         1738         1717           1802         1780         1738         1717         1760         1873         1833         1805           1947         1920         1878         1854         2000         1970         1947         1920         1900         1947         1920         1900         1947         2045         2048         2019         1970         1947         2055         2067         2020         1994         2150         2118         2067         2045         2245         2245         2245         2245         2245         2245         2246         2248         2247         2248         2247         2248         2242         2288         2242         2288         2242         2488         2373         2320         2293         2440         2427         <t< th=""><th><math display="block">\begin{array}{c ccccccccccccccccccccccccccccccccccc</math></th><th><math display="block">\begin{array}{c ccccccccccccccccccccccccccccccccccc</math></th></t<></th></td<>	1530         1507         1476         1452           1570         1555         1519         1500           1670         1555         1519         1500           1665         1642         1602         1582           1641         1602         1582         1648         1623           1759         1734         1694         1670         1802         1780         1738         1717           1802         1780         1738         1717         1760         1873         1833         1805           1947         1920         1878         1854         2000         1970         1947         1920         1900         1947         1920         1900         1947         2045         2048         2019         1970         1947         2055         2067         2020         1994         2150         2118         2067         2045         2245         2245         2245         2245         2245         2245         2246         2248         2247         2248         2247         2248         2242         2288         2242         2288         2242         2488         2373         2320         2293         2440         2427 <t< th=""><th><math display="block">\begin{array}{c ccccccccccccccccccccccccccccccccccc</math></th><th><math display="block">\begin{array}{c ccccccccccccccccccccccccccccccccccc</math></th></t<>	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

TABLE VIII.—SKIN FRICTIONAL RESISTANCE IN LB. PER 1000 SQUARE
FEET OF WETTED SURFACE FOR VARIOUS LENGTHS OF SHIPS
AT DIFFERENT SPEEDS—(continued).

Speed in Knots	100 ft. f =:00970 n=1 83	150 ft. f =:00957 n=1:83	200 ft. f =:00944 n=1:83	300 ft. f =:00923 n=1:83	400 ft. f=:00910 n=1:83	500 ft. f= 00904 n=1.83	600 ft. f=:00899 n=1:83	700 ft. f=.00894 n=1.83
23·0	3005	2970	2926	2865	2825	2805	2792	2775
23·25	3065	3028	2982	2925	2882	2860	2845	2830
23·5	3127	3090	3040	2980	2940	2918	2900	2885
23·75	3187	3150	3105	3090	2990	2974	2860	3941
24·0	3255	3210	3164	3100	3054	3030	3020	3000
24·25	3314	3270	3225	3160	3115	3088	3078	3060
24·5	3378	3332	3288	3220	3172	3145	3133	3120
24·75	3440	3395	3350	3280	3232	3208	3192	3180
25·0	3503	3460	3400	3340	3280	3260	3244	3230
25·25	3568	3520	3475	3405	3354	3326	3314	3300
25·5	3632	3587	3538	3463	3412	3388	3376	3362
25·75	3700	3652	3600	3528	3478	3450	3435	3420
26·0	3770	3720	3664	3590	3540	3510	3496	3475
26·25	3832	3780	3727	3654	3600	3570	3558	3540
26·5	3900	3842	3792	3720	3660	3630	3618	3600
26·75	3970	3910	3858	3780	3725	3695	3680	3660
27·0	4040	3980	3925	3845	3790	3760	3740	3720
27·25	4105	4043	3987	3908	3850	3822	3802	3782
27·5	4175	4110	4053	3970	3910	3882	3862	3842
27·75	4240	4180	4120	4040	3980	3950	3930	3910
28·0	4312	4253	4195	4105	4045	4015	3990	3972
28·25	4380	4320	4257	4170	4110	4075	4060	4040
28·5	4450	4385	4325	4240	4180	4140	4120	4100
28·75	4522	4460	4398	4307	4242	4210	4188	4168
29·0	4595	4540	4460	4373	4310	4280	4255	4240
29·25	4667	4603	4535	4440	4380	4342	4320	4300
29·5	4738	4672	4600	4510	4450	4410	4388	4368
29·75	4810	4747	4677	4580	4520	4480	4458	4438
30·0	4880	4840	4755	4652	4590	4550	4530	4500
30·25	4960	4887	4820	4720	4660	4620	4598	4578
30·5	5020	4960	4890	4790	4740	4690	4660	4640
30·75	5120	5050	4970	4860	4795	4762	4735	4695
31·0	5200	5135	5050	4950	4880	4850	4815	4780
31·25	5265	5205	5125	5010	4940	4910	4880	4840
31·5	5345	5285	5204	5085	5015	4985	4953	4912
31·75	5430	5365	5283	5165	5095	5060	5030	4992
32.0	5510	5454	5350	5250	5167	5140	5104	<b>5</b> 075

Table IX.—Skin Horse-Power per 1000 Square Feet of Wetted Surface for Various Lengths of Ships at Different Speeds (from Curves).

Speed in Knots	100 ft.	150 ft.	200 ft.	30 <b>0</b> ft.	400 ft.	500 ft.	600 ft.	700 ft.
4.5	2.09	2.062	2.038		1 · 965 2 · 315	1.95 2.29	1.94	1·927 2·27
5.00	2 83	2.79	2.75	2.69	2.655	2.63	2.62	2.615
5.25	3.253			3.15	3.1	3.08	3.042	3.01
5.50	3.68	3.63	3.57	3.51	3.48	3.44	3.41	3.39
5.75	4.21	4.14	4.10	4.03	3.99	3.95	3.945	
8.00	4.74	4.66	4.60	4.55	4.50	4.46	4.40	4.36
6.25	5.36	5.27	5.2	5.11	5.07	5.015	4.962	4.92
6.5	5.93	5.86	5.77	5.67	5.61	5.55	5.51	5.46
6.75	6.62	6.52	6.335	6.2	6.15	6.10	6.05	5.99
7.00	7.31	7.225	7.1	6.95	6.9	6.81	6.76	6.71
7.25	8.1	8.0	7.84	7.68	7.6	7.52	7.48	7.43
7.50	8.875		8.61	8.45	8.35	8.26	8.21	8.16
7.75	8.88	8.99	9.08	9.2	9.38	9.56	9.6	9.65
8.00		10.61	10.4	10.25	10.05	9.95	9.9	9.85
	11.75		11.425		11.05	10.925		10.825
8.5	12.8	12.65	12.45	12.225	12.05	11.90	11·85 12·82	11·80 12·75
8.75	13.85		13.475		13.025	12.9		13.75
9.00	14.9	14.7	14.45	14.2	14.0	13.9	13·82 14·98	14.95
9.25	16·3 17·6	16·03 17·3	15.8	15·5 16·65	15.3	15.1	16.22	16.15
	18.85	18.6	17·03 18·32	17.92	16·49 17·75	16·3 17·54	17.44	17.34
		19.9		19.2			18.7	18.6
	21.45	21.2	19·55 20·85	20.42	18·95 20·25	18·8 19·98	19.9	19.82
	22.95	22.7		21.9	21.7	21.45	21.35	21.25
	24.575		23.8	23.4	23.1	22.82	22.72	22.62
		25.95	25.45	24.95	24.65	24.4	24.3	24.2
		27.4		26.4	26.1	25.9	25.8	25.7
11.5	29.65	28.94	28.45	27.95	27.6	27.3	27.2	27.1
11.75	31.4	30.6	30.15	29.7	29.3	29.13	28.97	28.8
12.00	33.6	33.2	32.6	32.0	31.9	31.4	31.1	30.95
				33.75	33.45	33.15	32.75	32.6
	37.25			35 45	35.15	34.8	34.55	34.3
		-		37.35	37.00	36.6	36.4	36.05
				39.2	38.6	38.4	38.2	38.0
				41.8	41.5	40.75	40.45	40.25
13.5	46.4	45.8	45.05	44.05	43.4	43.00	42.8	14 3

Table IX,—Skin Horse-Power per 1000 Square Feet of Wetter Surface for various Lengths of Ships at different Speeds (from Curves)—(continued).

Speed in Knots	100 ft.	150 ft.	200 ft.	300 ft.	400 ft.	500 ft.	600 ft.	700 ft.
18.75	49.15	48.4	47.7	46.8	46.0	45.6	45.4	45.05
14.00	52.3	51.5	50.75	49.75	49.00	48.6	48.4	48.00
14.25	55.2	54.35		52.6	51.8	51.45	51.1	50.8
14.5	57.75	57.05	56.35	55.2	54.4	54.0	53.65	53.4
14.75	60.5	59.8	59.05	57.75	56.75	56.6	56.25	56.0
15.00	63.5	62.6	61.9	60.5	59.6	59.3	58.9	58.5
15.25	66.8	66.0	64.82	63.6	62.42	62.3	61.8	61 • 4
15.2	69.6	69.0	67.75		65.4	65.1	64.70	64.3
15.75	73.0	72.2	70.8	69.2	68.4	68.1	67:5	67·1°
16.00	76.25	75.25		72.5	71.5	71.0	70.5	70.1
16.25	79.8	78.8	77.6	75.8	74.9	74.4	74.0	73.5
16.5	83.4	82.6	81.2	79.4	78.4	78.0	77.4	76.8
16.75	87.0	86.12		82.8	81.8	81.4	80.95	80.2
17.00	90.5	89.5	88.0	86.15	85.00	84.4	83.75	83.35
17.25	94.54		92.15		88.9	88.4	87.75	87.1
17.50	98.4	97.5	96.0	93.9	92.7	92.25	91.55	90.9
17.75	102.25		100.0	97.75		95.9	95.2	94.6
18.00	106.3	105.0	103.85		100.0	99.4	98.6	98.1
18.25	110.4	109.8	107.5	105.8	103.6	102.8	102	101.4
18.5	114.15		111.1		107.2	106.15	105.4	104.8
18.75	118.15		114.8		110.6	109.8	108.95	108.3
19.00	122	120	118.8		114.5	113.75	112.9	112.02
19.25	127.4	125.35			119.5	118·7 123·1	117.7	116.9
19.5	132·1 137·75		128·7 134·6		$124 \cdot 0 \\ 129 \cdot 7$	123·1 128·8	122·2 127·8	121·2 126·8
								-
20.00	143·2 148·3	141·8 147·75	139.5	136·5 141·5	134·65 139·3	134·0 138·8	133.0	132·1 137·0
20.25					144.0	143.25	142.5	137.0
20.75	158.5			151.0	148.5	148.0	147.2	146.4
21.00	164.5			156.8	154.5	153.1	152.5	151.8
21.25				161.75		158.0	157.25	156.5
21.5	175.5	$172 \cdot 75$				163.0	162.25	161.5
21 . 75		178.75		172.5	170.5	169.0	168 25	167.1
22.00				178.5	176.5	174.75	174.0	172.5
22.25	193.4			184 · 25		180.5	179.5	178.25
22.50		196.25		190.25		186.35	185.5	184.3
22.75	206.0	202.75	201.4	196.0	193.7	192.25	191.7	190.15

Table IX.—Skin Horse Power per 1000 Square Feet of Wetted Surface for various Lengths of Ships at different Speeds (from Curves)—(continued).

Speed in Knots	100 ft.	150 ft.	200 ft.	300 ft.	400 ft.	500 ft.	<b>6</b> 00 ft.	700 ft.
23.00	212.25	210·00 215·75		202·3 208·75	200.0	198·5 204·5	197·6 203·75	196.0
23.50	225.8	222.8	220.0	205.25	212.4	211.0	210.0	208.4
23.75	232·75 239·75		227·0 233·5	222·0 228·25	219.0	217·25 223·5	216.5	215·0 221·0
24.25	247·75 255·00		$240.5 \\ 247.15$	23 <b>5·2</b> 242·0	232·0 238·75	230.2	229 • 2	227·5 234·0
24.75	262.5	$\frac{258 \cdot 1}{266 \cdot 0}$	$\frac{254 \cdot 1}{261 \cdot 5}$	$\frac{249 \cdot 0}{256 \cdot 5}$	245.0	243.4	242.5	240.5
25 25	277.5		269.15	264.1	260.0	258.5	257.5	256.0
25.75	293.5	289.25	284.0	271·3 279·25	267·3 274·4	266·0 273·25	265·0 272·0	263·3 270·75
	310.5	305.8	293·5 300·9	287·0 294·5	282·5 290·0	281·0 288·75	279·5 287·0	278·0 285·6
26.75			309·75 317·5	303.0	298.8	296·8 304·0	285·25 302·0	283·8 300·5
	336·00 342·75	330.0	326.0	319	314.5	312.0	310.0	308·25 315·0
27.5	350.0	345.0	340·0 347·5	333·25 341·0	328·0 336·0	325· <b>5</b> 333·0	324.0	321.5
28.00	357·75 366·25	361.0	355.0	348.5	343.25	340	331·25 338·3	329·0 336·0
28.5	375·00 384·0	378.5	372.5	356·5 366·0	351·25 360·5	348·0 357:0	346·5 355·5	344·25 353·0
28.75	$\frac{394.5}{405.0}$	389.25	393.0	376.0	370.0	366.5	365.0	363.0
	416.0		404.0	397·0 408·0	391·0 402·0	387·0 398·0	385.0	382·5 394·0
29.75	438.5	434 · 25	426.5	418.5	413.0	408.5	406.5	404.0
30.25	451·0 461·5	446·0 456·3	439·0 449·5	430·0 440·5	425·0 434·5	420·0 431·5	418.0	416·0 426·5
30.75	472·5 433·4	466·75 477·2	459·5 470·2	451·0 461·3	444·4 455·0	442·0 453·0	438·8 449·0	436·25 446·5
	495·0 506·0	488·0 498·75	480.0	471·5 483·0	465.0	462.0	459.0	456.0
	518·0 530·0	510·5 522·0	503·0 514·4	490·3 500·75	487·0 480·0	484·0 494·75	480·5 491·5	470·7 488·5
32.00		536.0	527.0	517.0	510.0	506	502.5	500.0

TABLE X

17	ABLE A.	
	Skin H.P. from Froude's constants for salt water: f = '008 92 for 300 ft. f = '009 03 for 188 ft. n taken at 2.83.	Skin H. P. from our tables, based on Tideman's constants for salt water: $f = 00923$ for 300 ft. $f = 00946$ for 188 ft. $n = 2.83$ .
H.M.S. "Iris," 18.573 knots, 300 × 46.08 × 18.08. Displacement = 3 290 tons. Mid-area coefficient = '889. Wetted surface by Mumford's (Denny's) formula = 15 570 sq. ft., with an addition of 5 percent., making wetted surface = 16 340	1 739	1 833
H.M.S. "Iris," 18 578 knots, same dimensions, but wetted surface taken from Mr G. S. Baker's book = 18 600 sq. ft., which is 19½ per cent. over the value given by Denny's formula (and possibly includes appendages)	1 980	2 048
U.S.S. "Manning," 188 × 32.81 ×12.33 ft. mean draught. Δ = 1000.7 tons. 16 knots. Wetted surface given by Prof. Peabody as 7 273 sq. ft., which is 5½ per cent. above the value calculated from Denny's formula	515	539 ~
T.S.S. "H," $418 \times 52 \times 23$ ft. mean draught. $\Delta = 9100$ tons. Block coefficient = '637. Midarea coefficient = '956. Wetted surface from Denny's formula = $30300$ sq. ft. $14\frac{1}{2}$ knots	1 592	1 635

Other methods of arriving at the skin friction horse-power are

the following :-

(1) Mr R. E. Froude's  $F_{\rm M} - F_{\rm S} = (O_{\rm M} - O_{\rm S}) {\rm SL}^{-175}$ , using the values of O in the table (p. 78). This is the method employed at Haslar, and is the basis of the correction for  $\bigcirc$  value used by Mr Baker at the National Physical Laboratory.

(2) Mr D. W. Taylor's Contours of Frictional Resistance in

pounds per ton of displacement, the ordinates being Displacement length coefficient  $\frac{D}{\left(\frac{L}{100}\right)^3}$ , up to 160, and the abscissæ Speed-

length-ratio  $\frac{V}{\sqrt{L}}$ .

See The Speed and Power of Ships, vol. ii, fig. 78.

(3) Tables VIII and IX in this book, giving skin H.P. and resistance per 1 000 sq. ft. of wetted surface at various speeds, perhaps the handiest for naval architects engaged in ordinary work.

In a paper read before the Institution of Naval Architects in April 1916, Mr G. S. Baker gave an account of experiments made recently at the National Physical Laboratory, and also by Beaufoy, which showed that the skin friction of a ship-shaped form was considerably in excess of that of a plane board. The ordinary method of calculating the skin frictional resistance of a model or ship is based upon the hypothesis that the immersed skin is equivalent in resistance to that of a rectangular plane surface of equal area and length in line of motion, but Mr Baker's experiments at the National Physical Laboratory, with models towed at very low speeds, showed that the resistances of all the models were in excess of those for planks of the same wetted surface, and that the fulness of the form affected the result. Beaufoy tested several submerged to such a depth that wave-making was absent. Dr Lees advocated towing submarines of 100 ft. to 200 ft. in length, and it is hoped that this will be found possible. Baker's experiments gave the following results:-

TABLE XI.

Type of model.	Length in feet.	Prismatic coefficient.	Actual skin resistance Calculated skin resistance
Mercantile steamer .	16.0	.60	1.1
T.B. destroyer	14.4	.64	1 05
Battleship	14.4	.63	1.1
"Greyhound"	10.8	.68	1.1
Mercantile steamer .	16.0	•68	1.11
,,	15.9	.69	1.14
,,	16.0	.70	1.19
,,	16.0	•76	1.17
,,	15.0	·81	1.23 \ Some eddy-
,,	16.0	.83	1·29 making present

Using Captain Dyson's figures, we have the following:

Name.	Beam as percentage of length.	Coef.	Block coef.	Prismatic coef.	Appendage resistance in percentage of bare hull resistance.	No. of shafts.
Baltimore	15.4	*842	.515	•612	12.1	0
Biddle	11.2	724	478	660	9.7	$\frac{2}{2}$
Birmingham .	11.2	-667	405	.608	11.0	2 2
Castine	15.7	854	504	-590	12.8	2
Chester	11.2	.724	•400	.553	11.3	4
Cincinnati .	14.0	*873	.493	.565	13.4	2
Columbia	14.1	.869	'491	.566	13.2	3
Cushing	10.4	.700	*386	.552	10.9	2
Cyclops Decatur	12.3	.984	·726 ·461	.739	12.9	$\frac{2}{2}$
Decatur	9.4	.658	401	.702	8.3	2
Delaware	16.7	978	.600	614	18.0	2
50-ft. launch .	20.0		352	014	2.7	1
Fuel barge .	15.6	980	.886	904	3.6	1
Indiana	19.9	•931	.622	.669	16.1	$\frac{1}{2}$
Iowa	20.06	.944	•630	.668	19.4	2
Katahdin	16.7	734	461	629	7.0	2
Kentucky	19.6	957	·643 ·404	.672	18.7	$\frac{2}{2}$
Macdonough . Mackenzie .	12.9	·755	404	·535 ·600	12·1 2·3	1
Maine (old)	17.9	·859	•574	669	12.2	2
maine (ord)	1119	009	374	009	122	4
Monterey	23.1	.905	.643	.710	15.4	2
New Jersey .	17.5	.906	.656	.724	13.4	2
North Dakota .	16.7	.978	.600	.614	17.0	2
Orion	12.5	.986	.726	.736	12.9	2
Paducah	20.0	.860	•520	.605	13.7	$\bar{2}$
D., J.1.	0.0	.770	•410	.533	30.0	2
Preble Smith	9.6	·770 ·649	410	628	9.7	3
Stockton	10.0	•730	.399	.547	11.8	2
Talbot	12.6	*800	.337	.421	3.6	í
Truxtun	9.0	.675	.370	•549	10.9	2
Truxuui	1 0 . 1	0,0	0,0	010	100	
Utah	17:3	.979 2	.583 7	.596	15.8	4
Vicksburg .	21.4	.820	.482	.589	3.0	î
Wyoming.	16.8	•986	.618	•626	15.4	4
	1					

See also p. 377.

#### CHAPTER III.

# THE LAW OF COMPARISON OR PRINCIPLE OF SIMILITUDE.

Ratios used in applying the Law of Comparison when passing from one size of ship to another, at corresponding speeds.

Let us call any ship whose residuary resistance, or residuary or wave-making effective horse-power is known, the type ship; then, if we are considering another vessel l times as long as the type ship  $\left(i.e. \frac{L_1}{T} = l\right)$ ,\*

All linear dimensions vary as	. l
Speeds of ship, speeds of revolution, etc., vary as	. \[ \sqrt{l}
Surfaces, wetted skin of ship, midship areas, piston ar	
etc., vary as	. 12
Displacements, weights, and cubic measurements vary as	
Pressures in engines, water or steam, and residuary re	SIST-
ances, thrust and torque, vary as	. 13
Residuary horse-powers vary as $\sqrt{l} \times l^3$ , i.e	. 13.5

These simple mathematical ratios, however, are not applicable to the skin friction element of the total horse-power.

#### E.H.P. = residuary H.P. + skin H.P.

Mr Hillhouse mentions  $l^{3\cdot 415}$  as a convenient ratio according to which skin friction power varies, deduced from Froude's and Tideman's experiments with planes towed through water.

<sup>\*</sup> Professor Archibald Barr's admirable paper on "Similar Structures and Machines," read before the Institution of Engineers and Shipbuilders in Scotland in 1900, will be found interesting in this connection.

TABLE XII.—MULTIPLIERS USED IN APPLYING THE LAW OF COM-PARISON, AND CONVERTING TO 100-FT. MODELS.

11						
Ship length L.	√L.	L2.	L3.	L 100 or l.	$\left(\frac{\mathrm{L}}{100}\right)^3$ or $l^3$ .	$ \frac{\left(\frac{L}{100}\right)^{3.5}}{\text{or } l^{3.5}}. $
8	2.828	64	256	.08	.000 512	.000 144 79
8 9	3.00	81	729	.09	.000 729	000 218 7
10 .	3.162	100	1 000	.10	.001 00	000 316 2
11	3.3166	121	1 331	.11	.001 331	000 441 4
12	3.464	144	1 728	.12	.001 728	.000 598 5
13	3.605 5	169	2 197	.13	.002 197	000 792 1
14	3.741 6	196	2744	.14	.002 744	.001 028
15	3.872 9	225	3 375	.15	.003 375	.001 309
16	4.00	256	4 096	.16	.004 096	001 638 4
17	4.1231	289	4 913	.17	.004 913	.002 024
18	4.2426	324	5 832	.18	.005 832	.002 474
19	4.3588	361	6 859	.19	.006 859	.002 99
20	4.4721	400	8 000	.20	.008 00	.003 58
21	4.5825	441	9 261	.21	.009 261	.004 24
22	4.690 4	484	10648	.22	.010 648	.004 99
23	4.7958	529	12 167	.23	012 167	005 83
24	4.898	576	13 824	.24	013 824	.006 76

If we continued this table, the values of  $L^2$  and  $L^3$  would become inconveniently large, therefore we make a table of functions of l, thus:

Ship length L.	₹.	$\sqrt{.l}$ .	<i>l</i> 2.	<i>l</i> 3.	l <sup>3*5</sup> .	, _ length of ship
23	•23	.479 58	.052 9	.012 167	.005 83	100
24	•24	.489 8	.057 6	·013 824	.006 76	

and continue as in Table XIII.

TABLE XIII. —MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON.

Last to											
Ship Lgth.	l	√ī	$l^2$	l³	l3.2	Ship Lgth.	l	√ī	$l^2$	l³	23.8
	-1					60	•60	.774	.360-	-2160	1670
1						61	.61	.781	.372	.2270	.1771
						62	.62	.787	.384	.2383	.1875
						63	.63	.793	.397	2500	1981
24	.24	•490	.0576	.0138	.00676	64	•64	.800	•409	.2621	2096
25	.25	.500			.00780	65	.65	.806	.422	2746	2215
26	.26	.510	.0676	.0175	.00892	66	.66	.812	•435	2875	:2335
27	.27	.519	0729	.0197	.01023	67	.67	.818	•449	.3007	.2460
28	.28	•529	0784	.0219	.01158	68	.68	824	•462	.3144	2590
29	.29	.538	0841	.0244	.01311	69	. 69	.830	•476	3285	.2728
30		• 547	.0900		.01476	70	.70	836	•490	•3430	
31		•556	.0961		.01658		.71	.842	.504	3579	.3012
32		.565	1024		.01849		.72	.848	.518	3732	.3160
33		.574	109	.0359	.0206	73	.73	.854	•533	3890	.3320
34	.34	.583	115	.0393	.0229	74	.74	.860	.547	4052	.348
35	.35	.591	122	.0428	.0253	75	.75	.866	.562	4218	.365
36	.36	.600	129	.0466	.0279	76	.76	871	.577	4389	.382
37	.37	.608	137	.0506	.03075	77	.77	877	•593	4565	.400
38	.38	.616	144	.0548	.03371	78	.78	.883	608	4745	418
39	.39	.624	152	.0593	.0370	79	.79	.889	624	4930	•438
40	.40	.632	•160	.0640	.0404	80	.80	891	.640	•5120	•456
41	.41	640	168	.0690	.04415	81	.81	.900	656	.5314	478
42	.42	.648	176	.0741	.0480	82	82	.905	672	5513	•499
43		655	185		.0521	83	.83	.911	690	5717	.521
44	.44	.663	193	0852	05645	84	.84	.916	.705	5927	•543
45		671	202	.0911		85	85	.922	.722	6141	.566
46		678	.211		.0659	86	.86	.927	•739	6360	.590
47		.685	•221		.0711	87	87	.932	.757	6585	.613
48		.693	230		.0765	88	.88	.938	.774	6814	
49		.700	240		.0823	89	.89	•943	•792	.7049	
50		.707	250	1250	.0883	90	.90	.948	.810	.7290	
51		.714	260		.0946	91	.91	.954	.828	7535	
52		•721	270		1014	92	.92	.959	.846	.7786	
53		.728	281		1082	93	.93	.964	865	8043	
54		.734	•291		1155	94	.94	.969	.883	.8306	
55		.741	.302		•1233	95	.95	.974	.902	.8573	
56		.748	.313		1312	96	.96	.979	•921	8847	
57		.755	*325	•1852		97	.97	.984	.941	.9126	
58		.761	.336	1951		98	.98	.990	.960	9411	
59	. 59	.768	.348	.2053	1578	99	•99	•995	.980	•9703	, 965

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON— (continued).

Ship Lgth.	ı	√ī	$l^2$	<i>l</i> <sup>3</sup>	l <sup>3·5</sup>	Ship Lgth.	l	Vī	$l^2$	<i>l</i> <sup>3</sup>	l2.5
100	1.00	1.00	1.00	1.00	1.00	140	1.40	1.183	1.960	2.744	3.245
101			1.020			141		1.187			3.329
102			1.040			142		1.191			3.410
103	1.03	1.015	1.061	1.092	1.110	143	1.43	1.196	2.045	2.924	3.493
104	1.04	1.019	1.081	1.124	1.145	144	1.44	1.20	2.073	2.986	3.580
105	1.05	1.024	1.102	1.157	1.185	145	1.45	1.204	2.102	3.048	3.662
106	1.06	1.029	1.123	1.191	1.226	146	1:46	1.208	2.131	3.112	3.755
107	1.07	1.034	1.145	1.225	1.267	147	1.47	1.212	$2 \cdot 161$	3.176	3.850
108			1.166			148		1.216			3.940
109			1.188			149		1.220			4.030
110			1.210					1.224			4.130
111			1.232							3.443	4.230
112			1.254			152		1.232			4.328
			1.277					1.237			4.430
			1.299		10			1.241			4.530
115			1.322			155				3.723	4.637
			1.345					1.249			4.740
117			1.369					1.253			4.841
118			1.392					1.257			4.960
119			1.416					1.261			5.061
120			1.440			160				4.096	5.180
121			1.464							4.173	5.290
122			1·488 1·513					1.272		4.330	5.410
124			1.537					1.280			5.520 5.645
1		1					1			1	
125 126			1.562 $1.587$							4.492	5.770
127			1.613					1.292		4.574	5.890
128			1.638					1.296			6.015
129			1.664							4.826	6.270
130			1.690							$\frac{1}{4 \cdot 913}$	6.407
131			1.716							5.000	6.537
132			1.742							5.088	6.668
133			1.769							$5 \cdot 177$	6.800
134			1.795							5.268	6.940
135	1		1.822		1			1		5.359	7.090
136			1.849							5.451	7.23
137			1.877							5.545	
138	1.38	1.174	1.904	2.628	3.085	178	1.78	1.334	3.168	5.639	7.52
139										5.735	7.66

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

Ship		Vī	l <sup>2</sup>	$l^3$	l3·5	Ship Lgth.	ι	17	l²	<i>l</i> <sup>3</sup>	l3.5
		1.341		5.832	7.82	220	2.20	1.483	4.840	10.64	15.76
181	1.81	1.345	3.276	5.929	7.97	221	2.21	1.486	4.884	10.79	16.04
182	1.82	1.349	3.312	6.028	8.12	222	2.22	1.489	4.928	10.94	16.27
183	1.83	1.352	3.349	6.128	8.28				4.973		
184	1.84	1.356	3.385	6.229	8.44	224			5.017		
185	11.85	1.360	3.422	6.331	8.61	225	2.25	1.500	5.062	11:39	17.08
186	1.86	1.363	3.459	6.434	8.77	226	2.26	1.503	5.107	11.54	17:34
187	1.87	1.367	3.497	6.539	8.94	227			5.153		
188	1.88	1.371	3:534	6.644	9.10				5.198		
189	1.89	1.374	3.572	6.751	9.28				5.244		
1		-	3.610	6.859	9.45				$5.\overline{290}$		
191			3.648	6.967	9.63						18.70
192			3.686	7.077	9.80						19.00
1			3.725	7.189	9.98				5.428		
			3.763	7.301							
	1					234					19.58
195			3.805		10.35						19.87
		1.400			10.54						20.17
		1.403		7.645	10.73	237					20.50
			3.920	7.762	10.92	238	2.38	1.542	5.664	13.48	20.80
199	1.99	1.410	3.960	7.880	11.10	239	2.39	1.546	5.712	13.65	21.10
200	2.00	1.414	4.00	8.000	11:31	240	2.40	1:549	5.760	13.82	21.40
201	2.01	1.417	4.040	8.120	11.50	241	2.41	1.552	5.808	13.99	21.70
202	2.02	1.421	4.080		11.71						22.05
203			4.120	8.365		243					22.34
			4.161	8.489		244					22.68
1			4.202		12:33				6.002		
206			4 . 243		12.53	10 110					23.30
			4.285		12.76						23.67
			4.326		12.96						24.00
			4.368		13.18						24 00
1	-										3
			4.410		13.40						24.70
			4.452		13.62						25.04
212			4.494		13.85				6.350		
213			4.537		14.09				6.401		
214	2.14	1.463	4.579	9.800	14.34	254	2.24	1.293	6.451	16.38	26.1
215	2.15	1.466	4.622	9.938	14:56	255	2.55	1.596	6.502	16.58	26.5
216	2.16	1.469	4.665	10.07	14.80	256	2.56	1.60	6.553	16.77	26.8
217	2.17	1.478	4.709	10.21	15.05	257	2.57	1.603	6.605	16.97	27.2
218	2.18	1.476	4.752	10.36	15.28	258	2.58	1.606	6.656	17.17	27.55
219			4.796		15.53				6.708		
-			-					-		-	

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

_				COMIT		(	1000.7000				
Ship Lgth.	l	√ī	$l^2$	$l^3$	<i>l</i> <sup>3·5</sup>	Ship Lgth.	l	$\sqrt{l}$	l <sup>2</sup>	<i>l</i> <sup>3</sup>	l3.5
260	2.60	1.612	6.760	17.57	28.3			1.732	9.000		
261	2.61	1.615	6.812	$17 \cdot 77$	28.7		3.01	1.735		$27 \cdot 27$	
262	2.62	1.618	6.864	17.98	29.1	302	3.03	1.738	9.120	27.54	47.8
263	2.63	1.621	6.917	18.19	29.5	303	3.03	1.740	9.181	27.82	48.5
264			6.970			304	3.04	1.743	9.241	28.09	48.9
265			7.022			305	3.05	1.746	9.302	28.37	49.5
266			7.075					1.749		28.65	
267			7.129					1.752		28.93	
268			7.182			308		1.755		29.22	
269			7.236			309		1.757		29.50	
270			$\frac{7 \cdot 230}{7 \cdot 290}$			310		$\frac{1.760}{1.760}$		$\frac{20.00}{29.79}$	
271			$7.290 \\ 7.344$					1.763		30.08	
272								1.766		30.37	
273			7:398			313		1.769		30.(6	
			7.452					1.769 $1.772$		30.96	
274			7.507								
275			7.562			315		1.775		31.25	
276			7.617					1.777		31.55	
277			7.673						10.04	31.85	
278			7.728					1.783		32.15	
279			7.784			319			10.17	32.46	
280			7.840			320			10.24	32.76	
281			7.896						10.30	33.07	
282			7.952			322		1.794		33.38	
283			8.008						10.43	33.70	
284	2.84	1.685	8.065	$22 \cdot 90$	38.6	324	$3 \cdot 24$	1.80	10.49	34.01	61.2
285	2.85	1.688	8.122	$23 \cdot 15$	39.0	325	3.25	1.803	10.56	34.33	61.9
286	2.86	1.691	8.179	$23 \cdot 39$	39.5	326	3.26	1.805	10.62	34.64	62.6
287			8.236			327	3.27	1.808	10.69	34.96	
288	2.88	1.697	8.294	23.88	40.5	328	3.28	1.811	10.76	35.28	63.9
289	2.89	1.70	8.352	24.13	41.0	329	3.29	1.814	10.82	35.61	64.6
290	2.90		8.410			330	3.30	1.816	10.89	35.93	65.2
291			8.468					1.819		36.26	
292			8.526					1.822		36.59	
293			8.585			333		1.825		36.92	
294			8.643					1.827		37.26	
295			8.702					1.830		37.59	
296			8.761					1.833		$37 \cdot 93$	
297			8.820					1.835		$38 \cdot 27$	
298			8.880					1.838		38.61	
			8.940					1.841		38.96	
200	4 00	1 140	0 010	20 (0)	10 4	000	0 00	I OTI	11 10	00 00	11 1

Table XIII.—Multipliers Used in Applying the Law of Comparison—(continued).

				COMIL	THOOM	(00	TEU CIECE	· · ·			
Ship Lgth.	ı	Vī	$l^2$	<i>l</i> <sup>3</sup>	13⋅5	Ship Lgth.	I	√ī	$l^2$	<i>l</i> <sup>2</sup>	₹3.5
340	3.40	1.844	11.56	39.30	72.5	380	3.80	1.949	14.44	54.87	106.9
341	3.41	1.846	11.63	39.65	73.2	381	3.81	1.952	14.51	55.30	108.0
342	3.42	1.849	11.69	40.00	74.0	382	3.82	1.954	14.59	55.74	109.0
343		1.852			74.8	383					110.0
		1.854			75.5					56.62	
345		1.857			76.3	385				57.06	
346		1.860			77.0	386					113.0
347		1.862			77.8						114.0
		1.865			78.5	388					115.0
349		1.868			79.4	389					116.0
						-					A STREET, SQUARE, SQUARE,
350		1.871			80.1	390				59.32	
		1.873			81.0	391				59.77	
		1.876			81.8	392					119.2
353		1.879			82.5	393				60.70	
		1.881			83.2	394					121.5
355	3.55	1.884	12.60	44.74	84.3	395	3.95	1.987	15.60	61.63	122.6
356	3.26	1.887	12.67	45.12	85.2	396	3.96	1.990	15.68	62.10	123.6
357	3.57	1.889	12.74	45.50	85.9	397	3.97	1.992	15.76	62.57	124.7
358	3.28	1.892	12.81	45.88	86.8	398					125.8
359	3.59	1.895	12.89	46.27	87.6	399	3.99	1.997	15.92	63.52	126.9
360	3.60	1.897	12.96	46.65	88.5	400	4.00	2.00	16.00	64.00	128.0
361	3.61	1.90	13.03	47.04	89.5	401	4.01	2.002	16.08	54.48	129.0
		1.902			90.3	402	4.02	2.005	16.16	64.96	130.0
		1.905			91.1	403	4.03	2.007	16.24	65.45	131.1
364	3.64	1.908	13.25	48.22	92.0	404	4.04	2.009	16.32	65.94	132.3
365	3.65	1.910	13.32	48.62	92.9	405	4.05	2.012	16:40	66.43	133.6
		1.913			93.9					66.92	
		1.915			94.7					67.42	
		1.918			95.5						137.0
		1.920			96.5					68.41	
		1.923			97.4	410	4.10	2.094	16.81	68.92	139.4
		1.926								69.42	
		1.928								69.93	
					100.0						
					101.0						
					102.0						
					103.1						
					104.1						
					105.0						
					105.9						
0.0		_ 0.0	- 1 -00		- 50. 0				-		

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

						(					
Ship Lgth.		√ī	$l^2$	$l^3$	l3·5	Ship Lgth.		√ī	$l^2$	$l^3$	73.5
420	4.20	2.049	17.64	74.08	151.5	460	4.60	2.144	21.16	97.33	208.6
421	4.21	2.051	17.72	74.62	153.0	461	4.61	2.147	21.25	97.97	210.0
422	4.22	2.054	17.80	75.15	154.2				21:34		211.8
423	4.23	2.056	17.89	75.68	155.4	463	4.63	2.151	21.43	99.25	213.2
424	4.24	2.059	17.97	76.22	156.9	464	4.64	2.154	21.53	99.89	215.1
425	4.25	2.061	18:06	76.76	158.1	465	4.65	2.156	21.62	100.5	217.0
426				77.31		466			21.71		218.2
427				77.85					21.81		220.0
428				78.40					21.90		221.7
429				78.95		469			21.99		223 · 1
430				79.50		470	4.70	2:168	$\overline{22 \cdot 09}$	103.8	225.0
431				80.06					22.18		226.7
432				80.62					22.27		228.0
433				81.18					22.37		230 · 1
434				81.74					22.46		231.8
435				82.31		475			22.56		233 · 1
436				82.88					22.65		235 0
437				83.45					22.75		$237 \cdot 0$
438				84.02					22.85		238.6
439				84.60					22.94		240.1
440				$\frac{85 \cdot 18}{85 \cdot 18}$					$\frac{22 \cdot 01}{23 \cdot 04}$		-
441				85.76					23.13		242
442				86.35					23 23		244 246
443				86.94					23.33		
444				87.53					23.42		$\frac{247}{249}$
445				88.12					23.52		251.5
446				88.71					23.62		253
447				89.31					23.71		255
448				89.91					23.81		256.5
449				90.51					23.91		$258 \cdot 2$
450				$91 \cdot 12$					24.01		260
451				91.73					24.11		262
452				92.34					$24 \cdot 20$		264
453				92.95					24.30		266
454			1	93.57					$24 \cdot 40$		268
455				$94 \cdot 19$					24.50		270
456				94.81					24.60		272
457				95.44					24.70		274
458				96.07							275.6
459	4.59	2.142	$21 \cdot 06$	96.70	$207 \cdot 0$	499	4.995	2.233	24.90	124.2	277.5

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

,			1		1					
Ship Lgth.	1 1	l l2	<i>l</i> <sup>3</sup>	73.5	Ship Lgth.	1	11	$l^2$	<i>l</i> <sup>3</sup>	23.5
500	5.00 2.23	36 25 00	125.0	279.5	540	5.40	2.324	29.16	157.4	366
501	5.01 2.23	38 25 10	125.7	281	541	5.41	2.326	29.27	158.3	368
502	5.022.2	10 25 20	126.5	283	542	5.42	2.328	29.37	159.2	370
503	5.03 2.2			285	543	5.43	2.330	29.48	160.1	373
504	5.042.24	15 25 40	128.0	287	544	5.44	2.332	29.59	161.0	375
505	5.05 2.2	17 25 . 50	128.7	289	545	5.45	2:334	29.70	161.8	377
506	5.062.24	19 25 60	129.5	291	546			29.81		380
507	5.072.23	51 25 . 70	130.3	293	547	5.47	2.339	29.92	163 . 6	382
508	5.082.23	54 25 80	131.1	295	548	5.48	2.341	30.03	164.5	385
509	5.09,2.23	56 25 91	131.8	297	549	5.49	2.343	30.14	165.4	387
510	5.10 2.28	58 26 . 01	132.6	299	550	5.50	2.345	30.25	166.3	390
	5.11 2.20			301				30.36		392
512	5.122.26	33 26 21	134.2	304				30.47		395
	5.132.26			306	553			30.58		397
514	5:142.26	37 26 42	135.8	308	554	5.24	$2 \cdot 353$	30.69	170.0	400
515	5.152.26	39 26 . 52	136.6	310	555	5.55	2.356	30.80	170.9	402
516	5.162.27	71 26 62	137.4	312	556	5.56	2.358	30.91	171.8	405
	5.172.27			314	557	5.57	2.360	31.02	172.8	408
518	5.182.27			316	558	5.58	2.362	31.13	173.7	411
519	5.192.27			318	559	5.59	2.364	31.24	174.6	413
520	5.20 2.28	$\overline{30}$ $\overline{27 \cdot 04}$	140.6	320	560	5.60	2.366	31.36	175.6	415
	5 . 21 2 . 28			323	561	5.61	2.368	31.47	176.5	418
	5 . 22 2 . 28			325	562			31.58		421
	5.232.28			327	563			31.69		423
524	5.24,2.28	89 27.45	143.8	329	564	5.64	2.375	31.80	179.4	426
525	5 • 25 2 • 29	1 27.56	144.7	331	565	5.65	$2 \cdot 377$	31.92	180.3	429
526	5 . 26 2 . 29	3 27 66	145.5	334	566	5.66	$2 \cdot 379$	32.03	181.3	431
	5 27 2 29			336	567			32.14		434
	5.282.29			338	568			32.26		436
	5.55 5.30			340	569			32.37		439
	5.30 2.30			342				32.49		442
	5.31 2.30			345				32.60		445
	5.322.30			347	572			32.71		447
-	5.33 5.30			349	573			32.83		450
	5.34 2.31		1	352	574			32.94		453
	5.35 2.31			354	575			33.06		456
	5.362.31			356.6	576	5.76		33.17		459
	5.372.31			358				33 · 29		461
	5.382.31			361	578			33.40		464
539	5.392.32	21 29 . 05	156.5	363	579	5.79	2.406	33.52	194.1	467
_										-

TABLE XIII.—MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

_											
Ship Lgth.		√ī	$l^2$	73	13.5	Ship Lgth.	ı	<b>√</b> 1	$l^2$	l³	₹3.5
580	5.80	2.408	33.64	195.1	470	620	6.20	2.490	38.44	238.4	593
581	5.81	2.410	33.75	196.1	473	621	6.21	2.492	38.56	239 · 4	596
582	5.82	2.412	33.87	197.1	475	622			38.68		599
583			33.98		479	623			38.81		603
584	-		34.10		481	624			38.93		606
585		1	34.22	,	484	625			39.06	1	610
586			34 34		486	626				245.3	614
587			34.45		489	627			39.31		
						628					616
588			34.57		492					247.6	620
589			34.69		495	629			39.56	1	624
590			34.81		498	630				250.0	627
591			34.92		501	631			39.81		630
592			35.04		505	632			39.94		635
593			35.16		508	633			40.06		638
594	5.94	2.437	35.28	209.5	510	634	6.34	2.518	40.19	254.8	641
595	5.95	2.439	35.40	210.6	513	635	6.35	2.520	40.32	256.0	645
596	5.96	2.441	35.52	211.7	516	636	6:36	2.521	40.45	257.2	648
597			35.64		519					258.4	652
598			35.76		522				40.70		655
599			35.88		525	639			40.83		659
600			$\frac{36.00}{9}$		529	640			40.96		662
601			36.12		532	641			41.08		666
602			36.24		535	642			41.21		670
603			36.36		538	643			41.34		674
604			36.48		540	614			41.47		677
605						645					
			36.60		544				41.60		681
606			36.72		547	646			41.73		685
			36.84		550	647			41.86		688
608			36.96		553	648			41.99		692
			37.08		556	649			42.12		696
610			37.21		560	650			42.25		700
611			37.33		563	651			42.38		704
612			37.45		567	652			42.51		707
613			37.57		570	653			42.64		711
614			37.69		573	654			42.77		715
615			37.82		576	655			42.90		719
616	6.16	2.482	37.94	$233 \cdot 7$	580	656			43.03		723
617			38.06		583	657	6.57	2.563	43.16	283.5	726
618			38.19		586	658			43.29		730
619	6.19	2.488	38.31	$237 \cdot 1$	590	659	6.59	2.567	43.42	286.2	734

TABLE XIII. - MULTIPLIERS USED IN APPLYING THE LAW OF COMPARISON—(continued).

Ship Lgth.	1	√ī	$l^2$	<i>l</i> <sup>3</sup>	73.5	Ship Lgth.	ı	√ī	$l^2$	<i>l</i> <sup>3</sup>	13.8
660	6.60	2.569	43.56	287.5	738	685	6.85	2.617	46.92	321.4	841
661	6.61	2.571	43.69	288.8	741	686	6.86	2.619	47.06	322.8	845
662	6.62	2.573	43.82	290.1	746	687	6.87	2.621	47.19	324.2	849
663	6.63	2.574	43.95	291.4	750	688	6.88	2.623	47.33	325.6	853
664	6.64	2.576	44.09	292.7	754	689	6.89	2.625	47.47	327.0	858
665	6.65	2.578	44.22	294.0	757	690	6.90	2.626	47.61	328.5	862
666	5.66	2.580	44.35	295.4	761	691	6.91	2.628	47.74	329.9	866
667	6.67	2.582	44.48	296.7	766	692	6.92	2.630	47.88	331.3	871
668	6.68	2.584	44.62	298.0	770	693	6.93	2.632	48.02	332.8	875
669	6.69	2.586	44.75	299.4	774	694	6.94	2.634	48.16	334.2	880
670	$\overline{6\cdot70}$	2.588	44.89	300.7	778	695	6.95	2.636	48.30	335.7	885
671	6.71	2.590	45.02	302.1	782	696	6.96	2.638	48.44	337.1	890
672	6.72	2.592	45.15	303.4	786	697	6.97	2.610	48.58	338.6	894
673	6.73	2.594	45.29	304.8	790	698	6.98	2.642	48.72	340.0	898
674	6.74	2.596	45.42	306.1	795	699	6.99	2.644	48.86	341.5	903
675	6.75	2.598	45.56	307.5	799	700	7.00	2.645	49.00	343.0	907
676	6.76	2.600	45.69	308.9	803	705	7.05			350.4	931
677	6.77	2.60]	45.83	310.2	807	710	7.10			357.9	953
678	6.78	2.60	345.96	311.6	811	715	7.15			365.5	978
679	6.79	2.60	546.10	313.0	815	720	7.20			373.2	1002
680	6.80	2.60	746.24	314.4	819	725	7.25			381.0	1026
681	6.81	2.60	946.37	315.8	823	730	7.30	)	1	389.0	1050
682	6.82	2.61	146.5	1317.2	828	735	7.35	5		397.0	1076
688	6.83	2.61	3 46 . 64	1318.6	833	760	7.60	)		438 . 97	1208
689	6.84	2.61	546.78	320.0	837	1					

#### EXPERIMENT TANKS.

"Ship-model Experiment Tanks: their purpose and application." Paper by Prof. W. S. Abell, read before the Liverpool Engineering Society, 16th November 1910. "Methodical Experiments with Mercantile Ship Forms."

Paper by Mr G. S. Baker, read before the Institution of Naval

Architects, 14th March 1913. (Discussion.)

"The National Experimental Tank and its Equipment." Paper by G. S. Baker, Esq., read before the Institution of Naval Architects, 5th April 1911.

# TABLE XIV.—SOME EXPERIMENT TANKS.\*

velo	laximum ocity in feet er second.	16	30	23	16 16	13 20 20	25	(estu.) 24
Are	ea of cross- ion in sq. ft.	170	418	265	180	200 236 235	360	:
	Run.	250 360 480 206	374 384 418	479	400	275 442 450	494	420
Dimensions in feet.	Depth.	10 9 9.9 4.5	11114.7	11.5	9	10 13.1 12	12.25 3.25 21.0	16.4
mension	Breadth.	22 20 19-7 24-6	21.8	34.4	20 21.0	22 32.8 20	30 5 26.2	32.8
Di	Length.	300 400 538 206	441 470 418	2.129	445	300	. 63	::
	Place.	Dumbarton, Scotland. Haslar, England. Spezia, Italy. Uebigan, near Dresden, Ger-	St Petersburg. Washington, U.S.A. Ithaca, N.Y., U.S.A.	Berlin.	Clydebank, Scotland. Uebigau, near Dresden, Ger-	Ann Arbor, Michigan, U.S.A. Parls. Nagasaki, Japan.	Teddingtón, Herts, England. Do. (small tank). Hamburg.	Barrow, England. Vienna.
	Proprietor.	D 3 7 0	tank). Now alsontinea. Russian Government. U.S. Government. Cornell University.	Tech. Hochschule and German	John Brown & Co. Tech. Hochschule and Saxon	GOV., (new Oeorgan wank). University of Michigan. French Government. Mitsubishi S. B. Co.	National Physical Laboratory.	Vickers Ltd.
D gini me	ate of be- ning experi- ental work.	1884 1886 1889 1892	1893 1899 1900	1902	1903	1906 1906 1907	1161	::
	No.	H 61 03 44	1002	00 00	110	113	15	18

\* Some of these particulars were obtained from Mr H. A. Everett's illustrated article on the subject, in International Marine Engineering, January 1909, and some from Mr G. S. Baker's book, Ship Form, Resistance and Serew Propulsion. The length and breadth are over all at the water surface; the depth is at the centre line.

#### LARGE AND SMALL EXPERIMENTAL TANKS

An excellent article on this subject appeared in The Engineer, of 3rd May 1912. Some letters in the Journal of Commerce about October 1910 pointed out disadvantages of small tanks on similar grounds. With any small tank there are inevitable inaccuracies, but it may be useful for preliminary weeding out of unsuitable models.

In the Caws tank at Sunderland the models are suspended pendulum fashion and swung through the water, the resistance being measured at the position between the first half of its swing when its speed is accelerating, and the second half when it is decelerating. At the vertex of the swing the wave system cannot be considered developed in a manner proper to the instantaneous speed of the model. In Herr Wellenkamp's tank the model was towed by a falling weight, but there was a difficulty in keeping the model straight on its course; and there were other difficulties common to all small tanks with small-sized models, such as inertia, relatively large differences in friction of the towing gear, capillarity, and surface tension.

With large tanks on the Froude system, which has stood the test of forty-five years, the models are run at a steady speed; the measuring gear records an exact measurement of the resistance for the whole length of the run, and every result so obtained. by the expert in charge of the tank, is solid groundwork upon which unending analyses and estimates can always be based.

Models are frequently made about 15 ft. long, and are usually The models at the United States Model Basin of paraffin wax. are 20 ft. in length, and are made of wood. For the "Manning" the length of the model was 231 ft. As the size of the model is increased, the magnification of results and the probable error are decreased. With very small models the forces measured would be very small, and would be liable to excessive error. Suppose that for a 450-ft. ship we had a 15-ft. model, the resistance of the ship would be (30)3 or 27 000 times that of the model (since  $\frac{450}{15}$  = 30). If the model were 10 ft. long, the relative resistances

would be as 1:90 000. The resistances recorded would be from about '5 lb. upwards for 15-ft. models. Mr D. W. Taylor's table ix, showing results of tank model experiments for the "Yorktown," give resistances for his 20-ft. models of from 1.1 lb. to 93 lbs.

The effect of temperature of the tank water upon resistance was noted in the discussion on Mr Baker's paper in 1913. Sir Archibald Denny mentioned that Mr Mumford had said that it had been well established that a difference of 5 per cent. in resistance was caused by a difference of 12° Fahr., the resistance increasing with the fall of temperature; also that, probably due to a changing difference in temperature between one end and the other end of the tank, there was an absolute movement in the water—in one direction in summer, and in the other direction in winter. At the Bushey tank Mr Baker employed a float halfway down the useful length of the tank, and the movements of the float are noted.

The records of the work done by Mr R. E. Froude and Mr G. S. Baker afford a splendid illustration of the value of experimental tank research work. Whenever an appreciable departure, from forms already in commission, is proposed, models should be made and tested individually. In practice, in the preliminary design stage, the problem is to determine the dimensions and form most suitable to specified conditions, not only from the point of view of resistance, but from that of the fulfilment of conditions such as draught and stability, trim, machinery space,

capacity for cargo, sea performance, etc.

The procedure is for the shipowner to give the National Physical Laboratory, or other experiment tank works, a copy of the lines of an existing type-ship, from which the superintendent of the tank makes a model, the shipowner stating the limits of variation of the load water-line, to provide sufficient stability, and the limits within which the shape of the curve of sectional areas may be allowed to vary to suit the arrangement of machinery, etc. The experiment tank authority then conducts a set of trials of the first model in the tank, and offers other models having different positions of the longitudinal centre of buoyancy, suggesting a model perhaps better than the parent form from the point of view of propulsion. The shipowner finally selects the one which he considers the best obtainable for speed consistent with other requirements of the service.\*

The results of the first years of Mr G. S. Baker's testing of merchant ship models at the Froude tank almost invariably showed that the cost of the test was saved on the fuel bill of the ship in the first six months of its running. In his experiments with models of ships building or contemplated, Mr Baker and his staff have been successful in effecting reductions in the power to the extent, in some cases, of as much as 25 per cent. There is no doubt that, as Professor W. S. Abell has remarked when recommending the use of experimental tanks, "the economical

<sup>\*</sup> Tank trials give resistance and, its equivalent, E.H.P.

performances of mercantile vessels of moderate speeds could be considerably improved if proper investigation of form, propeller, and the combination of the propeller and ship were made."

In addition to the commercial side of the work at the tank, much valuable research of a general nature has been carried out on ship forms. There are, however, large unexplored fields for methodical experiment, not only to fill the gaps between the fine and full types already dealt with in England and America, but also to treat full models of the cargo type, of broader and shorter proportions than have hitherto been exhaustively tested.

Still, from the data already published on types ranging from Mr Froude's fine-lined warships and Mr Taylor's moderately fine vessels to the merchant ship forms tested by Professor Sadler and Mr Baker, shipowners and shipbuilders may, without having models of their own, predict with some degree of accuracy, for many types of ship, the power required at a given speed. One object of this book is to put a collection of such published results in a form easily accessible for reference, and to illustrate

methods of putting these results to practical use.

The reader is referred to the original papers by the authorities quoted; our intention is rather to present quantitative results, to give figures to multiply by in the everyday problem of settling powers and speeds, and to attempt to compare figures obtained from tank trials with the power figures deduced from service performances of actual ships. Though it is universally agreed that in tank trials the results are obtained with even greater accuracy than in full-sized trials, that differences of resistances developed at different draughts and trims are in the same direction as those with the actual vessel, and that there is a great resemblance in character between the "curves of resistance" of the model and of the ship—the humps and hollows occurring at similar speeds,—it is also true that results from even the best tank experiments may be misleading when used for obtaining actual values; but that is no reason for ignoring them.

To quote from *The Engineer*: "It should never be forgotten that the builder who adopts the experimental method has not only the same information at his disposal from his trials on the measured mile as one who has no tank, but he has his model results in addition, and it is in co-ordination of these that the strength of his position lies." Tank trials made with models of existing ships, especially those for which the records of progressive trials are available, are particularly instructive, and provide the best means of arriving at the propulsive efficiencies or ratios of effective horse-power to indicated horse-power, shaft

horse-power, or brake horse-power. In other words, the tank test is not entirely complete until the ship trial is made. The determination of the propulsive efficiency completes the experiment. These "back steamers" are always valuable for reference for enabling us to predict the speed of any given steamer attainable by a given I.H.P., S.H.P., or B.H.P. On Plates 30–2, 35 will be found curves of this ratio E.H.P., or propulsive efficiency,

or propulsive coefficient, as it is sometimes called. By keeping results of model experiments in touch with those of the completed ship, the correct percentage additions to allow in design may be determined, as between tank trial and measured mile trial, or between tank trial and performance on voyage. Unfortunately progressive trials are very rare, and when they are

run the draught of ship is too light in many cases.

By means of a properly arranged dynamometer, when towing a ship or model through still water, we can measure the net or tow-rope resistance, or total resistance, which is made up of four components, viz.: frictional, wave-making, eddy-making, and air resistance. The model is usually run "naked," i.e. without appendages, such as bilge keels, bossings, shafts, rudder, etc.; these, of course, should be added when computing the wetted surface of the actual ship, and their effect on the eddy-making resistance, and the hull-appendage factor, taken into account.\*

A sure method of determining the resistance of a ship is to tow her through still water, from a long outrigged boom, at various speeds, and note the resistances, as was done in the case of the "Greyhound," where special devices were fitted in order that only the horizontal component of the force on the tow-rope was measured (Trans. Inst. Naval Architects, 1874, Froude); but it is seldom that experiments are carried out on such a large scale. In the Transactions of the American Society of Naval Architects and Marine Engineers, 1911, Professor C. H. Peabody gave the results of towing the "Froude," a miniature steamer 37.6 ft. in length. In the case of the 760-ft. Cunard liner "Mauretania," the builders made exhaustive propeller and other experiments with an exactly similar vessel 37 ft. in length.

#### ESTIMATING HORSE-POWER FROM MODEL EXPERIMENTS.

Take the case of a model of a twin-screw steamer:—418 ft. b.p. × 52 ft. beam × 23 ft. mean draught, 9 100 tons displacement.

<sup>\*</sup> See paper by Commander Dyson, U.S.N., read before the American Society of Naval Engineers, Transactions, 22.

Parathin model, 14 ft. long, towed at various speeds; tow-rope resistance r=2.6 lbs. at the speed corresponding to  $14\frac{1}{2}$  knots of the full-sized ship.

(1) Speed:-

Let this speed of model be Vm.

Then

$$\frac{V_m}{14\frac{1}{2} \text{ knots}} = \frac{\sqrt{\text{length of model}}}{\sqrt{\text{length of ship}}} = \frac{\sqrt{14}}{\sqrt{418}}.$$

The various square roots, squares, cubes, etc., may be conveniently taken from Table XIII, pp. 38-46, as multipliers or functions of l.

... 
$$V_m = 2.66 \text{ knots.}$$

(2) Wetted surface :-

Let  $S_m$  = wetted surface of model = 34 sq. ft. and S = wetted surface of ship = 30 300 sq. ft.

$$\frac{S_m}{S} = \frac{l_1^2}{l^2} = \frac{\cdot 019 \ 6}{17 \cdot 47} \cdot$$

The square of l being taken from Table XIII as before.

(3) Skin frictional resistance,  $r_f$ :—f (for model) = '008 83. n = 1.94. (From Table I, Tideman's Fresh-Water Constants.)

$$r_f = f \times \text{wetted surface} \times (V_m)^{1.94}$$
  
=  $008.83 \times 34 \times (2.66)^{1.94}$   
=  $008.83 \times 34 \times 6.662 = 2.15s$ .

(4) Residuary Resistance of model:-

$$r_r = r - r_f$$
  
= 2.6 - 2.0  
= .6 lb.

r = total resistance.

 $r_r = \text{residuary resistance}$ .

(5) The corresponding Residuary Resistance of the full-sized ship,  $R_{10}$ , follows from the Law of Comparison, thus:—

$$\begin{split} \frac{\mathbf{R}_w}{r_r} &= \frac{36}{35} \Big(\frac{L^3}{l^3}\Big) = \frac{36}{35} \Big(\frac{l^3}{l_1^3}\Big) \\ &= \frac{36}{35} \times \frac{73 \cdot 03}{002 \cdot 744} = 27 \ 400. \end{split}$$

$$R_w = r_r \times 27400 = 16450 \text{ lbs.}$$

The ratio 34 is used when passing from fresh water to salt water.

(6) The Residuary H.P. for the full-sized ship:—

= 
$$^{\circ}003\ 07 \times R_w \times V$$
  
=  $^{\circ}003\ 07 \times 16\ 450 \times 14^{\circ}5$   
=  $^{\circ}733$ .

(7) Skin H.P. of full-sized ship in salt water:— Take Froude's table for salt water. f = 00885 from Table V.

n = 1.83 for resistance and 2.83 for power Skin H.P. =  $f \times$  wetted surface  $\times .003.07 \times (V)^{2.83}$  = .008 85  $\times$  30 300  $\times .003.07 \times 1.935$  = 1.592,

(8) The total E.H.P. for the full-sized ship in salt water at  $14\frac{1}{2}$  knots:—

Total E.H.P. = Skin H.P. + Residuary H.P. = 1592 + 733. .: Total E.H.P. = 2325.

This is the E.H.P. from the naked model.

If the I.H.P. is 4 650 at  $14\frac{1}{9}$  knots, the propulsive coefficient

$$\frac{E.H.P. (naked)}{I.H.P.} = .50.$$

With Taylor's skin friction constants for model, f = about 01003 and n = 1.854, the skin frictional resistance of the model would have been about the same.

 $r_f = .010 \ 03 \times 34 \times (2.66)^{1.854}$ =  $.010 \ 03 \times 34 \times 5.82$ =  $.2.0 \ \text{lbs.}$ 

Then

 $r_r = .60$  lb. as before

and

 $R_w = 16 \, 450 \, \text{lbs.}$ 

Residuary H.P. for ship would have been

 $= .00307 \times 16450 \times 14.5$ = 733 as before.

Skin H.P. for ship, if Tideman's skin frictional constants had been taken, would have been

= '009 085 6 × 30 300 × '003 07 × 1 935 = 1 635 Total E.H.P. = 1 635 + 733 = 2 368 E.H.P. (naked) I.H.P. = '51.

It does not matter much whether we take Tideman's freshwater figures, n=1.94, or Taylor's fresh water n=1.854, and the constants used at the U.S. tank, so far as the model is concerned. For the skin H.P. of the full-sized ship, in design

work, perhaps it is better to use Tideman's salt-water constants

(subject to  $n \sqrt{100} = 1.83$ ).

For investigating figures by Mr R. E. Froude, Mr Luke, and Mr Baker, Froude's skin constants from the O and (c) values should be taken, as they usually give lower skin friction power and higher residuary H.P. The differences, however, are slight. Our tables of skin H.P. per 1 000 sq. ft. of wetted surface provide an easy means of reckoning the skin H.P.; for instance,

in the above example,

Skin H.P. = 
$$54.33 \times 30.3 = 1.645$$
.

Displacement of 14-ft. model of 418-ft. ship. Model,  $14 \times 1.742 \times .771$ . Block coefficient = .637. Displacement =  $\cdot 334$  ton in fresh water =  $\frac{14 \times 1.742 \times .771 \times .637}{= \cdot 334}$ 

Another way to calculate the displacement of the model is to take the ratio of the cubes of the lengths of the model and the ship, and multiply this ratio by the displacement of the fullsized ship and by 35 in passing from salt water to fresh water: thus

$$\frac{55}{36} \times \frac{.002744}{73.03} \times 9100 = .334$$
 ton in fresh water.

The displacement of the model is 747 lbs. in fresh water ( $\delta$ ). The residuary resistance of model in lbs. per ton of displacement =  $\frac{.6}{.334}$  = 1.8.

The corresponding residuary resistance of the ship (after calculating skin friction separately) in lbs. per ton of displace-

ment =  $\frac{16450}{9100}$  = 1.8.

This is based upon '6 lb. residuary resistance of model.

If we gave the skin frictional resistance the 10 per cent. addition for form, and based our residuary resistance upon '4 lb. for model, the residuary resistance per ton of displacement for ship or model would be 1.2 lb., and this agrees with Taylor's contours. Taylor, however, so far as we know, did not make the allowance for added skin friction due to form.

Total Resistance of Ship Model, 14 ft. long in fresh water, representing a twin-screw steamer 418 x 52 x 23 ft. mean draught,

9 100 tons displacement, 141 knots speed.

Let  $V_m$  = the corresponding speed of the model = 2.66 knots, and its resistance at that speed 2.6 lbs.

	Lbs.	
I. Skin frictional resistance.	resistance.	H.P.
(1) The hull proper, or naked hull, including		
an ordinary amount of deadwood.		
= $f \times$ wetted surface in sq. ft. $\times (V_m)^{1.94}$		
$= .008.83 \times 34 \times (2.66)^{1.94}$		
= $.008.83 \times 34 \times 6.662 = 2$ lbs. (2) f will vary with temperature of tank water.	2.00	
At the National Physical Laboratory,		
where paraffin models are used, Mr		
Baker deducts 3 per cent. from the	-	
calculated skin frictional resistance for		
an increase of 10 degrees Fahr, temperature of water. (Plus or minus accord-		
ing to temperature)	+ or -	
(3) The surface of appendages, such as bilge		
keels, propeller struts, shaft bossings,		
rudder, and deadwood in excess of the		
ordinary amount, if there are any appendages on the model when it is		
tested, is calculated and added to the		
wetted surface of the naked hull.		
(Models are almost always tested naked,		
i.e. without the appendages.)  (4) A percentage addition to the calculated		
skin frictional resistance (given as 5 per		
cent. to 20 per cent. by Mr Baker),		
depending upon fulness of form. Over		
and above the skin frictional resistance calculated from Mr W. Froude's and		
Tideman's values of f for planes, there	1	
is an excess resistance accounted for by		
the increase in mean rubbing velocity		
between the streams and the ship form.	0.00	
Say 10 per cent. in this case	0.50	
I. Eddy-making resistance.		
A small item with a naked model	(Almost	
	negligible)	
II. Wave-making Resistance.		
The sum of the eddy-making and wave-mak-		
ing = total resistance - skin frictional resistance.		

This assumes that we neglect air resistance,	Lbs. resistance.	H.P.
which in the case of a tank experiment is such a minute quantity that it may well be left out of account. $2 \cdot 6 - 2 \cdot 2 = 40 \cdot 1b$ .	•40	
IV. Total water resistance = $I + II + III = 2.60$ lbs	2.60	

Total E.H.P. of Full-sized Ship, deduced from the foregoing model results. Passenger ship, twin-screw,  $418 \times 52 \times 23$  ft. mean draught, 9 100 tons displacement,  $14\frac{1}{2}$  knots speed. Wetted surface from Mumford's formula = 30 300 sq. ft.

I. Skin friction.	Lbs. resistance.	H.P.
Skin frictional resistance, Rf.		
(1) The hull proper, or naked hull, including an ordinary amount of deadwood = f × wetted surface in sq. ft. × V <sup>1:83</sup> f = '008 85 from Froude's figures. n = 1.83		
$R_f = .00885 \times 30300 \times (14.5)^{1.83}$		
$= .00885 \times 30300 \times 133.4 = 35800 $ lbs.	35 800	
(2) Skin H.P. = $.0030707 \times \text{skin}$ resistance in lbs $\times$ V		
= 1 592.		
(3) The Skin H.P. is usually calculated without first reckoning the skin frictional resistance, thus:— Skin H.P. = f × wetted surface × '003 070 7 × V <sup>2-83</sup>		
= 1592		1 592
<ul> <li>(4) f will vary with temperature, but as most vessels pass from hot to cold climates, average values of f are taken.</li> <li>(5) The surface of appendages, such as bilge keels, propeller struts, shaft bossings, shafts, rudder, and deadwood in excess of the ordinary amount, is calculated, and added to the wetted surface of the naked hull.</li> </ul>		

	Lbs. resistance.	H.P.
A better way, given by Mr Baker, is to calculate the rudder area separately,		
taking frictional coefficient for its own length, and velocity = (velocity of ship)		
(1 + slip ratio)(1 - w). The bilge keels, if properly placed, are taken as additional		
wetted surface of the ship. The wetted		
surface of the shaft bossings may be added to the wetted surface of the ship.		
Total 6.07 per cent	2 180	97
skin frictional power (given as 5 per		
cent. to 20 per cent. by Mr Baker, over and above Froude's plank value of f),		
depending for its amount upon fulness of form. Let us take 10 per cent. in		
this case, 3 580 lbs	3 580	159.2
used instead of Froude's, the skin H.P.		
would be about 4½ per cent. in excess of Froude's skin H.P., and Mr Baker's	1	
percentage addition would have to be reduced by the 4½ per cent.	1 - 2	
II. (7) Eddy-making, due to irregular motion of rudder, water round propeller struts or		
shaft bossings, broken water around the		
stern-post, stem, bilge keels, and other appendages. The percentage for shaft		
bossings may be taken from Mr Baker's information, p. 378, say 3 per cent.		
For the eddying round other appendages about 1 per cent, may be added. Total,		
4 per cent. of the wave-making resistance	365	16.3
III. Wave-making. The sum of the eddy-making, the wave-making, and the air resist-		
ances = residuary resistance = total resistance - skin frictional resistance.		
The wave-making resistance of ship is deduced		
model by the Law of Comparison. If		
$r_w = 4$ lb. for the model, and $R_w$ the wave-making resistance of the ship,		
L = length of ship, 418 ft. $l = length of model = 14 ft.$		-

No. of the last of	Lbs. resistance.	H.P.
$\frac{\mathrm{R}_w}{r_w} = \frac{36}{35} \left(\frac{\mathrm{L}}{l}\right)^3 \cdot  \therefore \mathrm{R}_w = 10 \ 950 \ \mathrm{lbs}.$	10 950	
Wave H.P. = '003 070 7 x wave-making re-		
$\begin{array}{l} \text{sistance} \times \text{V} \\ = .0036707 \times 10950 \times 14.5 = 489 \end{array}$		439
An addition may be required to allow for		
rolling and pitching, rough water tend- ing to disturb the regular formation of		
waves and placing the ship in positions which cause the total average resistance		
to be increased. In a large ship these retardations are less than in the case		
of a small ship.		
V. Air Resistance.		
Let $A = $ the 'thwartship area in square feet		
of the above-water portion of the ship, moving normally to the direction of		
motion of the vessel, at a speed V in		
knots, and $K = a$ constant, given by Rear-Admiral Taylor as '003 5 to '005.		
Then the air resistance in lbs., $R$ , $= K \cdot A \cdot V^2$ .		
In the case of our 418-ft. passenger liner, let A = 2 646 sq. ft.	1	
The horse-power absorbed in overcoming R is		
$\frac{R \times V \times 101.33}{3.000}$ .		
33 000 V depends upon the fore and aft component		
of the relative velocities of the ship and		
the wind. If speed of ship = 14.5 knots against a 20-knot wind, then		
V = 34.5. Here $R = .004.3 \times 2.646 \times (34.5)^2 = 13.500 \text{ lbs.}$	13 500	
Air H.P. (effective) = '003'070 7 × 13 500 × 14 · 5 = 601		201
(The air resistance is taken at the speed of	•••	601
ship through the water.) Suppose propulsive coefficient to be '47,		
then I.H.P. = $\frac{\text{E.H.P.}}{\text{Propulsive coefficient}} = \frac{2325}{47}$		
= 4950,		

	Lbs. resistance.	H.P.
and air I.H.P. $=\frac{601}{47} = 1280$ against 20-		
knot wind.		
In calm air (no wind)		
$V = 14.5$ . $(14.5)^2 = 210$ . $R = .0043 \times 2.646 \times 210 = 2.390 \text{ lbs}$ .	2 390	
Air H.P. (effective) = $.0030707 \times 2390$	2 590	
$\times 14.5 = 106.$		106
Air I.H.P. $=\frac{106}{47}=226$ .		
1280 - 226 = 1054 I.H.P. difference.	-1	
If $\frac{\Delta^3 V^3}{1.\text{H.P.}} = 264 = \frac{(9\ 100)^{\frac{3}{8}} \times (14.5)^3}{4\ 950}$ at $14.5$		
knots in calm air, then perhaps we		
may say that, approximately, there		
would be 1054 I.H.P. less available for propelling the ship through the water		
when going against a 20-knot wind.		
Thus $4950 - 1054 = 3896$ .		
If $\frac{\Delta^{\frac{3}{8}V^3}}{1.H.P.} = 264$ , then $\frac{(9\ 100)^{\frac{3}{8}} \times (13\cdot 3)^3}{3\ 896} = 264$ .		
The speed of the ship against the 20-knot		
wind would be 13.3 knots, at the same		
gross I.H.P., viz. 4 950, which was required for 14½ knots in calm air.		
Or, if we took the gross I.H.P. in the usual		
$\frac{\Delta \$ V^3}{I.H.P.} = \frac{(9\ 100)\$ \times (13\cdot 3)^3}{4\ 950} = 207.$		
$\frac{\Delta s}{L.H.P.} = \frac{(3.100)s \times (13.5)}{4.950} = 207.$	-	
V. Summing the figures which we have arrived		
at in our process of building up the		
power, we have:— Resistance:—		
Skin resistance = 35 800 + 2 180		
+3580 = 41560	- 7	
Eddy-making $= 35800 + 2180 + 3580 = 365$		
Wave-making = 35 800 + 2 180		
+3580 =10950	1.0	
Calmair resistance $= 35800 + 2180$ + 3580 = 2390		
Total = 55 265	55 265	

12 II D .	Lbs. resistance.	H.P.
E. H. P. :— Skin H. P. = 1592+97		
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		
Eddy-making H.P. = 1592+97		
+159.2 = 16.3		
Wave-making H.P. = 1592+97		
+159.2 = 489		
Calm air H.P. $= 1592 + 97$		
+159.2 = 106		
T		0.150.5
Total $=2459.5$ E. H. P. (naked) from model $=2325$ .		2 459.5
Gross E.H.P. (built up) $= 2459.3$ .		
i.e. appendages and air make a difference of		
53 per cent. in calm air.		
Again, E.H.P. (naked) from model = 2 325.		
Gross E. H. P. (built up) = 2954.5.		
1 848-2		
16.3		-
489		
601		
0.054.5	-	
2 954.5,		
or 263 per cent. addition for appendages and air when steaming against 20-knot	2	
wind.		
The average would be		
1 848 · 2 · Skin H. P.		
16.3 Eddy ,,		
489 . Wave ,,		
353.5 Wind ,,		
2 707 · 0 gross E. H. P.		2 707
which means an allowance of 16 per		
cent. for appendages and air, on the		
average weather, for the run out and home; and probably a better result		
might be expected, because on the out-		
ward run the wind might be a following		
one assisting the ship.		
0		

This vessel suffered a reduction of a knot of speed at full power when steaming against a 20-knot wind, about 8 per cent. of the I.H.P. being absorbed in overcoming wind resistance.

### CHAPTER IV.

### CORRECTION FOR SKIN FRICTION.

GIVEN the dimensions of a ship, with displacement and other

particulars.

From this we may derive any number of "similar ships." The linear dimensions of the derived ship are all directly proportional to the linear dimensions of the known vessel. The displacement of the derived ship and the displacement of the original vessel bear the same ratio to one another as the cubes of the linear dimensions. The speed of the derived ship is to the speed of the first vessel as the square root of the length of the derived ship is to the square root of the length of the first known ship. In other words, the displacement varies as (length)<sup>3</sup>; the speed varies as  $\sqrt{\text{length}}$ ; and the horse-power to overcome the residuary resistance varies as (length)<sup>3</sup><sup>5</sup>.

For comparing a model 14 ft. long, made of paraffin, and tried in a fresh-water tank, with a similar vessel 400 ft. long of clean painted steel for service in the salt sea, we use Tables I to VII, and other tables or curves made from them. Not only is the water of different density in the two cases, but the surface is contact with the water have, from their nature, different resistances to motion from other causes. For instance, the power of the speed at which the resistance is varying, or index (n) of variation of resistance with speed, is different in the two cases; the coefficients of fluid friction for the different lengths of surfaces

are different from each also-all causing

f . S .  $V^n$  to be different from f . S .  $V_n$  (for the model) (for the ship)

The difference between the two is the amount of the skin friction correction.

Though no friction experiments on a large scale have been made, values of the coefficient of fluid friction for painted surfaces

up to 500 and 600 ft. long are included in tables based upon Froude's experiments with flat boards up to 50 ft. in length. The classical account of the experiments with H.M.S. "Greyhound," copper-sheathed gunboat (Trans. Inst. Naval Arch., 1874, Froude), gave proof of the accuracy of the scale, which is now in constant use at experimental tank works in Great Britain, the Continent of Europe, and America. Other values of f, ascribed to Tideman, for clean painted ships in salt water, similar to Froude's constants, but about 5 per cent. higher, are given in Table I and used throughout this work for calculating skin friction horse-power and resistance of ships in salt water.

Table II gives values of the coefficient of skin friction for models in fresh water from Froude's figures, and Plate 1 gives Froude's values of f, with the corresponding values of n for various

qualities of surface in fresh water.

Tables VIII and IX of skin frictional resistance and horse-power per 1 000 sq. ft. of wetted surface are deduced from Table VII. The differences between the skin horse-powers or resistances per 1 000 sq. ft. for ships of different lengths may be plotted separ-

ately as curves of correction.

Plates 3 to 6 of skin friction horse-power correction per 1 000 sq. ft. of wetted surface are examples of these derived curves, to be used for correcting the power when passing from one length of ship to another at the corresponding speeds (or speed of their 100-ft. model), or when reducing any ship to a 100-ft. model. Similar curves are used at experimental tank works for making the necessary correction when passing from the scale of a tank model to an actual ship.

It is only the skin frictional element of the horse power that has to be corrected; the remainder varies as l, and may be obtained directly by division. That is, as stated in the Introduction, the Law of Comparison applies to resistances other

than frictional.

In analysing the results of progressive steam trials, or towing trials (i.e. trials measuring the tow-rope resistance at various speeds), the skin resistances are computed separately, and written in a column opposite the speeds. (See, for example, p. 205, trials of ferry steamer "Cincinnati.")

For each speed the total resistance - the skin frictional resist-

ance = the residuary resistance.

When reducing the results of the progressive trial to the 100-ft. model, the skin resistances are corrected for friction, or calculated separately, while the residuary resistances are all reduced directly by dividing by  $l^3$ .

In the horse-power columns the only difference in the process is that the remainder (or H.P. left after deducting the skin H.P.) is divided by  $l^{3\cdot5}$  instead of  $l^3$ .

For

$$l^{3\cdot 5} = l^{3\frac{1}{2}} = l^{3+\frac{1}{2}} = l^3 \sqrt{l}$$

and horse-power always = resistance × (0.003 070 7 × speed) (see

Introduction).

Note.—The speeds on Plates 3, 4, 5, 6 are the speeds of 100-ft. models only. The skin correction, or difference of height between the ordinates of the various curves, is only applicable at the particular corresponding speed of the 100-ft. model at which it is taken. These plates give the amount of correction to be added to, or subtracted from, the power of the 100-ft. model when passing from a ship of any length to a 100-ft. model.

When extraordinary speeds are attained, the conversion to the 100-ft. model introduces values of the skin frictional H.P. per

1 000 ft. of W.S. outside of the curves we have drawn.

Given the progressive trial of a coasting steamer  $218 \times 32.8 \times 9.72$  ft. mean draught at trial, mentioned on p. 107.

Knots.	1.H.P.	DåV3 I.H.P.
7	232	182
8	332	190
9	493	182
10	720	172
10·1	765	166

Let us reduce this to a 100-ft. model. We have

$$l = 2.18$$
,  $\sqrt{l} = 1.476$ ,  $l^3 = 10.36$ ,  $l^{3.5} = 15.29$ .

Dimensions:

$$100 \times 15.06 \times 4.46$$
  $w = 0.69$ .

$$D_m = \frac{1370}{l^3} = \frac{1370}{10.36} = 132.5 \text{ tons.}$$

Wetted surface (by Mumford's formula)

 $= (100 \times 15.06 \times 0.69) + (100 \times 4.46 \times 1.7)$ 

= 1 800 sq. ft.

Corresponding speeds:

$$\frac{7}{1\cdot476}, \frac{8}{1\cdot476}, \frac{9}{1\cdot476}, \frac{10}{1\cdot476}, \frac{10\cdot1}{1\cdot476}$$
= 4·75, 5·42, 6·1, 6·78, 6·85 knots.

The skin H.P. and residuary H.P. are discussed on p. 36. From Plate 3 we find that the difference of skin H.P. correction for passing from a 306-ft. ship to a 218-ft. ship is 0.25 per 1 000 sq. ft. of wetted surface.

The dimensions of the new ship are

 $306 \times 46 \times 13.68$  ft. mean draught, at trial.

Displacement = 3800 tons.

$$l^{3.5} = l^3 \times \sqrt{l} = 28.65 \times 1.749 = 50.1.$$

The larger ship is not so much affected by the weather.

At deeper draught we should expect a much better result. At the corresponding load draught (17 ft.), Admiralty constant about 210.

In the discussion on Naval-Constructor Taylor's paper, on the U.S. model basin, at the American Society of Naval Architects and Marine Engineers in 1900, Mr John Thom's formula was mentioned, and is certainly worthy of notice.

$$\text{I.H.P.} = \frac{\mathbf{D}^{\frac{2}{3}}\mathbf{V^4}}{\sqrt{\mathbf{E}}\times\sqrt{d}\times c}$$

where D = displacement in tons.

V = speed in knots.

E = length of entrance in feet.

c = a constant (varying from 55 to 120).

 $E = L - (L \times p).$ 

p = prismatic coefficient.

For estimating speeds and powers of known vessels at their limiting economical speeds, this is a satisfactory formula to use, and the values of c do not vary much within ordinary limits.

### CHAPTER V.

### THE ADMIRALTY CONSTANT.

By the Law of Comparison we can derive the horse-power for a proposed steamer from the known performances of a "similar ship," if we have one. Proprietors of experimental tanks make similar ships (or models of them) whenever they require them. and try them in the tank. But if we have not a "similar ship" to work from, we may adopt one of two courses: (1) Still using the Law of Comparison, select a list of vessels as nearly similar to ours as we can obtain, plot their progressive speed and power curves on squared paper, and then decide where our vessel comes This method should be practised, if only because it leads to systematic handling of data. (2) We may try other methods, and formulæ, for determining the power, always keeping the principle of similitude in view. Among the formulæ in general use, the Admiralty constant comes first.

I.H.P. = 
$$\frac{D^{\frac{2}{3}}V^{3}}{C}$$

or

$$C = \frac{D^{\frac{2}{3}}V^{3}}{I, H, P}$$

where D = displacement in tons.

V = speed in knots.

C = the "constant," or coefficient of performance.

The values of C, which will be found in tables and curves later, vary with the size of ship, being less for small ships than for large ones (Plate 39).

As a method for calculating power, the Admiralty formula, "adjusted as experience directs," is still the quickest and most

universally used.

Experience shows that the decrease in the value of C for smaller vessels is due (in addition to the greater skin friction) 65

to the proportionately greater eddy-making resistance from rough surfaces, and to the greater effect of rough sea and wind on small ships. For a given ship the value depends upon the speed.

The curve of  $\frac{D_3^2V^3}{I.H.P}$  from a progressive trial almost always rises

between low speeds and moderate speeds, and then falls away again between moderate speeds and high speeds. See Plates 4, 5, 23, showing typical curves of C.

Before beginning to calculate the power for a given ship, her salient features dominating resistance should be written down :-

I. Proportions:—

(1) The ratio of beam to length (B<sub>m</sub>). The breadth of the 100-ft, model shows this immediately. The number of beams to length is the reciprocal, and is still preferred by some people.

(2) The ratio of draught to length. If the vessel is of light draught, then so much the worse for propulsion,

especially if she is also very broad.

II. Fulness:-

(3) The block coefficient, mid-area coefficient, and prismatic coefficient.

III. Form :-

The longitudinal distribution of displacement, depending upon the shape of the curve of sectional areas and the water-line, especially of the fore body.

IV. Speed-length ratio  $\frac{V}{\sqrt{L}}$ :—

(4) The speed divided by the square root of the hundredth part of the length, or the speed divided by the square root of the length and multiplied by 10 = the corresponding speed of the 100-ft. model.

In ordinary merchant ships, fulness and form have a greater

influence than proportions.

In fast passenger vessels and channel steamers, increase of fulness of displacement increases the resistance more than either of the above factors.

In torpedo craft and destroyer types, proportions become the

principal factor.

Consider whether the speed proposed is higher or lower than the appropriate limit of speed for that vessel; if lower, she will be easy to drive, and a little more power will produce an appreciable extra speed; if higher, an increase of speed requires an undue increase of power. This appropriate limit of speed is called the "Limiting Economical Speed." It is often taken as the speed at which the I.H.P. is varying as about the fourth power of the speed.

This point may be found by trial, by drawing tangents to the speed-power curve. (At higher speeds the I.H.P. may vary as the 7th or 10th or 11th or a still higher power of the speed.)

It may be found also by logarithms, as described on p. 88.

In our progressive trials the limiting economical speed is named and marked by an arrow, and on some of the curves of

 $\frac{D^{\frac{2}{3}}V^{3}}{I.H.P.}$  we have shown its position by a dot in a circle.

Having settled these preliminaries for the proposed vessel and one or two other ships selected for comparison, examine all the available progressive curves of Admiralty constant, and after marking the position of our  $\frac{\text{speed}}{\sqrt{7}}$  on one of these, read off the

value of the constant; and apply the formula  $\frac{D^{\frac{3}{8}V^3}}{IHP}$ .

After long practice the values given in the Tables of Steamship Data may be turned to some account, but only if considered strictly with regard to their ratios of speed to "limiting speed."

For estimating power for propulsion, and comparing and predicting performances, there are several other methods:—

(1) The Admiralty coefficient used with S.H.P., taking S.H.P. = I.H.P.; thus,

$$S.H.P. = \frac{\Delta^{\frac{9}{3}}V^3 \times \cdot 92}{C}.$$

[For a reciprocating engine driving its own pumps, the ratio of S.H.P. to I.H.P. would be about 855, and perhaps slightly less for small powers.]

(2) Admiralty "constant" system of notation:

$$(c) = \frac{\text{E. H. P.}}{\Delta^{\frac{3}{2}} \times V^3} \times 427 \cdot 1.$$

(3) The Law of Comparison, where similar ships at similar speeds having equal propulsive coefficients, and l = the ratio of their linear dimensions, have their E.H.P.'s varying as certain functions of l,—the skin H.P. varying as l3.415 and the residuary H.P. as l3.5.

(4) Independent estimate, where the skin H.P. is calculated,

the residuary H.P. is obtained by the use of Taylor's contours. the air resistance is calculated, and percentages are added to provide for appendages, fulness of form, engine friction, and propeller waste.

(5) Model experiments, as described later in the book.

The Admiralty displacement constant  $\frac{\Delta^{2}V^{3}}{IHP} = C$  varies with shape and proportion of hull and with speed, and of course with weather and sea conditions. In the constant system of notation of results of experiments on models used at the British Admiralty experiment works, the values of the constant (c) depend only on shape and speed; size of vessel as a factor which would cause variation is eliminated. The value of (c) is expressed as a constant for "similar" forms at "corresponding speeds," whatever the absolute size of the vessel. The results are usually presented in the form of (c) curves for different (K) values, to a base of (M),

or to a base of ratio of length of entrance to length of run. These © curves may be regarded as curves of  $\frac{E.H.P.}{V^3}$  for any ship of a

fixed displacement.

The appearance of the formula  $\frac{\Delta^3 V^3}{I.H.P.} = C$  suggests that it is

based upon certain assumptions.

These are enumerated in an article by Mr Peter Doig in International Marine Engineering, August 1911, who gave a diagram intended to apply to cases in which the ratio  $\frac{\text{Length}}{\text{Beam}}$  is somewhere between 7.15 and 9.54, particularly fine vessels, mail

steamers, channel steamers, high-speed yachts.

The assumptions are: -(1) That the resistance varies as the square (and consequently the power as the cube) of the speed; (2) that the ratio  $\frac{E.H.P.}{I.H.P.}$  is constant; and (3) that resistance at

any particular speed is proportional to wetted surface, or twothirds power of the displacement, to which wetted surface is

itself approximately proportional.

TABLE XV.

Туре.	Length in feet.	Screws.	Machinery.	Speed in knots.	Block co- efficient.
Coasters	200–300	Single	Reciprocating	10-15	*55-*68
Cargo	200–300 300–400	Single Single or twin	Reciprocating Reciprocating or geared	8-12 9-14	·65–·85 ·65–·85
vessels	400-600	Single or twin	turbine Reciprocating or geared turbine	10–17	·65·85
Fine	250–400	Single or twin	Reciprocating or geared turbine	15-22	·45-:60
passenger	250-400	Twin or triple.	Directturbine	20-25	·45–·55
Intermediate liners or mail steamers	400 ft. and upwards {	Twin Triple	Reciprocating Turbine or combination	14-20 16-20	·60-·70 ·60-·65
Fast liners	500 ft. d	Twin	Reciprocating or geared turbine	19–23	•5562
	upwards	Triple or quadruple	Direct turbine	20–26	*55-*62

Plate 6 applies to sea speeds on actual service, under more or less adverse weather conditions.

#### CHAPTER VI.

### METHODS OF PRESENTING DIMENSIONS.

Example.—Mr R. E. Froude's 1904 Type 4, Series A, is a ship  $325 \times 57 \times 22$  feet draught. Displacement = 6 048 tons. Block coefficient =  $\cdot 521$ . (The block coefficient seems to figure out just under  $\cdot 52$ .)

For comparing with other vessels, the dimensions may be expressed according to one or other of the following systems used

in the literature of the subject :-

(1) By Mr R. E. Froude's Constant System of Notation used at the Admiralty Experiment Works, and used also at the National Physical Laboratory, and by Mr Luke, the length, breadth, draught, displacement, and block coefficient are all embodied in the three symbols—

$$(M) = 5.453, \quad (B) = .956, \quad (D) = .368.$$

The figures are the actual dimensions of ship multiplied by

They may be regarded as the actual dimensions of an imaginary model of the ship, of one cubic foot displacement. (*Trans. Inst. Naval Architects*, 1888.) See also p. 73.

(2) As a 100-ft. model: thus,  $100 \times 17.54 \times 6.78$ .  $\Delta = 176.3$  tons.

Using our Table XIII on p. 41,  $l=3.25,\ l^3=34.33.$   $\frac{6.048}{34.33}=176.3$ . The breadth and draught are percentages of the length, and the displacement 176.3 is the same as Mr Taylor's

 $\frac{\Delta}{\left(\frac{L}{100}\right)^3}$ .

(3) By bringing it to a standard displacement of 10 000 tons. Here we have  $\frac{10\,000}{176^{\circ}3}=l^3$ ,  $\therefore l=3.842\,5$ . Length = 384.25.

: the dimensions are  $384.25 \times 67.4 \times 26.08$ , with block coefficient = .52, displacement = 10 000 tons.

(4) By bringing it to a standard length of 400 ft., a method employed by Mr Baker, and by Mr R. E. Froude in earlier papers.  $400 \times 70 \cdot 12 \times 27 \cdot 12$ . Displacement = 11 300 tons.

(5) Mr Taylor's notation, which we have adopted to some

extent in our tables, pp. 102, 358. L=325.  $\frac{B}{H}=2.59$ . Beam  $\Delta$ 

as percentage of length = 17.54.  $\frac{\Delta}{\left(\frac{100}{L}\right)^3}$  = 176.3.

The following shows the application of Mr Froude's Constant System of Notation to Mr Taylor's data:—

Let V = speed in knots.

r = resistance in lbs. in fresh water.

 $\delta$  = displacement in lbs. in fresh water.

L = length in feet between perpendiculars.

S = wetted surfaces in square feet.

(Mr Taylor's models were run naked, *i.e.* without appendages such as bossings, etc.)

In the case of Model No. 1107:

$$K = \frac{v}{\delta^{\frac{1}{8}}} \times 2 \cdot 074$$

$$K = \frac{v}{3 \cdot 619} \times 2 \cdot 074$$

$$C = \frac{r}{\delta^{\frac{3}{4}}v^{2}} \times 232 \cdot 5$$

$$C = \frac{r}{171 \cdot 7v^{2}} \times 232 \cdot 5 = 1 \cdot 354 \frac{r}{v^{2}}$$

$$L = \frac{V}{\sqrt{L}} \times 1 \cdot 055 \cdot 2$$

$$L = \frac{V}{4 \cdot 472} \times 1 \cdot 055 \cdot 2 = V \times \cdot 236 \cdot 1$$

$$L \text{ also } = \frac{K}{\sqrt{M}}$$

$$M = \frac{20}{13 \cdot 104} \times 3 \cdot 966$$

$$M = \frac{L}{\delta^{\frac{1}{4}}} \times 3 \cdot 966$$

$$S = \frac{70 \cdot 7}{171 \cdot 7} \times 15 \cdot 73 \text{ to } \frac{72 \cdot 4}{171 \cdot 7} \times 15 \cdot 73$$

$$S = \frac{S}{\delta^{\frac{3}{8}}} \times 15 \cdot 73$$

$$B = \frac{2 \cdot 795}{13 \cdot 104} \times 3 \cdot 966$$

$$D = \frac{\text{Draught}}{\delta^{\frac{1}{4}}} \times 3 \cdot 966$$

(Note that the "constants" are in italics.)

<sup>\*</sup> Wetted surfaces of Taylor's models a, 1107 and d, 1092, 1.8 per cent. and 4 per cent. in excess of Mumford's wetted surfaces respectively, Mumford's wetted surface being 69.45 sq. ft. Mr Taylor's values of C in his formula and curves for wetted surface are for naked models,

The following are Mr R. E. Froude's constants:-

Let V = speed in knots; v = do. in hundreds of ft. per min.R = resistance in tons in salt water; r = do, in lbs. in fresh water.

 $\Delta = \text{displacement in tons in salt water}; \ \delta = \text{do. in lbs.}$ in fresh water.

L = length in feet between perpendiculars.

S = wetted skin area in square feet.

Then-

(1) The "Speed Constant" (x), which expresses speed relatively to displacement to the one-sixth power,

$$=\frac{V}{\Delta^{\frac{1}{2}}} \times .5834 = \frac{v}{\Sigma^{\frac{1}{2}}} \times 2.074.$$

(2) The "Resistance Constant" (c), which expresses resistance relatively to the square of the speed multiplied by the twothirds power of the displacement,

$$= \frac{R}{\Delta^{\frac{3}{8}}V^{2}} \times 2938 = \frac{r}{\delta^{\frac{3}{8}}v^{2}} \times 232.5$$

$$= \frac{E.H.P.}{\Delta^{\frac{3}{8}}V^{3}} \times 427.1.$$

(3) The "Length-Speed-Constant" (1), which expresses speed relatively to the square root of the length,

$$= \frac{V}{\sqrt{L}} \times 1.055 2 = \frac{v}{\sqrt{L}} \times 010 41.$$

The following indicates the method of obtaining the numerical value of the "Length-Speed Constant" (capital L, italics, in a circle):-

(a) := 
$$\frac{\text{Velocity of ship}}{\text{Velocity of wave of length}} = \frac{\text{Velocity of ship}}{\text{Velocity of wave of length}} = \frac{v \text{ in hundreds of ft. per min.} \times \frac{100}{60}}{\sqrt{\frac{g}{4\pi}}} = \frac{v \text{ in hundreds of ft. per min.} \times \frac{100}{60}}{\sqrt{\frac{g}{4\pi}}} = \frac{v}{\sqrt{L}} \times \frac{100}{60} \times \sqrt{\frac{4\pi}{32 \cdot 2}} = \frac{v}{\sqrt{L}} \times \frac{100}{60} \sqrt{\cdot 390 \cdot 417}}{\sqrt{L}} = \frac{v}{\sqrt{L}} \times \frac{\cdot 624 \cdot 8}{\cdot 6} = 1.041 \frac{v}{\sqrt{L}}.$$

Or, from another point of view,

(L) = 1.055 
$$2\frac{V}{\sqrt{L}}$$
, where V is speed in knots.

1 knot =  $101\frac{1}{3}$  ft. per min. = 1.013 3 hundreds of ft. per min. If V is in hundreds of ft. per min.

V in knots = 
$$\frac{v \text{ in hundreds of ft. per min.}}{1.013 \ 3}$$

$$\therefore \quad \boxed{L} = \frac{v \text{ in hundreds of ft. per min.}}{\sqrt{L}} \times \frac{1.055 \ 2}{1.013 \ 3}$$

$$= \frac{1.041 v}{\sqrt{L}}.$$

(4) The "Length Constant" (M), the ratio of the length of ship to the side of the cube containing the displacement,

$$= \frac{L}{\Delta^{\frac{1}{3}}} \times .3057 = \frac{L}{\delta^{\frac{1}{3}}} \times 3.966.$$

(5) Equally, the constant for any linear dimension (e.g. B) or D for beam or draught), the ratio of the beam or draught of ship to the side of the cube containing the displacement,

$$= \frac{\text{Dimension}}{\Delta^{\frac{1}{3}}} \times 305.7.$$

(6) The "Skin Constant" (s) expresses wetted surface relatively to the two-thirds power of the displacement,

$$=\frac{S}{\Delta^{\frac{2}{3}}} \times .09346 = \frac{S}{\delta^{\frac{2}{3}}} \times 15.73.$$

Note also that  $(\iota) = \frac{K}{\sqrt{M}}$ .

In Mr R. E. Froude's "Constant" system the constants are the

same for the model as for the ship.

Taking dimensions from the following example, Sadler, Trans. American Society Naval Arch. and Marine Engineers, 1915, we can show that Mr R. E. Froude's "Skin Constant" (s) has the same value for ship and for model.

(1) Type 2 (b) as a 400-ft. ship.  $\Delta = 6 150$ .

Wetted surface by Mumford's formula :-

 $400 \times 50 \times 537 = 10750$  $400 \times 20 \times 17 = 13600$ 

S = 24350

$$\begin{array}{l} (s) = \frac{S}{\Delta^2} \times .093 \ 46 \\ = \frac{24 \ 350}{335 \cdot 67} \times .093 \ 46 \\ = 6.79. \end{array}$$

(2) Type 2 (b) as a 100-ft. ship.  $\Delta = 96$ . Wetted surface by Mumford's formula:—

 $100 \times 12.5 \times .537 = 671$  $100 \times 5.0 \times 1.7 = 850$ 

S = 1521

The method of applying these constants is very simple. All it entails is multiplying the ordinates, or (c) values, by the constants given on p. 71, thus giving us the E.H.P. for any length of ship, the skin friction correction being part of the (c) value. constant system lends itself better than any other to research work, and can be applied by practical ship designers. It has the merit of presenting the Admiralty coefficient, favoured by engineers, disguised somewhat, and inverted, but still the language in which they are accustomed to think, and varying characteristically, as they know it does vary. Mr R. E. Froude's paper "On the Constant System of Notation of Results of Experiments on Models used at the Admiralty Experiment Works," read before the Institution of Naval Architects in 1888, describes the method of expressing the values of the resistance constant (c), and the speed constant (x), constant for "similar" forms at "corresponding speeds," whatever the absolute size. The resistance constant is virtually the formula Horse-power turned upside down for the sake of having the horse-power in the numerator, as in this way the skin friction correction and other constituents of the resistance can be apportioned for the case under consideration.

Mr R. E. Froude's 1904 paper to the Inst. N.A. gave an account of experiments with six different sets of lines, varied in proportion by independent variation of length, beam, and draught scales. Each set of lines, or parent form, or "type," was subjected to variations in proportion, consisting chiefly of variations in length scale relatively to cross-section scale, the proportion of beam to draught remaining unaltered. This variation in length proportion was represented in the models as a variation in cross-section scale, length remaining unaltered, giving a range of variation in proportion extending from 2 500 tons up to 10 500 tons for the 350 ft. length of Type 1, A, with

Beam  $=\frac{57}{22}$ , the original 6 100 tons forming one of the intermediate gradations. Stating this range of variation in the "constant" system of notation, the range is from an M value of 7.884 corresponding to 2 500 tons to 4.886 for 10 500 tons. M = the ratio of the length of ship to the side of the cube con-

taining the displacement.

Another grade was tried, B, with  $\frac{\text{Beam}}{\text{Draught}} = \frac{66}{19}$ , for 350 ft. length and 6100 tons displacement, in which six "types" of form were tried, the range of length proportion being from 1 250 up to 7 750 tons, corresponding to an M value range of from 9.933 to 5.407. Resistance was expressed in C values, i.e. the relation of (speed)2 × (displacement)3 and for constant engine and propeller efficiency. The speed constant used was K, which expresses speed relatively to (displacement). For ships of the same model, at "corresponding" speeds, C and K are independent of absolute size (apart from skin friction correction). For each value of K there was a curve of C plotted to a base of M, and these were termed "Iso-K" curves. For every K value there were twelve "Iso-K" curves (one for each of the six types, each of the two series A and B). Twenty-nine different values of K were taken, each appropriating a separate diagram. Skin friction correction curves were plotted under the C ordinates of the "Iso-K" curves. On each "Iso-K" diagram there was a curve for converting C into E.H.P., and another for converting K into speed; and one for converting the constants into actual ship dimensions.

Mr R. E. Froude's 1904, Type 4, Series A. K = 2.8. Beam Draught  $= \frac{57}{22} = 2.59$ . Speed = 20.5 knots.  $\Delta = 6.048$  tons. Derived by the "constant" system from the type ship in the third line.

Dime	Dimensions in feet.			Coefficients.		
Length.	Beam.	Draught.	Block.	Mid area.	Pris- matic.	midship area.
274 298	61·9 59·6	23·85 23	·524 ·518	·877 5 ·877 5	·598 ·590	1 293 1 200
325 358	57 54·4	22 21	·521 ·517	·877 5 ·877 5	·594 ·589	1 100 1 001
393·5 418	51.6 50.3	19.6 19.33	·530 5 ·52 ·525	·877 5 ·877 5	·605 ·593 ·600	887 854 801
	Length.  274 298 325 358 393.5	Length. Beam.  274 61.9 298 59.6  325 57 358 54.4 398.5 51.6 418 50.3	Length. Beam. Draught.  274 61.9 23.85 298 59.6 23  325 57 22 358 54.4 21 393.5 51.6 19.6 418 50.3 19.33	Length. Beam. Draught. Block.  274 61.9 23.85 .524 298 59.6 23 .518  325 57 22 .521 358 54.4 21 .517 393.5 51.6 19.6 .530.5 418 50.3 19.33 .52	Length.         Beam.         Draught.         Block.         Mid area.           274         61 '9         23 '85         '524         '877 5           298         59 '6         23         '518         '877 5           325         57         22         '521         '877 5           358         54 '4         21         '517         '877 5           393 '5         51 '6         19 '6         '530 5         *877 5           418         50 '3         19 '93         '52         *877 5	Length.         Beam.         Draught.         Block.         Mid area.         Prismatic.           274         61.9         23.85         .524         .877.5         .598           298         59.6         23         .518         .877.5         .590           325         57         22         .521         .877.5         .594           358         54.4         21         .517         .877.5         .589           393.5         51.6         19.6         .530.5         .877.5         .605           418         50.3         19.33         .52         .877.5         .593

AlV3

If the reader applies for himself the formula  $\frac{1}{\text{Horse-power}}$  for a ship and for its model, he will be met with the difficulty of making the values agree, but with Mr Froude's method the  $^{\circ}$  values determined from experiments on a model can be very conveniently corrected for a ship by deducting from the  $^{\circ}$  value for the model the net value  $F_{\text{M}} - F_{\text{S}}$ , where  $F_{\text{M}} =$  the skin friction term in the  $^{\circ}$  value for the model, and  $F_{\text{S}} =$  the skin friction term in the  $^{\circ}$  value for the ship.

$$F_M - F_S = (O_M - O_S) SL^{-175}$$
  $O \propto L^{-175}$ 

Mr R. E. Froude's 1904, Type 4, Series A, modified for comparison with Taylor's Standard Series, (1) by increasing the length from b.p. to l.w.l. to suit Taylor's cruiser stern, and (2) by altering the beam; draught ratio to correspond with Taylor's midship section ratio 928. Fronde's ship lengths are lengths b.p., the form having the advantages which accompany the cruiser stern. Taylor's length must therefore be increased by an amount judged from scaling the profile.

 $\Delta = 6.048$  tons. Speed = 20.5 knots.  $= 2.59 \times \frac{.926}{.8775} = 2.735$ Beam  $\cdot 926$  new ratio Beam  $= \frac{57}{22} \times \cdot 926 = 2.735$ .

Neither Froude's 1904 Series nor Taylor's Standard Series have parallel body.

<u> </u>	$\frac{\sqrt{3} V^3}{H.P.}$ .	121.7 176.5 222 253.5 274 283.2
E	г.н.р.	11 740 8 100 6 450 5 640 5 220 5 045 4 940
in lbs	resistance per ton $\Delta$ roude's $\bigcirc$ .	13.71 9.04 6.55 5.08 44.38
	$\frac{\mathbf{v}}{\sqrt{\mathbf{L}}}$ .	1.212 1.164 1.115 1.063 1.014 .984
res	's residuary sistance per ton $\Delta$ .	15.795 9.46 6.438 4.935 3.863
App	roximate ted skin.	20 360 21 240 22 150 22 150 23 270 24 370 25 110 25 810
ts.	Mid area.	.926 .926 .926 .926 .926
ficien	Prismatic.	.57 .564 .568 .566 .571 .571
Coel	Block.	.528 .525 .525 .524 .529 .529 .529
Bear	m as per- e of length.	21.62 19.19 16.81 14.56 12.6 11.56
	ength Beam	4.625 5.21 5.95 6.87 7.95 8.65 9.46
ed ms.	Draught.*	22.64 21.82 20.86 19.9 18.9 17.8
Modified	Beam.	61.9 59.6 57 54.4 51.6 50.3 48.6
M	Length.*	286 311 339 373.5 410 4835 460
Immersed midship area.		1 293 1 200 1 100 1 001 887 864 801
(	$\frac{\Delta}{\frac{\mathrm{L}}{100}}$ .	258·3 201 155 116 87·7 73·4 62·1
scaled from the diagrams corrected for skin friction.		1.753 1.208 .962 .841 .779 .775 .737 6
	M	4.6 5.0 5.453 6.0 6.6 7.4

For calculating  $\Delta^{\frac{5}{4}V^3}$ , the value of  $\overline{I.H.P.}$  has been taken as = '50.

\* (1) The lengths are Froude's lengths + .96 to bring b.p. to l.w.l. (2) The draughts are those obtained by altering the beam + draught ratio of Froude's ships to compare with Taylor's ships, which have a midship section coefficient of .926.

The values of O for various lengths of ship are given in the table below.

TABLE XVI.—TABLE OF VALUES OF O FOR VARIOUS LENGTHS.

				The Land			
Length in feet.	Value of "O."	Length in feet.	Value of "O."	Length in feet.	Value of	Length in feet.	Value of "O."
8 9 10 12 14 16 18 20 25 30 35	·140 90 ·137 34 ·134 09 ·128 58 ·124 06 ·120 35 ·117 27 ·114 70 ·109 76 ·105 90 ·102 82	80 90 100 120 140 160 180 200 220 240 250	0.89 87 088 40 087 16 085 11 083 51 082 19 081 08 090 12 079 25 078 5	350 360 380 400 420 440 450 460 480 500 520	0.75 25 0.075 0 0.074 57 0.074 12 0.073 71 0.073 31 0.073 12 0.072 94 0.072 57 0.072 19 0.071 83	620 640 660 680 700 720 740 760 780 800 820	0.70 25 0.70 0 0.69 75 0.69 31 0.69 08 0.68 85 0.68 40 0.68 19 0.68 0
40 45 50 60 70	·100 43 ·098 39 ·096 64 ·093 80 ·091 64	260 280 300 320 340	·077 8 ·077 15 ·076 55 ·076 04 ·075 5	540 550 560 580 600	·071 49 ·071 32 ·071 15 ·070 83 ·070 51	840 860 880 900	.067 8 .067 6 .067 4 .067 22

TABLE XVII.—MULTIPLIERS FOR MR R. E. FROUDE'S SKIN FRICTION COEFFICIENTS.

Functions of the Length-Speed-Constant (L).

(I)	L-·175	(F)	L175	(1,)	Γ,175	(F)	L-·175
·10	1.4962	.52	1.121	.90	1.0186	1.28	.9575
.15	1.396	.53	1.118	.91	1.017	1.29	-9567
.16	1.379	.54	1.114	.92	1.015	1.30	$\cdot 95512$
.17	1.365	.55	1.111	.93	1.013	1.31	.954
.18	1.352	.56	1.108	.94	1.0116	1.32	$\cdot 9525$
.19	1.338	.57	1.104	.95	1.009 5	1.33	951 5
.20	1.325	.58	1.101	,.96	1.008	1.34	•950
•21	1.313	.59	1.098	.97	1.0065	1.35	.9484
.22	1.303	.60	1.093 5	.98	1.0042	1.36	.947 2
.23	1.293	.61	1.091	.99	1.0025	1.37	•9463
.24	1.284	.62	1.088	1.0	1.0000	1.38	.945
.25	1.274	•63	1.084	1.01	•998 2	1.39	•943 3
·26	1.266	.64	1.081	1.02	.9968	1.40	•942 82
.27	1.257	.65	1.079	1.03	•995	1.41	.941
·28	1.25	.66	1.076	1.04	•993	1.42	.939 2
.29	1.243	.67	1.073	1.05	•991 6	1.43	.939
•30	1.234 5	.68	1.07	1.06	.990	1.44	.938
.31	1.227	.69	1.067	1.07	·988	1.45	.937
-32	1.221	.70	1.064 4	1.08	•986 6	1.46	•936
.33	1.214	.71	1.061	1.09	.985	1.47	.935
.34	1.208	.72	1.059	1.10	•983 46	1.48	.933 5
.35	1.203	•73	1.057	1.11	.981 7	1.49	.932
•36	1.196	.74	1.054	1.12	.980	1.50	•931 50
·37 ·38	1·19 1·185	·75	1.051 1.048	1·13 1·14	·978 2 ·977	$1.51 \\ 1.52$	.931
.39	1.18	.77	1.048	1.14	.976	1.52	·929 ·928
•40	1.173 9	.78	1.040	1.16	.974	1.54	.928
•40	1.173 9	.79	1.043	1.10	9725	1.55	927
•42	1.164	.80	1.0398	1.18	9713	1.56	920
.43	1.159	-81	1.039 8	1.19	9696	1.57	925
.44	1.154	-82	1.035	1.20	968 60	1.58	.923
.45	1.154	-83	1.033	1.21	966 7	1.59	.923
.46	1.145	-84	1.032 5	1.22	965 6	1.60	921 04
•47	1.141	-85	1.028 5	1.23	964	1.61	920
.48	1.137	-86	1.0265	1.24	962 6	1.62	919
•49	1.133	-87	1.024 5	1.25	961 8	1.63	918
.50	1.129	-88	1.023	1.26	960 6	1.64	917
.51	1.125	-89	1.020 5	1.27	.959	1.65	916
91	1 120		1 0200	1 2	000	1 00	310
	•	100					

TABLE XVII.—MULTIPLIERS FOR MR R. E. FROUDE'S SKIN FRICTION COEFFICIENTS—continued.

Functions of the Length-Speed-Constant (L).

-							
(L)	L175	(L)	L175	(L)	L175	(L)	L175
-							
		-					
1.66	.915	2.04	·883 3	2.42	·856 8	3.5	·803 13
1.67	·914	2.05	⋅882 4	2.43	⋅856	3.6	·799 18
1.68	·913	2.06	⋅881 7	2.44	.854	3.7	·79536
1.69	·912	2.07	⋅881 0	2.45	·854 9	3.8	·791 66
1.70	.911 32	2.08	·880	2.46	.8542	3.9	·788 07
1.71	·910	2.09	⋅879	2.47	·853 6	4.0	·784 58
1.72	·909 2	2.10	·878 24	2.48	⋅853	4.1	·781 20
1.73	.908 5	2.11	⋅878	2.49	8524	4.2	.777 91
1.74	.9075	2.12	⋅877	2.50	·851 84	4.3	·774 72
1.75	·906 6	2.13	⋅876 5	2.51	.8512	4.4	.771 61
1.76	.905 6	2.14	⋅876	2.52	·850 6	4.5	·768 58
1.77	.905	2.15	⋅875	2.53	⋅850	4.6	$\cdot 76563$
1.78	∙903 6	2.16	·874 2	2.54	-849 5	4.7	$\cdot 76275$
1.79	·902 6	2.17	⋅873 6	2.55	.8489	4.8	$\cdot 75995$
1.80	·902 25	2.18	·872 7	2.56	.8483	4.9	·757 21
1.81	·901	2.19	⋅871 9	2.57	·847 9	5.0	.754 54
1.82	.900	2.20	·871 12	2.58	.8472	5.1	·751 93
1.83	·899	2.21	·870 6	2.59	·8466	5.2	$\cdot 74938$
1.84	⋅898 5	2.22	·870	2.60	·846 02	5.3	.746 88
1.85	⋅897 5	2.23	⋅869	2.61	·845 5	5.4	.744 44
1.86	·896 9	2.24	⋅868 6	2.62	.845	5.5	$\cdot 74206$
1.87	·896	2.25	·868	2.63	·844 4	5.6	$\cdot 73972$
1.88	·895	2.26	·867	2.64	·843 9	5.7	$\cdot 73743$
1.89	·894 4	2.27	⋅866 5	2.65	·843 2	5.8	$\cdot 735\ 19$
1.90	·893 75	2.28	⋅866	2.66	·842 7	5.9	$\cdot 732995$
1.91	·892 7	2.29	⋅865	2.67	·842 1	6.0	·730 84
1.92	·8923	2.30	⋅864 37	2.68	·841 6	6.1	$\cdot 72873$
1.93	·891	2.31	·863 7	2.69	·841	6.2	$\cdot 726\ 66$
1.94	·890 5	2.32	.863	2.70	·840 45	6.3	$\cdot 72463$
1.95	·890	2.33	·862 5	2.75	.837 9	6.4	·722 63
1.96	-889	2.34	·861 9	2.80	·835 12	6.5	$\cdot 720 \ 68$
1.97	.8885	2.35	·861 2	2.85	·832 5	6.6	.718 75
1.98	·887 6	2.36	·860 5	2.90	·830 00	6.7	·716 86
1.99	·886 6	2.37	·860	3.0	·825 09	6.8	·71501
2.00	·885 77	2.38	·859 3	3.1	·820 37	6.9	·713 18
2.01	.885	2.39	·858 6	3.2	·815 83	7.0	·711 39
2.02	·884 6	2.40	·857 95	3.3	·811 45	7.1	·709 63
2.03	⋅884	2.41	⋅8573	3.4	·807 22	7.1	$\cdot 70789$
		3	- 9				

TABLE XVIII .- POWERS OF THE SPEED FOR SHIPS IN SALT WATER.

_												
V	V1-83	₹2.83	V1-825	₩2.825	V	<b>V1</b> ⋅88	V2+83	V1.825	V2-825			
1	1	1	1	1	4.5	15.56	70	15.5	69.7			
1.1	1.19	1.31	1.19	1.31	4.6	16.3	75	16.2	74.5			
1.2	1.40	1.68	1.396	1.673	4.7	17	80	16.9	79.4			
1.3	1.62	2.1	1.614	2.1	4.75	17.37	82.5	17.2	81.7			
1.4	1.853	2.696	1.846	2.583	4.8	17.7	85	17.5	84			
1.5	2.1	3.15	2.05	3.08	4.9	18.4	90	18.2	89.1			
1.6	2.36	3.79	2.36	3.78	5.0	19	95	18.86	94.3			
1.7	2.64	4.48	2.63	4.47	5.1	19.8	100	19.54	99.6			
1.75	2.78	4.89	2.78	4.86	5.2	20.5	106	20.32	105.7			
1.8	2.93	5.28	2.92	5.26	5.25	20.8	109	20.7	108.8			
1.9	3.23	6.14	3.22	6.12	5.3	21.3	112	20.94	111.0			
2.0	3.56	7.11	3.54	7.09	5.4	22	118	21.7	117.1			
2.1	3.89	8.16	3.88	8.15	5.5	22.6	124	22.44	123.4			
2.2	4.23	9.3	4.22	9.29	5.6	23.5	131	$23 \cdot 1$	$129 \cdot 2$			
2.25	4.42	9.95	4.4	9.9	5.7	24.2	138	23.9	136.1			
2.3	4.58	10.52	4.57	10.51	5.75	24.6	141.5	24.3	139.6			
2.4	4.97	11.93	4.95	11.88	5.8	25	145	24.7	143.1			
2.5	5.35	13.38	5.15	12.88	5.9	25.8	152	25.6	151			
2.6	5.76	15	5.56	14.47	6.0	26.5	159	26.31	157.8			
2.7	6.17	16.68	6.0	16.2	6.1	27.5	167	27.1	165.1			
2.75	6.36	17.5	6.33	17.4	6.2	28.3	175	28.0	173.5			
2.8	6.61	18.5	6.54	18.3	6.25		179	28.3	176.9			
2.9	7.01	20.33	6.99	20.26	6.3	29.2	183	28.7	180.8			
3.0	7.48	22.42	7.42	22.2	6.4	30.0	191	29.6	189.4			
3.1	7.95	24.65	7.91	24.43	6.5	30.8	200	30.34	197			
3.2	8.41	26.9	8.34	26.68	6.6	31.7	209	31.25	206			
3.25	8.63	28.04	8.59	27.92	6.7	32.6	218	32.24	216			
3.3	8.89	29.3	8.82	29.1	6.75	33	222.5	32.5	219.5			
3.4	9.42	32	9.34	31.75	6.8	33.6	227	33.1	225			
3.5	9.91	34.7	9.86	34.52	6.9	34.4	236	33.9	234			
3.6	10.44	37.6	10.33	37.2	7.0	35.2	246	34.85	244			
3.7	11	41	10.9	40.4	7.1	36.3	256	35.8	254			
3.75	11.33	42.5	11.09	41.55	7.2	37.2	267	36.7	264.2			
3.8	11.52	44	11.43	43.5	7.25		272.5	37.2	269.7			
3.9	12.1	47	12.0	46.8	7.3	38.2	278	37.7	275.2			
4.0	12.75	51	12.31	50.2	7.4	39.2	289	38.6	285.7			
4.1	13.25	54	13.15	53.9	7.5	40	300	39.7	297.9			
4.2	13.85	58	13.7	57.5	7.6	41.1	311	40.6	308.5			
4.25		60	14.0	59.5	7.7	42.1	323	41.6	320.5			
4.3	14.41	62	14.3	61.45	7.75		329	41.9	324.5			
4.4	15.03	00	14.9	65.55	7.8	43	335	42.5	331.6			
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TABLE XVIII.—POWERS OF THE SPEED FOR SHIPS IN SALT WATER-continued.

_	WAIER—continued.										
V	V1-83	V2-83	V1-825	V2-825	V	V1-83	V3.83	V1-825	V2-825		
									7		
7.9	44	347	43.5	343.8		84.7	956	83.4	943		
8.0	45	360	44.47	355.8		86	980	84.9	968		
8.1	46.2	373	45.6		11.5	87.4	1 004	86.2	992		
8·2 8·25	47.2	$\frac{386}{392.5}$	46·5 46·9	381·5 387	11.6	88·9 90·1	$1029 \\ 1054$	87·7 89	$1019 \\ 1041$		
8.3	47·6 48·1	392.5	47.6		11.75	90.1	1004	89 89·7	1 041		
8.4	49.2	413	48.8	409.5		91.8	1 080	90.4	1 067		
8.5	50.3	427	49.7	423	11.9	93	1 106	91.9	1 007		
8.6	51.4	441	50.7		12.0	94.4	1 133	93.21	1 118		
8.7	52.5	456	51.6	449	12.1	96	1 160	94.9	1 149		
8.75	52.9	463.5	52.4	458.3		97.3	1 187	96	1 171		
8.8	53.6	471	52.8		12.25	98.2	1 201	96.5	1 181		
8.9	54.6	486	54	480.5		98.9	1 215	96.9	1 191		
9.0	55.7	502	55.14	496.2		100.2	1 243	99	1 229		
9.1	56.9	518	56.2	511.5		101.8	1 271	100.3	1 254		
9.2	58	534	57.4	528	12.6	103.2	1 300	101.8	1 281		
9.25	58.6	542.5	58	536	12.7	104.9	1 330	103-1	1 310		
9.3	59.4	551	58.6	545	12.75	105.6	1 345	104	1 327		
9.4	60.5	568	59.8	561.6	12.8	106.2	1 360	104.7	1 340		
9.5	61.6	585	61	579.5		107.8	1 390	106.1	1 370		
9.6	62.8	602	62	595	13.0	109.4	1 421	107.8	1 402		
9.7	64	620	63.1		13.1	110.9	1 452	109.3	1 432		
9.75	64.6	630	63.7	621	13.2	112.4	1 483	110.9	1 462		
9.8	65.1	639	64.2	629	13.25		1 499	111.5	1 477		
9.9	66.5	657	65.4	646	13.3	114	1 515	112.4	1 495		
10.0	67.6	676	66.83	668.3		115.6	1 548	114	1 529		
10.1	69	695	68		13.5	117	1 581	115.5	1 560		
10.2	70.2	715	69.2	706	13.6	118.8	1 614	117	1 591		
10.25	70.7	725	70		13.7	120.3	1 648	118.9	1 629		
10.3	71.6	735 755	70·6 71·9		$13.75 \\ 13.8$	$\frac{121 \cdot 1}{122}$	1 665 1 682	119·4 120·2	1 642		
10·4 10·5	72·8 73·9	776	73.1		13.9	123.6	1717	120.2	1 692		
10.6	75.3	797	74.4		14.0	125.0	1 752	123.5	1 729		
10.0	76.8	819	75.6		14.0	126.8	1 788	125	1 761		
10.75	77.3	830	76.2	820	14.2	128.4	1 824	127.4	1 810		
10.49	78	841	77	831	14.25	129.3	1 842	128	1 824		
10.9	79.4	863	78.3	853	14.3	130	1 860	128.6	1 839		
11.0	80.5	885	79.53	874.8		131.7	1 897	130.2	1 876		
11.1	82	908	80.9		14.5	133.5	1 935	131.9	1 911		
11.2	83.2	932	82.1	920	14.6	135.1	1 973	133.5	1 949		
11.25	83.9	944	82.9	933	14.7	136.9	2012	135	1 985		
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TABLE XVIII.—POWERS OF THE SPEED FOR SHIPS IN SALT WATER—continued.

v	V1·83	V2·83	V1-825	V2·825	V	V1+83	V2-83	V1+825	V2·825
14.75	137.9	2 031	136	2 006	18.2	202.4	3 681	199	3 620
14.8	138.6	2 051	136.8	2 022	18.25	203.5	3 710	200	3 650
14.9	140.2	2 090	138.4	2061	18.3	204.1	3 739	201	3 680
15.0	142	2 130	140	2 101	18.4	206.2	3 797	203	3 740
15.1	143.7	2 170	142	2 142	18.5	208.4	3 856	205.1	3 800
15.2	145.5	2 211	143.8	2 184	18.6	210.4	3 915	207.2	3 860
15.25	146.4	2 231	144.5	2 205	18.7	212.8	3 975	209.3	3 912
15.3	147.1	2 252	145.4	2 223	18.75	214	4010	210.3	3 942
15.4	149	2 294	147.1	2 266	18.8	214.8	4 035	211.5	3 975
15.5	150.8	2 3 3 7	149	2310	18.9	216.8	4 0 9 6	213.5	4037
15.6	152.5	2 380	150.5	2 348	19.0	219	4 158	215.6	4097
15.7	154.4	2 423	152.3	2 3 9 2	19.1	221.2	4 220	217.7	4 155
15.75	155.3	2 445	153.1	2 415	19.2	223.2	4283	219.7	4 213
15.8	156.1	2 467	154	2 433	19.25	224.5	4314	220.7	$4\ 250$
15.9	158	2 512	155.9	2477	19.3	225.2	4 346	221.8	4280
16.0	159.9	2 557	157.5	2 521	19.4	227.6	4 410	223.8	4 340
16.1	161.7	2 602	159.4	2 568	19.5	229.6	4475	225.9	4 400
16.2	163.4	2648	161.3	2615	19.6	231.8	4 540	228	4466
16.25	164.4	2672	162.1	2 638	19.7	234	4606	230	4535
16.3	165.1	2695	163.1	2 660	19.75	235	4 640	231	4 560
16.4	167.2	2 742	164.9	2 702	19.8	236	4 673	232.1	4 600
16.5	169	2 789	166.7	2 750	19.9	238.2	4 740	234.3	4 660
16.6	170.7	2837	168.4	2 796	20.0	240.5	4 808	236.8	4 735
16.7	173	2 886	170.2	2 942	$20 \cdot 1$	242.9	4876	238.7	4 800
16.75	$173 \cdot 2$	2 910	171.2	2870	$20 \cdot 2$	244.8	4 945	241	4 860
16.8	174.8	2 935	$172 \cdot 1$	2 893	20.25	246	4 980	242.1	4 908
16.9	176.9	2 985	174	2 940	20.3	247.6	5 0 1 5	243.1	4 940
17.0	178.5	3 035	176	2 992	20.4	249.3	5 085	245.3	5 002
17.1	180.7	3 086	177.8	3 040	20.5	251.6	5 156	247.7	5 085
17.2	182.4	3 137	179.4	3 085	20.6	253.9	5 227	250	5 150
17.25	183.5	3 163	180.3	3 111	20.7	255.9	5 299	252	5 220
17.3	184.4	3 189	181.3	3 140	20.75	257	5 335	253.2	5 255
17.4	186.6	3 242	183.2	3 190	20.8	258.4	5 372	254.3	5 295
17.5	188.3	3 295	185.1	3 240	20.9	260.6	5 445	256.6	5 360
17.6	190.3	3 348	187.1	3 292	21.0	262.9	5 519	258.8	5 435 5 512
17.7	192.5	3 402	189	3 346	21.1	265.2	5 594	261.2	5 590
17.75	193.3	3 430	190	3 371	$\frac{21 \cdot 2}{21 \cdot 25}$	267.8	5 669	263·5 264·6	5 630
17.8	194.2	3 457	191	3 400		268·8 269·9	5 707 5 745	265.7	5 655
17.9	196.2	3 512	193 195·3	3 445	$21 \cdot 3$ $21 \cdot 4$	269.9 $272$	5 822	268	5 740
18·0 18·1	$198.2 \\ 200.3$	$\frac{3}{3}\frac{568}{624}$	195.3		$\frac{21.4}{21.5}$	274.1	5 899	270.2	5 810
10.1	200.3	3 024	197	3 302	21.9	274-1	9 099	210-2	3 310
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TABLE XVIII.—POWERS OF THE SPEED FOR SHIPS IN SALT WATER—continued.

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	V1-88	V2+83	V1-825	V2-825	V	V1-83		V1-825	V2-825
21.6	276.7	5 977	272.5	5 890	25.0	361.8	9 040	355.8	8 890
21.7	279.4	6 0 5 6	275	5 970	25.1	364	9 143	358.5	9 000
21.75	280.3	6 0 9 5	276	6 000	25.2	366.6	9 246	361.1	9 100
21.8	281.3	6 135	277.1	6 045	25.25	368	9 298	362.6	9 150
21.9	284.1	6 215	279.3	6 110		369.6	9 350	364	9 190
22.0	286.2	6 296	281.7	6 199	25.4	372.5	9 455	366.4	9 3 1 0
22.1	289	6377	284.1	6 290	25.5	375	9 561	369	9 410
22.2	291.2	6 459	286.2	6360	25.6	377.6	9 668	371.8	9 510
22.25	292.1	6 500	287.6	6 400		380	9 775	374.4	9 630
22.3	293.8	6 542	288.8	6 448	25.75	382	9 829	375.9	9 680
22.4	296	6 625	291.1	6 520	25.8	383	9 883	377.1	9 740
22.5	298.1	6 709	293.6	6 600	25.9	385.2	9 992	379.9	9 840
22.6	300.8	6 794	296	6 690	26.0	388-6	10 101	382.2	9 940
22.7	303	6 880	298.3	6 780	26.1	392	10 212	385	10 060
22.75	304.6	6 923	299.6	6 805	26.2	394	10 323	387.7	10 150
22.8	306	6 966	300.7	6 860	26.25	395.2	10 379	389	10 210
22.9	308-1	7 0 5 3	303	6 940	26.3	397	10 435	390.5	10 280
23.0	310.3	7 140	305.6	7 0 2 8	26.4	399.5	10 547	393.2	10 380
23.1	313	7 228	308	7 120	26.5	402	10 661	396	10 490
23.2	315.7	7317	310.4	7 200	26.6	405	10 775	398.7	10 610
$23 \cdot 25$	316.9	7 3 6 2	311.9	7 250	26.7	407	10 890	401.4	10 710
23.3	318	7 407	313.1	7 300	26.75	409.8	10 948	402.9	10 770
23.4	$320 \cdot 1$	7497	315.5	7 3 9 0	26.8	411	11 006	404.1	10 820
23.5	323	7 588	318	7 480	26.9	413.6	11 123	406.7	10 940
23.6	$325 \cdot 2$	7 680	320.3	7 560	27.0	416.5	11 240	409.4	11 050
23.7	328	7 772	323	7 660	27.1	419.2	11 358	412.4	11 180
23.75	329.6	7 818	$324 \cdot 1$	7 700	27.2	421.5	11 477	415.1	11 300
23.8	330.8	7 865	325.4	7 750	27.25		11 537	416.5	11 370
23.9	332.5	7 959	327.8	7 830	27.3	425	11 597	418	11 410
24.0	335.9	8 0 5 4	330.2	7 926	27.4	428	11 718	420.7	11 520
24.1	338	8 149	332.7	8 0 1 5	27.5	431	11 839	423.5	11 630
24.2	341	8 245	335.2	8 110	27.6	433.6	11 961	426.3	11 770
24.25	342.1	8 296	336.5	8 160	27.7	435.5	12084	429	11 890
24.3	343.3	8 3 4 2	337.8	8 205	27.75		12 146	430.4	11 960
24.4	346	8 440	340.2	8 300	27.8	440	12 208	431.8	12 010
24.5	348.2	8 538	343	8 405	27.9	442	12 333	434.6	12 120
24.6	350.7	8 637	345.6	8 500	28.0	445	12 458	437.4	12 250
24.7	353.3	8 737	348	8 600	28.1	447	12 585	440.2	12 390
24.75	355	8 787	349.4	8 650	28.2	451.8	12 712	443.3	12 500
24.8	356	8 837	350.6	8 700	28.25	1	12 776	444.8	12 570
24.9	359	8 938	353.2	8 800	28.3	454	12 840	446.2	12 630
						1.	E.		100

TABLE XVIII.—POWERS OF THE SPEED FOR SHIPS IN SALT WATER—continued.

V	V1⋅83	V2.83	V1-825	V2-825	V	V1-83	A3.83	V1-825	V2.825
28.4	456.5	12 969	449	12 750	31.8	561	17 860	552.1	17 570
28.5	459.4	13 099	452	12 890		565	18019	555	17 700
28.6	463	13 229	454.9	13 000	32.0	568	18179	558.3	17 850
28.7	465	13 360	457.7	13 120	32.1	571.5	18340	561.5	18 030
28.75	467.3	13 426	459.1	13 200	32.2	575	18 503	564.7	18 170
28.8	468.5	13 492	460.5	13 280	$32 \cdot 25$	576	18 584	566.2	18 280
28.9	471.2	13 625	463.4	13 390	32.3	577.5	18 666	567.9	18 350
29.0	474.5	13 759	466.5	13 520	32.4	581	18 830	571	18 500
29.1	477	13 894	469.2	13 650	32.5	584.5	18 995	574.3	18 670
29.2	480.4	14 030	472.3	13 800	32.6	588.5	19 161	577.5	18 820
29.25	481.5	14 098	474	13 860	32.7	591	19 327	580.7	18 980
29.3	483.5	14 166	475.3	13 920	32.75	593	19411	582.3	19 070
29.4	487	14 303	478.3	14 060	32.8	595	19 495	584	19 140
29.5	490	14 441	481.3	14 210	32.9	598	19664	587	19 310
29.6	492	14 580	484.2	14 320	33.0	601	19 833	590.5	19 490
29.7	496	14 720	487.1	14 470	33.1	605	20 004	594	19 620
29.75	497.5	14 790	488.7	14 520	33.2	608.5	20 176	597	19 820
29.8	499	14 860	490	14 600	33.25	610	20 261	598.6	19 900
29.9	502.3	15 002	493.3	14 730	33.3	611	20 348	600	19 990
30.0	505	15 144	496.3	14 890	33.4	615	20 521	603.2	20 130
30.1	508	15 288	499.1	15 010	33.5	619	20 696	606-6	20 310
30.2	511	15 432	502.1	15 180	33.6	621.5	20 871	610	20 490
30.25	513	15 504	503.8	15 240	33.7	625	21 047	613.5	20 640
30.3	514	15 577	505.1	15 310	33.75	628.5	21 185	615	20 750
30.4	517.5	15 723	508.3	15 420	33.8	630	21 224	616.8	20 870
30.5	520.2	15 870	511.4	15 610	33.9	631.5	21 403	620	22 009
30.6	524	16017	514.4	15 720	34.0	634.6	21 582	623-6	21 204
30.7	526	16 166	518	15 900	34.1	639	21 762	627	21 399
30.75	529	16 241	519.2	15 950	34.2	643	21 943	630.2	21 560
30.8	530	16316	520.8	16 060	34.25	644.3	22 034	632	21 640
30.9	532.6	16 466	523.8	16 170	34.3	645	22 125	633.7	21 710
31.0	536	16 617	526.9	16 330	34.4	649	22 308	637	21 920
31.1	539	16 769	529.9	16 480	34.5	652	22 492	640.2	22 100
31.2	543	16 922	533	16 610	34.6	656	22 677	643.9	22 250
31.25	544	16 999	534.5	16 700		660	22 863	647.2	22 450
31.3	545.2	17 076	536.1	16 790	34.75	661	22 956	648.9	22 545
31.4	549.5	17 231	539.4	16 920	34.8	663	23 050	650.7	22 640
31.5	551.4	17 387	542.6	17 090	34.9	666	23 238	654.1	22 810
31.6	555	17 543	545.7	17 250	35.0	670	23 427	657.5	23 014
31.7	559	17 701	548.8	17 380		674	23 617	661	23 210
31.75	560	17 780	550.6	17 500	35.2	676	23 808	664.5	23 400
	10	19	5	1					1

TABLE XVIII.—POWERS OF THE SPEED FOR SHIPS IN SALT WATER—continued.

WATER—continued.											
V	<b>V</b> 1⋅83	₹2.83	V1-825	V2-825	V	V1-83	V2-83	V1-825	V2-825		
35.25	678	23 904	666-2	23 480	38.7	804.5	31 133	790	30 580		
35.3	680	24 000	668	23 560		808	31 247	791.8	30 690		
35.4	683.5	24 192	671.3	23 770		809	31 361	793.7	30 800		
35.5	687	24 386	674.9	23 940		811.5	31 591	797.3	31 000		
35.6	690	24 581	678-2	24 130		816	31 821	801.1	31 250		
35.7	694	24 777	682	24 370		820	32052	804.8	31 480		
35.75	696	24 875	683.5	24 460		824	32 285	808.7	31 700		
35.8	698	24 974	685.2	24 550		826	32 402	810.5	31 810		
35.9	701	25 172	688.8	24 710		828	32 519	812.4	31 930		
36.0	705	25 371	692.2	24 920		831.5	32 753	816	32 160		
36.1	709	25 571	695.7	$\begin{vmatrix} 25 & 120 \\ 25 & 300 \end{vmatrix}$		835	32 989	820	32 400		
36.2	712.5	25 772	699 701			840	33 226	823.7	32 600		
$36.25 \\ 36.3$	714 716	25 873 25 974	702.8	$\begin{vmatrix} 25 & 400 \\ 25 & 500 \end{vmatrix}$		843	33 464	827.5	32 880		
36.4	719	26 177	706.1	25 500 25 710		845 847	33 583 33 703	829·4 831·2	33 000 33 120		
36.5	723	26 381	709.8	25 920		850.3	33 943	835	33 330		
36.6	726	26 586	713.2	26 120		854.5	34 185	839	33 560		
36.7	729.5	26 792	716.9	26 220		859	34 427	851	34 200		
36.75	732	26 895	718.6	26 380		863	34 670	851	34 210		
36.8	734	26 999	720.3	26 530		864.5	34 792	852	34 300		
36.9	738	27 207	724	26 700		867	34 915	854	34 400		
37.0	741	27 417	727.7	26 925		871	35 161	857	34 610		
37.1	745	27 627	731.5	27 150		874.5	35 408	860	34 810		
37.2	748.5	27 838	735.2	27 390		878	35 656	863	35 020		
37.25	750	27 944	737-1	27 480		883	35 905	865.7	35 270		
37.3	753	28 050	739	27 570	40.75	884.5	36 030	867	35 350		
37.4	756	28 364	743	27 790	40.8	886	36 155	869	35 410		
37.5	760	28 478	746.7	28 000	40.9	891	36 406	872	35 650		
37.6	764	28 693	750.4	28 210		894.5	36 659	875	35 840		
37.7	768	28 910	754.4	28 420		898.5	36 912	878	36 080		
37.75	769	29 018	756.3	$28 \ 530$		901	37 167	881.3	36 330		
37.8	770	29 127	758.4	28 650		904.5	37 295	883.2	36 410		
37.9	774	29 346	$762 \cdot 1$	28 890		907	37 423	884.6	36 500		
38.0	779	29 566	764	29 033		911	37 680	888	36 720		
38.1	782	29 786	768	29 230		914.5	37 938	892	37 020		
38.2	786.5	30 008	771.3	29 450		918	38 197	896	37 290		
38.25	788	30 119	773	29 580		922	38 458	901	37 600		
38.3	790	30 231	775	29 700		924.5	38 588	903	37 700		
38.4	793.5	30 455	778·8 782·3	29 880		928 931	38 719	905.5	37 810		
38.5	797 801	30 680 30 906		30 150 30 350		931	38 982 39 246	909·5 914	38 050 38 370		
99.0	301	30 900	100	000	12.0	394.9	37 440	914	00010		

# Methods of presenting Dimensions

Table XVIII.—Powers of the Speed for Ships in Salt Water—continued.

	WAINE COMMISSION,									
***	V1.93	₹2.83	V1.825	V2-825	V	V1.83	V2-83	V1-825	V2-825	
V	V1.49	V 2.03	V1.020	V 2-020	V	V 2.00	V 2 - 00	V 2 0 2 0	V 2 020	
42.1	939	39 511	918	38 620	45.0	1 060	47 708	1 043	46 950	
42.2	942	39 777	922	38 910		1.065	48 008	1 045	47 150	
42.25			924	39 020		1 069	48 310	1 048.3		
42.3		40 044	926	39 160	45.25	1 071	48 465	1050.3	47 560	
42.4		40 313	930.5	39 440	45.3	1074	48 614	1052-2	47 650	
42.5		40 583	934.5	39 700	45.4	1078	48 918	1056.2	47 900	
42.6	956	40 853	938.6	40 000	45.5	1 082	49 223	1 062.2	48 250	
42.7	964	41 125	942.8	40 300	45.6	1 086	49 530	1064.2	48 550	
42.75	965	41 262	944.8	40 400	45.7	1 090	49 838	1 068	48 810	
42.8	966.5	41 399	947	40 550	45.75	1092	49 996		49 000	
42.9	973	41 673	951	40 820	45.8	1097	50 148	$1072 \cdot 1$	49 100	
43.0	975	41 948	955.5	41 080	45.9	1 100	50458	1076	49 380	
43.1	979.5	42225		41 400		1 103	50 770	1 080	49 650	
43.2	984	42503		41 650		1 109	51 083	1 084	50 000	
43.25	986	42642	966	41 820		1112	51 397	1 088	50 300	
43.3	988	42782		41 900			51.558	1 090	50 450	
43.4	993	43062	972	$42\ 150$		1 119	51 712	1092	50 600	
43.5	996	43 343	976	42 460		1 123	52029	1 096	50 850	
43.6	1 000	43 626	980	42 780		1127	52347	1 100	51 100	
43.7	1 004	43 910	984	$43\ 000$		1 131	52 666	1 104	51 500	
43.75		44052		43 130		1135	52986	1 108	51 800	
43.8	1 110	$44\ 195$		43 300			53 151	1 110	51 900	
43.9	1 013	44 481	993	43 560		1 140	53 308	1 113	52 110	
44.0	1018	44 768	998	43 900		1 145	53 632	1 116	$52\ 320$	
44.1	1 021		1 002	44 300		1 149	53 956	1 121	52 700	
44.2	1 025	45 347	1006.3			1 152	54 281	1125.7	53 010	
44.25		45 492	1007.5			1 158	54 608	1 131	53 450	
44.3	1 030	45 638	1011	44 810			54 776	1 133	53 550	
44.4	1 035	45 930		45 060		1 162	54 936	1 136	53 620	
44.5	1 039	46 223	1 020	45 400		1167	55 265	1 140.5	54 100	
44.6	1 044	46 518	1 024.3			1 171	55 596	1 145	54 400	
44.7	1 047	46 814		46 000		1175	55 928	1 150	54 800	
44.75		46 962	1 031.6			1 179	56 261	1 155	55 100	
44.8	1 054	47 110	1 034	46 330			56 432	1 158	55 300	
44.9	1 057	47 408	1 039	46 600	47.8	1 184	56 595	1 160	55 450	
				//				-		

The rate of increase of horse-power for small increments of speed may be ascertained by the use of common logarithms. have I.H.P.  $\sim V^n$ .

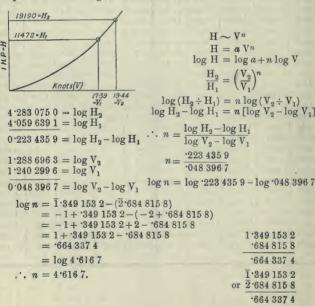
Take, for example, the two highest speeds of the Dutch tugboat:

$$\begin{array}{c} \text{Log V}_2 \div \text{V}_1 = \log 11 \cdot 01 - \log 10 \cdot 84 = \cdot 006 \ 69. \\ \text{Log I.H.P.}_2 \div \text{I.H.P.}_1 = \log 260 \cdot 32 - \log 230 \cdot 58 = \cdot 053 \ 62. \end{array}$$

By dividing 053 62 by 006 69 we obtain n, the index of the power of V, according to which the I.H.P. varies. In this case n = 8.01.

Taking the speeds 9.02 and 10.07 knots, n = 4.53.

In the preparation of the first edition of Steamship Coefficients, Speeds and Powers, n was found graphically, by measuring the tangent of the angle of slope of the curve,—a laborious process compared with the logarithmic method.



Definitions.—Entrance and run = that portion of the bow and stem respectively which is clear of the perfectly parallel midship body. In any given ship, as the draught is reduced, the entrance and run become finer. This should be remembered when calculating wake values for propeller design. The word form applies to the shape of a ship, apart from dimensions and proportions.

### LIMITING ECONOMICAL SPEED.

In a paper read before the Institution of Engineers and Shipbuilders in Scotland in 1910, Mr P. A. Hillhouse, B.Sc., showed an empirical relation between block coefficient, length, and limit of economical speed.

If L = length of ship,

M = length of parallel middle body, E = combined length of curved ends,

b = block coefficient,

m =midship section coefficient,

= block coefficient of parallel middle body,

e = block coefficient of ends,

 $\frac{b}{m}$  = prismatic coefficient = p,

 $\frac{e}{m}$  = prismatic coefficient of ends = p,

then E + M = L.

Supposing the end lengths, E, to be divided into a number of uniformly spaced sections, "and any desired increase of block coefficient obtained by shrinking up the ends, so that the said sections would be closer together, but still of the same shapes and uniformly spaced, the parallel body being lengthened to fill up the gaps so formed." For a series of vessels of block coefficient between about '56 and '78, and at speeds proportional to the square root of the combined length of the ends, Mr Hillhouse found that

the Admiralty coefficient  $\frac{D \hat{z} \nabla^3}{I.H.P.}$  was practically constant, and at

speeds above about '925  $\sqrt{E}$  wave-making rapidly increased.

$$\begin{array}{c} \mathbf{V} = .925 \sqrt{\mathbf{E}} \\ = .925 \sqrt{\mathbf{[2.563 (1-p)L]}} \\ \frac{\mathbf{V}}{\sqrt{\mathbf{L}}} = 1.482 \sqrt{\mathbf{(1-p)}} \end{array}$$

for smooth water trials on measured course

$$= .52 \frac{\sqrt{1-p}}{.35}.$$

Values of  $\frac{V}{\sqrt{L}}$  are illustrated in Mr Hillhouse's table below.

Plate 13 shows average practice under moderate weather conditions at sea.

TABLE XIX.

b.	m.	p.	Percentage M.	Percentage E.	v Smooth water trials.	Sea speeds  V  V  V  L  Roughly about 91 trial speed.
.560	.918	.61	0	100	925	*842
.582	.924	.63	5.13	94.87	*897	·816
.604	.929	.65	10.26	89.74	.869	.790
· <b>6</b> 26	934	.67	15.38	84.62	*842	.767
.648	.939	-69	20.51	79.49	·S14	.741
.670	.944	:71	25.64	74.36	.786	.715
.692	.948	.73	30.77	69.23	.758	.690
.714	.952	.75	35.90	64.10	.730	.665
.736	.956	.77	41.02	59.98	.703	.640
.758	.960	.79	46.15	53.85	.675	.614
·780	.963	.81	51.28	48.72	.647	•589

Data from Mr John Neill's remarks in the discussion on Mr E. Saxton White's paper read before the North-East Coast Institution of Engineers and Shipbuilders, session 1911-1912.

			43	ent.	Co	efficier	its.	in knots.	Resid	
No.	Length.	Beam.	Draught.	Displacement.	Block.	Prism.	Mid area.	Speed in kr	Taylor's standard tank data.	Actual tank results.
1	405	54.8	24.4	10 000	.648	.70	.926	16.1	1 512	
$\frac{1}{1a}$	405	70.6	18.9	10 000	648	.70	926	16.1	1 675	
2	449	55.3	24.6	10 000	.574	.62	.926	21.2	5 070	
$2\alpha$	449	71.3	19.0	10 000	.574	62	.926	21.2	5 300	
3	500	55.2	24.5	10 000	.518	.56	926	25.7	7 110	
3a	500	71.2	19.0	10 000	518	.56	926	25.7	8 240	
4	404	55.5	22.8	10 000	684	.71	962	15.85	1 505	1 570
5	428	66.6	22.5	10 000	539	.61	.884	22.1	7 210	7 690
6	405	67.6	21.25	10 000	.600	613	.98	19.1	3 230	2920
			_							

The forms 1a, 2a, and 3a only differ from 1, 2, and 3 respectively in having a different ratio of beam to draught.

The forms 4, 5, and 6 were actual ships which had been built

and tried.

Data from paper by Mr Ernest Saxton White, B.Sc., read before the North-East Coast Institution of Engineers and Shipbuilders, session 1911–1912.

Tons displace.	Type of ship.	Length on water-line.	Beam over shell.	Draught ex hanging keel.	Block coefficient.	Prismatic coefficient.	Midship sec-	Maximum speeds.	L.H.P.	A3V3 I.H.P.
10 090 10 140 10 190 10 120 10 190 10 200 10 090 10 150 10 020	S.S. T.S.S. T.S.S. T.S.S. T.S.S. T.S.S. T.S.S.	feet 374 420 449 428 481 432 500 506 485	feet 49.5 55.0 55.1 55.0 56.6 66.0 62.2 60.3 63.15	feet 24·0 19·78 20·25 24·2 21·7 23·3 23·3 23·3 23·4	·794 ·777 ·712 ·623 ·602 ·537 ·488 ·50 ·49	·814 ·799 ·738 ·677 ·646 ·59 ·556 ·569 ·555	·977 ·973 ·965 ·92 ·932 ·91 ·877 ·88 ·884	11·2 12·54 16·0 17·05 19·9 22·1 26·1 25·92 25·7	2 620 3 530 7 290 9 600 14 900 19 050 34 600 32 300 32 600	250 262 265 242 249 267 240 253 242

Vessels of 10 000 tons displacement. Data from Mr Hinchliffe's remarks in the discussion on above paper.

Type of vessel.	Length of water. line.	Beam.	Mean draught.	Block.	Midship.	Prismatic.	Speed in knots.	Residuary resistance E H.P. from model.	Authority.	Residuary resist- nce in lbs. per ton of displacement.
	-				_	H			***************************************	an H
Torpedo boat de-	588.1	61.42	19.21	•504 4	76	.664	40.4	79 300	Mr A. W. Johns	64
Scout	583.2	60.43	21.53	'461 3		*525	30.7	18 <b>3</b> 60 3 <b>54</b> 0	M. D. 73, 12	19.45
Cruiser Battleship	455·7 365·9	67°25 65°81	24 02 24·13	·475 5 ·602 4		·536 ·665	22·0 17·8	4 662	Mr R. E. Froude Mr A. W. Johns	5·25 8·46
Merchant	418.4	52.3	24.41	.655 3		.677 8	17:39	1 703	Prof. H. C. Sadler	3.33
,,	403.5	50.4	23.5	733	.964	.760	14.05	885	, ,,	2.02
"	382.9	47.9	22.33	.855	•984	.869	9.8	382	,,	1.27

The following approximate formula, based upon some investigations by Hovgaard, may be found useful for roughly determining length appropriate to speed, taking account of the transverse bow-waves,

$$\frac{(\text{Speed in knots})^2}{1.8} = n.$$

The denominator given here as 1.8 for average intermediate merchant ships seems to vary slightly according to the angle of entrance,—i.e. 1.8 corresponds to a certain mean angle frequently

Then, if  $\frac{\text{Length of ship in feet}}{n}$  is a whole number, the length is unsuitable.

If Length of ship in feet is, say, 4.5 or 4.4, or 3.5, 3.7, 5.6, or 4.6,

or other number representing a hollow between wave-crest of the wave system formed by one end of the ship, and crest of any transverse wave formed by the other end of the ship, then the

length is favourable.

The question of absolute size in relation to speed is difficult. In Mr J. J. O'Neill's elaborate and suggestive paper to the Institution of Engineers and Shipbuilders in Scotland, 1907-8, entitled "The Interrelation of Theory and Practice in Shipbuilding," curves are given showing, for certain types of large fast mail steamers, the effect, upon the limits of economical speed, of developing dimensions. This should be read after a study of Mr R. E. Froude's 1904 paper to the Institution of Naval Architects (see p. 75). Research work has only begun on this point in its bearing upon ordinary cargo and passenger ships. It is important to every shipowner, when laying down a new vessel, to know if it is of a length favourable for the intended speed.

Mr Hillhouse gives the following table for a relation between prismatic coefficient and speed-length ratio (trial trip speeds).

Prismatic coefficient.	Speed-length ratio.	Prismatic coefficient.	Speed-length ratio.	
·61 ·63	·925 ·897	·73 ·75	·758 ·730	,
.65	.869	.77	.703	
.67	·842	.79	- 675	
·69 ·71	·814 ·786	*81	647	

The following table by Mr Hillhouse shows the value of the Admiralty coefficient  $\left(\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.}\right)$  for various lengths of ships on trial, assuming propulsive coefficient = :55.

TABLE XX.

Length on water-line.	$\frac{\Delta^{\frac{2}{3}}V^3}{I.H.P.}$ .	Length on water-line.	$\frac{\Delta^{\frac{2}{3}}V^3}{I.H.P.}$ .
100	137	500	307
150	188	550	310
200	227	600	312
250	255	650	315
300	275	700	317
350	289	750	319
400	297	800	321
450	303	850	323

Most estimators have their own private curves or tables, broadly indicating the relation of block coefficient to speed-length ratio, for a given class of vessel. Plates 14, 17, 39 and Table XXI illustrate something of this kind, and are intended as a rough guide for average results in ordinary weather under moderately good steaming conditions. Methodical proportioning of vessel, with due regard to absolute size and shape of transverse sections, may produce results better than those indicated by the curves.

TABLE XXI.—FINENESS APPROPRIATE TO SPEED ON SERVICE UNDER AVERAGE GOOD CONDITIONS.

C	oefficien	its.		Spec	ed in kno	ots for shi	ips of var	rious leng	ths.
Block.	Pris- matic.	Mid area.	√ <u>ī</u> .	50 ft.	100 ft.	150 ft.	200 ft.	250 ft.	300 ft.
.85	·86	-988	.43	3.04	4.3	5.26	6.09	6.8	7.45
-82	-833	-985	.48	3.395	4.8	5.88	6.79	7.59	8.31
-80	-814	.984	.513	3.625	5.13	6.29	7.25	8.1	8.89
.77	.785	.981	.566	4.0	5.66	6.94	8.0	8.95	9.8
76	.775	.980	.584	4.13	5.84	7.15	8.25	9.23	10.1
.75	.767	.979	.60	4.245	6.0	7.35	8.49	9.49	10.4
.74	.757	.977	.62	4.39	6.2	7.6	8.77	9.49	16.73
.72	.739	.975	.655	4.64	6.55	8.62	9.25	10.36	11.36
.70	.721	.971	.692	4.9	6.92	8.47	9.79	10.93	11.99
.68	.703	.968	.73	5.16	7.3	8.94	10.32	11.53	12.64
.67	.694	.966	.749	5.3	7.49	9.16	10.52	11.82	12.97
-01	.004	.900	110	0.0	1.40	3-10	10.00	11-02	12.91
0=	0==	0.03	=0	0	m 0	0.00	11 1=	10.40	10.00
.65	.677	.961	.79	5.59	7.9	9.68	11.17	12.49	13.69
.645	.673	•960	.80	5.66	8.0	9.8	11.31	12.65	13.86
.63	.66	.955	·832	5.88	8.32	10.19	11.76	13.15	14.4
•62	.651	.952	.856	6.05	8.56	10.5	12.1	13.54	14.83
·61	.641	.951	.88	6.22	8.8	10.78	12.45	13.9	15.22
•60	.634	.947	.905	6.4	9.05	11.09	12.8	14.3	15.68
.58	.615	•943	.957	6.76	9.57	11.72	13.53	15.12	16.58
•55	.589	.935	1.04	7.35	10.4	12.72	14.7	16.42	18.0
•53	.57	.930	1.105	7.8	11.05	13.54	15.6	17.45	19.11
.52	.561	.927	1.14	8.05	11.4	13.98	16.1	18.0	19.71
·51	.554	·921	1.178	8.31	11.78	14.4	16.62	18.6	20.39
.50	.549	.912	1.217	8.6	12.17	14.9	17.2	19.22	21.04
.49	.543	.904	1.254	8.86	12.54	15.37	17.71	19.81	21.71
.48	.540	-889	1.297	9.16	12.97	15.88	18.32	20.49	22.42
.47	.539	.873	1.342	9.5	13.42	16.43	19.0	21.21	23.22
.46	.537	856 5	1.391	9.84	13.91	17.05	19.68	22.0	24.1
.45	.538	.837	1.444	10.21	14.44	17.7	20.4	22.81	25.0
.44	.540	·815	1.498	10.6	14.98	18.32	21.18	23.62	25.9
.43	.543	.793	1.56	11.04	15.6	19.1	22.02	24.66	27.0
.42	.550	.764	1.623	11.48	16.23	19.88	22.92	25.65	28.11
-41	.565	.726	1.69	11.96	16.9	20.69	23.9	26.7	29.23
•40	.587	-682	1.766	12.5	17.66	21.61	24.98	27.9	30.6
			1						

TABLE XXI.—FINENESS APPROPRIATE TO SPEED ON SERVICE UNDER AVERAGE GOOD CONDITIONS—continued.

С	oefficien	its.	V	Spe	ed in kno	ots for shi	ips of var	rious leng	ths.	
Block.	Pris- matic.	Mid area.	√ <u>r</u> .	350 ft.	400 ft.	450 ft.	500 ft.	550 ft.	600 ft.	
0.2	0.0		40				0.03	10.00	10 70	
.85	.86	.988	•43	8.04	8.6	9.11	9.61	10.09	10.53	
.82	·833 ·814	.985	•48	8.97	9.6	10.19	10.73	11.28	11.76	
·80 ·77	.785	.984	•513	9.59	10:24 11:33	10.88	11.46	12.01 $13.29$	12·55 13·88	
.76	.775	.981	•566	10.6		12.0	12.67			
	.767	.980	.584	10.91	11.68	12.39	13.04	13.69	14.3	
.75	.757	.979	·60 ·62	11.21	$12.0 \\ 12.4$	12.72	13.41	14.08	14.7	
·74 ·72	.739	.977	.655	11.6 12.24	13.1	13·16 13·9	13.87	14.54	15·2 16·05	
	.721	.975		12.24 $12.92$			14.65	15.37		
.70	.703	.971	.692		13.82	14.68	15.47	16.21	16.93	
.68	.694	.968	•73	13.65	14.6	15.49	16.31	17.12	17.88 18.32	
.67	.094	.966	.749	14.0	14.99	15.89	16.72	17.56	18.32	
.65	.677	.961	.79	14.78	15.8	16.75	17.66	18.51	19.35	
.645	.673	.960	.80	14.97	16.0	16.98	17.89	18.76	19.6	
.63	.66	.955	·832	15.56	16.61	17.63	18.6	19.5	20.39	
.62	•651	$\cdot 952$	·856	16.0	17.12	18.18	19.16	20.1	21.0	
·61	.641	·951	.88	16.46	17.6	18.67	19.69	20.62	21.56	
.60	.634	.947	.905	16.91	18.1	19.2	20.22	21.21	22.19	
.58	.615	.943	.957	17.9	19.14	20.3	21.4	22.42	23.43	
.55	.589	.935	1.04	19.44	20.8	22.07	23.25	24.4	25.48	
.53	.57	•930	1.105	20.63	22.1	23.41	24.71	25.9	27.08	
.52	.561	.927	1.14	21.31	22.8	24.2	25.5	26.75	27.92	
.51	.554	·921	1.178	22.0	23.53	24.98	26.32	27.6	28.81	
							1 1			
.50	.549	.912	1.217	22.75	24.35	25.8	27.2	28.55	29.8	
.49	.543	.904	1.254	23.43	25.06	26.6	28.02	29.4	30.7	
.48	.540	-889	1.297	24.23	25.92	27.49	29.0	30.4	31.76	
.47	.539	.873	1.342	25.1	26.82	28.5	30.0	31.5	32.9	
46	.537	.856 5	1.391	26.02	27.81	29.55	31.15	32.64	34.1	
.45	.538	.837	1.444	27.0	28.88	30.61	32.29	33.85	35.38	
.44	.540	.815	1.498	28.0	29.96	31.75	33.43	35.09	36.65	
.43	.543	.793	1.56	29.2	31.2	33.1	34.88	36.6	38.2	
.42	.550	.764	1.623	30.38	32.43	34.4	36.3	38.06	39.79	
-41	.565	.726	1.69	31.6	33.8	35.8	37.8	39.62	41.4	
-40	∙587	.682	1.766	33.02	35.3	37.43	39.5	41.45	43.25	

TABLE XXI.—FINENESS APPROPRIATE TO SPEED ON SERVICE UNDER AVERAGE GOOD CONDITIONS—continued.

	oefficien	ts.	v	Speed in knots for ships of various lengths.					
Block.	Pris- matic.	Mid area.	√ <u>L</u> ,	650 ft.	700 ft.	750 ft.	800 ft.	850 ft.	900 ft.
-85	-86	.988	.43	10.96	11.39	11.78	12.17	12.53	12.9
-82	.833	.985	.48	12.22	12.7	13.14	13.59	14.0	14.4
-80	.814	.984	.513	13.09	13.58	14.03	14.5	14.92	15.38
.77	.785	.981	.566	14.42	14.98	15.5	16.0	16.5	17.0
.76	.775	.980	.584	14.42	15.42	15.99	16.5	17.0	17.5
.75	.767	.979	•60	15.3	15.88	16.41	16.97	17.49	18.0
.74	.757	.977	.62	15.8	16.4	17.0	17.51	18.09	18.6
.72	.739	.975	-655	16.7	17.31	17.92	18.51	19.1	19.65
.70	.721	.971	-692	17.64	18.3	18.95	19.58	20.19	20.76
-68	.703	.968	.73	18.61	19.3	20.0	20.65	21.29	21.89
.67	.694	.966	.749	19.1	19.8	20.5	21.19	21.8	22.42
-01	001	-300	130	15.1	10.0	20.0	21.13	21.0	22.42
-65	-677	-961	.79	20.15	20.9	21.61	22.33	23.0	23.69
.645	.673	.960	.80	20.13	21.19	21.9	22.61	23.32	24.0
-63	.66	.955	-832	21.2	22.0	22.79	23.54	24.23	24.95
-62	.651	.952	.856	21.81	22.62	23.42	24.21	24.96	25.69
-61	.641	.951	.88	22.41	23.28	24.11	24.88	25.62	26.4
-60	.634	.947	-905	23.05	23.95	24.79	25.6	26.39	27.16
.58	.615	.943	.957	24.4	25.31	26.2	27.04	27.88	28.7
•55	.589	.935	1.04	26.51	27.5	28.46	29.4	30.3	31.2
.53	.57	.930	1.105	28.18	29.2	30.22	31.23	32.21	33.18
.52	.561	.927	1.14	29.1	30.19	31.21	32.25	33.21	34.2
.51	.554	.921	1.178	30.0	31.15	32.24	33.3	34.3	35.3
01	001	021	1110	000	01.10	02 21	55 0	010	000
•50	.549	.912	1.217	31.0	32.2	33.3	34.4	35.44	36.5
•49	.543	.904	1.254	31.97	33.19	34.35	35.45	36.54	37.6
.48	.540	.889	1.297	33.07	34.3	35.5	36.65	37.8	38.88
.47	.539	.873	1.342	34.22	35.52	36.79	38.0	39.16	40.3
.46	.537	856 5		35.5	36.81	38.14	39.38	40.6	41.75
.45	.538	.837	1.444	36.8	38.2	39.55	40.85	42.1	43.3
.44	•540	815	1.498	38.16	39.6	41	42.35	43.6	44.9
.43	.543	.793	1.56	39.8	41.3	42.68	44.1	45.5	46.8
.42	.550	.764	1.623	41.4	42.95	44.45	45.9	47.4	48.65
.41	.565	.726	1.69	43.1	44.7	46.3	47.8	49.3	50.6
21	000	120	. 00	10 1	11.	100	1.0	10 0	30.0

In the Channel steamers "Normannia" and "Hantonia" the beam was small (36 ft.), the stability being obtained by filling out the water-line aft and lengthening the parallel line of the water plane aft to get more length, upon which moment of inertia could be obtained, in order to produce the same B.M. as a broader Instead of having 39-ft. beam as in "Cæsarea" and "Sarnia," the beam was made 3 ft. less, i.e. "the area was taken off amidships and put on the after end of the ship." The effect upon the resistance of that change was exactly in accordance with what Dr W. Froude pointed out a generation previously, viz. that if the water-line forward is kept no fuller, and if the beam is not increased, the water-line may be varied with impunity, provided the cross-sectional areas are kept the Dr W. Froude showed, in fact, broadly speaking, that resistance depended on the beam of the ship, the curve of crosssectional areas, and the fineness of the surface water-line forward. The designers of the "Normannia" and "Hantonia" chose such a water-line with the reduced beam as would give a sufficient moment of inertia to produce the same B.M. as a broader ship.

Experiments made with models in artificial waves at Messrs Denny's tank, Dumbarton, indicate that even in full ships different forms of the fore body have a marked influence on the resistance amongst waves, but from model experiments we can only estimate the probable performances of ships of different fulnesses. Only experience with ships at sea can show whether '77 block coefficient, say, is much more adversely affected by rough weather than a finer block. Recent experience has shown cargo vessels of '74 to '75 more capable of maintaining regularity of service than steamers of fuller block, but the amount of flare and the best sections of under-water fore body are still moot points.

The following is tabulated from information given in an article in *The Engineer*, Feb. 4, 1916:—

	Fast liners.	Full cargo vessels.
Combined influence of waves and a fol- lowing wind of 50 knots.	Causes decrease of speed of 3 per cent.	Causes decrease of speed of 11 per cent.
Strong fair wind and a following sea.	Loss of speed or equiva- lent coal consumed 10 per cent.	Loss of speed or equiva- lent coal consumed 40 per cent.

	Fast liners.	Full cargo vessels.		
Head wind of 30 knots with accompanying sea.		Decrease of speed 9 per cent. Increase of power 30 per cent.		
Head wind of 50 knots(heavygale) with head sea.	Reduction of speed 25 per cent. Power 100 per cent. more than for the same speed in smooth water.	Reduction of speed 64 per cent. Power 300 per cent. more than for the same speed in smooth water.		

Both for smooth-water conditions and for rough water, especially in full cargo ships, the U-shaped upright forward sections and V-shaped sections aft are approved. Rear-Admiral Taylor says: "Pitching exaggerates nearly all causes of speed loss. If it were possible to devise a vessel which would not pitch, she would lose much less speed in rough water than one that does pitch." Regarding the features which minimise pitching, "the preponderance of opinion is probably in favour of the U-shaped bow type and rather full-bow water-lines." (Probably this form is beneficial both in waves and in smooth water.)

### CHAPTER VII.

# APPLICATION OF TAYLOR'S CONTOURS FOR RESIDUARY RESISTANCE PER TON $\triangle$ .

BEFORE using these to predict the resistance of a merchant-ship type whose dimensions and features of form are known, we must

apply certain corrections to bring the two into line.

(1) We must remember that Taylor's standard series has a cruiser stern, and that Taylor's length is l.w.l. His upper waterlines therefore have an advantage over those of the stern of an ordinary merchant ship in being carried further aft. Taylor's ship must be first considered shortened at the stern, by a proportion of the length of the immersed counter determined by judgment. The ratio of length to beam must be reduced, and the block coefficient, prismatic coefficient, and displacement-

length ratio increased.

For the same reason, when comparing the results of Mr R. E. Froude's experiments with those of Mr D. W. Taylor, we must make a similar correction, remembering that Froude's length is length b.p., while Taylor's length is l.w.l.,—though both have the cruiser stern. Froude's vessels therefore have an advantage. The opposite is found when we come to Mr Baker's 1913 models and Professor Sadler's 1907–1909 types, which are mercantile ship forms, where the aft perpendicular is the end of the waterline; therefore, before using Taylor's contours of resistance, fuller and shorter forms must be taken than those corresponding to the dimensions of the merchant ships in question. In using Froude's results to compare with those of Taylor, Froude's length (i.e. length b.p.) should first be modified by lengthening, i.e. correcting it to what is more nearly a water-line length.

In Mr R. E. Froude's 1904 models, displacement includes immersed counter and ram; length for prismatic and block coefficients is measured from midship section to perpendiculars;

draught is that at midship section.

In shortening Type 1 to obtain Type 4, the length of the aft

body measured to the rudder post was shortened 20 ft., but as the water-line overlang was increased, the actual water-line

shortening was less than the nominal 20 ft.

In Mr Wall's paper to the Liverpool Engineering Society in 1915, the estimated advantage due to the increased water-line length of the cruiser stern as compared with the ordinary type of stern, is worked out as giving a channel steamer of 350 ft. length b.p., an increased water-line length of 363 ft. 3 ins., and a consequent gain of 4 ths of a knot in speed (and, with the possible reduction of beam, half a knot increase in speed).

Beam Draught to be used with Taylor's (2) The value of the ratio

contours must be modified to correspond with his midship section coefficient, 926. So long as we keep the (draught x midship-section coefficient) constant, we may alter the draught with impunity. This follows from Mr Froude's dictum in his paper to the Institution of Naval Architects in 1904, viz.: "We may almost say that the resistance of a form is determined solely by the curve of cross-section areas, together with the extreme beam and the surface water-line of the fore body; and if these are adhered to, the lines may be varied in almost any reasonable way without materially increasing or decreasing the resistance at any speed."

That is to say, ships of the same length, beam, area of midship section, surface fore-body water-line, and the same curve of crosssectional areas, will have approximately the same resistance at any given speed. The prismatic coefficient and the value of

 $\frac{\Delta}{L}$  3, taken together, determine the area of midship section. The

beam is equal to Midship area Midship area Or Draught × Mocoefficient.

Before comparing results of ships in which and midship area coefficient = '98, with Taylor's contours (based upon his standard midship-area coefficient of '926), the beamdraught ratio must be altered to what it would be if the ship in question had a midship-section coefficient of '926, the new beamdraught ratio being  $\frac{B_1}{H_1} = \frac{B}{H} \times \frac{.926}{.98} = 2.129$ .

Plate 10 shows profile and part of curve of sectional areas of Mr Baker's Set A, 1913. As in Taylor's plans, the stations are drawn at intervals of one-twentieth of the ship's length. Measuring the ordinates of the stern end of the curve, we find that the last station scales '063 of the midship ordinate, and the penultimate ordinate = 175 of the midship ordinate. The corresponding ordinates of Taylor's standard series, for the same prismatic coefficient, are respectively about '085 and '208 of his midship ordinate, showing that, approximately for the same prismatic coefficient, Mr Baker's stern lines are finer than Mr Taylor's. As the shortening and sharpening of Mr Baker's lines is probably almost entirely accounted for by the fact that his model has about 10 per cent. of parallel body, and that the stern lines would perhaps be almost identical with Mr Taylor's, if Mr Baker's, like Mr Taylor's, had no parallel body, there is not likely to be much error in comparing the results of Mr Baker's ships of a given 1.b.p. with Mr Taylor's standard series direct, without applying any correction to the length.

In correcting Mr R. E. Froude's 1904 Series A, for comparison with Taylor, the overhang of the stern of the Froude ship should be added to the length b.p., to obtain the length of ship to which

Taylor's residuary resistance contours apply, thus :-

TABLE XXII.

Froude Type No.	Froude's l.b.p. in feet.	Overhang in feet.	Taylor's length.	Froude's length b.p. Taylor's length
Type 1 , 2 , 3 , 4 , 5 , 6	350 340 330 325 320 310	13 15 15:5	363 355 (345.5) 340.5 335.5 325.5) 385.5	·965 ·959 ··· ·954

The beam-draught ratio of Mr R. E. Froude's 1904 models, Series A, would similarly be multiplied by  $\frac{.926}{.8775}$ .

(3) A third correction to apply to our vessel before applying Taylor's contours is that of eliminating the effect of parallel body, which is absent in Taylor's standard series. Figs. 126-129, in Mr Taylor's book, "The Speed and Power of Ships, vol. ii, Plates," give a guide to the direction in which various percentages of parallel body influence the resistance for different speed-length ratios and prismatic coefficients—sometimes increasing, sometimes decreasing, the resistance. Our Plate 11 shows practicable per-

centages of length of ship to which parallel body should be given for various speed-length ratios.

Taylor's 1913 models, 500-ft, ship,  $\Delta = 17\,850$  tons. Block coefficient = 60. Mid-area coefficient = 92. Prismatic = 652 2.

$$\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 142.9. \quad \frac{B}{H} = 2.4. \quad \frac{V}{\sqrt[4]{L}} = .895.$$

From the deep-water resistance curves we find that

At 20 knots, E.H.P. = 11 030 Skin H.P. = 6 050 Residuary H.P. = 4 980

 $\frac{\text{Residuary resist-}}{\text{ance in lbs.}} \bigg\} = \frac{\text{Residuary H.P.}}{\text{Speed in knots} \times 003.07} = \frac{4.980}{20 \times 003.07} = 81.100.$ 

Residuary resistance in lbs.  $\left.\right\} = \frac{81\ 100}{17\ 850} = 4.55.$ 

At 18 knots, 
$$\frac{V}{\sqrt{L}} = *806$$
.  
7 150 E.H.P.  
4 500 skin H.P.  
 $\frac{V}{2.650}$  residuary H.P.

2.682 lbs. residuary resistance per ton A,

about 19 per cent. higher than that of Taylor's standard series at speed-length-ratio of '806.

Let us find the residuary resistance in lbs. per ton △ from Taylor's standard contours :—

The second second								-
	V .=-	Residuary r	Residuary resistance in lbs. per ton $\Delta$ corresponding to values of $\frac{B}{H}.$	os. per ton $\Delta$	New value of $\frac{B}{H} = \frac{B_1}{H_1}$	$f \frac{B}{H} = \frac{B_1}{H_1}$	$= 2.4 \times \frac{.926}{.92} =$	2.415
	^T	2.25.	3.75.	2.415.	2.25	2.415 2.250	3.473 2.825	2.825
	028.	2.825	3.473	2.8963	1.50	.165	.648	2.8963
20 knots .	006.	4.564	2.000	4.345	.895	.850	5.000	4.264
	.895	:	:	4.1928	.045	020.	.736	4.345
					4.345		$\frac{.045}{.050} \times 1.4487 = 1.303$	.303
	.850	2.825	3.473	2.8963	1.4487		$.165 \times .648 = .071.3$	ବସ
18 knots .	008.	2.132	2.20	2.1725	2.8898			
	908.	:	:	2.259 4	4.1928		$\frac{165}{1.5} \times .736 = .081$	
								-

The residuary resistance of the model appears to be 81 per cent, higher than that of Taylor's standard series at speed-length ratio of '895.

104 Steamship Coefficients, Speeds and Powers

Application of Taylor's Contours for Residuary Series A, with Dimensions modified for com-

$\frac{\Delta}{\left(\frac{L}{100}\right)^3}$ .	$\frac{v}{\sqrt{L}}$ .	Residuary resistance in lbs. per ton $\Delta$ corresponding to values of $\frac{B}{H}$ .						
(1007		2.250.	3.750.	2.735.				
(	1.150	12.2	16.3	13.525				
Prismatic = ·564	1.200	20.6	23.8	21.635				
	1.164			15.795				
	1:100	7,05	7.8	7.499				
116	1.100	7.25 .	6.8	7:428				
Prismatic = .566	1.080	5.75	0.8	6.438				
		••						
	1.050	5.475	6.2	5.709				
87.7 Prismatic = .571	1.000	4.40	5.125	4.634				
	1.014			4.935				
73.4	1.000	4.075	4.477	4.205				
Prismatic = .569	•950	3.147	3.12	3.138				
	·984	••		3.863				
(	1.000	3.960	4.375	4.094				
62·1 Prismatic = ·574	·950	3.093	3.025 5	3.071 1				
(	. •956			3.194 0				

RESISTANCE PER TON  $\Delta$  TO R. E. FROUDE'S TYPE 4, PARING WITH TAYLOR'S STANDARD SERIES.

	Working o	ut from Tay	lor's contours.		
	1.200 1.150 .050 .050 .050 8.11	$   \begin{array}{r}     1.164 \\     1.150 \\     \hline     014   \end{array} $ $= 2.27$	13.	635 525 110	
	1.063 3	:·750 :·250	15·795 2·735 2·250	*485 1.500 × *55 =	·178
·050		5.75 34 6.09	$\frac{.013}{.020} \times 1.33$		6·09 -348 6·438
5.475	2475 5·1 234 4·4	10	4 014	<1.075 = .301	4·634 ·301 4·935
4·477 4·075 ·402 3·147 3·12 ·027	$\frac{^{485}}{^{1\cdot500}} \times ^{\cdot40}$ $\frac{^{485}}{^{1\cdot500}} \times ^{\cdot02}$ $\frac{^{\cdot034}}{^{\cdot050}} \times ^{1\cdot06}$	7 = .008 73	4·075 ·13 4·205 3·147 ·008 73 3·138 27 3·138 ·725 3·863		8 7 4 0
4·375 3·960 ·415 3·093 3·025 5 ·067 5	2 00	7 5 = :021 9	3.960 -134 4.094 3.093 -021 9 3.071 1	4·09 3·07 1·02	11
	$\frac{.006}{.050} \times 1.02$	2 9 = '122 9	$\frac{.1229}{3.1940}$		

TABLE XXIII.-MR TAYLOR'S OPTIMUM LENGTH OF MIDDLE BODY AND RESIDUARY RESISTANCE CORRESPONDING.

	int.	>   Z											1	945		1
	0 per cent.	Pris.			-									69.		-
		VĪ.		11		-		.886	003							
	5 per cent.	=						-		_				4 .941	_	-
		Pris.						89.	4					.704		_
	10 per cent.	> T					998.	.886	006.				.935	:		
	10 pe	Pris.					.688 5	869.	.703				.72	:		
ol body	cent.	VI V	.59	g19.	64.	.856	.861	.88	.895			.925	.931	.943		ı
Percentages of parallel body.	15 per cent.	Pris.	.691	29.	.683	1694	104.	.716	.723			.735	.74	.745		
ages of	cent.	V.	.575	.795	.765	9 008.	.835	₹984	88.	68.	9006.	916.	.925	.935	.941	.946
Percent	20 per cent.	Pris.	7125	704	705	715	726	737	7445	7495	755	191	168	771 5	775	-779
	cent.	V.		.63												:
	25 per cent.	Pris.		729	10		20					10				:
	cent.	V.		.656			_		_	_		_		:	:	:
	30 per cent.	Pris.	.771	92.	.764	.771	222.	.783	.789	.793	.798	.801	118.	:	:	:
	cent.	VI.	:	201 8	803	:	:		:	:	:	:	:	:	:	:
	35 per cent.	Pris.	:	: 4	89	:			:	:	:	:	:		:	:
;	residuary resist-	ton Q.	92.	1.0	0.6	3.0	4.0	2.0	0.9	0.2	0.8	0.6	10.01	11.0	12.0	13.0

The gaps can only be filled by reference to Mr Taylor's curves-they must not be interpolated arithmetically from the above figures. Given the progressive trial of a coasting steamer  $218 \times 32.8 \times 9.72$  mean draft at trial. The steamer was intended for a draft of about 10 ft. fully loaded. The result is poor, because of excessive propeller slip with insufficient immersion.

Revolutions = 104 per min. at full speed. Displacement = 1 370 tons. Block coefficient = '69. Mid-area coefficient = '95. Pris-

matic coefficient = '727.

			-						
		Data.				Deri	ved result	s.	
-		-					Skin H	P. per	
$\frac{v}{\sqrt{\bar{L}}}$ .	Knots.	I.H.P.	$\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.}$	Skin H.P.	E.H.P.	Residu- ary H.P.	1 000 sq. ft.	Wetted skin.	Residuary resist- ance, lbs.
							From Table IX	Calcu- lated.	per ton Δ.
.475	7	232	182	60.5	92.9	32.4	7.05	7.1	1.098
.543 5	8	332	190	88.5	133	44.5	10.39	10.4	1.32
·611	9	493	18	123.3	197	73.7	14.4	14.5	1.95
·679	10	720	172	166	288	122		19.5	2.9
.685	10.1	765	166	171	306	211.5		20.5	<b>3</b> ·18

The E.H.P. is taken at '42 × I.H.P. throughout, a low propulsive efficiency because of the poor immersion and insufficient surface of the screw. The skin H.P. is taken from Table IX, based upon Tables VII and VIII.

Skin H.P. =  $f \times$  wetted surface  $\times$  '003 070  $7 \times$  V<sup>2'83</sup> f = '009 40 for 218-ft. ship.

Wetted surface = 8 510.

Residuary resistance in lbs. =  $\frac{\text{Residuary H.P.}}{\text{Speed in knots} \times \cdot 003\,070\,7}$ 

A "similar ship" would be  $220 \times 33 \times 10$  ft.  $0\frac{1}{4}$  in. load draught. Mean draught at trial 9 ft. 11 in. Displacement = 1 401 tons. Propeller, 4 blades cast iron. D = 9.5. Pitch = 14.25 ft. Experimental area = 41 sq. ft. Maximum I.H.P. on trial 810, at 10.15 knots, 29.9 fper cent. apparent slip. 103 revolutions.

Cylinders  $\frac{17-28-45}{33} \times 160$  lbs. W.P. Mean pressure referred to L.P. cylinder = 29.7 lbs. per sq. in.

218-ft. coasting steamer reduced to 100-ft. model in salt water.

 $100 \times 15.05 \times 4.46$ .

Using Table XIII, 
$$l^3 = 10.36$$
. Displacement  $= \frac{1370}{10.36} = 132.2$ .  $l^2 = 4.752$ . Wetted surface  $= \frac{8510}{4.752} = 1790$ .

Knots.	Skin H.P.	Residuary H.P.	E.H.P.	I.H.P. assuming E.H.P. 1.H.P. = '50.	Residuary resistance, lbs. per ton $\Delta$ .
4.75	4.4	3.63	8.03	16.06	1.098
5.435	6.4	5.08	11.48	22.96	1.32
6.11	8·95 12·05	8·08 12·7	17.03 24.75	34.06 49.50	1.95 2.9
6.85	12.33	13.83	26.16	52.32	3.18

$$f = `009 70.$$
 Skin H.P. =  $`009 70 \times 1 790 \times `003 070 7 \times V^{2*83}$  =  $`053 4 \times V^{2*83}$ .  
Residuary H.P. = 
$$\frac{\text{Corresponding residuary H.P. of 218-ft. ship}}{l^{3*5}}$$

Let us see how these residuary resistances per ton of displacement agree with the values obtained from Taylor's contours.

We have 
$$\frac{\text{Beam}}{\text{Draft}} = \frac{\text{B}}{\text{H}} = \frac{32.8}{9.72} = 3.375$$
.  $\frac{\Delta}{\left(\frac{\text{L}}{100}\right)} = 132.2$ . Mid-

area coefficient = .95. Prismatic coefficient = .727. The new  $\frac{Beam}{Draft}$  ratio =  $\frac{B}{H_1}$  =  $\frac{B}{H}$  ×  $\frac{.926}{.95}$  = 3.375 ×  $\frac{.926}{.95}$  = 3.29.

From Taylor's contours we obtain the following :--

V	Lbs. residuary res	sistance per ton A.
$\sqrt{\overline{\mathbf{L}}}$ .	$\frac{\mathrm{B}}{\mathrm{H}} = 2.25.$	$\frac{B}{H} = 3.75.$
.60 .65 .70	797 1 075 6 1 531 4	1·214 7 1·763 3 2·188

By interpolation and extrapolation we deduce the following:-

$\frac{V}{\sqrt{L}}$ .	$\frac{\mathrm{B}}{\mathrm{H}} = 2.25.$	$\frac{\mathrm{B}}{\mathrm{H}} = 3.75.$	$\frac{B}{H} = ^{3 \cdot 29}.$
·475	.91	·91	91
·548 5	.945	1·00	985
·611	.995	1·30	1 20
·679	1.275	2·03	1 81
·685	1.35	2·08	1 86

Our Plate 11 shows 23 per cent. of parallel body to be usual for this vessel at full speed. Taylor's figs. 125 and 126 show 24 per cent. for minimum residuary resistance, and that either 34 per cent. or 13 per cent. parallel body gives residuary resistance 10 per cent. above the minimum. Taylor's fig. 128 shows that the average residuary resistance per ton of displacement for the speed and parallel body referred to is about 1.6 lb.

Our progressive trial results show that the residuary resistance of this vessel (about double Taylor's value) is evidently considerably augmented by something which we may ascribe to wind, appendages, and very poor propeller efficiency.

If the trials were run on a rough day, the loss of speed would be about 10 per cent., and the increase of power perhaps 30 per cent. Although the propeller pitch ratio is high, a better result would probably have been obtained if a still smaller diameter had been given, a higher pitch ratio, and more blade area. On an even keel at the draught stated, the propeller was not wholly immersed.

THE INFLUENCE OF "FORM" UPON RESISTANCE.

Note Mr W. Froude's dictum from Biles, I.N.A., 1912, "Hantonia."

In Naval-Constructor D. W. Taylor's paper entitled "Some Model Basin Investigations of the Influence of Form of Ships upon their Resistance," read before the American Society of Naval Architects and Marine Engineers in 1911, results were given from the series of models in which the midship section was common throughout, the form of the ends being varied. With each series four different curves of sectional areas were used, and four different water-lines. Each curve of sectional area combined with each water-line resulted in sixteen models for each series. The models were made in halves, so that each bow could be combined with each stern, making in all 256 possible combinations for each series, -not all experimented upon, though a great many were tried in the tank. Mr Taylor's curves show that the effect on the resistance of considerable variations of form of the models in each series is not great with these vessels, the block coefficient being 563 and ·600. The following tables give some of the results up to a speedlength ratio = 1.12, beyond which it is not likely that vessels of these forms would be driven in actual practice, though Mr Taylor's curves are carried to higher speeds.

Mr Taylor's Series No. 29. 20-ft. models in fresh water. Beam = 2.795 ft. Draught = 1.118 ft.  $\frac{36}{35} \frac{\Delta}{\left(\frac{L}{100}\right)^3} = 129.15$ .

 $\Delta = 2\ 250$  lbs. Mid-area coefficient = '960. Prismatic coefficient = '600. Block coefficient = '563.  $\frac{\text{Beam}}{\text{Draught}} = 2.5$ .

 $\frac{\text{Length}}{\text{Beam}} = 7.15$ . Beam 13.98 per cent. of length.

In Mr R. E. Froude's notation, M = 6.05, B = .845, D = .338.

					consta Wetted	mbined ed wate de's "s nt" S=	with er-line. kin 6'48. =70'7.	area co fine-end From consta Wette	nded secombined wat ude's "S=d surfacel No.	d with cer-line. skin =6.505. ce=71.
Speed in knots.	(к)	√ <u>r</u> .	Froude's L.	L-175.	Total resistance in lbs.	(c)	OSL-175	Total resistance in lbs.	©	OSL-175
2·0 2·5 2·75 3·0 3·25 3·5 3·75 4·0 4·25 4·5 5·0	1·161 1·454 1·599 1·744 1·89 2·032 2·18 2·328 2·47 2·62 2·76 2·908	·448 ·56 ·616 ·672 ·728 ·784 ·84 ·895 ·952 1·008 1·063 1·12	'473 '591 '65 '71 '769 '827 '886 '945 1.005 1.122 1.182	1·139 1·093 1·079 1·061 1·046 1·033 1·021 1·011 ·999 ·989 ·978 6 ·971	2·6 4·1 5·1 6·3 7·5 8·95 10·5 12·65 16·2 20·05 22·8 25·7	86 863 889  	·845 ·812 ·801 ·789 ·776 ·767 ·759 ·751 ·742 ·735 ·726 ·721	2·85 4·4 5·3 6·3 7·5 8·95 10·5 12·65 15·6 17·7 19·9 23·7		·85 ·816 ·805 ·792 ·78 ·771 ·762 ·755 ·745 ·738 ·73 ·725
										th these

$$\bigcirc = \frac{r}{171 \cdot 7v^2} \times 232 \cdot 5 = 1 \cdot 354 \frac{r}{v^2}.$$

The model with these ends, the bow being of the U or bulbous type, is the worst at speeds below

$$\frac{V}{\sqrt{I}} = .895,$$

and the best for speeds  $\frac{V}{\sqrt{L}}$  = .895 to 1.12.

Mr Taylor's Series No. 32. 20-ft. models in fresh water. Beam = 2.708 ft. Draught = 1.083 ft.  $\frac{36}{35} \frac{\Delta}{\left(\frac{L}{100}\right)^3} = 129.15$ .

Midship-area coefficient =  $\cdot 960$ .  $\Delta = 2\,250$  lbs. Prismatic coefficient =  $\cdot 640$ . Block coefficient =  $\cdot 600$ .  $\frac{\text{Beam}}{\text{Draught}} = 2\cdot 5$ .

 $\frac{\text{Length}}{\text{Beam}} = 7.395$ . Beam 13.53 per cent. of length.

					Fron consta	ide's ":	d with cer-line skin = 6.43. e = 70.1.	area c fine-en Fro const Wetter	ombine ded wa ude's " ant" S	=6.65. $e = 72.5.$
Speed in knots.	(K)	VE.	Froude's L.	T-175	Total resistance in lbs.	(c)	OSL - 175	Total resistance in lbs.	·(c)	0SL-175
2·0 2·5 2·75 3·0 3·25 3·5 3·75 4·0 4·25 4·5 4·75 5·0	1.161 1.454 1.599 1.744 1.89 2.032 2.18 2.328 2.47 2.62 2.76 2.908	'448 '56 '616 '672 '728 '784 '84 '895 '952 1.008 1.063 1.12	473 591 65 71 769 827 886 945 1.005 1.122 1.182	1 139 1 093 1 079 1 061 1 046 1 033 1 021 1 011 999 .989 978 6	2:9 4:4 5:35 6:3 7:55 9:0 10:65 13:0 17:3 23:5 27:65 31:2		·839 ·806 ·795 ·783 ·771 ·762 ·753 ·745 ·736 ·729 ·721 ·716	2·9 4·4 5·35 6·4 7·7 9·25 11·0 13·0 16·4 20·6 23·65 26·8		869 834 823 81 798 779 772 761 754 746 740 5

The model with these ends, the bow being of the U or bulbous type, is the worst at speeds below

$$\frac{\mathbf{V}}{\sqrt{\mathbf{L}}} = .895,$$

and the best for speed

$$\sqrt{L}$$
 = '895 to 1'12.

TABLE XXIV.

Nature of forward end, transverse section.	Round V'd rather than U'd.	U'd or "clubbed."	U'd.	V,d.
Fore-body water-line.	Round. "In other words, easy but tocks at each end rather than full below and fine above" (Prof. Sadler).	Hollow forward end; rounder aft. Hollowness of water-line forward confined to about 15% of ship's length from bow.	Slightly hollow forward end.	Straight, especially above $\frac{V}{\sqrt{L}} = 1.2$ .
Curve of cross-section areas.	Round at ends.	Hollow forward end "with a given set of dimensions and displacement, a long parallel body forward, with a fine bow, but more gradual diminution aft" (Sadler).	Slightly hollow forward.	Hollow forward and aft.
Length of parallel body as percentage of length of ship.	Minimum resistance with 38%; 3% greater resistance with 52%, 5 to Minimum resistance with 31%; 3% greater resistance with 44%.)	Minimum resistance with 28%;)  Minimum resistance with 10%  Minimum resistance with 10%  parallel body; 3% greater with 18%.  About six-tenths of more gradual diminution parallel mid body in fore body.)	Minimum resistance with 10% parallel body; 3% greater with 18%, diminishing to 0 at '6 block coefficient, below which parallel mid body seems undesirable.	No parallel mid body.
Desig'd speed V	) 09.	.85 (c)	.85 to 1.10	1.10 to 1.35
Block coef.	.86 to	.63 .63	.53 .53	.53 to .45

Mr Taylor's conclusions are that, on the whole, the curve of sectional areas at the stern may be varied considerably without materially affecting the resistance, and that they also bear out the truth of Mr W. Froude's dictum laid down forty years ago, viz. that, broadly speaking, the U bow and the V stern were favourable for propulsion, the U transverse section being the equivalent of a fine water-line, and the V transverse section, full on the water-line, the equivalent of fine-ended curve of sectional area. Mr Taylor's experiments with these models seem to show

that for speed-length ratios  $\left(\frac{V}{\sqrt{L}}\right)$  above '95 the fine water-line

aft is best for easy propulsion.

These vessels were intended for a speed not much above that corresponding to 4 knots for the 20-ft. model. Up to that speed, the differences of resistance accompanying radical variations of form were not great. At speeds higher than the critical speed, viz. a little above 4 knots of the 20-ft. model, the results with the different forms change considerably.

Prismatic coefficient should be fine for speeds up to about the square root of the length, as low as '50 even. As the speed is increased the best prismatic coefficient rises, until, when a speed of twice the square root of the length is reached, a speed which is attained by only special vessels, where the most favourable pris-

matic coefficient is more in the region of .64.

Low prismatic coefficient usually means full midship section, with which hollow water-lines seem necessary, and up to speeds in knots equal to the square root of the length, hollow water-lines are better than straight lines.

### FINENESS APPROPRIATE TO SPEED.

The recent exhaustive investigations by Mr R. E. Froude, Mr G. S. Baker, Naval-Constructor D. W. Taylor, and Professor Sadler, on the effect of variations in the lines, with constant displacement and dimensions, alterations of the ratio Length entrance, and other modifications of the longitudinal

distribution of displacement affecting the exact sharpness or shape of one or both ends of the ship, clearly show the importance of longitudinal or prismatic coefficient, though the latter must not be taken as varying directly with resistance for given speedlength ratio. In many cases the importance of prismatic coefficient is secondary, though there is distinctly a suitable prismatic coefficient for each speed required. That it is quite peculiar to

the type of vessel under consideration is summarised in *The Engineer*, 24th April and 10th July 1914, referring to Mr Taylor's conclusions: For speed-length ratio up to 1·1 the best longitudinal coefficient is from ·5 to ·55; above this point the coefficient rapidly

increases, reaching about 65 at  $\frac{V}{\sqrt{L}} = 1.5$ , i.e. approaching

destroyer speeds,—and a little greater at higher speeds. Taking Mr Taylor's 400-ft. ships, in pairs of equal displacement, the only difference between the two of each pair being in the midship area and longitudinal coefficient, "at 21 knots, No. 10 model, with '64 longitudinal coefficient, had 2:3 times the residuary resistance of its mate, No. 9, which had '56 longitudinal coefficient; but when the speed was increased to  $24\frac{1}{2}$  knots, their residuary resistances were equal. With another pair, No. 4, of '64 prismatic coefficient, the resistance at 21 knots was nearly twice that of No. 3, having '56 coefficient; but at  $25\frac{1}{2}$  knots they also coincided, while at still higher speed the model with the fuller prismatic coefficient had actually the lesser resistance."

Mr Taylor's explanation is that at low speeds a large proportion of the wave-making is done at the extreme ends of the vessel, hence the great benefit of fine ends; but at high speeds the wave is long, and the whole body of the ship takes part in wave-making, the smaller midship section then giving the least resistance. This form is not entirely favoured by shipowners because of its behaviour under see conditions, and in any case the residuary

behaviour under sea conditions, and in any case the residuary resistance is only about 20 per cent. of the total, so that even a large saving is a small percentage of the total. The gains in economy are theoretical, and do not take account of the earning

power.

In experiments made by Mr W. Froude and others to ascertain the effect, on the total resistance, of adding middle body, models were used representing a series of ships of identical cross-section and identical form of ends. The only difference consisted in the length of parallel body, of uniform transverse section, inserted amidships. Mr W. Froude's ships \* were 38.4 ft. beam; 14.4 ft. draught; length of fore body 80 ft.; length of after body 80 ft.; parallel mid body 0 to 340 ft.; total length 160 ft. to 500 ft. Up to 60 ft. middle body the amount was decreased by 10 ft. for each experiment, and over 60 ft. it was decreased successively by 20 ft., by cutting them amidships and rejoining the ends. Curves of resistance in tons were plotted to a base of speed in knots. Adding middle body increased displacement, and at low speeds

<sup>\*</sup> Transactions Inst. Naval Architects, 1877.

increased the resistance by the same amount, but as the speed was increased the shorter ships showed greater resistance in many cases. Thus at 14 knots the 280-ft, ship showed less resistance than either the 200-ft, ship or the 240-ft, ship. At 14½ knots the 360-ft, ship showed almost no more resistance than the 200-ft, ship of 2 275 tons less displacement. Mr R. E. Froude afterwards pointed out that the formation of the stern waves was to some extent arrested by the residue of the bow waves, and this was the cause of the humps and hollows.

### CRITICAL SPEEDS.

The speed at which the residuary resistance first rapidly begins to increase depends principally upon the wave-making features of the vessel. For general purposes it may be considered as proportional to the speed of a wave of length equal to that of the ship. Taking V in knots and length L in feet, we have

$$V \sim \sqrt{\frac{gL}{2\pi}} = C\sqrt{L}$$

where C is a constant.

M. Normand's formulæ for maximum normal speed are as follows:—

$$V = \frac{(1.01m - b)L}{1.01\sqrt{BH} \times m^{\frac{3}{2}}}$$

or

$$V = \frac{1.39(1.01m - b)L}{\sqrt[4]{\text{BH}} \times m_{\text{\tiny $\frac{1}{2}$}}}$$

where B = beam of ship in feet,

H = draught in feet,L = length in feet,

b = block coefficient,

m = midship section coefficient.

At or about this speed the  $\frac{\text{Expanded area}}{\text{Dise area}}$  of the propeller or propellers is given by M. Normand as

$$r^{\dagger} = \frac{J \times I.H.P.}{mD^2V^2}$$

where r is the area ratio,

Ja constant = 6 to 8,

n = number of propellers,

D = diameter in feet,

V = speed in knots.

As immersion is greater and conditions favourable, J is less As immersion is less and conditions unfavourable, J is gre ater.

The following particulars are taken from Mr R. E. Froude's 1898 paper to the I.N.A., on the effect of direction of turning in

twin-screws.

TABLE XXV.

Ship.	Length Breadth	Type.	Dimensions of		natic cient.	Approx.
	Breautii	-	100-10. Model.	Fore body.	After body.	<u>√L</u> .
1 2 3	$5.2 \ 5.26 \ 5.26$	Battleships	$\begin{cases} 100 \times 19.25 \times 7.06 \\ 100 \times 19 & \times 6.67 \\ 100 \times 19 & \times 6.66 \end{cases}$	·638 ·600 ·618	·737 ·684 ·678	·92 ·92
4 5 6 7 8 9	5·63 5·63 5·63 7·15 7·8 7·69			·577 ·561 ·561 ·568 ·640 ·613	·587 ·573 ·573 ·628 ·704 ·683	1·03 1·03 1·03 1·10 ·80 ·90
10 11 12 13 14 15	7·69 6·32 6·28 8·33 8·24 7·63	Cruisers	Lines approaching Atlantic liner type. 100 × 13·02 × 4·63 100 × 15·83 × 5·79 100 × 15·94 × 5·65 100 × 12·18 × 4·5 100 × 13·11 × 5·5	593 500 567 533 569 531	·668 ·593 ·622 ·620 ·596 ·607	90 .95 1.05 1.03 1.00
16	5·55	Extreme light draft	Thornycroft pattern of stern. $100 \times 18.07 \times 4.16$	.577	·624	
17 18 19 20 21	$ \begin{array}{c} 10.8 \\ 10.72 \\ 9.99 \\ 10.0 \\ 10.5 \end{array} $	SE (Thornycroft)  SE (Laird)'  O (Palmer)	$ \begin{bmatrix} 100 \times & 9 \cdot 26 \times 2 \cdot 72 \\ 100 \times & 9 \cdot 33 \times 2 \cdot 84 \\ 100 \times 10 \cdot 13 \times 2 \cdot 78 \\ 100 \times 10 \cdot 0 & \times 2 \cdot 65 \\ 100 \times & 9 \cdot 54 \times 2 \cdot 69 \end{bmatrix} $	573 531 535 505 505	·540 ·581 ·605 ·544 ·613	1·92 1·91 1·93 2·00

The humps and hollows on the resistance curves of similar ships occur at similar speeds. In a general way it has been recognised since about 1880 that the deeper the draught the higher are the speeds at which the humps and hollows appear. Mr R. E. Froude, in his 1881 paper, gave the hump speeds and the hollow speeds for a series of ships. Taking them as 100-ft. models, we have—

Hump speeds, 6.05, 6.85, 8.1, 10.45, and 18 knots. Hollow speeds, 6.4, 7.4, 9.05, and 12.8 knots.

In the resistance or horse-power curves of very fine vessels the humps and hollows are not so pronounced as in those of fuller vessels. On the other hand, long parallel body and fine ends are

frequently associated with humpy resistance curves.

As the skin frictional part of the resistance varies uniformly according to the expression  $f. S. V^n$ , it is only the residuary resistance curve that is humpy. The humpiness of the I.H.P. or E.H.P. curve partakes of the sinuous character of the curve of residuary resistance, after the latter has been separated from the skin frictional element of the total resistance. So far as the I.H.P. curve is concerned, the appropriate limit of speed, or "limiting economical speed," has frequently been considered to be the speed at which the I.H.P. is varying as about the fourth power of the speed. This point may be found by trial, by drawing tangents to the speed-power curve, or by the logarithmic method given on p. 88. At higher speeds the I.H.P. may vary as the seventh or eighth or a still higher power of the speed. In our progressive trials the limiting economical speed is in some cases marked by an arrow, a survival from our first edition, in which an attempt was made to name the limiting economical speeds in nearly all cases. In a paper read before the Institution of Naval Architects in 1901, Sir E. Tennyson D'Eyncourt pointed out that, usually about 12 per cent. above the limiting economical speed, the I.H.P. varied as the seventh power of the speed, whilst the wave horse-power varied as V7 at the limiting speed, and as V10, or sometimes as a higher power of V, at about 12 per cent. above the limiting economical speed, giving percentage ratios of skin horse-power and wave horse-power for these speeds for average vessels of considerable beam but having fine entrance and run and full midship section.

Colonel Rota, in his researches at the Italian experimental tank, showed some effects of modifying one dimension at a time, length, and breadth and draught successively, keeping one speed. Increase of length, up to a certain point, was shown to reduce the wave-making, though it increased the skin friction. Various

displacements secured equal speeds with equal powers. After developing the dimensions up to 6 000 tons for a ship of 18 to 22 knots speed, sometimes a reduction of length, though it reduced the displacement, required an increase of power for a given speed. Some of the effects upon wave-making resistance of variations in the longitudinal distribution of displacement have been ably expounded by Professor Sadler and Mr D. W. Taylor, and are dealt with on pp. 111-114. The shipowner usually requires a vessel of a certain length, displacement, and speed to fulfil the conditions of the service, and, according to Mr R. E. Froude's dictum, the resistance at that speed is almost solely determined by the shape of the curve of cross-section areas, including prismatic coefficient, by the extreme beam, and by the water-line, particularly of the fore body. Mr Taylor and Professor Sadler have shown how varying the shape of the lines of the entrance and run, and giving various percentages of parallel body, affect the residuary resistances for appropriate speeds. Mr G. S. Baker, at the National Physical Laboratory experiment tank, has shown how wave-making effects vary directly as the length and prismatic coefficient by a new law indicating the manner in which resistance due to transverse wave-making varies with length, speed, and prismatic coefficient, and has deduced a method of determining economic length of parallel body (p. 124).

### ANGLES OF ENTRANCE AND RUN.

When making comparisons with a view to determining the necessary "sharpness" of the ends of a ship, it is convenient to have a formula for the angles of entrance and run. M. Normand stated that the first factor, viz. 0.96SL-W of his

formula referred to later, was inversely proportional to the tangent of the angles of the longitudinal stream lines.\* A list of the values of this first factor is given below for a few known ships. (See other table for their dimensions.)

Another formula, based, however, on Kirk's analysis only, is the following, given by Mr W. Hök in the discussion on his valuable paper to the North-East Coast Institution of Engineers and Shipbuilders in 1893.

 $\tan \theta = \frac{\psi}{1-\phi} \times \frac{B}{2L} .$ 

<sup>\*</sup> There is scope for investigation of this relation. Want of space prevents our attempting it here, but any reader would find it worth his while to make the necessary comparison with the lines.

Where  $\psi = \text{coefficient}$  of midship section;  $\phi = \text{prismatic coefficient}$  of displacement; B = breadth of ship; L = length of ship; and

 $\theta \times \frac{1}{5}$  mean angle of entrance and run.

This is a useful formula, but it must be remembered that the angle found is not the angle of the ends of the ship at the waterline, but the angle for Kirk's block model, approximately the mean angle.

In the following list the results of the two formulæ are placed

side by side :-

Ship.	Hök's form Kirk's	Normand's first				
	tan θ.	Degrees.	factor.			
Normannia	1443	8.2	13.75			
Iris	.1518	8.633	10.43			
M	1521	8.65	13.17			
S.S. passenger steamer .	157	8.92	11.83			
Hammonia	.1627	9.25	12.1			
Yorktown	.166	9.433	10.4			
Chicago	·182	10:317	10.51			
Ceram	1905	10.784	10.7			
Cincinnati	·195	11.033	11.44			
184-ton yacht	.201	11:38	9.45			
Lepanto	.239 3	13.467	8.35			
T.S.S. 1906	255	14.3	12.5			
P	•262	14.685	10.75			
Bayern	.363	19.95	9.36			

The first formula is not so useful as the second when drawing the lines, but it shows at once which boats are easy to drive.

### NORMAND'S NORMAL SPEED.

In a paper read before the Institution of Naval Architects in 1888, "On the Fineness of Vessels in Relation to Size and Speed," M. Normand defined the "normal speed" as the speed which can be obtained without any undue waste of power, and said that this speed increases for a given size with the fineness of the longitudinal stream lines. It also increases with the size for a given fineness.

The following is the formula given by Normand in 1870, quoted again in his 1888 paper, and proved:—

U = normal maximum speed;

L = length of vessel on load line;

S = area of immersed section;

W = displacement;

$$U = \alpha \times \frac{0.96SL - W}{S^{\frac{3}{2}}} \times S^{\frac{1}{4}}.$$

M. Normand states that the second factor, St, is proportional to the square root of the linear dimensions of the immersed midship section; and he remarks that, in applying the formula to different types of vessels, it will be seen that the coefficient a increases with the draught, e.g. a "normal speed" greater than that indicated by the formula may be had from an ironclad of 28 ft. draught.

It may be instructive to compare this "normal speed" with our "limiting economical speed" by finding the value of the coefficient a for some examples from our list of vessels tried

progressively.

To simplify the arithmetic, we shall consider only the 100-ft. model in each case.

 $S^{\frac{3}{2}}$  means the square root of the cube of S, or the cube of the square root of S; and

St means the fourth root of S, or the square root of the square root of S.

Name.	S.	s <sup>3</sup> .	S <sup>1</sup> .	S <sup>1</sup> . Name.		S <sup>3</sup> 2.		s <sup>1</sup> .	
Normannia .  M—— .  Hammonia .  Passenger S.S. Cincinnati .  P—— . Ceram .	46.9 51 60.5 63.3 67.6 76.4 77.6	470.9 503.6 555.8 667.9	2.672 2 2.79 2.82 2.87 2.96	Yorktown 184-ton yacht Bayern	80 82 82·6 99·4 100·7 127	1	991.1	3·01 3·015 3·16	

# APPLICATION OF M, NORMAND'S FORMULA FOR THE NORMAL MAXIMUM SPEED OF SHIPS.

# REDUCED TYPICAL VESSELS.

•		00							•					
Value of a (in Normand's formula) which gives same speed.	.199	.212	.22	.206	.253	-224	.247	.262	.236	301	.321	.305	.327	.343
Speed at which I.H.P. varies as V <sup>4</sup> .	8.9	6.95	2.0	7.25	7.5	2.20	8.25	8.25	8.5	0.6	0.6	2.6	10.52	10.75
Prismatic coefficient.	.768	69.	.734	929.	.773	199.	.633	.635	989.	9.	99.	.654	.549	.591
Knots.	2.2	7.38	8.0	7.33	66.2	6. 2	8.99	8.65	9.32	10.29	6.6	68.6	10.72	11.0
Midship area coefficient.	.932	.615 4	966.	.846	.885	.927	.938	898.	616.	29.	968.	.783	688.	298.
Block coefficient.	.716	.425	29.	.573	.682	609.	.594	155	.582	.435	69.	.513	.488	.513
Mean Draft.	4.72	9.9	5.46	21.9	6.11	5.45	5.49	80.9	4.46	90.2	7.53	68.9	0.9	60.9
Beam.	12.69	9.61	1.91	11.64	18.7	12.06	12.29	15.3	2.11	21	18.17	16.85	15.4	19.91
Length,	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Tons displace- ment.	122.1	133.2	158	98.1	223	114	111	145.6	85.5	184	230	145.2	123	138.3
Name,	906	ati				nia III.	crew passenger steamer.		nia	T.S. yacht .				ua
	L.S.S. 1	Cincinn	1	M	Bayern	Hammo	Single-sc	Chicago	Norman	184-ton	Lepanto	Ceram	ris .	Yorktor

Note.—As nearly all steamers are run at a speed a small percentage in excess of their "limiting economical speed" values of a may of course be obtained and used for estimating this higher speed by means of M. Normand's formula. It is interesting to note that the same values of a are obtained with the actual ship dimensions as with the 100-ft, model (the "limiting economical speed" being understood to mean the speed at which I.H.P. varies as V's, another column of dimensions, the latter being preferable, as it entails less arithmetic. Absolute size in relation to speed.—Mr Hillhouse's table of  $\Delta^{\sharp}V^{3}$  for trial trip conditions for given L.W.L., and our I.H.P.

Plate 39 showing appropriate values of  $\frac{\Delta^3 V^3}{I.H.P.}$  for ships of various

lengths on voyage, are for ships whose length is favourable for the intended speed. For the fulfilment of the owners' requirements regarding speed and carrying capacity, tank experiments may point to one size of ship and the owners' experience to another. The length, beam, and draught of ship are usually prescribed by the owners, who require a certain carrying capacity, which means a certain coefficient of fineness, and the speed for the particular trade may or may not be the optimum for that prismatic coefficient from the point of view of the experimenter. When a tank expert is consulted he is not always given the opportunity of deciding the principal dimensions of the proposed new ship. In many cases he is only asked to experiment with one or two models to adjust the prismatic coefficient and the longitudinal distribution of displacement to a limiting speed which will lead to efficient propulsion. Mr Baker has, in his papers,\* shown how, by the use of the (P) value, the relation between length, speed, and prismatic coefficient can be arrived at. The (P) values correspond to hollows in the resistance curve. When the length, speed, displacement, and midship section are fixed, the experimenter can do little except try different lengths of entrance and run and parallel body. If, after the

ship is built and put in commission,  $\frac{\Delta^2 V^3}{I.H.P.}$  turns out to be 230

when it might have been 280, if the coal per I.H.P. hour is as low as possible, it might be that a different size of ship could be propelled more economically at the given speed. Methodical experiments in rough water and wind can show the direction modifications should take, and possibly speeds could be decided upon suitable for the proportions, while an adjustment of suitable coefficients of fineness and corresponding limiting speed would produce greater efficiency. By the use of Mr Baker's (P) values, the theoretical limiting speed can be estimated.

The following is an example of the use of the "constant"

<sup>\*</sup> Transactions Inst. Naval Architects, 1913, G. S. Baker on "Methodical Experiments with Mercautile Ship Forms"; and 1915, J. L. Kent on "Further Model Experiments on the Resistance of Mercantile Ship Forms: The Influence of Length and Prismatic Coefficient upon the Resistance of Ships."

system of notation used by Mr R. E. Froude and Mr G. S. Baker.

Example.—Let us suppose that we are beginning to design a single-screw cargo steamer 340 × 46.5 ft. × 23 ft. 4 in. mean draught fully loaded. Block coefficient = '76. 8 000 tons dis-

placement.  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 203.8.$ 

If midship section coefficient = .975, then  $\frac{.76}{.975}$  = .78 = pris-

matic coefficient.

The vessel is required to maintain a speed of not less than 10 knots when fully loaded to 23:33 ft. draught, and 10½ knots when partly loaded, say, to 19 ft. 6 in. mean draught, about 6670 tons displacement. First let us see if these are theoretical speeds for the form proposed. Hump speeds should be avoided, and speeds should be chosen which lie rather in the hollows of the resistance curve, speeds at which a rise in the resistance is just beginning. From Mr G. S. Baker's papers we find that the critical speed of any ship is given by the expression

$$V = 1.34 \sqrt{\frac{P \times L}{n}}$$

where n is the number of wave crests between the bow and stern systems of waves, P = prismatic coefficient, L = length of ship in feet, and V = speed of ship in knots.

$$V = 1.34 \sqrt{\frac{.78 \times 340}{4}} = 10.9.$$

$$V = 1.34 \sqrt{\frac{.78 \times 340}{5}} = 9.75.$$

10.9 knots and 9.75 knots are two economical speeds for this vessel.

The propulsive coefficient would in all probability be '47 at least against calm air only. '44 is commoner with direct turbines, where the propeller efficiency is low, but in a single-screw cargo steamer with reciprocating steam engines we might take '47.

A vessel of finer block would perhaps be less adversely affected by rough water, and might maintain greater regularity of service,

but for many trades the difference in carrying capacity with '76 compared with '75 is deemed to outweigh this disadvantage.

With '75 the critical speeds on a smooth-water basis would, of course, be different from those given for '76. Theoretically they would be lower until a different value of n, the number of wave crests intervening between the bow and stern wave systems. caused V to take a sudden jump, in accordance with Mr G. S. Baker's expression

$$V = 1.34 \sqrt{\frac{P \times L}{m}}$$
.

For every ship the values of the constant denoted by the symbol (P) may be found, denoting the positions of the humps and hollows on the resistance curve.

$$(P) = \frac{V}{\sqrt{P \times L}} \times .746.$$

For our vessel, at 10.9 knots,

$$(P) = .746 \times \frac{10.9}{\sqrt{.78 \times 340}} = .50,$$

and at 9.75 knots,

$$(P) = .746 \times \frac{9.75}{\sqrt{.78 \times 340}} = .447.$$

As our ship has a form somewhere between Mr Baker's (1913) ship D and ship E, we may use his (c) curves plotted upon a base of (P) (Plate 38). The form is a little nearer D than E, say 2ths from D and 3ths from E, roughly, and the parallel body about 35½ per cent. of the ship's length. The range of the ratio Length of entrance = '6 to 1'66.

Length of run

		Coefficients.						
	Block.	Prismatic.	Mid area.					
Set D	·739 5	.755	.98					
Set E	*805	*82	.98					
Our ship	•76	.78	.975					

v √Ē.	Economical speeds in knots.	P	corrected for 340-ft. ship.	$\rho = 44$ .	$\frac{\Delta_3^2}{\text{I. H}}$ $\rho = 46.$		$\rho = 50.$	(Taking propulsive coefficient = '44.) Values of I.H.P.
.529	9.75	.447	*825 5	228	238	248	258	1 630 @ 23' 4" draught. 1 440 @ 19' 6" draught.
.591	10.9	.50	*840 5	223	234	244	254	2 340 @ 23′ 4″ draught. 2 050 @ 23′ 4″ draught.

Where 
$$\rho = \text{propulsive coefficient} = \frac{\text{E. H.P.}}{\text{I.H.P.}}$$

Since 
$$\bigcirc$$
 =  $\frac{\text{E.H.P.}}{\Delta^3 \text{V}^3} \times 427.1$ .

$$\begin{array}{llll} \text{If} & \rho = \mbox{`50}, & \frac{\Delta^{\$} V^{\$}}{I.H.P.} = \frac{213 \cdot 5}{\boxed{\odot}} \,. & \text{If} & \rho = \mbox{`44}, & \frac{\Delta^{\$} V^{\$}}{I.H.P.} = \frac{188}{\boxed{\odot}} \,. \\ \\ \text{If} & \rho = \mbox{`46}, & \frac{\Delta^{\$} V^{\$}}{I.H.P.} = \frac{196 \cdot 5}{\boxed{\odot}} \,. & \text{If} & \rho = \mbox{`48}, & \frac{\Delta^{\$} V^{\$}}{I.H.P.} = \frac{205}{\boxed{\odot}} \,. \end{array}$$

If 
$$\rho = .46$$
,  $\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.} = \frac{196.5}{\bigcirc}$ . If  $\rho = .48$ ,  $\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.} = \frac{205}{\bigcirc}$ 

If I.H.P. = 1900, we may take engines  $\frac{24 \text{ in.}-40 \text{ in.}-67 \text{ in.}}{45 \text{ in.}}$ 

 $\times$  180 lbs. W.P. 70 revolutions per min.  $E_{vm} = 33$  lbs. per square inch.

(Epm is a convenient symbol for equivalent mean pressure in lbs. per square inch referred to the L.P. cylinder, used in Seaton and Rounthwaite's Pocket-Book of Marine Engineering Rules and Tables.)

With natural draught boilers, three S.E.B. each with three corrugated furnaces give 187.6 sq. ft. of grate, which will provide 1900 I.H.P. at sea comfortably. With Howden's F.D., 130 sq. ft. of grate would serve the same power equally well. These allowances give a margin for maintaining regular speed when cleaning fires.

As stated above, the economical speeds are 9.75 knots and 10.9 knots. The speeds required, however, are 10 knots and 101 knots. The difference between 10.9 and 10.5 may be called an allowance for wind, while the lower speed 9.75 is not required.

If Mr G. S. Baker's formula for (P) may be used for these speeds, we have

$$(P) = .746 \times \frac{10.5}{\sqrt{.78 \times 340}} = .481,$$

and

$$(P) = .746 \times \frac{10}{\sqrt{.78 \times 340}} = .459.$$

Using Mr G. S. Baker's (c) curves for his ships D and E,

we find (0) = .794 for a 400-ft. ship at the speed for (P) = .481,

and (c) = .8165 for a 400-ft. ship at the speed for (P) = .459.

The correction for (c) in passing from a ship of 400 ft, long to one of 340 ft. in length is 0105, to be added to the above (c) values.

Therefore we have, for  $10\frac{1}{2}$  knots, 0 = .8045 approximately.

Now if we take the propulsive coefficient as '44 as before, let us convert the  $\bigcirc$  "constant" into the more flexible formula  $\frac{\Delta^{\frac{2}{3}}V^{3}}{[H]P}$ .

$$\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.} = \frac{188}{\bigcirc}.$$

We find

$$\frac{354 \times (10\frac{1}{2})^3}{1750} = \frac{188}{8045} = 234,$$

i.e. 1750 I.H.P. for  $10\frac{1}{2}$  knots at 19 ft. 6 in. mean draught, and

$$\frac{400\times(10)^3}{1760} = \frac{188}{8270} = 227,$$

i.e. 1760 I.H.P. for 10 knots at 23 ft. 4 in. mean draught.

These (0) values apply to a clean painted ship running in

smooth salt water under good conditions.

Critics may remark that the value of  $\rho$  which we have selected, viz. '44, is on the low side, and that '46 or '48 might be expected in a smooth sea. '445 was the actual value of the ratio  $\frac{\text{E.H.P. (naked)}}{\text{I.H.P.}}$  in the case of a 418-ft. twin-screw steamer at

8 000 tons displacement, of the same fleet, and in the absence of tank trial data for the 340-ft. single-screw cargo boat, '44 is taken as at least a safe propulsive coefficient for average service conditions.

It is necessary, moreover, to provide a margin of power for wind resistance. The upper works of the vessel—the masts, funnel, bridge, wheel-house, deck-houses, and hull exposed to the wind—present a thwartship area of about 1891 sq. ft. at full

load draught, and 2 054 sq. ft. at 19 ft. 6 in. draught.

The amount of the air resistance can be approximately estimated for a given route. Suppose that on the outward run, when a passenger liner is steaming at 14 knots, the smoke rises vertically from the funnel with a following wind, the rate of the wind is about 14 knots, i.e. the same speed as the ship; and if that is only a light wind compared with the usual wind on the route—about a 25-knot breeze,—let us estimate the resistance of our 10-knot cargo ship coming up against the trade winds, i.e. against a head wind of that speed. Then V = 10+25 = 35.

 $\begin{array}{l} R = \ \ 004\ 3\times A\times V^2 \\ = \ \ 004\ 3\times 1\ 891\times 1\ 225 \\ = \ 9\ 950\ lbs. \\ \text{Air H.P.} = \ \ 003\ 070\ 7\times 9\ 950\times 10 \\ = \ 305. \end{array}$ 

In calm air (no wind),

V = 10.  $R = .0043 \times A \times (10)^2$ = 814 lbs.

The air H.P. required against the 25-knot wind would be about 305, and the horse-power required to overcome calm air resistance would be about 25.

Adding the air horse-power to the I.H.P. already estimated for the hull in smooth salt water, we have 1781.5 I.H.P. for

 $10\frac{1}{2}$  knots in calm air at 19 ft. 6 in. draught,  $\frac{\Delta^3 V^3}{I.H.P.} = 230$ , and 1 785 I.H.P. for 10 knots in calm air at 23 ft. 4 in. draught,

 $\frac{\Delta_{\bullet}^{\sharp} V^3}{\text{I.H.P.}} = 224.$ 

At 19 ft. 6 in. draught A = 2054 sq. ft.  $V = 10\frac{1}{2}$  knots.

 $\begin{array}{l} R = \ \ 004\ 3 \times A \times V^2 \\ = \ \ 004\ 3 \times 2\ 054 \times (10\frac{1}{2})^2\ \mathrm{in\ calm\ air} \\ = \ 975\ \mathrm{lbs.} \\ \mathrm{Air\ H.P.} = \ \ 003\ 070\ 7 \times 975 \times 10^{\cdot}5 \\ = \ 31^{\cdot}5. \end{array}$ 

Against a 25-knot wind V = 35.5.

 $\begin{array}{c} R = :\!004\,3\times2\,054\times1\,260\\ = 11\,120\,l\,bs,\\ Air\ H.P. = :\!003\,070\,7\times11\,120\times10\cdot5\\ = 359. \end{array}$ 

The difference between the air H.P. in calm air and the air H.P. against the 25-knot wind at  $10\frac{1}{2}$  knots is 359-31.5=327.5. For the 10-knot condition the difference is 305-25=280.

1781.5 - 327.5 = 1454.1785 - 280 = 1505.

$$V^3 = \frac{C \times I.H.P.}{\Delta^{\frac{2}{3}}} \cdot$$

Against the wind, at 19 ft. 6 in. draught,

$$V^3 = \frac{230 \times 1454}{354} = 948.$$

 $\therefore$  V = 9.83 knots.

Against the wind, at 23 ft. 4 in. draught,

$$V^3 = \frac{224 \times 1.505}{400} = 845.$$

 $\therefore$  V = 9.46 knots.

Both with the I.H.P.'s (1781.5 and 1785) named above.

In order to maintain the required speeds, however, we must add the difference of air H.P., thus:—

1 781.5+327.5 = 2 109 I.H.P. for  $10\frac{1}{2}$  knots at 19 ft. 6 in. draught, 1 785 + 280 = 2 065 I.H.P. for 10 knots at 23 ft. 4 in. draught.

$$\frac{\Delta^{\frac{3}{3}}V^{3}}{\text{I.H.P.}} = \frac{354 \times (10.5)^{3}}{2109} = 194.$$

$$\frac{\Delta^{\frac{2}{3}}V^3}{\text{I.H.P.}} = \frac{400 \times (10)^3}{2065} = 194.$$

If the boiler power is only good for 1950 I.H.P. continuously, the speeds against a 25-knot wind would be 10.23 and 9.73 knots, but the speeds of 10½ and 10 knots could be maintained against a 16½-knot wind, in which the results would be:—

For  $10\frac{1}{2}$  knots, air H.P. = 168.5 difference, and for 10 knots, air H.P. = 165 difference.

In the  $10\frac{1}{2}$ -knot condition total air H.P. = 200, V =  $\sqrt{703}$ , R = 6 210 lbs.

In the 10-knot condition total air H.P. = 190,  $V = \sqrt{723}$ , R = 6200 lbs.

answering to the usual description of a "fresh wind on the bow."

Therefore the final figures for this condition would be

 $\frac{\Delta^{\frac{2}{3}}V^{3}}{I.H.P.}=210$  at  $10\frac{1}{2}$  knots, on 19 ft. 6 in. draught, and

= 205 at 10 knots, fully loaded, on 23 ft. 4 in. draught.

About 20 per cent. of this cargo steamer's I.H.P. is expended in overcoming wind resistance when steaming against a 25-knot wind at full speed at 19 ft. 6 in. draught. At 23 ft. 4 in. draught the percentage is about 17.2. About 11.2 per cent. of the I.H.P. is expended in overcoming wind resistance when steaming at full power against a 16½-knot wind at 19 ft. 6 in. draught. At 23 ft. 4 in. draught the percentage is about 10.7. When there is no wind, the air resistance absorbs about 1½ per cent. of the I.H.P. at full speed. The reduction of speed against a 16½-knot wind would be nearly ¾ knot, and against a 25-knot wind would be a knot.

For higher values of the propulsive coefficient than '44 the

results would be correspondingly better.

The propulsive coefficient which we have chosen ('44) is not an uncommon figure with direct turbines where the propeller efficiency is low, but for our single-screw merchant steamer with reciprocating steam engines '47 could safely be assumed. The

figures for I.H.P., etc., would therefore all improve.

Waves causing pitching would naturally increase the resistance at a given speed. The effect of the waves which would be produced by such a wind as the above-mentioned would be considerable. The wind might be accompanied by a head sea, which would be a serious obstacle to the speed of a boat 340 ft. in length, though it would not interfere with the time-keeping of a Transatlantic liner of the largest size.\* In a heavy sea, according to *The Engineer*, 4th February 1916, "with a following wind and the same power developed there is an increase of speed over smooth-water conditions so long as the speed of wind does

<sup>\* &</sup>quot;The 'Mauretania' averaged for a whole year, on thirty consecutive passages westward and eastward, in all weathers and under varying and uncontrollable conditions of service, a mean speed of 25.5 knots. Between February and August 1911 the total number of revolutions of the screws during each passage varied only 2 per cent. above or below the number of revolutions per passage deduced from an average for all the passages." (Sir Wm. H. White.)

not exceed 25 knots. At that speed the accompanying waves proper to such a wind increase the resistance sufficiently to balance the advantage gained from the wind pressure, and the speed is the same as for smooth water. With a further increase of speed of wind there is actually a decreased speed of ship."

The humps in the resistance curves of ships of 300 to 500 ft. in length, running at 11 to 15 knots, are those which concern the majority of shipowners. At the lower speeds there is inevitable wave-making resistance due to the diverging waves set up by the bow and the stern, accompanied by minor humps. At the higher speeds, transverse waves are found; and when we reach a certain critical speed, depending upon the shape of the vessel, the resistance curve begins to rise abruptly. Mr G. S. Baker has shown how the lengths of entrance and run should be modified in order that this abnormal rise in resistance may be minimised. He has indicated by approximate formulæ the critical speed and the limiting economical speed.

The critical speed of any ship is given by the expression

$$V = 1.34 \sqrt{\frac{P \times L}{n}}$$
,

representing speeds at which there are hollows in the resistance curve, where n is the number of wave crests between the bow and stern system of transverse waves. When n=1, there is one wave crest amidships between the bow and stern systems. At a lower speed, when n=2, 3, or 4, there are two, three, or four wave crests between the first crest of the bow system of waves and the first crest of the stern-wave system.

Using values of V from the formula for critical speeds,

$$(P) = .746 \sqrt{\frac{V}{P \times L}}.$$

L = length of ship in feet.

V = speed in knots.

P = prismatic coefficient.

Mr G. S. Baker's © values from tank trials are usually plotted upon a base of (P).

For the published figures for "Ulysses" and "Achilles"

$$V = 1.34 \sqrt{\frac{.736 \times 514}{3}} = 15.03,$$

corresponding to

$$(P) = \frac{1}{\sqrt{3}} = .577, \text{ and } \sqrt{\frac{V}{PL}} = .774.$$

Again,

$$V = 1.34 \sqrt{\frac{.736 \times 514}{4}} = 13.02,$$

corresponding to

(P) = 
$$\frac{1}{\sqrt{4}}$$
 = '50, and  $\frac{V}{\sqrt{PL}}$  = '67,

since

$$\frac{P}{.746} = \frac{V}{\sqrt{PL}}$$
 for any ship.

"Ulysses" and "Achilles" at 14 knots have (P) = .538.

For (P) = 538 in the abscissa, we find the (C) value for the contract speed. A tank trial will show whether this spot lies in a hollow or not. Thus there is not only a certain fineness appropriate to a certain speed, but there is size also to be taken into account, absolute length of vessel together with fineness, as in the term  $\sqrt{P \times L}$ , where P = prismatic coefficient, and L = length of ship in feet. The speed may be estimated and predicted with some reliability for smooth-water conditions, but whether the fineness and length appropriate to a given speed in smooth water are the best for everyday voyaging in the rough ocean or not is a question which must not be overlooked. An article in The Engineer, 4th February 1916, deals with this question of speed of cargo steamers and of sea kindliness. "The experience of ship captains has recently led to the adoption of larger ships with finer lines than formerly, though they are more expensive to construct than shorter, fuller vessels having the same cargo-carrying capacity. . . . Not only is it found that the finer entrance of the larger vessel produces better timekeeping in rough weather than is possible with fuller ships, but it is also the common experience that larger ships keep better time than smaller vessels of similar fineness. Taylor has laid it down that 'the increase of resistance in rough water is, under practical conditions, largely a question of absolute size; waves 150 ft. long and 10 ft, high would not seriously slow a 40 000-ton vessel 800 ft. long. A vessel of 120 ft. long would find them a very serious obstacle to speed."

Let us build up the power for the 340-ft. cargo vessel, using Real-Admiral Taylor's curves for residuary resistance in lbs. per ton of displacement.

First.—We have 
$$\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 203.8$$
. Prismatic coefficient = .78.

At least 10 knots for the fully loaded condition, viz. 23:33 ft.

mean draught.

Second.—For the partly loaded condition, 19 ft. 6 in. draught, we require  $10\frac{1}{2}$  knots. As this may be more difficult to realise, with a given power, than 10 knots fully loaded, let us take the

second case. At 
$$10\frac{1}{2}$$
 knots,  $\frac{V}{\sqrt{L}} = .57$ .  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 168.4$ .

$$\begin{split} \frac{B}{H} &= 2 \cdot 382. \quad \text{Displacement at 19 ft. 6 in. draught} = \text{about 6 610} \\ \text{tons.} \quad \text{Block coefficient} &= \text{about '75.} \quad \text{Prismatic coefficient} \\ &= \cdot 772. \quad \text{New value of } \frac{B}{H} = \frac{B_1}{H_1} = 2 \cdot 382 \times \frac{\cdot 926}{\cdot 972} = 2 \cdot 271. \quad \text{Wetted} \\ \text{surface} &= 23 \ 790. \end{split}$$

<u>V</u>	Residuary resistance in lbs. per ton of $\Delta$ , corresponding to values of B÷H.					
$\sqrt{\overline{L}}$	2.25.	3.75.	2.271.			
·65 ·60 ·57 ·70	1 ·3 ·955  1 ·895	1.968 6 1.46  2.853	1:305 :96 :82 1:907			

(10½ knots) 
$$^{\circ}82 \times 6610 = 5430$$
 lbs. residuary resistance. Residuary H.P. =  $5430 \times 10^{\circ}5 \times ^{\circ}0030707 = 175$  Skin H.P. =  $21^{\circ}8 \times 23^{\circ}79$  =  $518$ 

E.H.P. = 693

Adding 4 per cent. for appendage resistance, the E.H.P. = 720. Adding 200 air H.P., we have gross E.H.P. = 920. Taking engine efficiency = '835, hull efficiency = 1.00, and propeller efficiency = '58,

 $\frac{920}{\cdot 835 \times 1.00 \times \cdot 58} = 1900 \text{ I.H.P.}$ 

It will be noted that the propulsive efficiency taken from the E.H.P. (naked) = only 365, but using gross E.H.P. we have 48.

S.S.  $\frac{1}{2}$ .  $400.4 \times 50.1 \times 23$  ft. mean draught.  $\Delta = 8.560$  tons. Block coefficient at 22 ft. 6 in. = .678. Mid-area coefficient = .960. Prismatic coefficient =  $\frac{.678}{.960}$  = .706. 14 knots.

4 100 I.H.P. 
$$\frac{V}{\sqrt{L}} = .70.$$
  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 133.9.$   $\frac{B}{H} = \frac{50.1}{22} = 2.278.$ 

New  $\frac{B}{H} = \frac{B_1}{H_1} = 2 \cdot 278 = \frac{926}{960} = 2 \cdot 198$ . Wetted surface = 28 900 sq. ft. at 22 ft. 6 in. draught. Area exposed to air resistance roughly

sq. ft. at 22 ft. 6 in. draught. Area exposed to air resistance roughly = 2100 sq. ft. Suppose ship to be going against an average head wind of 18 knots, then 18+14=32 knots against the ship. For an average wind of 10 knots the air against the wind is 24 knots.

<u>v</u> .	Residuary re	esistance in 1bs. ending to values	per ton of Δ, of B; H.			
	2.25.	3.75.	2.198.			
.70	1.341	1.9	1.321 7			

Residuary resistance in lbs. =  $8560 \times 1.3217$  = 11 310. Residuary H.P. =  $11310 \times 14 \times .00307$  = 486. Skin H.P. (from Table IX) =  $49 \times 28.900$  = 1 416. Air resistance = R =  $.0043 \times 2100 \times (32)^2$  = 9250 lbs. Air H.P. =  $.0030707 \times 9250 \times 14 = 399$ .

Take engine efficiency = '84, propeller efficiency = '625, and allow 4 per cent. for appendage resistance, and hull efficiency, say, = 1.00.

486+1416 = 1902 naked E.H.P.

With appendages = 1 980 E.H.P. Gross E.H.P. with air resistance included = 1 980 + 399 = 2 379.

$$\frac{2\,379}{\cdot84\times\cdot625}=4\,520\,$$
 I.H.P. against an 18-knot wind.

With a 10-knot breeze against the ship, air resistance = 5200 lbs., air H.P. = 310, I.H.P. = 4360.

About 8.8 per cent, of this ship's I.H.P. at full speed is expended in overcoming wind resistance when steaming against an 18-knot wind. Against a 10-knot wind the percentage would be about 7·1. The reduction of speed against the 18-knot wind would be about  $\frac{3}{2}$  knot. Against the 10-knot wind the reduction of speed would be about  $\frac{1}{2}$  a knot.

S.S. —.  $355 \times 49 \cdot 25 \times 23$  ft. mean draught.  $\Delta = 8120$  tons at 21 ft. mean draught. Block coefficient =  $\cdot 775$ . Midarea coefficient =  $\cdot 975$  at this draught. Prismatic coefficient

= 
$$\frac{.775}{.975}$$
 = .795.  $10\frac{1}{2}$  knots at 2 000 I.H.P. at sea.  $\frac{V}{\sqrt{L}}$  = .557.

$$\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 181.8.$$
  $\frac{B}{H} = \frac{49.25}{22} = 2.24.$ 

New  $\frac{B}{H} = \frac{B_1}{H_1} = 2.24 \times \frac{.926}{.975} = 2.16$ . Wetted surface = 26 250 sq. ft. at 21 ft. draught.

V.	Residuary re	esistance in lbs. ponding to values	per ton of $\Delta$ , of B÷H.
$\sqrt{L}$	2.25.	3.75.	2.16.
·70 65	2·074 1·402	3·245 2·163	2·007 1·356 3
·60 ·557	1.033	1.602	·998 9 ·691 9

Residuary resistance =  $8120 \times 6919 = 5620$  lbs. Residuary H.P. =  $5620 \times 10\frac{1}{2} \times 00307 = 1813$ . Skin H.P. (from Table IX) =  $218 \times 26250 = 572$ .

Suppose the area exposed to air resistance = 2 285 sq. ft., and the ship to be going at  $10\frac{1}{2}$  knots against an average wind of 20 knots,

10.5 + 20 = 30.5 knots against the ship = V. Air resistance = R =  $.0043 \times 2.285 \times (30.5)^2 = 9.150$  lbs. Air H. P. =  $.0030707 \times 9150 \times 10.5 = 295$ .

Take engine efficiency = '83, propeller efficiency = '61, and allow 4 per cent. for appendage resistance, and hull efficiency = 1'00. 181'3+572 = 784 gross E.H.P. without appendages, and 1 079 gross E.H.P. with appendages and air H.P.

 $\frac{1~079}{\cdot 83\times \cdot 61}=2~130$  I.H.P. required to drive the ship at  $10\frac{1}{2}~\rm knots$  against a 20-knot wind.

With 260 air H.P. for an 18½-knot wind, the I.H.P. would be 2000.

136 Steamship Coefficients, Speeds and Powers

TABLE XXVI.—SIXTH ROOTS OF NUMBERS (Δ).

Δ	$\Delta^{\frac{1}{6}}$	Δ	$\Delta^{\frac{1}{8}}$	$\Delta$	$\Delta^{rac{1}{6}}$	Δ	$\Delta^{\frac{1}{4}}$
25	1.71	1 900	3.519	5 800	4.24	13 750	4.894
50	1.92	2 000	3.549	5 900	4.25	14 000	4.91
75	2.0533	2 100	3.578	6 000	4.262	14 250	4.924
100	2.154	2 200	3.605	6 100	4.275	14 500	4.937
125	2.235	2 300	3.632	6 200	4.285	14 750	4.951
150	2.305	2 400	3.659	6 300	4.297	15000	4.966
175	2.366	2 500	3.684	6 400	4.308	15 250	4.979
200	2.418	2 600	3.71	6 500	4.32	15 500	4.992
225	2.465	2 700	3.731	6 600	4.33	15 750	5.005
250	2.51	2 800	3.755	6 700	4.34	16 000	5.20
275	2.549	2 900	3.777	6 800	4.35	$16\ 250$	5.033
300	2.587	3 000	3.799	6 900	4.361	16 500	5.045
325	2.62	3 100	3.819	7 000	4.373	16 750	5.057
350	2.654	3 200	3.84	7 250	4.397	17 000	5.07
375	2.684	3 300	3.859	7 500	4.424	17 250	5.083
400	2.714	3 400	3.877	7 750	4.448	17 500	5.094
425	2.74	3 500	3.897	8 000	4.472	17 750	5.106
450	2.768	3 600	3.914	8 250	4.494	18 000	5.119
475	2.791	3 700	3.931	8 500	4.517	18 250	5.13
500	2.817	3 800	3.949	8 750	4.539	18 500	5.141
550	2.86	3 900	3.965	9 000	4.561	18 750	5.153
600	2.904	4 000	3.981	9 250	4.583	19 000	5.165
650	2.941	4 100	3.999	9 500	4.602	19 250	5.177
700	2.98	4 200	4.016	9 750	4.624	19 500	5.188
750	3.014	4 300	4.031	10 000	4.642	19 750	5.199
800	3.047	4 400	4.049	10 250	4.661	20 000	5.21
850	3.079	4 500	4.063	10 500	4.68	20 500	5.231
900	3.107	4 600	4.079	10 750	4.699	21 000	5.252
950	3.136	4 700	4.092	11 000	4.718	21 500	5.273
1 000	3.17	4 800	4.107	11 250	4.735	22 000	5.292
1 100	3.211	4 900	4.12	11 500	4.752	22 500	5.312
1 150	3.2368	5 000	4.135	11 750	4.769	23 000	5.331
1 200	3.26	5 100	4.149	12 000	4.785	23 500	5.35
1 300	3.305	5 200	4.161	12 250	4.801	24 000	5.37
1 400	3.347	5 300	4.175	12 500	4.817	24 500	5.389
1 500	3.383	5 400	4.189	12 750	4.834	25 000	5.407
1 600	3.42	5 500	4.201	13 000	4.85	25 500	5.425
1 700	3.454	5 600	4.215	13 250	4.865	26 000	
1 800	3.487	5 700	4.228	13 500	4.88	26 500	
	1	•			1	1	

TABLE XXVI.—SIXTH ROOTS OF NUMBERS (A)—continued.

Δ	$\Delta^{rac{1}{6}}$	Δ	$\Delta^{rac{1}{6}}$	Δ	$\Delta^{rac{1}{6}}$	Δ	$\Delta^{\frac{1}{6}}$
27 000		34 500	5.706	42 000	5.894	49 500	6.06
27 500		35000	5.72	$42\ 500$	5.906	50 000	6.07
28000	5.510 5	35 500	5.734	$43\ 000$	5.918	51 000	
28 500	5.528	36000	5.748	43 500		$52\ 000$	
29 000	5.543	36 500	5.76	44 000	5.94	53 000	
29 500	5.56	37000	5.774	44 500	5.951	$54\ 000$	
30 000	5.574	37500	5.787	45000	5.961	55000	6.166
30 500	5.59	38 000	5.80	$45\ 500$	5.972	56000	
31 000	5.604	38 500	5.812	$46\ 000$	5.984	57 000	
31 500	5.62	39 000	5.824	46500	5.994	58 000	
32 000	5.634	39 500	5.836	47000	6.005	$59\ 000$	
$32\ 500$	5.649	40 000	5.849	47500	6.017	60 000	6.257
33 000	5.663	40 500	5.86	48000	6.028	65000	
33 500	5.678	41 000	5.871	48500	6.039	70 000	6.42
34 000	5.691	41 500	5.883	49 000	6.049		

Mr R. E. Froude's Type 4, Series A.  $\Delta=6\,048$  tons. K = 2'8. (See p. 76.)

М.	Length.	0.	L175	OSL-175	$\frac{\text{OSL}^{-175}}{\text{C}} \times \text{E.H.P.}$ = Froude's Skin H.P.	Froude's Skin H.P. Tideman's Skin H.P.
6 : 453 : 6 : 6	274 298 325 358 393.5 418	077 4 076 49 076 17 075 2 074 2 073 76	·954 ·961 ·968 2 ·976 ·984 8 ·990	·415 ·431 5 ·451 9 ·473 ·493 6 ·508	2 544 2 900 3 030 3 166 3 304 3 400	*865 * *948 *956 *955 *955
1.4	441	.073 29	.995	.520	3 480	956

E.H.P. - skin H.P = Residuary H.P.,

Residuary resistance lbs. per ton  $\Delta = \frac{\text{Residuary H.P.}}{\text{V} \times .003 \, 07 \times 6 \, 048}$  ,

<sup>\*</sup> I.e. except for the two abnormally short vessels, Froude's skin H.P. works out about  $4\frac{1}{2}$  per cent. less than the skin H.P. from our Table IX, based upon Tideman's constants. The skin frictional H.P. by Froude is  $V^{2*825} \times$  Froude's surface friction constants.

while the skin H.P. by our tables is V2'83 × Tideman's surface

friction constants.

Rear-Admiral Taylor uses the latter, and from this constructs his fig. 78, a diagram showing contours of skin frictional resistance in lbs. per ton  $\Delta$ , for a ship with wetted surface from 4 to 7 per cent. below the average.

Total resistance of model—Tideman's skin resistance

= Taylor's residuary resistance . . . .

Total resistance of model—Froude's skin resistance

= residuary resistance according to Froude and
Baker

A

B

When using A, it should be remembered that the values of residuary resistance per ton  $\triangle$  are lower by the  $4\frac{1}{2}$  per cent. or

so, mentioned above, than in the case of B.

In design work, then, when powering a ship, if we have no information as to total resistance or E.H.P. from tank trial, or S.H.P. from an exactly similar vessel, and if we have no

values, if  $\frac{\Delta}{\left(\frac{L}{100}\right)^3}$  is not over 160, we may use A, adding, say,

5 per cent to the residuary resistance per ton  $\Delta$  so found, to bring it into line with Froude.

Then for skin H.P., if, in the case we are dealing with,  $\frac{\Delta^{\frac{3}{2}}}{\left(\frac{L}{100}\right)^3}$ 

does not exceed 160, we may use Taylor's fig. 78, adding a percentage to the reading equivalent to the difference between 154 and our value of C in Taylor's formula for wetted surface, using Taylor's fig. 41 to find the value of C. In many ordinary vessels, C=16.5, i.e. 7 per cent. in excess of the 15.4 upon which Taylor's fig. 78 is based.

For both residuary resistance and skin resistance the above values are given for naked models, i.e. models without appendages.

Appendage resistance is largely eddy-making, and should be added to the residuary resistance, say 4 per cent. for single-screw ships. For twin-screw ships with shaft bossings not too favourably arranged, the additional resistance to add for appendages may be anything between 10 and 20 per cent.

The extra-wetted surface of the appendages is another matter. This may be added to the wetted surface of the naked ship, and additional skin friction allowed, considerably less perhaps, how-

ever, than the proportional increase of surface causing it, as this part of the surface is said to carry a body of water with it.

Thus if we take Taylor's wetted surface, we have  $C\sqrt{DL} \times f \times V^{2*83} = \text{skin friction H.P.}$  of naked hull. The percentage of surface to add for appendages is similarly multiplied by  $V^{2*83} \times a$ 

fraction of f, and the total gives the skin H.P.

Or, if we take Mumford's formula for wetted surface, we have  $(L \times D \times 1.7) + (L \times B \times block coefficient) \times f \times V^{2.83} = skin H.P.$  of naked hull, unless, as is often the case, we add or deduct something to Mumford's product to correct it for the particular type of hull in question. Appendage surface friction is then added as before.

DEDUCTION OF FROUDE'S SURFACE FRICTION COEFFICIENTS FROM Mr G. S. BAKER'S 1913 MODELS.

Values of  $\bigcirc$  scaled from diagrams. Taking Set C, and working back to find f the coefficient of fluid friction. Model 18a. Wetted surface  $S=30\,860\,\mathrm{sq.\,ft.}$ , S=6.39. Wetted surface taken as 2 per cent. above Mumford's, and as 4.4 per cent. below Taylor's, wetted surface.

(1) At 
$$\frac{V}{\sqrt{L}} = .711$$
. 14.22 knots for 400-ft. ship.  
© = .732.  
© = .750 5.  
OSL<sup>-175</sup> = .521. Skin H.P. = 1582.

Let us find the value of f in the formula

Skin H.P. = 
$$f$$
.  $S \times .003 070 7 \times V^{2.825}$  (14.22) $^{2.825}$  = 1 803.

$$f = \frac{1582}{30860 \times 0030707 \times 1803} = 00926.$$

(2) At 
$$\frac{V}{\sqrt{L}} = .633$$
. 12.66 knots for 400-ft. ship.  
© = .763.  
(L) = .669.  
OSL<sup>-175</sup> = .532. Skin H.P. = 1139.

OSL<sup>-175</sup> = .532. Skin H.P. = 1 139.  $(12.66)^{2.825} = 1300$ .

$$\therefore f = \frac{1139}{30860 \times 0030707 \times 1300} = .009245.$$

These values of f are about 5 per cent. higher than the standard value of Froude's f, viz. '008 83, quoted by Mr G. S. Baker. Perhaps it would be better to write skin H.P. = ('008 83  $\times$  S  $\times$  '003 070 7  $\times$  V<sup>2825</sup>)1'05, to show that Mr Baker has added the 5 per cent. for form (see pp. 5, 6, and 34).

Example.—R. E. Froude, 1904. Series A, Type 4.

2.8 = the speed constant (K)

 $\begin{array}{l} \log \left(6\ 048\right)^{\frac{1}{6}} = \frac{1}{6}\log 6\ 048 = \frac{1}{6} \times 3.781\ 62 = .630\ 27 \\ = \log 4.268. \\ . \cdot . \quad (6\ 048)^{\frac{1}{6}} = 4.268. \end{array}$ 

$$V = \frac{4.268 \times 2.8}{583.4} = 20.5.$$

The resistance constant

(c) = 
$$\frac{\text{E.H.P.}}{\Delta^{3} V^{3}} \times 427.1$$
 . . . (2)

... E.H.P. = 
$$\frac{(0) \times (6.048)^{\frac{3}{2}} \times (20.5)^{3}}{427.1}$$
$$= \frac{.962 \times 332 \times 8.615}{427.1} = 6.450.$$

The length constant

$$\underbrace{\mathbf{M}}_{\mathbf{M}} = \frac{\mathbf{L}}{\Delta^{\frac{1}{8}}} \times 3057 \quad . \quad . \quad . \quad . \quad (3)$$

$$(M) = 5.453,$$

... 
$$L \times \frac{3057}{\Delta^{\frac{1}{2}}} = 5.453$$
 . . . (4)

... 
$$L = \frac{5.453 \times 18.22}{.3057} = 325.$$
  
 $B = \frac{.956 \times 18.22}{.3057} = 57.$ 

(0) for 300-ft. correction = 
$$.965$$
  
 $.003$   
 $.962$   
D = 22.

$$\frac{\Delta^{\frac{2}{3}}V^{\frac{3}{3}}}{I + P} = \frac{332 \times 8615}{I \times 900} = 222 \quad \text{if} \quad \frac{E.H.P.}{I + P} = 50.$$

Take wetted surface = 21 780. [Mumford's formula gives 21 810.]

$$\boxed{\text{S}} = \frac{21780}{332} \times 09346 = 6.13.$$

Example.—R. E. Froude, I.N.A., 1904. Series A, Type 4.

$$(K) = 2.8$$
.  $(M) = 7.4$ .  $(O) = .76$ . Let  $\Delta = 6.048$ .  $V = 20.5$ .

Corrected value of (c) = '7376

E.H.P. = 
$$\frac{.737 \cdot 6 \times 332 \times 861 \cdot 5}{427 \cdot 1} = 494 \cdot 0.$$

$$\frac{\Delta^{3}V^{3}}{I.H.P.} = \frac{332 \times 8615}{9880} = 290$$
 when  $\frac{E.H.P.}{I.H.P.} = 50$ .

The length-speed constant

$$(L) = \frac{K}{\sqrt{M}} = \frac{2.8}{\sqrt{7 \cdot 4}} = \frac{2.8}{2.645} = 1.059. \qquad (3)$$

Length of ship

$$L = \frac{7.4 \times 18.22}{3057} = 441.$$

(B) = '824 = 
$$\frac{\text{Beam}}{\Delta^{\frac{1}{3}}} \times '305 7$$
.

... Beam 
$$\times \frac{3057}{\Delta_{\frac{1}{3}}} = 824$$
.  $\frac{1}{2}B = 4106$ .

... Beam = 
$$.821.2 \times \frac{\Delta^{\frac{1}{3}}}{.305.7} = \frac{.821.2 \times 18.22}{.305.7} = 48.6$$
.

(D) = 
$$\cdot 315$$
. Draught =  $\frac{\cdot 315 \times 18 \cdot 22}{\cdot 3057} = 18 \cdot 78$ .

Dimensions:  $441 \times 48.6 \times 28.78$ , w = .525,  $\Delta = 604.8$ .

Take wetted surface 
$$S = 25360$$
.

Then (s) = 
$$\frac{25\ 360}{332} \times .093\ 46 = 7.14$$
  
OSL<sup>-175</sup> =  $.073\ 29 \times 7.14 \times .990\ 2$ .  
=  $.518$ .

#### CHAPTER VIII.

#### PROPELLERS.

A screw propeller impels a column of water in a sternward direction. Suppose the propeller to be working so far behind the ship that it is not in the wake or following current, then the speed of the column of water driven aft or pumped aft by the screw, i.e. the speed of the propeller race, is  $V_A - V_S =$  the slip, or real slip, i.e. a speed given to the water acted upon by the propeller and driven sternwards, where  $V_A = pN =$  pitch in feet × revolutions per minute in this case, and  $V_S =$  speed of ship in feet per minute. If the screw is advancing into undisturbed water, in the manner above described, it is developing a certain thrust T, required to drive the ship. Then the propeller efficiency  $(e_2)$  under these

conditions would be the ratio  $\frac{\vec{E}.H.P.}{D.H.P.}$ , where E.H.P. is the power

corresponding to the net or tow-rope resistance of the ship, and D.H.P. the delivered horse-power or power delivered to the propeller, D.H.P. = S.H.P. less the power lost in friction of the stern tube and its packing, or = I.H.P. less the power lost by friction of engines, dependent pumps, shafting, thrust-block, and stern tube. But the propeller, instead of working in undisturbed water, works in the wake or current of water following the ship, and instead of meeting the water at a speed equal to the ship's speed, it is caused to advance through the water around it at a speed = the ship's speed minus the speed of the wake, i.e.  $V_S - wV_S = V_A =$  "the speed of advance." The thrust horse-power =  $TV_A$ . The useful work, so far as the ship is concerned, is always  $TV_S$ , whether the propeller is working in undisturbed water far behind the ship or working in the wake water in its usual position at the stern of the ship.

If the propeller imparts movement to a column of water asternwards, the reaction of the water produces the thrust. If there is no wake, *i.e.* if the propeller is working in undisturbed or "open water," the speed with which the propeller meets the water is

simply the speed of advance of the propeller, and the difference between  $(P \times N)$  and the speed of advance = the real slip; but if the propeller is working in its usual position at the stern of a vessel going ahead, the propeller meets water which already has a forward motion, and has to destroy this forward motion of the water and impress a real sternward motion upon it. It does this gradually, and the acceleration commences in front of and before the water reaches the propeller, by a kind of suction towards the back of the blade. In the latter case the difference between (P × N) and the speed of advance is the apparent slip. In an experimental basin, when the propeller is mechanically caused to advance through open water at the speed (P x N) feet per minute, there is no slip and no thrust. The wake has not a single uniform speed, but has different speeds at different parts of the stern and at different levels. The wake is practically the same (though perhaps not exactly) on the port side of a propeller as it is on the starboard side. The actual wake, however, is considered as sensibly equivalent to a uniform wake, and the slip is mean slip. In the same ship the wake speed with inward-turning screws is different from the wake with outward-turning screws. Sir A. Denny, Bart., mentions the case of a twin-screw yacht in which the wake was 11 per cent. for inward and 17% per cent. for outward turning; hull efficiency inward 95, and outward 1.03. The mean real slip, then, is greater than the apparent slip by the amount of this wake. The wake fraction or wake speed is equal to the real slip ratio or real speed minus the apparent slip ratio or speed.

If A = the cross-sectional area of the race or column of water projected sternwards, in square feet,

W = weight of a cubic foot of sea water in lbs.,

v = speed of race, in feet per second, relatively to the ship,

Vs = speed of ship in feet per second,

 $m = \max$  of water acted on by the propeller per second, in lbs.,

$$m = \frac{\mathbf{W}}{g} \mathbf{A} \times v,$$

the momentum of the race  $=\frac{W}{g}A\times v(v-V_s)$ , and this is the measure of the thrust of the screw, T, to overcome the resistance of the ship augmented by the wind, waves, pitching, appendages, and the effect of the presence of the ship upon the propeller (wake effect) and the effect of the presence of the propeller upon the ship (augmentation of the ship resistance by the defect of pressure behind the stern, due to the action of the propeller in sucking the water forward of itself, the beginning of the accelera-

tion imparted to the water). If we say the race has an absolute velocity aft of u feet per second, then  $T = \frac{W}{a} A(V_S + u)u$ .

The useful work of the propeller is  $TV_S = \frac{W}{a} A(V_S + u) V_S u$ .

The speed of advance of the propeller through the water in which it works is usually less than the speed of the ship. Propellers usually advance a distance less than their pitch for each revolution.

If  $V_A$  = the speed of advance of the propeller through the wake

and  $V_8 =$  speed of ship,  $w\overline{V_S}$  = speed of wake,  $V_A = \overline{V_S} - w\overline{V_S}$   $= \overline{V_S}(1 - w)$ .

If the propeller is made to advance at a speed which will give no slip, viz.  $P \times N(P = pitch, N = revolutions)$ ,  $P \times N$  is called the speed of the propeller.  $(P \times N) - V_A$  = the speed of the slip.

Speed of propeller - speed of advance = real slip ratio = S. Speed of propeller

Speed of propeller – speed of ship = apparent slip ratio =  $S_1$ .

When (as nearly always) the speed of advance VA is less than the speed of the ship Vs. real slip ratio is greater than apparent slip. Pitch x revolutions, P.R., is termed the speed for no slip, or the speed of the propeller. If the propeller advanced a distance = P each revolution, there would be no slip. The slip is  $P \times s$ , the propeller advances  $P - (P \times s)$ . It advances P(1-s)each revolution, and the speed of advance is P(1-s)R. The useful work  $\sim T \times P(1-s)R$  per minute. The gross work, or work delivered to the screw [corresponding to the D.H.P. (where horse-power delivered to propeller =  $e_1 \times I.H.P.$ ), is the torque  $\times 2\pi R$ , R being revolutions per minute.

Let Q = torque, T = thrust, as before.

The results of Mr Taylor's model experiments upon propellers are plotted as curves of thrust in lbs., torque in pound-feet, and efficiency, upon real slip ratio as abscissæ. There is a difference between nominal pitch (the pitch of the driving face of the blade) and virtual pitch (the effective pitch as modified by the curved back of the blade), which causes some thrust to be registered at the speed for zero slip,  $P \times R$ , and both Mr Taylor's curves and Mr R. E. Froude's 1908 curves allow for this. Prof. T. B. Abell's analysis (*Trans. Inst. N.A.*, 1910) makes this very clear, showing that the pitch for no thrust is not always the same for a given propeller, but seems to change with the speed of advance.

Sir A. Denny's address to the Institution of Marine Engineers, 1915, confirms this (see p. 166). The uncertainty of pitch makes all propeller calculations based upon present information rather unsatisfactory.\* Mr H. Gibson has measured thrust in tons by

meter.

Owing to the wake, the thrust of the propeller is greater than it would be if it were working in still water. Part of the work of the machinery propelling the ship and causing wake is returned as useful work in the form of an addition to the thrust. This is usually called "the gain due to wake," or "the wake gain." It is less in twin-screw ships than in single-screw ships. This gain is practically balanced by the thrust deduction which is due to the reduction of water-pressure behind the ship (equivalent to an augmentation of the resistance against which the ship moves), caused, as previously stated, by the sucking action of the screw upon the water just forward of the blades. Some distance forward of the screw the water is sucked aft towards the blades, which impart a gradually increasing acceleration to it when driving it sternwards. The fore-and-aft position of the screw on the ship affects both the wake gain and the thrust deduction, causing the ship to act more or less upon the propeller by the wake, and the screw to produce more or less suction upon the ship according to its situation.

If T = the thrust, and R = the net or tow-rope resistance of

the ship, T - R =thrust deduction.

If tT is the fractional amount by which T exceeds R, t being the thrust deduction coefficient.

$$R = T(1-t).$$

$$(1-t) = \text{the thrust deduction factor.}$$

$$(1-t) = \frac{R}{T}.$$

<sup>\*</sup> A case was mentioned in which model propellers were driven along a tank with no ship model in front of them, at a speed of 500 ft. per min. With ship ratio of zero, i.e. when pN = 500 ft. per min., it was expected that no thrust would be registered, but this was not the case, for at zero thrust the pitch actually is 558, not 50. Probably the difference of pitch is greater when the symmetrical ogival section is departed from and a blade having its greatest thickness, say 1, from the leading edge is used.

WAKE.

Since  $V_A = V_S(1-w)$ ,  $\therefore \frac{V_S}{V_A} = \frac{1}{(1-w)} = \text{the "wake factor,"}$ where w = the "wake fraction."

$$\frac{V_{S}}{1 + w_{p}} = V_{A}.$$

$$V_{A} = V_{S} - wV_{S}$$

$$= V_{S}(1 - w).$$

$$\therefore \frac{1}{1 + w_{p}} = (1 - w).$$

$$1 + w_{p} = \frac{1}{1 - w}.$$

$$\therefore w_{p} = \frac{1}{1 - w} - 1.$$

$$(1)$$

$$w = \frac{w_{p}}{1 + w_{p}}.$$

$$(2)$$

where V<sub>S</sub> = speed of ship in knots.

VA = speed of advance of propeller in knots through the wake water.

w = Taylor's wake fraction.

 $w_p =$  Froude's wake percentage.

The speed of advance  $V_{\Lambda}$  is the same, whether we calculate it from  $w_p$  or from w.

For single screws,  $w = -.05 + (.5 \times b)$ .

For twin screws,  $w = -2 + (55 \times b)$ .

Froude's method of propeller design works upward from E.H.P., and the first step in using this method is to multiply E.H.P. by a factor greater than unity, to allow for wind, rough water, pitching, appendage resistance, etc., to arrive at the T.H.P.

Taylor's method works directly downward from S.H.P., which includes propeller efficiency. The choice of a method depends upon the data at the command of the estimator. Taylor's based upon D.H.P. would be even better, and, of course, D.H.P. can be used instead of S.H.P., the shaft transmission efficiency shown on Messrs M'Laren and Welsh's diagram being the only difference between S.H.P. and D.H.P.\*

Both of the above-named systems are based upon the most elaborate tank experiments which have been carried out up to

the present time.

<sup>\*</sup> Trans. Inst. Engineers and Shipbuilders, Scot., 1914-15.

Further experiments are required to compare experimental data from model propellers with results of corresponding fullsized screws.

The E.H.P.  $\sim$  RV<sub>S</sub>, and E.H.P. = R × V<sub>S</sub> × 003 07.

The T.H.P. of the screw  $\sim TV_A$ , and T.H.P. =  $T \times V_A \times 00307$ .

If the screw be set to work in still water apart from the ship,

$$\begin{split} e_3 &= \frac{\text{E.H.P.}}{\text{T.H.P.}} = \text{hull efficiency} = \frac{\text{RV}_{\text{S}}}{\text{TV}_{\text{A}}} = \frac{1-t}{1-w}, \\ &= \frac{\text{R}}{\text{T}} \times \frac{\text{V}_{\text{S}}}{\text{V}_{\text{A}}} = (1-t) \times \frac{1}{(1-w)}. \end{split}$$

or driven along the tank in the open without any model in front of it, at same revolutions as when attached to ship, but its speed of advance adjusted so that the same thrust is obtained from the screw as when it worked in its usual position on the ship, and if  $S_1$  be the power delivered to the propeller under these conditions, then  $\frac{TV_A}{S_1}$  is the screw efficiency in still water (as in model experiments), the ratio of the work got out to the work put in, and the propulsive efficiency of the screw

$$e_2 = \frac{\text{TV}_1}{\text{S}_1} \times \text{(relative rotative efficiency)}.$$

The relative rotative efficiency is not always taken into account. It is the ratio

 $\frac{S_1}{D.H.P.}$ 

or ratio

The power delivered to the propeller for developing a certain thrust in open water.

The power delivered to the propeller for developing same thrust when working in the water behind the ship.

As stated on p. 6, the propulsive efficiency of the ship  $\rho = e_1 \times e_2 \times e_3$ ;  $\rho = \text{engine}$  efficiency  $\times$  screw efficiency  $\times$  hull efficiency

 $\rho = \frac{\text{D.H.P.}}{\text{I.H.P.}} \times e_2 \times \frac{\text{E.H.P.}}{\text{T.H.P.}}$ 

Mr Luke's paper in 1910 to the Institution of Naval Architects gave values of relative rotative efficiency and hull efficiency obtained from analyses by Mr Froude and Signor Pecoraro. These we have tabulated on p. 149.

TABLE XXVII.—WAKE AND THRUST DEDUCTION, from Mr Luke's 1910 paper quoting Mr R. E. Froude's 1898 figures for the forms given in the paper. (Inward-turning and outward-turning screws.) See Table XXV.

				-					
Ship.		Wa	ke.					flive rota- fliciency.	
		Out- ward turn- ing.	In- ward turn- ing.	Out.	In.	Out.	In.	Out.	In.
	6			-					
	(1	.165	.168	185	175	.948	965	•999	.999
Battleships -	2	.095	.105	.095	105	.990	.989	.992	1.003
•	$\begin{bmatrix} 2 \\ 3 \end{bmatrix}$	.092	.098	.098	.100	.985	.987	.999	1.005
	4	.095	·107	.095	.098	.990	.997	.990	1.010
	5	.075	.090	.083	.090	.985	.992	.990	1.010
	6	.095	.108	.103	.110	.982	.985	.997	1.007
	7	.082	.090	.101	.105	.973	.975	·992	1.007
	8	.087	.092	115	135	.961	.945	.987	1.013
Cruisers	9	.087	.098	100	.100	.978	.987	.999	1.002
Ormsers	10	.085	.098	.099	.100	.976	.987	.999	1.004
	11	.060	.067	.075	.080	.980	.982	.990	1.008
	12	.082	.084	.100	.103	.975	.972	.987	1.005
	13	.040	.045	065	.070	972	.972	.987	1.005
	14	.040	.050	.065	.068	.972	.978	.990	1 004
	15	.068	.074	.088	.096	.972	.970	.992	1.008
Extreme shallow draught vessel	}16	.160	.155	.12	113	1.021	1.025	1.002	1.008
	(17	.042	.040	.040	.035	1.000	1.002	1.015	1.009
m1. 1	18	.012	.016	•037	.033	.974	.982	.985	1.002
Torpedo-boat	19	010	008	.020	.015	.970	.975	.987	.998
destroyers	20	007	001	015	015	.975	.983	.985	1.005
	21	- 015	010	.016	016	.970	.974	•995	1.003
				1					

In Froude's nomenclature  $\,w\,$  the "wake fraction" differs from Taylor's "wake fraction."

Froude's is  $\frac{\text{Wake velocity}}{\text{Speed of propeller in "open water"}}$ .

Taylor's "wake fraction" is a fraction of the ship's speed.

MacDermott's "wake factor" is also a fraction of the ship's speed.

Some further explanation is required of the terms "wake factor," "wake fraction," "wake percentage," "speed of the wake." In

the above we have used Mr Taylor's expressions, not Mr Froude's. for these values.

The formulæ for wake give the value of w, the "wake fraction." Thus Mr Taylor's w = -2 + 55b = t roughly shows the "wake fraction" and the thrust deduction "coefficient" equal, as they nearly are in most cases of twin screws. When this is the case, the "wake factor"  $\frac{1}{1-w}$  and the "thrust-deduction factor"

(1-t) are reciprocals.

Mr Taylor and others express the wake as a fraction of the ship speed  $V_S$ ; thus  $wV_S = \text{actual speed of wake where } w = \text{the}$ "wake fraction" and  $\frac{\overline{V}_S}{\overline{V}_A} = \frac{1}{1-w} =$ the "wake factor."

Mr Froude's nomenclature, used also by Mr G. S. Baker and Mr W. J. Luke, is different in that  $\frac{V_s}{V_s} = 1 + w_p$  where  $w_p$  is the "wake percentage," the wake being expressed as a fraction of VA, the speed of advance of the screw, and the wake factor is  $1+w_p$ .

Mr Taylor's  $w = \text{Mr Froude's } \frac{w_p}{1 + w_p}$ 

Mr Taylor's "wake factor" =  $\frac{1}{1-w}$ , and Mr Froude's "wake factor" =  $1 + w_p$ , but these are equal. The wake factor is greater

than unity.

Example.—Let the speed of the ship V be 20 knots, and let the "wake percentage" according to Froude and Baker be  $w_p = 16$ . Then, according to Froude, the speed of the screw VA through the wake water

$$V_{A} = \frac{V_{S}}{1 + w_{p}} = \frac{20}{1.16} = 17.24 \text{ knots.}$$

 $1 + w_p = 1.16 = "wake factor."$ 

Now Taylor's "wake factor" is also  $1.16 = \frac{1}{1-m}$  where

 $w = \frac{w_p}{1 + w_p} = 138.$ 

Taylor's formula is  $V_A = V_S - wV_S$ , which gives  $V_A = 17.24$ knots.

Taylor calls w the "wake fraction."

In both systems  $\frac{V_s}{V_s}$  = the "wake factor."

The thrust-deduction factor is less than unity. They do not

necessarily quite balance one another, and they are both factors in the efficiency.

The wake percentage is slightly higher with models than with

full-sized ships.

### OTHER FORMULÆ FOR WAKE.

(1) In the discussion on three papers in 1910 read before the Institution of Naval Architects, Mr P. A. Hillhouse gave a useful expression for wake, deduced from Professor M'Dermott's figures:—

$$W = 30p - .75 \frac{L}{B} - .55,$$

where W = wake percentage (a percentage of the speed of the ship).

p = prismatic coefficient.
 L = length on water-line.
 B = breadth on water-line.

As the forward motion is gradually impressed on the water as the vessel moves through it, the speed of the wake is greater in the ages of long years.

the case of long vessels.

(2) Mr D. W. Taylor, in the same discussion, gave a formula for w, the wake fraction, the ratio between the speed of the wake and the speed of the ship V<sub>S</sub> (not V<sub>A</sub>, as in Froude's wake, see p. 150), in terms of block coefficient b. For twin screws

$$w = -.2 + .535b,$$

and thrust deduction

$$t = -.198 + .557b$$
.

Nearly identical expressions, confirming a former dictum of Mr R. E. Froude, that for twin-screw vessels, on the average, wake factor and thrust deduction neutralise each other and hull efficiency is unity. From this he suggested the following single approximate formula,

$$w = -2 + 55b = t$$

for cases of twin screws in which shaft bossing does not materially modify the natural flow of the water.

(3) For twin-screw steamers the lower line on Plate 66 answers fairly well, the equation being

$$w = -.155 + .44b.$$

#### OTHER FORMULÆ FOR WAKE VALUES.

(4) Mr D. W. Taylor's Resistance of Ships and Screw Propulsion, published twenty years ago, gave equations for mean wake factor, or wake coefficient, a fraction of the speed of the ship, as follows:—

For single screws,  $w = 0.44\omega - 0.02$ , For twin screws,  $w = 0.57\omega - 0.20$ ,

where w = wake factor (wV), V being the speed of ship, and  $\omega =$  block coefficient.

These values were used by Dr Caird for the analysis of the trials of the Dutch opium cruiser "Argus" (Plate 35). A mean line through Mr Froude's values, quoted by Mr Luke before the Institution of Naval Architects in 1910, for twin screws, falls somewhat lower, and has the equation suggested in 1910 by Mr Taylor, and already mentioned, viz.:

$$w = -2 + 535b,$$

where b = block coefficient.

(5) Another formula, of the form suggested by Taylor, was given in an article on "Screw Propellers" in *The Shipbuilder*, September 1913, by Mr A. J. C. Robertson:—

For single-screw ships, wake  $= -.05 + .45 \times \text{prismatic coefficient}$ , For twin-screw ships, wake  $= -.20 + .50 \times \text{prismatic coefficient}$ .

Having regard to the comparatively high prismatic coefficients of torpedo craft, their low block coefficients, and their small ratio of length to beam, on the whole we lean to Mr Taylor's  $w=-\cdot 2+\cdot 535b$  for twin screws, or Mr Hillhouse's  $W=30p-\cdot 75\frac{L}{D}-5\cdot 5$ .

### WAKE.

In a paper read before the American Society of Naval Architects and Marine Engineers in 1896, Professor MacDermott gave a good formula for the speed of the wake, as a percentage of the speed of the ship, applicable to both twin screws and single screws.

L = length of vessel in feet measured from fore side of stem to after side of inner stern-post.

p = prismatic coefficient.

m = midship-area coefficient.

SINGLE-SCREW VESSELS.

Formula  $w = 0.16 \left( \frac{p}{m} L^{\frac{1}{6}} - 0.6 \right)$ . Wake percentage = 100w.

(From Professor MacDermott's paper.)

Name.	Length.	Prismatic coefficient.	Mid-area coefficient.	Actual wake per cent.	Computed wake per cent.
Flavio Gioja	249	.619	*85	19:36	19:63
Charles V	306	.658	approx. 93	19.57	19.79
Albacore	128	.722	*825	23.66	22.82
Gallia	419	.711	.92	25.07	24.21
Servia	503	.723	·91	25.07	26.26
City of Rome .	534	.713	.925	25.07	25.54
Warrior (old) .	367	.671	*825	25.44	25.22
Great Eastern .	666	.61	.82	25.44	25.57
Cumus	218)				(27.49
Encounter	213	.68	.75	26.29	₹ 27.36
Opal	213				27.36
A	158	'612	approx. 82	17:39	18.18
	1			1	

### TWIN-SCREW VESSELS.

 $w = 0.13 \left( \frac{p}{m} L^{\frac{1}{6}} - 1.1 \right)$ . Wake percentage = 100w.

(From Professor MacDermott's paper.)

Name.	Length.	Prismatic coefficient.	Mid-area coefficient.	Actual wake per cent.	Computed wake per cent.
Surprise	250	.535	*858	5.46	6.05
Iris	300	.548	.909	5.46	5.98
Orlando Class .	300	.563	.879	8.28	7.25
Admiral Class	325	.656	.857	10.72	11.79
Italia	400	.655	.867	12.28	12:35
Conqueror	270	.702	*851	13.87	12.96
Great Eastern .	666	·61	.825	14.45	14.01
Devastation	285	.767	*888	15.04	14.51
Dnilo	340	.775	.874	15.94	16.16
A	158	.612	*82	8.54	8.27
В	257	.75	.875	14.9	13.8
					1

In Mr Baker's book, Ship Form, Resistance and Screw Propulsion, the wake factor is given for typical vessels all brought to a standard length of 400 feet. The wake factor is the same as Mr R. E. Froude's wake percentage. If we call it  $w_p$ , and Taylor's wake fraction w, we have

$$w = \frac{wp}{1+w_p} .$$
If  $w_p = .20$ ,  $w = \frac{.20}{1+.20} = .166$ .

If  $w_p = .15$ ,  $w = \frac{.15}{1+.15} = .1805$ .

If  $w_p = .33$ ,  $w = \frac{.33}{1+.33} = .248$ .

If  $w_p = .04$ ,  $w = \frac{.04}{1+.04} = .0385$ .

MACDERMOTT'S FORMULA FOR WAKE FRACTION.

(1) S.S. —.  $400.4 \times 50.1 \times 23.5$  ft. mean draught. Block coefficient = .68. Mid-area coefficient = .961. Prismatic coefficient = .708.  $\frac{p}{m} = \frac{.708}{.961} = .736$ .  $L^{\frac{1}{6}} = (400.4)^{\frac{1}{6}} = 2.714$ .  $w = 0.16[.736 \times 2.714 - (0.6)] = 0.16 \times (2 - .6)$ 

 $= 0.16 \times 1.4 = .224$ 

(2) S.S. —.  $375 \cdot 2 \times 47 \cdot 8 \times 23 \cdot 5$  ft. mean draught.  $\Delta = 7 \cdot 654$ . Block coefficient =  $\cdot 636$ . Mid-area coefficient =  $\cdot 966$ . Prismatic coefficient =  $\cdot 659$ .  $\frac{p}{m} = \cdot 681$ . L<sup> $\frac{1}{6}$ </sup> =  $(375 \cdot 2)^{\frac{1}{6}} = 2 \cdot 684$ .

$$w = \cdot 16(\cdot 681 \times 2 \cdot 684 - \cdot 6)$$
  
= \cdot 16(1 \cdot 83 - \cdot 6) = \cdot 16 \times 1 \cdot 26  
= \cdot 202.

(3) S.S. —.  $340 \times 46.5 \times 23.33$  ft. mean draught, 8 000 tons displacement. Block coefficient = .76. Mid-section coefficient = .975. Prismatic coefficient = .78.  $\frac{p}{m} = \frac{.78}{.975} = .800$ . L<sub>b</sub> = (340)<sub>b</sub> = 2.64.

$$w = .16[.800 \times 2.64 - (0.6)]$$
  
= .16 \times (2.11 - .6)  
= .16 \times 1.51 = 242.

(4) T.S.S. —.  $418.5 \times 52.2 \times 23.5$  ft. mean draught.  $\Delta = 9.300$  Block coefficient = .634. Mid-area coefficient = .956. Prismatic coefficient = .664.  $\frac{p}{m} = .964$ . L<sup>1</sup>/<sub>2</sub> = 2.733.

$$w = \frac{\cdot 13(\cdot 694 \times 2\cdot 733 - 1\cdot 1)}{= \cdot 13(1\cdot 898 - 1\cdot 1)} = \frac{\cdot 13 \times \cdot 798}{= \cdot 103 \ 7.}$$

(5) S.S. —.  $322 \times 42 \cdot 3 \times 22 \cdot 33$  ft. mean draught.  $\Delta = 6730$ . Block coefficient =  $\cdot 778$ . Mid-area coefficient =  $\cdot 983$ . Prismatic coefficient =  $\cdot 791$ .  $\frac{p}{m} = \frac{\cdot 791}{\cdot 983} = \cdot 805$ . L<sup>‡</sup> =  $2 \cdot 62$ .

$$w = .16 \times [.805 \times 2.62 - .6]$$
  
= .16 \times (2.11 - .6) = .16 \times 1.51 = .242.

(6) S.S. —.  $355 \times 48.7 \times 23.5$  ft, mean draught.  $\Delta = 8.930$ . Block coefficient = .767. Mid-area coefficient = .976. Prismatic coefficient = .785.  $\frac{p}{m} = .805$ . L<sup>1</sup> = 2.66.

$$w = 16 \times (805 \times 266 - 6)$$
  
= 16 × 1.51  
= 242.

(7) T.S.S. —.  $440.3 \times 54.1 \times 23.5$  ft. mean draught.  $\Delta = 10.195$ . Block coefficient = :637. Mid-area coefficient = :973. Prismatic coefficient = :656.  $\frac{p}{m} = :675$ .  $L^{\frac{1}{6}} = 2:757$ .

$$vv = 0.13(.675 \times 2.757 - 1.1)$$
  
= .13(1.86 - 1.1) = .13 \times .76  
= .098 8.

_							
گد اعد	bic.	tion.		w	ake fraction	on	or w.
$w = \operatorname{Block}$ coefficient.	= Prismatic	= Mid-section	$\frac{p}{m}$ .	α e <sup>2</sup>	e s	ott's	Iwin screw or single screw.
w =	= Pr	= Mi	m	From Taylor's formula.	From Gordon's slide rule.	From cDermot formula.	rin s ngle
+ 0	i d	m =		Ta for	Go slid	From MacDermott's formula.	Tw
				_			
·72 ·78				·31	.277		S.S
•78				.34	.324		S.S.
.76	.78	.975	*800	*33	.31	.242	S.S.
.636	.659	.966	•681	.268	·217	.202	S.S.
.767	.785	.976	.804	.333		.242	S.S.
.637	.664	.956	.694	·15	.084 2	1037	T.S.S.
•68	.708	.961	.736	•29		.224	S.S.
.778	.791	.983	.805	•338		.242	S.S.
.637	*656	•973	.675	.15		.0988	T.S.S.

In papers to the Institution of Naval Architects in 1910 and 1914, Mr W. J. Luke gave the results from experiments with models 204 in. long × 30 in. beam × 9 in. draught, -- one model ·65 block coefficient, and the other ·60 block coefficient. The displacements in fresh water respectively were 1 296 lbs. and 1 175 lbs. The propeller was 6 in. diameter, having three blades, 1.2

pitch ratio, and .375 disc area ratio.

With single screws, increasing the diameter caused a decrease in wake and an increase in thrust deduction. The hull efficiencies with the larger screws were consequently less than with the smaller screws. The performance of the screw was noted when revolving behind the full model when advancing at a speed of 332 ft. per minute (corresponding to 16 knots for a 400-ft. ship), and when "open," or apart from model, at a speed of 280 ft. per minute (estimated to be a suitable speed, allowing for wake).

Twin screws, outward turning,—With the shaft centres in standard position, the larger the screws were the greater became the wake and hull efficiencies. When revolving behind horizontal bossings the wake fraction was as high as 32, and the hull efficiency 1.10. The resistance of the bossing was least when the

web was normal to the line of shell-plating.

Full	model	:
------	-------	---

		Wake.	Thrust deduction.	Hull efficiency.
Twin screws		.20	·15	1.02
Single screws		.34	.17	1.11
Fine model :-				
		Wake.	Thrust deduction.	Hull efficiency.
Single screws		*22	.16	1.02
Twin corows		•13	•13	•98

Mr Luke found that the high hull efficiencies with the twin screws in the experiments were probably due to the close proximity of relatively small propellers to the hull of a model having great beam.

TABLE XXVIII.—FOR USE WITH M'DERMOTT'S FORMULA FOR WAKE.

*83         *842         *985         *855         *60         634         *947         *668           *82         *833         *985         *846         *59         *625         *944         *666           *81         *824         *984         *838         *58         *616         *942         *655           *80         *815         *983         *83         *58         *607         *940         646           *79         *805         *982         *82         *56         *598         *938         *638           *78         *795         *982         *81         *55         *588         *936         *628           *77         *786         *980         *803         *54         *58         *932         *625           *75         *775         *980         *791         *53         *57         *930         *602           *74         *758         *978         *776         *51         *554         *921         *601           *73         *749         *976         *768         *50         *548         *914         *600           *72         *739         *975         *758         *49	ı								
*88         *842         *985         *855         *60         634         *947         *668           *82         *833         *985         *846         *59         *625         *944         *666           *81         *824         *984         *838         *58         *616         *942         *655           *80         *815         *983         *83         *58         *607         *940         646           *79         *805         *982         *82         *56         *598         *938         *638           *78         *795         *982         *81         *55         *588         *936         *628           *77         *786         *980         *803         *54         *58         *932         *625           *75         *775         *980         *791         *53         *57         *930         *602           *74         *758         *978         *776         *51         *554         *921         *601           *74         *758         *978         *776         *51         *554         *921         *601           *73         *749         *976         *768         *50	ω		matic	section			matic	section	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		*83 *82 *81 *80 *79 *78 *77 *76 *75 *74 *73 *72 *71 *69 *66 *65 *64 *63	*842 *833 *824 *815 *805 *795 *768 *758 *749 *73 *721 *711 *703 *694 *686 *67 *66	985 984 984 983 982 980 980 978 978 976 975 974 971 969 966 962	*855 *846 *838 *82 *81 *803 *791 *786 *768 *758 *744 *726 *719 *714 *700 *691	•60 •59 •58 •57 •56 •55 •54 •53 •52 •51 •50 •49 •48 •47 •46 •45 •44 •43 •42 •41	*634 *625 *616 *607 *598 *588 *58 *57 *561 *554 *548 *542 *54 *539 *537 *54 *544 *553 *55 *565	947 944 942 940 938 936 932 930 927 921 914 905 89 874 858 834 816 793 764 726	·677 ·669 ·662 ·655 ·646 ·638 ·628 ·623 ·614 ·600 ·599 ·607 ·616 ·627 ·648 ·665 ·721 ·779 ·860

TABLE XXIX.—WAKE FRACTION FOR CALCULATIONS. Wake fraction from curves. (Plate 66.)

Block	Single	Twin screws.		Block Single		Twin screws.		
coefficient.	screw.	a.	b.	coefficient.	scew.	a.	b.	
38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54	14 145 15 155 16 165 17 175 18 185 20 205 21 215 22 225 23	a.  009 015 02 026 031 036 041 5 046 5 053 059 064 07 075 08 091 097 102	01 015 02 024 029 032 5 037 041 045 5 05 055 064 068 072 077 081	coefficient.  -62 -63 -64 -65 -66 -67 -68 -69 -70 -71 -72 -73 -74 -75 -76 -77 -78 -79 -80	26 265 275 28 285 29 295 30 305 31 315 32 325 33 335 34 345	a.  114 1146 1151 1157 1163 1168 1168 1174 1179 1185 1196 1201 1206 5 1213 1218 1224 1229 1235 124	b. 117 121 125 13 134 5 138 5 143 148 152 156 5 161 165 17 174 183 187 191 196	
57 •58 •59 •60	·235 ·24 ·245 ·25 ·255	·113 ·119 ·125 ·13 ·135	·094 5 ·099 ·103 ·108 ·112	·81 ·82 ·83 ·84 ·85	355 36 365 37 375	·245 ·251 ·256 ·262 ·268	·201 ·205 ·21 ·214 ·219	

Twin screws, inward turning.—Increasing the diameter only modified the wake value slightly, but steadily increased the thrust deduction and gave a much lower hull efficiency. When revolving behind horizontal bossings, the standard screws showed a wake fraction of only 10, the hull efficiency being only 94. Inward-turning screws with horizontal bossings gave poor results.

The experiments with twin screws generally showed, when trying different transverse positions, that the closer they "were placed to the hull the higher became the wake and hull-efficiency values. Experiments dealing with fore-and-aft position indicated that the further aft the screws were placed the less became the wake and thrust-deduction values.

"Decrease in the value of the hull-efficiency elements accom-

panied decrease in pitch ratio, and neither area nor number of blades had any appreciable effect on wake and thrust deduction."

Angle of bossing has a considerable influence upon the effect of the wake. Mr Luke's 1910 paper to the I.N.A. mentions that "with horizontal bossings and propellers turning outwards, a large wake results, which decreases steadily with increase of slope of web. With propellers inward turning just the opposite effect

is apparent."

Various angles of shaft bossing show almost equal thrust-deduction values. Consequently, the hull-efficiency values show considerable variation with different bossing angles. When the model is towed at standard speed without the propellers, greatest resistance accompanies horizontal bossings, and an angle of 45° from the horizonal offers minimum resistance. Mr Luke found that "an outward-turning screw should have bossings of less angle than the slope associated with least resistance, and if an inward-turning screw be used, a steep angle of bossing should be

adopted, in order to avoid a low hull-efficiency value."

Mr Luke found that when the pitch of the propellers was increased, the wake and thrust deduction were both slightly increased, the resulting hull efficiency remaining practically constant; and that when twin screws were given different clearances from the hull—whether brought about by spreading the shafts farther apart or by varying the fore-and-aft position of the screws,—wide clearances gave diminished wake gain, "but as an offset produced less thrust deduction than those obtained when the propellers were brought close to the hull." Well-arranged bossings might actually give substantially greater hull-efficiency value than would be obtained with no bossings, but any such gain was neutralised, if not exceeded, by the increase in hull resistance due to these appendages.

The wake value is affected by the size of the screw to some extent, because the speed of the wake varies roughly in the manner shown on Plate 66, as the distance from the centre of the ship is increased, so that a small single screw works in a greater wake than a larger screw on the same ship. Mr Baker has pointed out that this result does not apply to a ship with a very full stern, owing to the dead-water effect. The smaller screw would have a larger slip, and probably lower screw efficiency, which would tend to discount the apparent gain in hull efficiency. The wake and hull efficiency have been found by Mr Luke to decrease very slightly for a given ship as the speed

is increased, but the variation is unimportant.

DUTCH OPIUM CRUISER "ARGUS." (Particulars from Dr Robert Caird's Trial Analysis Curves.)

(e <sub>\$</sub> ) Hull efficiency.	1.34	1.26	1.194	1.145	11-11	1.090	1.085
Real slip per cent. of ship speed.	96.9	31	8.86	28.8	31.1	34.9	:
Percentage of full- power revolutions for 16 knots.	34.4	46.3	58.5	71.3	84.3	100	108.5
Propulsive coefficient.	.452	.524	.569	.593	09.	.594	.59
$(e_2)$ Propeller efficiency.	.628	999.	929.	649.	.663	.645	:
(e <sub>1</sub> ) D.H.P. I.H.P.	.535	29.	804.	24.	.83	.853	.865
Wake factor wV, where V=ship speed.	.251	-202	.19	.50	•218	.241	: )
Apparent slip per cent.	15.3	13.4	12.0	11.3	12.0	14.1	:
Lbs. Mean pressure referred to L.P. cylinder.	πο ∞	8.12	11.3	13.7	22.9	60 60	41
Percentage of designed full speed of 16 knots.	37.5	20	62.5	22	2.18	100	106.3
Δ <sup>3</sup> V <sup>3</sup> <u>I.H.P.</u>	187	241	267	269	253	220	199
Knots.	9	00	10	12	14	16	17

SYMBOLS AND WORKING FORMULÆ FOR PROPELLERS.

Let T = the thrust of the screw in lbs.

T.H.P. = thrust horse-power of the screw.

 $V_A$  = the speed of advance of the propeller in knots through the wake water in which it works.

Then

$$T = \frac{T.H.P. \times 33\,000}{\text{Speed of advance of propeller in feet per min.}}$$

$$T.H.P. \times 33\,000$$

$$T = \frac{T.H.P. \times 33000}{V_A \times 101.33}$$

or

$$T = \frac{\text{T.H.P.} \times 60 \times 33000}{\text{V}_{\text{A}} \times 6080},$$

$$T = \frac{\text{T.H.P.} \times 325.66}{\text{V}_{\text{A}}},$$

$$T = \frac{T.H.P.}{V_A \times .003\,070\,7}$$

$$V_A = V_S - wV_S$$

where  $V_S$  = speed of ship in knots. w = wake fraction.

(1) Real slip ratio =  $S_2$ 

Speed of propeller in feet per min. – speed of advance of propeller in feet per min.

Speed of propeller in feet per min.

$$= \frac{PR - V_A}{PR}$$

V<sup>A</sup> = speed of advance of propeller through the wake water in which it works.

V<sub>S</sub> = speed of ship.

w =wake fraction.

 $V_A = V_S - wV_S$ .

Taylor's formulæ for wake fraction :-

For single screws, w = -05 - 5b, where b = block coefficient.

For twin screws, w = -2 + 55b.

Example.—If w=333,  $V_A=6.835$  knots where  $V_S=10.25$  knots, or  $V_A=6.835\times 101.33=692$  ft. per min.

If revs. per min. = R = 66, PR = 1081 where P = 16.4 ft.

pitch.

11

Then  $S_2 = .358$  or 35.8 per cent. (2) Another formula for S2:

$$\mathbf{S_2} = \mathbf{S_1} + \frac{v_0}{\mathbf{PR}}$$

where  $v_0$  = wake speed in feet per min.

 $S_1 = apparent slip.$ 

 $S_1 = \text{Apparent slip ratio} = \frac{\text{Speed of propeller} - \text{speed of ship}}{\text{Speed of propeller}} \text{ all in}$ 

$$=\frac{\frac{\text{feet per min.}}{\text{PR}}}{\frac{PR-(V_8\times 101.33)}{PR}}=\frac{1.081-(10.25\times 101.33)}{1.081}=.038\,8.$$

or 3.88 per cent.

$$v_0 = w \times (V_S \times 101.33).$$

If  $v_0 = 333 \times (10.25 \times 101.33) = 333 \times 1.039 = 346$  ft. per min., then  $S_2 = S_1 + \frac{v_0}{PR} = .0388 + \frac{346}{1.081} = .358$ , or 35.8 per cent. as before.

(3) We may write

$$S_2 = S_1 + v_0.$$

Real slip in feet per min. = apparent slip in feet per min. + wake speed in feet per min.,

or

Real slip in knots = apparent slip in knots + wake speed in knots.

Three formulæ for real slip :-

Let  $S_1 = apparent slip ratio$ .

 $\hat{p} = \text{pitch of propeller in feet.}$ N = revolutions per min.

 $v_0$  = wake speed in feet per min. =  $w \times (V_S \times 101.33)$ .

 $\tilde{S}$  = real slip ratio.

 $100 \times S_1$  = apparent slip per cent.

 $100 \times S = \text{real slip per cent.}$ 

w = wake fraction.

 $wV_{\rm S}$  = wake speed in knots. V<sub>S</sub> = speed of ship in knots.

V = speed of advance of propeller (through wake) in knots.

 $v_{\rm S}$  = speed of ship in feet per min. =  $V_{\rm S} \times 101.33$ .

v = speed of advance of propeller in feet per min. =  $V \times$ 101.33.

Then for real slip ratio we have the three formulæ:-

(1.) 
$$S = S_1 + \frac{v_0}{rN},$$
(II.) 
$$1 - s = (1 - s_1)(1 - w),$$
(III.) 
$$s = \frac{pN - (v_s - wv_s)}{pN},$$

$$S = \frac{pN - (V_S - wV_S)101 \cdot 33}{pN}.$$

THRUST. (R. E. Froude's formulæ.)

$$\begin{split} \mathbf{T} &= \mathrm{D^2V^2} \times \mathrm{B} \frac{p+21}{p} \times \frac{1.02\mathrm{S}(1-.08\mathrm{S})}{(1-\mathrm{S})^2} \\ \mathbf{T} &= a\mathrm{D^4R^2S} \times 1.02(1-.08\mathrm{S}), \end{split}$$

where D = diameter in feet.

or

B = blade factor (see Table XXXII).

S = real slip ratio.

V = speed of advance in feet per min.

$$p = \frac{\bar{p}}{D}$$
 = pitch ratio.

These provide the key figure for propeller analysis and design, viz. thrust in lbs. Its relation to thrust horse-power is shown on p. 161.

Referring to Taylor's elliptical blades, the relation between mean-width ratio and area ratio is roughly somewhat as follows:—

AF	37	Area ratio						
Mean-width ratio.	Number of blades.	With solid propeller.	With built propeller.					
.15	4	.287	.276					
•20	4	·398	*383					
.20	3	.298	.288					
•25	3	.374	*36					
· <b>2</b> 5	4	.498	.479					
.30	3	.451	.435					
.30	4	.603	•58					
*35	3	.54	•519					

With the thumb-shaped blade (a rather wider-tipped ellipse), of mean-width ratio = 196, the area ratio with solid propeller would be 387, and with solid propeller about 403. In this type the mean width would be about  $3\frac{1}{2}$  per cent. greater than with the elliptical blade. A solid propeller would have 4 per cent. greater blade area than a built propeller, the boss being smaller. With a built propeller, with cast-iron boss and the blades recessed in, the radius from the shaft centre to the part of the blade at which the net surface begins would be about ·265 of the half diameter of the propeller. For a built propeller with cast-steel boss, the figure would be about '23. For a castiron solid propeller it would be about 32 or 4 per cent less.

In analyses of progressive trials, where the propeller efficiency is found to be lower by 41 per cent. or so than in the tables, this may be due to blunt blade edges, or to the inclusion of air resistance in the thrust, or to the effect of a want of homogeneity in the wake. Models are tried in open water, while actual screws work in wake more or less disturbed, i.e. in water moving past

the screw in an undefined way.

Effective pitch for naked hull E.H.P.

Froude's  $1.02 = \frac{Entormorphisms}{Face pitch for total E.H.P., including appendages and air$ 

The figure 1.02 seems to answer with trial trip results, i.e. smooth-water trials, or with E.H.P. computed from Taylor's contours, with perhaps a percentage addition to the E.H.P. to bring the results from American temperatures into line with

average sea-water conditions.

When using I.H.P., the engine efficiency e, should be taken from Plate 40. Thus D.H.P. = I.H.P.  $\times e_1$ , where  $e_1$  is the product of the brake H.P. of the engine x shaft transmission efficiency. '82 is a value of e, used by Mr Denholm Young, and is an average figure for cargo reciprocating engines at sea, i.e. including appendages, air, and weather, at seven-eighths or ninetenths full power, with engine-driven pumps. For these conditions 1.03, 1.05, or 1.09 may be found to give values of CA and Co agreeing with Froude's results.

#### SELECTION OF THE PRINCIPAL DIMENSIONS OF A PROPELLER.

The usual propeller problem is to select dimensions suitable for driving the ship at a given speed with given revolutions of the main engines. There are in common use two methods of estimating the dimensions which will develop the thrust necessary to drive the ship. One is based on the water resistance of the naked hull of the ship; the other on the total resistance, including appendage and air resistance. Either method is sound in principle, and the one which should be selected will depend upon the form in which the basic information is available. The former is a good one if the E.H.P. derived from tank experiments on the model of the hull is available, since in passing from one ship of known performance to another with similar means of propulsion it is a most reliable guide in settling the propulsive coefficient. The latter is perhaps the one in more common use where model experiment data are not to hand. It involves an estimate of the naked hull as well as the appendage, and sometimes air resistance. At the best one can only make a jump in the dark at the two latter, and the estimates of the former, according to empirical rules suggested by various people, are often very disconcerting. It has, however, the merit that some account, albeit probably inaccurate, is taken of resistances which must exist in practice.

Whatever method be selected, having settled upon the effective horse-power whether for naked hull or for hull and appendages, an estimate is made from propeller characteristic curves—thrust, slip, and efficiency—for model screws using effective pitch (not face pitch) of diameter pitch and area of a screw propeller which will develop the estimated horse-power whether for naked hull or for hull and appendages. Practical conditions will generally determine the diameter of the screw. The pitches corresponding to the same diameter will therefore differ by the two methods, since the horse-power to be developed will be different. In the ship the propellers must do the same work, so that in passing from the estimated effective pitch to the selected face pitch a different coefficient must be used in the two methods. Froude gives in his 1908 paper a factor based on a careful analysis in which account was taken of total resistance of progressive trial results of twin-screw warships expressing the relation between effective pitch necessary to develop naked hull horse-power and the face pitch necessary to develop total E.H.P. in the ship. He states that this effective pitch is equal to 1.02 times the ship face pitch. Consequently, if the second method of calculation is used, a factor greater than 1.02 must be used, since the pitch necessary to overcome the total resistance will be greater than that corresponding to the naked-hull resistance. This factor can only be determined from an analysis of trial results, but it will more nearly agree with the actual relation of effective pitch to face pitch of individual screws, curves of which, derived by a careful analysis of Mr Taylor's experiments, were given by Mr T. B. Abell in the Transactions of the Institution of Naval Architects, 1908.

In other words, the analysis pitch should be taken as 1.02 times

the nominal (or driving face) pitch for ship.

Whether we adhere to Mr Froude's 1.02 or not depends upon conditions of running, width of blade, and blade thickness fraction. 1.05 to 1.09 have been found to give values agreeing with Mr Froude's results. 1.09 is not intended to be a measure of the ratio of effective pitch to nominal pitch,—it is only a factor used in comparing Froude's figures with realisations in actual ships, and probably depends upon the speed of advance as much as on anything.\*

The usual method of using the C<sub>A</sub> C<sub>O</sub> data "is to obtain diameter and efficiency for two or more of the pitch ratios for which curves are given, each for two or more values of disc-area ratio, and plot the results on a base of total blade area. In this way the diameter and efficiency for any intermediate pitch ratio is indicated," remembering the discount to be made to allow for

portion of area covered by boss.

$$\begin{split} \mathrm{C_A} &= \frac{\mathrm{R}^2\mathrm{H}}{\mathrm{B}\mathrm{V}^5} \bigg( = \frac{p+21}{p^3} \cdot x^2 y \bigg). \\ \mathrm{C_O} &= \frac{\mathrm{H}}{\mathrm{B}\mathrm{D}^2\mathrm{V}^3} \bigg( = \frac{p+21}{p} \cdot y \bigg). \\ p &= \mathrm{pitch\ ratio} = \frac{\mathrm{P}}{\mathrm{D}^4} \\ r &= \frac{\mathrm{revolutions}}{100} \\ \mathrm{H} &= \mathrm{thrust\ H.P.} \\ \mathrm{V} &= \mathrm{speed\ of\ advance.} \end{split}$$

In an interesting address to the Institute of Marine Engineers on 7th September 1915, Sir Archibald Denny, Bart., gave an account of experiments to ascertain the discrepancy between the real pitch and that of the driving face, showing that it varied with the speed of advance as well as with the width and shape of the blade, and with its thickness. Experiments to find the effect of revolutions alone showed that real pitch did not remain the same throughout all revolutions and thrusts in the actual propeller.

Professor T. B. Abell showed in 1910 (*Trans. I.N.A.*) how the effective pitch differed for different speeds, and gave curves, plotted to a base of disc-area ratio, to show the resulting ratio of effective to face pitch for the different three-bladed screws of Mr Taylor's

<sup>\*</sup> Perhaps when the influence of speed of advance upon ratio of effective pitch to nominal pitch has been further investigated by experiment, another method will be found which will give a more satisfactory general solution.

TABLE XXX.

Slip ratio.	x.	y.	Slip ratio.	x.	y.
0 022 04 06 08 10 12	1·013 1·034 1·056 1·078 1·101 1·126 1·152 1·178 1·206	0 0000 067 0000 139 0000 217 0000 302 0000 394 000 494 000 602 000 720	·26 ·28 ·30 ·32 ·34 ·36 ·38 ·40 ·42	1·370 1·407 1·448 1·491 1·535 1·683 1·635 1·689	·001 495 ·001 698 ·001 922 ·002 169 ·002 442 ·002 745 ·003 086 ·003 457 ·003 880
·18 ·20 ·22 ·24	1·236 1·267 1·299 1·333	000 849 000 989 001 142 001 311	·44 ·46 ·48 ·50	1·810 1·877 1·949 <b>2</b> ·027	004 345 004 887 005 49 006 175

experiments. In these propellers the boss diameter was 195 5 of the propeller diameter, and the  $\frac{\text{Root thickness}}{\text{Length of blade to root}} = \frac{1}{23}$ .

For these curves the ordinates Effective pitch ran as in the following table:—

TABLE XXXI.

Disc-area	Effective Face p	Effective pitch Face pitch for various pitch ratios 6 to 1.4, thus:								
	·6.	·8.	1.0.	1.2.	1.4.					
·20 ·25	1.337 2	1.203 9	1.141 6	1.1188	1.083 3					
*30 *35	1 '245	1·155 1·136	1.122 5	1.105	1.074					
·40 ·45	1.18	1·122 5 1·11	1·102 1·093	1·086 1·08	1.065 1.062					
·50 ·55	1·133 1·112	1·10 1·088	1.083 1.073	1 071	1.057 5					
·60 ·65	1·105 1·091	1.075 1.062	1.065 1.056 5	1.056 5 1.052	1.052 5 1.049					

Figs. 44 and 68 show other estimates,

Mr A. M. Gordon's propeller slide rule, the accuracy of which has been verified at Haslar, gives suitable propeller dimensions based upon Froude's 1908 paper, which marked a distinct step in advance of the methods of the 1886 and 1892 papers.

In using Mr A. M. Gordon's propeller slide rule, the D.H.P. should be used instead of the I.H.P. For a single-screw cargo steamer, take  $e_1 = .84$ , making D.H.P. =  $.84 \times I$ .H.P. for sizes about 2 000 horse-power. The speed of the ship may be taken as

the speed at load draught at sea in moderate weather.

For a passenger liner, the same conditions; but if the vessel is of finer block than usual for the speed, the propeller may come out a little larger than ordinary practice, on account of the lower wake fraction attending the finer form, and the desired result is most likely to be obtained if a lower propulsive coefficient than 50 is taken.

Examples.—Single-screw cargo vessel,  $10\frac{1}{4}$  knots at 72 revolutions, corrected speed=7·11, 1 900 I.H.P. Pitch ratio = '956. Propeller diameter = 16 ft. 9 in. Four blades. Pitch=16 ft. 0 in. Area ratio = '40. D.H.P. = 1 600. Efficiency about 64 per cent. Ship  $340 \times 46\frac{1}{2} \times 23\frac{1}{3}$  ft. draught. Block coefficient = '76. Propulsive coefficient = '50.

#### · ASTERN POWER.

On trial, 85 revolutions per minute; 2 500 I.H.P. when going ahead. When put astern with engine stop valve the same amount open, the revolutions per minute went up to 104; 3 000 I.H.P. Astern T.H.P. probably roughly 89 ahead.

Twin-screw steamer,  $418 \times 52 \times 23$  ft. draught,  $14\frac{1}{2}$  knots,  $4\,650$  I.H.P. total. 75 revolutions. Propulsive coefficient = '45. Block coefficient = '637. Efficiency=71'2 per cent. Corrected speed =  $13\cdot22$ . Diameter =  $16\,$ ft. 9 in. Three blades. Pitch =  $21\,$ ft. Area ratio = '352. For area ratio = '375. Diameter =  $16\,$ ft. 8 in. Pitch =  $20\,$ ft. 11 in.

Single-screw cargo vessel,  $375 \times 51 \cdot 7 \times 25$  ft. mean draught. Block coefficient = '76. 11 knots at 72 revolutions. 2 350 I.H.P. D.H.P. = 1 910. Corrected speed = 7·6. Pitch ratio = '945. Efficiency = 6 485 per cent. Diameter = 17 ft. 6 in. Pitch = 16 ft. 6 in. Area ratio = '40. Four blades. For area ratio = '375, diameter = 17 ft. 9 in., pitch = 16 ft.  $\frac{1}{2}$  in. for same efficiency.

S.S. — Four-bladed cast-iron solid propeller. Blade thickness fraction = 515. Expanded area ratio = 40. Two published diagrams give ratios of effective pitch to nominal face (pitch, viz. Professor T. B. Abell's fig. 4 (Institution of Naval Architects, 1910), and Mr T. C. Tobin's fig. 2 (Institution of Naval Architects, 1916). Both deal with three-bladed propellers. For this S.S., with four blades, the boss would be the same size relatively as in Mr Taylor's propellers, to which both the above diagrams refer. The disc-area ratio, however, would first have to be multiplied by \(\frac{3}{4}\) to use the three-blade diagram for a four-bladed screw, as the pitch correction is based upon width of blade corresponding to area ratio. A four-bladed propeller of '40 area ratio would have blades of the same width as a three-bladed propeller of 30 area ratio, and the same pitch correction, or ratio of effective pitch to face pitch. The projected area would be  $84 \times 30 = 252$ .

For blade thickness fraction '515, Mr Tobin's fig. 2 gives ratio

of effective pitch to face pitch =1.186.

Professor T. B. Abell's fig. 4 gives effective pitch + face pitch = 1.121.

Our Plate 44, however, gives ratios of effective pitch + face pitch lower than the above, viz. I 02 to 1.1 say.

In Froude's models  $\frac{\text{Root thickness}}{\text{Blade length}} = \frac{1}{16.5}$ , which means a very

thin blade. In ordinary merchant-ship propellers with cast-steel or bronze blades & is usual. With cast-iron solid propellers the thickness of course is greater, and for these a higher multiplier than 1.02 should be used in connection with Froude's method of applying model data to full-sized propellers.

T.S.S. —. 7760 I.H.P. at 14.52 knots. 96 revolutions. Apparent slip per cent. = 9.83.  $\frac{\Delta^3 V^3}{I.H.P}$  = 288. Block coefficient

= .724. Propellers built, three-bladed. D. = 17. P. = 17. Expanded area ratio = .415.5.  $w = -.2 + (.55b) = -.2 + (.55 \times ...)$  $(V_S \times 101.33) = 14.52 \times 101.33 =$ 1 472. Take effective pitch ÷ face pitch = 1 02. Effective pitch ratio = 1.02. Take "B" = .109 0. p = effective pitch = 17.35. N = 96.  $pN = 17.35 \times 96 = 1668.$ 

$$S_1 = \frac{pN - 1472}{pN} = \frac{1668 - 1472}{1668} = 1177.$$

 $V = V_S - wV_S = 14.52 - (.198 \times 14.52) = 11.64 \text{ knots speed of advance}$ .  $v_0 = w \times (V_S \times 101.33) = .198 \times 1.472 = .292.$ 

$$\mbox{Real slip} = \mbox{S}_2 = \mbox{S}_1 + \frac{v_0}{p \mbox{N}} = \mbox{`$117$ 7} + \frac{292}{1668} = \mbox{`$292$ 8}.$$

Efficiency (Froude, 1908) = .691 + .0025 = .6935.

D.H.P. = 
$$865 \times \frac{7750}{2} = 3350$$
. H =  $6935 \times 3350 = 2320$ . V<sup>5</sup> = 213700. V<sup>3</sup> = 1577. D<sup>2</sup> =  $(17)^2 = 289$ .

$$C_A = \frac{(\cdot 96)^2 \times 2320}{\cdot 1090 \times 213700} = \cdot 092,$$

or with B = .1123,  $C_A = .0893$ .

$$C_{\rm O} = \frac{2\,320}{\cdot 109\,\, 0 \times 289 \times 1\,\, 577} = \, \cdot 046\,\, 6,$$

or with B = .1123,  $C_0 = .0453$ .

These values are about 16
per cent. too high, which
may be because we have
taken too low a ratio of
effective pitch to nominal
pitch, or because the ratio
of "B" values for 4 blades
to "B" values for 3 blades
is not certain.

Try effective pitch÷nominal pitch = 1.06. Effective pitch ratio = 1.06. Effective pitch = 18.01. If blades are bluff-tipped ellipses, B = .1123.  $pN = 18.01 \times 96 = 1730$ .

$$S_1 = \frac{1730 - 1472}{1730} = 149.$$

$$S_2 = S_1 + \frac{v_0}{pN} = 149 + \frac{292}{1730} = 3179.$$

Efficiency (Froude, 1908) = .682 + .0025 = .6845.

$$H = .6845 \times 3350 = 2292$$
.

$$\begin{array}{l} C_A = \frac{(\cdot 96)^2 \times 2\ 292}{112\ 3 \times 213\ 700} = \cdot 088\ 2. \\ C_O = \frac{2\ 292}{112\ 3 \times 289 \times 1\ 577} = \cdot 044\ 8. \end{array} \right\} \begin{array}{l} \text{Not more than } \frac{1}{2} \text{ per cent, in error.} \end{array}$$

S.S. "Anselm."  $400 \times 50 \times 23$  ft. mean draught. Single screw. 3 840 I.H.P., 75 revolutions, 14 knots. Four blades bronze, steel boss. D. = 19. Face pitch = 20.5. Expanded area ratio = 352. Projected area ratio = 295.5. Face-pitch ratio = 1.036. Face-pitch apparent slip = 7.8 per cent.  $(14 \times 101.33) = 1.419$ . Block coefficient = 68. w = 29. For modified Tobin's diagram for three blades, we may consider the blade areas and widths =  $\frac{3}{4}$ ths those of a three-bladed propeller of same area ratio, viz. expanded area ratio = 264, and projected area ratio = 221.5. As it is a built propeller, the larger boss will make the blade areas and widths  $6\frac{1}{2}$  per cent. greater than in Taylor's propeller, where the boss is as in a solid propeller, viz. expanded area ratio = 283.5, and projected area ratio = 236. For these we have effective pitch ÷ face pitch = 1.07. Effective pitch ratio = 1.156. Effective pitch = 21.96. pN = 1.645.

 $S_1 = .1375$ .  $v_0 = .29 \times 1419 = 411$ . V = 9.94 speed of advance.  $S_2 = .387 5.$ 

The CA and Co values so obtained do not agree with Froude's data. Let us lay aside effective pitch corrections and try Mr Froude's 1.02 as a multiplier for pitch. Pitch ratio = 1.101.

$$p = 20.5 \times 1.101 = 20.92.$$
  
 $S_1 = .096.2.$   
 $S_2 = .096.2 + \frac{411}{1.570} = .358.2.$ 

Efficiency = .66 + .004 - .0125 = .6515, D.H.P. =  $.84 \times 3.840 =$ 3225. H =  $6515 \times 3225 = 2100.$ 

$$\begin{array}{l} C_{A} = \frac{(.75)^{2} \times 2\ 100}{.109\ 0 \times 96\ 900} = \ 112. \\ C_{O} = \frac{2\ 100}{.109\ 0 \times 361 \times 982} = \ .054\ 2. \end{array} \right\} \begin{array}{l} \text{Agreeing with} \\ \text{Mr Froude's values.} \end{array}$$

The "B" value for an elliptical blade, with 20 per cent. allowance for boss, agrees with the data.

#### CALCULATION OF PROPELLER DIMENSIONS.

By Mr R. E. Froude's CA Co Constants (Trans. Inst. N.A., 1908).

Example 1.—S.S. "Justin," single-screw steamer, 355 × 48.7 × 23.5 ft. mean draught. Block coefficient = .767. 1850 I.H.P., 103 knots, 66 revolutions. Propeller, four-bladed cast-iron solid. Diameter = 17 ft. Pitch = 17 ft. Pitch ratio = 1.0. Expanded area ratio = '40. Blade thickness fraction = '515. diameter = D. Pitch = p. Revolutions per min. = N.  $V_S$  = speed of ship in knots. V = speed of advance of propeller. Wake fraction by Taylor's formula  $w = -.05 + (.5 \times \hat{b}) = .333$ . b = block coefficient. Using Professor T. B. Abell's 1910, fig. 4, ratio of effective pitch to face pitch = 1.09. Effective pitch = 18·52 ft. Effective pitch ratio = 1·09. pN = 1 222. Apparent slip =  $S_1 = \frac{pN - (V_S \times 101 \cdot 33)}{pN} = \frac{1 \cdot 222 - 1 \cdot 065}{1 \cdot 222} = 1$  285.

$$\operatorname{dip} = S_1 = \frac{pN - (V_S \times 101.33)}{pN} = \frac{1222 - 1065}{1222} = 1285.$$

 $V = V_S - wV_S = 10.5 - (.333 \times 10.5) = 7$  knots, speed of advance. Real slip =  $S_2$ .

 $v_0 = \overline{w} \times (V_S \times 101.33) = .333 \times 1.065 = .355 = \text{wake speed in ft. per min.}$ 

$$S_2 = S_1 + \frac{v_0}{pN} = .1285 + \frac{355}{1222} = .4185.$$

Efficiency.—Froude's 1908 tables give '611 for three-bladed propeller with '45 area ratio, taking whole ellipse. The boss brings our area ratio '40 equivalent to about the same figure, viz. '454. Deduct '012 5 to correct the efficiency for four blades, making efficiency  $(\epsilon_2) = .5985$ . Now take D.H.P. =  $.835 \times I.H.P. = 1546$ . Thrust H.P. =  $H = .5985 \times 1.546 = .924$ .

$$\begin{split} C_A &= \frac{(\cdot 66)^2 \times 924}{\cdot 120\ 3 \times 16\ 800} = \cdot 199. \\ C_O &= \frac{924}{\cdot 120\ 3 \times D^2 \times 343} = \cdot 077\ 4. \end{split}$$

Both of these values agree with Mr Froude's tables. The "B" values are corrected for boss allowance by our Plate 52.

Or

$$\begin{split} C_A &= \frac{(\cdot 66)^2 \times 953}{\cdot 123 \; 8 \times 17 \; 200} = \cdot 195 \; 1. \quad 1 \; \text{per cent, too low.} \\ C_O &= \frac{953}{\cdot 123 \; 8 \times 289 \times 348} = \cdot 076 \; 4. \quad 1\frac{1}{2} \; \text{per cent. too low.} \end{split}$$

Single-screw steamer,  $322 \times 42 \cdot 3$  ft. beam  $\times$  22 \cdot 33 ft. mean draught.  $\Delta = 6740$ . Block coefficient =  $\cdot 776$ .  $w = \cdot 338$ . Four-bladed cast-iron solid propeller. D. = 15 \cdot 5. Nominal pitch = 16 \cdot 5. Area ratio =  $\cdot 383$ . Face pitch = 1 \cdot 65.  $\cdot 9\frac{5}{8}$  knots, 1 300 I.H.P., 68 revolutions. Try effective pitch  $\div$  face pitch = 1 \cdot 02. Effective pitch ratio =  $1 \cdot 065 \times 1 \cdot 02 = 1 \cdot 087$ . B,T.F. =  $\cdot 0565$ . Effective pitch =  $16 \cdot 83$  ft.  $pN = 16 \cdot 83 \times 68 = 1145$ .

$$\begin{split} \mathbf{S}_1 &= \frac{1\,145 - 975}{1\,145} = \, ^{1}148\,6. \\ \mathbf{S}_2 &= \, ^{1}148\,6 + \frac{329\,^{\circ}5}{1\,145} = \, ^{4}36\,6. \\ v_0 &= w \times (\mathbf{V_S} \times 101\,^{\circ}33) \\ &= \, ^{3}38 \times (9\,^{\circ}625 \times 101\,^{\circ}33) \\ &= \, 329\,^{\circ}5. \end{split}$$

Efficiency (Froude, 1908) = .595 + .003 - .0125 = .5855. H =  $1071 \times .5855 = .627$ . D.H.P. =  $.825 \times 1300$  = .1071.

$$\mathrm{C_A} = \frac{(\cdot 68^3) \times 672}{\cdot 124\ 3 \times 10\ 540} = \cdot 237, \quad \mathrm{C_O} = \frac{672}{\cdot 124\ 3 \times 240 \times 259} = \cdot 086\ 9.$$

These values of  $C_A$  and  $C_O$  agree exactly with Mr R. E. Froude's tables,

$$\frac{\Delta^{\frac{2}{3}}V^3}{I.H.P.} = 246.$$

DETERMINATION OF SCREW-PROPELLER DIMENSIONS.

The leading methods of investigating propeller dimensions are based upon facts observed in experiments with actual propellers and model propellers. The experiments enable us to determine the thrust or push forward of a propeller of a given type at any speed of ship, pitch ratio, diameter, and revolutions per minute. The thrust values from Mr R. E. Froude's experimental data are represented by his formula

$$T = aD^4R^2S \times 1.02(1 - .08s),$$

where T = thrust in lbs.

a is proportional to p(p+21), where p = pitch ratio (see Plate 67).

D = diameter in feet.

R = revolutions per minute.

S = real slip ratio.

The two main classes of methods differ in the manner in which the thrust or thrust horse-power is estimated:—

(1) Where the T.H.P. delivered by the propeller, which is usually slightly in excess of the E.H.P., is estimated from the E.H.P. by applying wake and thrust-deduction factors obtained from analyses of progressive trials; and

(2) in which the T.H.P. is obtained by multiplying the S.H.P. or D.H.P. by the propeller efficiency. T.H.P.  $= e_2 \times \text{D.H.P.}$ , where  $e_2 = \text{propeller}$  efficiency from Plates

50-51, based upon real slip ratio.

The choice of a method of designing the propeller depends upon the way we get the figure for power. In the first method, the E.H.P. is supposed to be obtained from (a) a tank trial; or, failing that (b), by calculation, using Taylor's contours for residuary resistance, adding 5 per cent. perhaps, and using our Table X. for skin H.P., and giving an overall percentage addition to provide for appendages; or (c), from values from tank trials of ships as nearly similar as possible to our own.

The first method (b), however, is one which enables us to calculate the E.H.P. (naked), which may be employed as the numerator in the "nominal efficiency of propulsion," where the denominator is the I.H.P. or S.H.P. from actual service running. The E.H.P. (naked) = skin H.P. calculated from our tables (Tide-

man's constants) + residuary H.P. from Taylor's contours.

In the second method, the gross I.H.P. or S.H.P., or B.H.P. or

D.H.P., is estimated by the Admiralty coefficient. This is the favourite rough-and-ready method of estimating power. A skilled and practised estimator may handle the Admiralty formula with such precision that it is at least allowed to be the final check in most offices.

In both methods T.H.P. is the propeller power. In the first method, T.H.P. = E.H.P. × a multiplier representing wake gain and thrust deduction: In the second method, T.H.P. = D.H.P.

x propeller efficiency.

In the first method (a),  $\frac{\text{E.H.P. (naked)}}{\text{I.H.P.}} = \text{propulsive coefficient.}$ 

In the first method (c),  $\frac{\text{E.H.P. (naked)}}{\text{I.H.P. or S.H.P.}} = \text{propulsive coefficient.}$ 

In the first method (b),  $\frac{\text{E.H.P. (naked) calculated}}{\text{1.H.P. or S.H.P.}} =$ "nominal

efficiency of propulsion," or calculated propulsive coefficient.

To calculate the gross T.H.P., which is the figure we require for

propeller calculations, take the following example:-

Let E.H.P. (naked) =  $2\,300$  (made up of skin H.P. =  $1\,800$  and residuary H.P. = 500). Air H.P. = 300. Hull efficiency = 99. Appendage allowance = 9 per cent. of E.H.P. (naked). Then the T.H.P. naked and under tank conditions = E.H.P. (naked)
Hull efficiency

 $=\frac{2300}{.99}$ , and the gross T.H.P.  $=\frac{2300}{.99}+300+(9 \text{ per cent.} \times 2300)$ .

We may calculate the "nominal propulsive coefficient," for a series of vessels of which we know the dimensions and performances on trial or on service, and apply this "nominal propulsive efficiency" to calculate the I.H.P. or S.H.P. for a proposed ship. If we omit the appendage resistance and air resistance from the numerators of the type ships, we omit these additions from the corresponding figure for the proposed ship.

e2, the propeller efficiency, is plotted upon a base of S, the real slip ratio, which is usually calculated from figures for the wake

and ship's speed (see p. 162).

For unity pitch ratio, "B" of Froude = "a" ÷ 22.

In all cases 
$$a \sim p(p+21)$$
 . . . (1)

"
$$a$$
" =  $B \times p(p+21)$ . . . . (5)

$$p(p+21) = \frac{a}{B} \qquad (8)$$

The ratio of the diameter of the boss to the diameter of the propeller should be taken into account when selecting constants which depend upon area ratio. The boss of a solid propeller cuts off roughly about 13½ per cent. of the area of the complete ellipse of blade contour, while the boss of a built propeller cuts off somewhere about 20 per cent. of the total area of the ellipse

whose major axis equals the radius of the propeller.

Froude's "B" values and curves for efficiency correction are based upon area ratios which refer to the area of the whole ellipse. As there is a mean-width ratio corresponding to each area ratio, it is mean-width ratio which we ought to keep in mind when using constants to suit different blade-area ratios. For a standard form of blade outline, as the breadth of the blade at the root fillet bears a fixed relation to the width ratio and the area ratio, the ratio of effective pitch to nominal face pitch requires the same adjustment to the boss diameter as the "B" values, efficiency corrections, and other constants which depend upon expanded area ratio. Some curves showing the ratio of effective pitch to nominal face pitch for different area ratios and pitch ratios for Taylor's experimented three-bladed screws were given by T. B. Abell at the Institution of Naval Architects, 1910, and another set of curves for converting nominal pitch to effective pitch for Taylor's three-bladed model screws appeared in Mr T. C. Tobin's paper to the I.N.A., 1916, entitled "Note on Maximum Propulsive Efficiency of Screw Propellers." In both of these publications the area ratio was that of an actual screw having boss diameter = 2 x propeller diameter, as in Taylor's experiments.

In using Froude's "B" values and efficiency correction, the figures for expanded area ratio and mean-width ratio of any actual screw which we are investigating must be first of all increased by the 13½ per cent. or 20 per cent of the ellipse accounted for by the boss, and in using curves for converting nominal pitch to effective pitch an allowance should be made for the same reason. In other words, "B" values, "A" values, efficiency corrections, pitch-ratio corrections, and other constants depending upon blade area may be supposed to be based virtually upon mean-blade-width ratio. A propeller with a large boss has a greater mean-blade-width ratio for a given expanded-area ratio than has a propeller with a small boss, and in comparing and estimating the performances of the two propellers any constants which we use which depend upon area ratio should be those

appropriate to the respective blade-width ratios.

Two propellers of identical diameter, pitch, and blade area, one with a large boss and the other having a small boss, are not so

like each other, so to speak, for purposes of comparison, as they would be if they had the same diameter and pitch and equal blade-width ratios—*i.e.* identical ratios of mean blade width to propeller diameter,—provided, of course, that the blade outlines are in as close resemblance as possible. Curves of Froude's "B" values may be plotted (1) for solid propellers with area ratios as abscissæ moved  $13\frac{1}{2}$  per cent. to the left, and (2) for built propellers with the abscissa scale of area ratios moved about 20 per cent. to the left, these modifications for actual blades giving higher values of the "B" constant than those tabulated in Mr Froude's 1908 paper for whole ellipses. The same modification applies to "A," which is merely  $B \times p(p+21)$ , and to efficiency correction.

TABLE XXXII .- "B" VALUES FOR SALT WATER.

Disc-area ratio.	•25.	*30.	*35.	· <b>4</b> 0.	*45.	*50.	·55.	•60.	·65.	·70.	·75.
Mr Froude's three blades, elliptical		.097 8	·102 0	105 0	107 0	108 5	·110 0	111 2	·112 4	·113 5	·114 7
Mr Froude's three blades, wide tip		104 5	109 7	.112 6	114 8	.116 6	118 2	119 5	120 7	·121 8	·123 0
Mr Froude's four blades, elliptical		·104 0	·110 6	115 9	·119 7	122 7	124 9	·126 8	128 2	129 4	·130 6
Mr Taylor's three blades		.091 6	.095 3	.098 4	101 2	103 7	106 1	108 1	·110 0	·111 2	
Suggested values for Taylor's four blades	-	•097 5	.103 3	·108 6	113 2	·117 1	120 5	123 1	125 5	·127 0	

# Table XXXIII.—Values of "a" for Taylor's Three-bladed Propeller in Salt Water.

Pitch ratio (p).	p(p+21).	*25.	*30.	*35.	·40.	*45.	•50.	·55.	*60,	*65.	•70.	•75.
•6	12.96		1.188	1.235	1.275	1.312	1.342	1.377	1.401	1.425	1.441	
.7	15.2		1.392	1.449	1.496	1.54	1.576	1.615	1.646	1.672	1.691	
*8	17.43		1.599	1.661	1.716	1.768	1 809	1.851	1.889	1.919	1.94	
.8	19.7		1.805	1.878	1.94	1.997	2.04	5.093	2.132	2.168	2.192	
1.0	22		2.016	2.097	2.165	2.23	2.58	2.338	2.38	2.42	2.448	
1.1	24.33		2.53	2.35	2.395	2.465	2.252	2.585	2.636	2.679	2.71	
1.2	26.63		2.44	2.54	2.621	2.7	2.76	2.83	2.882	2.931	2.965	
1.3	29		2.66	2.762	2.852	2.94	3.002	3.08	3.139	3.19	3.53	
1.4	31.4		2.88	5.99	3.09	3.18	3.257	3.337	3.40	3.455	3.496	
15	33.8		3.1	3.22	3.323	3.425	3.504	3.29	3.66	3.72	3.762	
1.6	36.2		3.32	3.45	3.26	3.67	3.75	3.842	3.92	3.98	4.03	
												_

TABLE XXXIV.—Suggested Values of "a" for Taylor's Four-bladed Propellers in Salt Water.

Pitch ratio (p).	p(p+21).	*25.	*30.	*35.	*40.	*45.	•50.	*55.	*60.	·65.	*70.	•75.
'6 '7 '8 '9 1:0 1:1 1:2 1:3 1:4 1:5 1:6	12·96 15·2 17·48 19·7 22 24·33 26·63 29 31·4 33·8 36·2		1·348 1·58 1·812 2·05 2·289 2·531 2·77 3·016 3·264 3·516 3·764	1'432 1'681 1'929 2'18 2'433 2'691 2'945 3'21 3'472 3'74 4'006	1 50 1 76 2 02 2 2281 2 55 2 82 3 084 3 36 3 64 3 917 4 196	1.55 1.82 2.087 2.36 2.633 2.915 3.19 3.47 3.76 4.05 4.339	1·59 1·865 2·14 2·418 2·7 2·985 3·27 3·56 3·85 4·15 4·44	1.618 1.898 2.176 2.458 2.745 3.04 3.325 3.62 3.92 4.22 4.515	1.64 1.925 2.21 2.497 2.788 3.081 3.377 3.675 3.98 4.285 4.59	1.661 1.95 2.239 2.53 2.822 3.122 3.42 3.72 4.03 4.34 4.65	1.678 1.969 2.258 2.55 2.848 3.15 3.45 3.755 4.062 4.38 4.69	

SUMMARY OF METHOD FOR PROPELLER CALCULATION.

Use the curves for values of wake (Plate 66) by Mr Luke. Assume appendage factor and air resistance calculated from

Taylor's KAV2.

Use Froude's 1908 propeller efficiencies (Plates 49–51), based upon effective pitch from some diagram like Tobin's 1916 I.N.A., in which curves for different projected area ratios crossed by lines representing various B.T.F. plotted to a base of N.P.R. give a scale of factors for conversion of nominal pitch to effective pitch far coarser than 1.02, and more in keeping with blades with edges blunted by corrosion and ships with rough paint and shells. 1.02 may do for brand-new clean hulls and shining bronze blades, but even then it should be borne in mind that in model experiments the propellers run in open water, while in actual ships the wake is more or less disturbed, i.e. moving past the stern in an undefined way. The want of homogeneity in the wake has probably something to do with the difference in efficiency between model propellers and full-sized propellers.

Too low a value of the wake should not be taken, because it gives a speed of advance to work from with which maximum pressure in the engine is reached before there are sufficient

revolutions per minute to yield the necessary power.

ROUGHER METHODS OF DETERMINING PROPELLER DIMENSIONS.

The types of propellers found in merchant-ship practice do not depart widely from a standard type, and the experience of

19

superintendent engineers with this type entitles them to some claim for an empirical method as one of the three main classes of methods,—all (it should be remembered) empirical at some stage. In rough methods of propeller design, wake is frequently not taken account of.

A formula such as the following,

$$K = \frac{D^2 \times \left(\frac{P \times R}{101 \cdot 33}\right)^3}{I.H.P.},$$

where D = diameter in feet,

P = pitch in feet,

R = revolutions per minute,

K = a constant,

may be turned to very good account if used continually by one who has a large collection of indicator diagrams and speeds and revolutions from actual service, and, with correct values of K taken from actual performances, it may be as useful as the formula for speed and power,

The propeller formula given above bears a close resemblance to Durand's formula,

$$\mathbf{U} = (p\mathbf{N})^3 \times d^2 \times klm$$

where  $pN = pitch \times revolutions$ .

d = diameter.

klm = constants.

U = thrust horse-power.

The only difference is that k is substituted for the three constants k, l, m.

As a check, the following expressions are useful :-

$$\frac{\text{Projected area} \times V^3}{\text{I.H.P.}} \right\} \ \ \, \text{where } V = \text{speed of ship} \\ - \text{ in knots}$$

and

Indicated thrust in lbs.
Projected area in square inches

(an expression used by Captain Dyson)

when taken in conjunction with

$$\frac{\text{Disc area} \times \text{V}^3}{\text{I. H. P.}}$$

 $\frac{\text{Projected area}}{\text{Disc area}} \text{ and } \frac{\text{Projected area}}{\text{Expanded area}} \text{ are as useful and important}$ for comparing and estimating the principal dimensions of a propeller as they are in calculations for blade thickness.

Plate 43 shows ratios of projected area ÷ expanded area for

various area ratios.

#### PROJECTED AREA.

The expressions  $\frac{\text{Projected area} \times \text{V}^3}{\text{I.H.P.}}$  and  $\frac{\text{Indicated thrust in lbs.}}{\text{Projected area in sq. in.}}$  (a figure employed by Captain Dyson), when taken in conjunction with  $\frac{\text{Disc area} \times \text{V}^3}{\text{I.H.P.}}$ , are almost as important and useful coefficients

as the empirical expression  $\frac{(Displacement)^{\frac{3}{8}} \times V^3}{I.H.P.}$ 

Taylor gives the following expression:—If  $a = \text{pitch} \div \text{diameter}$ , projected area  $\div \text{developed}$  area  $= 1.067 - 229\alpha$  for his standard blade, of which the outline is a little fuller at the tip than the ordinary ellipse (see Plate 43), and the ratio

Diameter of boss

Diameter of propeller = ·20. Other blade shapes and boss diameters require other expressions for the ratio of projected area to developed area. A similar expression for some average blades having an outline like that of a man's thumb, where the diameter of boss÷diameter

of propeller =  $\cdot 23$ , is  $\frac{\text{Projected area}}{\text{Expanded area}} = 1.06 - \cdot 204a$ .

If the blade is raked aft, the expression becomes (1.06 - 204a)

sec α, α being the angle of rake if the blade is raked.

Taking the mean width of blade as 1.00, the widths may be figured on the contour in terms of the mean width. The widths for the projected area are calculated from the cosines of the pitch angles, and the respective areas calculated by summing and

averaging the widths. The values of Projected area Expanded area may be

plotted as ordinates of a curve on pitch ratios as abscissæ, Between pitch ratios '90 to 1.6 the line is straight.

For merchant-ship blades of the following proportions,

Taylor's mean width = 246, Froude's width ratio = '492,

the ratio  $\frac{\text{Projected area}}{\text{Expanded area}} = 1.064 - 2a$  for ordinary pitch ratios up to 1.5.

The above apply fairly accurately to blades approximating in shape to the cubic ellipse, the equation for which is  $\frac{x^3}{a^3} + \frac{y^3}{b^3}$ .

# EXAMPLES GIVING SOME VALUES OF K FROM ACTUAL PRACTICE.

1. For a 9-knot single-screw cargo steamer, with  $D=16\,\mathrm{ft}$ . 9 in.,  $P=16\,\mathrm{ft}$ . 6 in., R=68, surface ratio = 0·30, K=280, when the ship is loaded; and  $K=\mathrm{about}$  330, when the ship is light. (Roughly.)

2. For an 11-knot single-screw steamer about 300 ft. long, when  $\frac{P}{D}$  = about 1.1 to 1.2 and R = about 80, K = about 310 when

loaded. With  $\frac{P}{D}$  = about 1.0, K = about 280; with  $\frac{P}{D}$  = about 0.95, K = about 250.

3. For the torpedo-boat destroyer "Biddle," 30 knots at 325.2 revolutions. I.H.P. = 4225, K = 443. (Twin screw.)

For the same T.B.D. at 20 knots, R = 220, K = 420; also

"Biddle" at 25 knots, R = 273, K = 415.

4. The cruiser "Diadem." D = 16 ft. 9 in., P = 22 ft.  $11\frac{1}{8}$  in., expanded surface = 58; at 20.6 knots, R = 119.1, I.H.P. = 17 262, K = 313.

5. For our 460-ft. T.S.S. (see Plate 25) at full speed with  $\frac{P}{D} = 1.24$ , area ratio = 0.321, K = 419.

6. The U.S. battleship "New Jersey," K = 294.

7. The U.S. battleship "Georgia," K = 327.

8. A 500-ft. twin-screw Atlantic liner. Block coefficient = 0.728,  $16\frac{1}{2}$  knots, 90 revolutions.  $\frac{P}{D} = 1.25$ , area ratio = 0.32, K = 450. 100-ft. model  $100 \times 11.7 \times 5.1$ .

9. For an  $18\frac{1}{2}$ -knot twin-screw steamer, 150 revolutions. Area ratio = 0.41,  $\frac{P}{D}$  = 1.22, K = 410. 100-ft. model  $100 \times 12.8 \times 4.5$ .

10. For the U.S.S. "St Louis,"  $424 \times 66 \times 22^{\circ}6$  ft. mean draught. Displacement = 9 663. (Model  $100 \times 15^{\circ}58 \times 5^{\circ}31$ .) 22·13 knots, cylinders  $\frac{36 \text{ in.} - 59\frac{1}{2} \text{ in.} - 69 \text{ in.} - 69 \text{ in.}}{45 \text{ in.}}$  150 78 revolutions.

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eller.	$D^{2}\left(\frac{PR}{101.93}\right)^{3}$ , $T.H.P.$	$\frac{53.9 \times 1380}{187} = 397$	$\frac{56 \cdot 3 \times 3.940}{605} = 367$	$\frac{64 \times 2850}{615} = 298$	$\frac{121 \times 3780}{1245} = 367$	$\frac{44.5 \times 1530}{800} = 850$	$\frac{56 \cdot 3 \times 2880}{349} = 465$	$\frac{56 \cdot 3 \times 2 \cdot 613}{356} = 411$	$\frac{56 \cdot 3 \times 2.840}{378} = 422$	$\frac{39 \times 3470}{350} = 387$	$\frac{56.3 \times 3350}{650} = 290$	$\frac{100 \times 8400}{2347} = 360$	15-25-40	Engines × 180 lbs. One boiler 14 ft. dia.×11. Receiver pressures 50 lbs. and 10 lbs. and 10 lbs. 25-in. vacuum. Cut off. H.P. 19½-in. of stroke.
Propeller.	No. of blades.	4	:	:	::	:	4	4	4	4	4	4	4	
	Exp. area.	23.9	16	31.9	.40	*`	22.5	22.5	22.2	17.25	:	40	44	
	Pitch.	11.0	9.52	10.19	12.33	10.88	12.5	12.5	12.5	12.0	6.75	12.5	10.5	
	Diam.	7.33	2.2	0.8	0.11	89.9	2.2	2.2	2.2	6.25	2.2	10.0	0.11	
	Revolu- tions.	102.8	173	141	127.7	231.4	115.5	111.8	114.6	128	225	165.3	92	
	Knots.	9.94	14	11.4	14	21	11.58	11.22	11.63	9.5	11.75	17.32	0.6	
	I.H.P.	187	605	615	1 245	800	349	356	378	350	650	2 347	009	·
co	Block efficient.	.48	.439	.417	84.	.478	.438	.433	.419	799.	.482	.481	92.	
d	Mean lraught.	24-1	2.2	8.6	12.33	4.81	8.16	7.92	9.2	6.33	9.52	9.95	14.75	
	Beam.	20	53	34	32.81	16.25	20-95	20.95	20.95	887	23	67	33.15	
	Length.	104.5	188	173	188	157	95.2	92.2	95.2	155	130	188	1.081	1 -
	٠	222	406	289	. 1 000.7	168	198	190	176.5	520	380	820	1 915	
	Name.	T.S.S. Guardian	S.S. Argus	S.S. Edgewater	S.S. Manning .	T.B.D. Biddle .	Tug Iwana .	Tug Narkeeta .	Tug Wahneta .	Coasting S.S.	Screw steamer.	Gresham	S.S. —	

13 473 I.H.P., each screw three blades. D=18, P=19 ft.  $0_{10}^{-1}$  in., area ratio = 0.36, L.W.L. coefficient = 0.67, prismatic coefficient = 0.61, mid-area coefficient = 0.87, wetted surface = 31 838. 44.92 tons per in. Transverse metacentre 14 ft. above C.B. K=540.

In using Professor Durand's method of calculating screwpropeller dimensions, a slip ratio has to be definitely selected to work from. The slip ratio is involved by assuming a diameter and pitch ratio, or a diameter and different pitches, for trial of the method. If impracticable screw dimensions are produced, then a modified set of conditions must be assumed and the method applied again. All of the approved methods of screw-propeller design depend very much upon wake estimate. This is one reason why, at the present stage of research, the approved methods of calculation should be used with great caution for single screws. Tank experiments to ascertain the wake values, and interaction of hull and propeller, in single-screw cargo vessels, are very much to be desired. Testing model propellers separately, without reference to the model of the ship they are intended to drive, is of very little use. In tank research work, experiments are made upon the ship model without the propeller, upon the propeller apart from the ship, and upon the model ship with propeller hehind it.

Slip ratio = slip per cent. divided by 100.

Let S = apparent slip per cent.

V = speed of ship in knots. N = revolutions per minute.

Then

$$Pitch = \frac{V \times 101.33 \times 100}{N(100 - S)}.$$

Mr T. S. Cockrill\* gives a convenient formula for pitch of propellers as a guide in roughing out a design, generally within 2 per cent. of the most efficient propellers for all normal vessels. The actual dimensions for propellers can be determined in the later stages of the design.

Pitch of propellers in feet

$$=\frac{\mathbf{C}\times\mathbf{K}}{\mathbf{R}},$$

where K = speed of vessel in knots, R = revolutions per minute,

C = constant from following table:-

<sup>\*</sup> The Engineer, 14th April 1916.

Type of vessel.			C.
9- and 10-knot cargo .			109
12- and 13-knot cargo .		-	111
Small naval (various) .			114
Mail and intermediate liners			116
Cross-channel			120
Yachts, tugs, ferry-boats, etc.			124
Launches			140

Rake of blades, or "set back," should not be given to the blades when the propellers are very fast-running, because of the centrifugal stresses. Generally speaking, rake does not affect the efficiency, but keeps the blade tips at a proper distance from the hull in the case of wing screws without unduly spreading the shaft centres, and gives a better clearance between the leading edges of the blades and the stern-post or shaft struts.

In merchant ships a rake of from 5 to 8 degrees is given in the

majority of cases.

"Skew back," or curvature of the blade in the transverse plane, is said to have no effect on the efficiency of the screw, but many superintendent engineers prefer to give a little skew or "throw-round" to help the propeller blade to clear itself of small obstructions in the water sometimes, and perhaps to minimise the shock

when a blade is behind a thick web or stern-post.

Sometimes propellers are given a pitch which increases by about 10 per cent. from root to tip, with the idea of moderating the pitch angle at the root to give more thrust and less slip and less churning effect. It is very doubtful if anything is gained by this feature, which perhaps had its origin in an attempt to provide variable distribution of slip over the surface of the blade, "assuming the propeller to work in a uniform stream," which it does not. Plate 48 shows a graphic method of arriving at the effective face pitch of such a blade.

Various arrangements are made to break up synchronism of vibration in twin screws, such as three blades in one propeller and four blades in the other; or, more frequently, making one propeller rotate three or four revolutions per minute faster than the other.

Tug propellers are frequently made with very wide-tipped blades, which are less efficient when cruising than those with well-rounded tips, but this sacrifice is justified for the sake of the result when towing. Moderately small pitch ratios give the greatest pull when the boat is nearly stationary, perhaps 1.0 to 1.1 being the best, while a projected area ratio of '50 as a maximum is recommended, with roughly about 120 revolutions per minute. Towing

with a long tow-rope, or with the vessel alongside when the water is smooth, is better than towing with a short tow-rope. A 300-ft. cargo steamer may tow well with only 6 per cent. extra coal consumption.

PRACTICAL METHOD OF COMPARING BLADE STRESSES AND CALCULATING ROOT THICKNESS.

Referring to Plate 48, the blade may be treated as a cantilever; the cross section of the blade at the root, just where the generating line ends and the fillet begins, has a width = b and a thickness = h. The modulus of section may be taken as

$$z = \frac{bh^2}{13}.$$

The length of the blade proper is measured on the longitudinal section of the blade through the line of greatest thickness, which is usually, though not always, a straight line. If the blade is one that has "throw round" in a transverse plain, something like a boomerang, its length may be measured along the curved line of greatest thickness from root to tip.

Referring to Plate 48, the load on the blade may be supposed to be applied to the centre of pressure, and the length of the arm of the cantilever measured from the root to the centre of pressure may be taken as 3 or 6 of the blade length, if the blade is of an

ordinary shape.

The delivered thrust per blade, W

D.H.P. × 33 000

Pitch × revolutions per minute × number of blades

The formula for a cantilever, Wl = fz, may now be applied. Expanded area Projected area is a function of the pitch angle.

Here we have

$$f = \frac{W \times l \times Expanded area}{z \times Projected area}$$

where f = the stress in lbs. per square inch at the root, h. W = the delivered thrust in lbs. on each blade.

l = the length of the arm = '6 blade length.\*

z =the modulus of section at the root,  $\frac{b\bar{h}^2}{12}$ .

<sup>\*</sup> With blades of abnormal width at the tip, the "arm" might be increased somewhat.

For cast iron, f = about 2800.

For cast steel and manganese bronze, f = about 5 500.

When the fillet at the root of the blade connecting the blade to the flange (or to the boss in the case of a solid propeller) is of very large radius, perhaps a slightly higher stress f may be

allowed if desired than in cases where the radius is small.

For instance, for a blade set back a foot at the tip, having a skew back of about 8 degrees, 6 ins. would be an average radius for the driving face, and about 11 ins. for the radius at the back. A blade connecting with the usual radii to a flat flange is at a disadvantage in strength, compared with a blade having a flange shaped as if to form part of a spherical boss, even though the radii in the two cases are the same. If the flange must be flat, the radii should be increased. Bronze blades tend to twist to coarser pitch in the course of their work, and for this reason they are often made as thick as they would have to be if cast steel were the material employed. The late Mr Blechynden mentioned the springing of bronze blades in a paper to the North-East Coast Institution of Engineers and Shipbuilders, and the author has evidence of it with a large passenger steamer driven in rough weather; the pitch of the propellers measured afterwards, however, was not greater than the original. Professor Durand speaks of it as a bending of the blade as a whole under the influence of the thrust, the bending being accompanied by a slight untwisting of the blade, thus tending toward an increase of effective pitch and slip so as to sensibly affect the efficiency, usually for the worse.\*

Most authorities state that good cast-steel propellers can be given the same stresses as those of manganese bronze. We should rather say, for merchant steamers, assume the cast steel only moderately good in quality, and make the blades strong but not too thick; then, if bronze blades are substituted for the cast-steel blades, make them of the same thickness as the cast steel, to avoid springing. As cast-iron blades do not bend and are apt to be brittle, they are necessarily thicker and therefore less efficient than those of steel or bronze; but a solid propeller of cast iron, with a small clean boss, works with less eddying than a built propeller, and often lasts twice as long as a set of steel blades. The latter are usually wasted by corrosion after two and a half years' work. The line of greatest thickness is usually at the middle of the width of the blade, i.e., h is a maximum at a distance

<sup>\*</sup> Mr Taylor mentions in his book a vessel which much exceeded her designed power on trial, and also sprung her propeller blades. This may mean a permanent distortion of the blades, but our remarks refer to temporary springing.

 $\frac{b}{2}$  from the leading edge, the back of the blade being drawn an arc of a circle. Propellers in air show a gain in efficiency and in thrust by moving the maximum thickness to about 38b from the leading edge (not nearer).

This design seems to give good results in water, but it is not certain that it is any better than the symmetrical ogival section.

The same stress (f) and modulus of section (z) might be taken

for either shape.

Plate 45 shows that the thicker and narrower the blades the more the virtual pitch is increased as compared with the nominal or face pitch (the finer the pitch ratio the greater this difference); and the same is true of the slip, at least up to pitch-ratio unity, above which, if the blades are narrow and over a certain thickness, the back of the blade—to use Mr Taylor's expression—begins to lose its grip of the water and the increase of effective pitch over nominal face pitch is less marked.

Expanded area Projected area is the pitch-angle factor.

When the blade has a skew back of  $\alpha$  degrees, the ratio of the projected area to the expanded area is diminished by the cosine of the angle of skew back (cos  $\alpha$ ); but as we have to consider the length of the driving face, we should have to correct the pitchangle factor by taking the reciprocal of the cosine. The formula then becomes

$$f = \frac{\mathrm{W}l}{z} \times \frac{\mathrm{Expanded\ area}}{\mathrm{Projected\ area}} \times \sec \alpha,$$

strictly speaking.

CALCULATION OF BLADE STRENGTH, ROOT THICKNESS, AND STRENGTH OF BOLTS OR STUDS SECURING BLADE FLANGE TO BOSS.

The usual custom of taking the I.H.P. instead of the D.H.P. (horse-power delivered to the propeller) is quite in order in comparisons and for drawing-office calculations for steamships driven by reciprocating engines. The S.H.P. is perhaps better, and D.H.P. better still.

By means of the curves on Plate 40, the D.H.P. can be obtained from the I.H.P. for any ordinary engine, and there is no reason

why D.H.P. should not be always used.

Example.—Single screw, four blades, cast steel. Diameter = 16 ft. 9 in. Pitch = 17 ft. 6 in. Expanded area = 84 sq. ft. Projected area = 70.

From indicator diagrams we have the following data of I.H.P. and revolutions:—

I.H.P.	Revolutions per minute.	Indicated thrust per blade in lbs.	
1 771	72.5	11 520	
2 151	74.5	13 620	
2 054	73	13 260	
2 038	72	13 340	
1 801	64	13 270	
2 049	73.5	13 130	
2 065	71	13 720	
1 979	70	1 <b>3</b> 320	

By inspection, a good average seems to be 2065 I.H.P. at 71 revolutions.

Lbs. indicated thrust per blade (W) = 13720.

$$\frac{\text{D.H.P.}}{\text{I.H.P.}} = .856 \times .97 = .83 \text{ (from Plate 41).}$$

... Delivered thrust per blade = 11 400 lbs.

The blades are nearly elliptical, and their breadth at root, where the blade proper joins the radius or fillet to the flange, = 36 in. The thickness is  $6\frac{1}{2}$  in. = h, b = 36.

The length of the blade proper is 75.5 in.

 $\cdot 6 \times \text{length of blade} = 45.2 \text{ in.,} = (l) \text{ length of arm for load.}$ 

$$z = \frac{bh^2}{13} = \frac{36 \times (6\frac{1}{2})^2}{13} = 117.$$

$$f = \frac{Wl}{z} \times \frac{\text{Expanded area}}{\text{Projected area}}$$

$$=\frac{11\,400\times45\cdot2\times84}{117\times70}=5\,300~\mathrm{lbs.~per~square~inch~stress~at~root.}$$

Cast-steel blades of these proportions worked satisfactorily on a pair of steamers for a number of years. Thinner blades cracked, and thicker blades reduced the ship speed.

Each blade is secured to the boss by seven studs—four on the driving side. Let the average stress on the studs of the driving

side = f. The flange diameter = the average leverage of the bolts from their fulcrum on the opposite side of the flange = about 251 in.

Delivered thrust per blade in lbs. x effective leverage of blade in inches × expanded area

 $f = \frac{1}{\text{Bolt leverage in inches} \times \text{number of bolts on driving face} \times \text{tension}$ area of one bolt × projected area

$$=\frac{11\ 400\times60.5\times84}{25.5\times4\times6.1\times70}=1\ 330\ \text{lbs. stress on bolts or studs per sq. inch.}$$

(This is a very moderate stress.)

The usual drawing-office custom of taking the I.H.P. or S.H.P. instead of the D.H.P. (delivered horse-power), is quite in order for comparisons and rough calculations.

In the above example

$$I.H.P. = 2065.$$

Indicated thrust per blade

$$= \frac{2065 \times 33000}{17 \cdot 5 \times 71 \times 4} = 13720 \text{ lbs.} = \text{W.}$$

$$f = \frac{\text{W}l}{z} \times \frac{\text{Expanded area}}{\text{Projected area}}$$

$$= \frac{13720 \times 45 \cdot 2}{z} \times \frac{84}{70}$$

$$= \frac{13720 \times 45 \cdot 2}{117} \times \frac{84}{70}$$

= 6 370 lbs. per square inch.

Cast-steel blades of these proportions worked well, as stated above, for many years. Slight alterations in the thickness were never attended with success: thicker blades were less efficient, and thinner blades broke. Thus we have, based upon D.H.P., 5 300 lbs. stress, and based upon I.H.P. 6 370 lbs. stress. It does not matter which we base it upon so long as we use the corresponding figure, but of course it is usual to stick to one basis of comparison.

Example.—Let us examine the stress f at the root of the propeller blades of the Hamburg-American T. S. steamer "Kronprinzessin Cecilie," illustrated in International Marine Engineering, January 1908. Four manganese bronze blades. 79 revolutions per minute. Diameter = 17 ft.  $0\frac{3}{4}$  in. Pitch = 20 ft.  $4\frac{1}{8}$  in. At a radius of  $30\frac{2}{8}$  in. from the centre of the shaft the width of a blade is 37.5 in., the blade proper is just touching the fillet or radius to the flange, and the thickness of the root section at that part is  $6\frac{1}{4}$  in.

 $z = \frac{bh^2}{13} = \frac{37.5 \times (6\frac{1}{4})^2}{13} = 112.5.$ 

 $l = .6 \times \text{length of blade proper} = .6 \times 73\frac{1}{2} \text{ in.} = 44.1 \text{ in.}$ 

Indicated horse-power each propeller = 3035.

Take

$$\frac{D. H. P.}{I. H. P.} = 84$$
. ... D. H. P. = 2550.

Then the delivered thrust per blade

$$= \frac{2550 \times 33000}{20.344 \times 79 \times 4}$$

= 13 100lbs.

$$f = \frac{\mathbf{W} \boldsymbol{l}}{z} \times \frac{\mathbf{Expanded\ area}}{\mathbf{Projected\ area}}$$

$$=\frac{13\ 100\times44\cdot1}{112\cdot5}\times\frac{86\cdot5}{69\cdot4}$$

= 6 390 lbs. per square inch.

The springing of the manganese bronze blades of the four-bladed propeller of the twin-screw passenger steamer referred to on p. 185 occurred when the root thickness gave a stress of 7 800 lbs. per square inch, but it is probable that the springing was due to the fact that the blades were "hollow-backed," as on the right-hand sketch on Plate 48. The upper part of the blade in that case lends itself to this action. When thicker blades were fitted, giving a stress at the root of 7 200 lbs. per square inch, the blades being "straight-backed," there was an increase of  $2\frac{1}{2}$  revolutions per minute, and a corresponding improvement of the ship's speed. In the same fleet a cargo steamer used one set of manganese bronze blades continuously for over twenty years without change, the blades being much thinner than the average practice. The stress at the root worked out at 8 100 lbs. per

square inch. Possibly there was some springing, but there was no opportunity of comparing the revolutions and speed with those which would have been obtained by the substitution of thicker blades, and the propeller suited the ship very well. Two caststeel spare blades were carried on board during the life of the

ship, but they were never used.

When blades are made with a flange shaped to form part of the sphere of the boss, and the blades are recessed into the boss, great care should be taken to have the flange periphery turned to gauge slightly smaller than the recess, and to see that the blade flange is properly bottomed when bolted on, otherwise there is trouble with loosening of nuts, snapping of studs, and sometimes snapping of the blade at the root or throwing off the blades. A flange bolted on the outside of a flat face on the boss gives least mechanical trouble, though it makes the propeller angular at the hub.

If the working blades are bronze, the blade studs are usually of insufficient length to take the thicker flange which cast-iron blades would have if these were supplied as spares. In approving drawings of new propellers, therefore, owners may in some cases ask for the blade studs and nut facings to be deepened to suit possible cast-iron spare blades. Steel blades have the same flange thickness as bronze. With bronze blades the edges remain sharp and the surfaces smooth, and a steadier speed of ship is maintained through successive voyages than when using cast-steel or cast-iron blades which are liable to corrosion. Steel blades corrode quickly; in a few months the edges become blunt, and the surfaces rough and deeply pitted. Their average life is two and a half years.

In cargo steamers, where the draught varies considerably, and the blades are exposed to the action of air, cast-iron and cast-steel blades waste rapidly at the tips. A cast-iron solid propeller is often very efficient for some time, but when steel and iron blades become blunted and roughened by corrosion some months before they are renewed, the efficiency must be very low. In collecting data from performances of blades which are liable to heavy corrosion, a mean should be taken from results, first with the blades in good condition, and then from log abstracts with the

blades in the blunt and rough condition.

Tug "Arary." Single screw. 7 ft. diameter × 8 ft. 9 in. pitch. Four blades. Cast iron loose. Expanded area = 22 sq. ft. Projected area = 18.5. Engines  $\frac{10\frac{1}{4}-16-26}{10\frac{1}{4}-16} \times 185$  lbs. W.P.

Take 230 I.H.P. at 140 revolutions. Take D.H.P. = '81 I.H.P. = 187.

Delivered thrust per blade =  $\frac{\text{D.H.P.} \times 33\ 000}{8.75 \times 140 \times 4} = 1\ 260\ \text{lbs.}$ 

The net length of the blade from tip to the beginning of the

root fillet is 291 in.

The load of 1345 lbs. may be supposed to be concentrated upon the centre of pressure, say '6×length of blade, measuring from the root, i.e. at 17.7 in. from the root section, where the radius commences to connect blade with flange.

17.7 in. = the effective "arm" of the cantilever.

The transverse section of the root is  $17\frac{1}{2}$  in, wide  $\times 2\frac{13}{16}$  in, thick.

$$\begin{split} b &= 17.5. \\ h &= 2.812.5. \\ z &= \frac{bh^2}{13} = 10.7. \\ f &= \frac{\text{W}l}{z} \times \frac{\text{Expanded area}}{\text{Projected area}} = \frac{1.260 \times 17.7}{10.7} \times \frac{22}{18.5} \\ &= \frac{1.260 \times 17.7 \times 22}{10.7 \times 18.5} = 2.480 \text{ lbs. per square inch.} \end{split}$$

Each blade is secured to the boss by four studs, two on the driving face. Let the stress per square inch on the two studs of the driving face =f. The flange is  $13\frac{1}{2}$  in. diameter, and the bolts are  $10\frac{5}{8}$  in. from their fulcrum on the opposite side of the flange.

Delivered thrust per blade lbs.  $\times$  effective blade arm in inches  $\times$  expanded area

 $f = \frac{\text{expanded area}}{\text{Bolt leverage in inches} \times \text{number of bolts on driving face} \times \text{tension}}$   $\text{area of one bolt} \times \text{projected area}$ 

 $= \frac{1260 \times 17.7 \times 22}{10.625 \times 2 \times 1.30 \times 18.5} = 961 \text{ lbs. per square inch tension.}$ 

Both of these values of f are moderate.

The following formula were given by Mr T. Sidney Cockrill to the Liverpool Engineering Society in 1906:—

(1) Thickness of blades at the root:

$$\frac{\text{BH}^2 \times \mathbf{N} \times \text{P}}{\frac{1, \text{H.P.}}{\text{No. of blades}} \times (\text{D} - d)} = \text{C},$$

where B = breadth of blade at root in inches.

H = thickness of blade at root in inches.

N = revolutions per minute.

P = pitch in feet.

D = diameter in feet.

d = diameter at root in feet.

I.H.P. = power of engine driving each propeller.

C = 130 for manganese bronze.

175 for cast steel.

225 for gun-metal.

500 for cast iron.

#### (2) The thickness at tip in inches from the following table:-

	Cast	Cast	Gun-	High-class
	iron.	steel.	metal.	bronze.
For propeller 7 ft. diameter ,, ,, 13 ,, ,, ,, ,, ,, ,,	$1\frac{1}{16}$ $\frac{1}{16}$ $\frac{1}{16}$ $1\frac{3}{16}$	5 8 1 3 1 6 1	7 16 9 16 3	st(or 1/245)00

#### (3) Size of studs or bolts for securing loose blades to boss :-

$$a \times \mathbf{N} \times r = \frac{\mathbf{T} \times \mathbf{L}}{\mathbf{K}}.$$

where a =area of one stud or bolt at bottom of thread in square inches.

N = number of studs or bolts for one blade, usually 7, 9, or 11.

r = radius of pitch circle of stude in inches.

T = indicated thrust per blade.

 $L = 6 \times \text{total length of blade (flange joint to tip) in inches.}$ 

K = 1700 for mild-steel studs.

1 400 for forged bronze or naval bronze studs.

Durand gives the following expression for the thickness of propellerblades:—

 $T = \Lambda \sqrt{\frac{He}{bNn}},$ 

where

$p \div d$ .	e.	$p \div d$ .	e.
1	1.10	1.7	.74
1.1	1.02	1.8	.72
1.2	.95	1.9	.70
1.3	.89	2.0	.68
1.4	.85	2.1	.66
1.5	·81	2.2	.64
1.6	.77	2.3	.63

t = thickness in inches at root of blade, i.e. where the blade intersects the hub (the fillet by which it is connected to the hub is extra, and is not here considered).

H = I.H.P.

e =factor from table above.

b =length in inches of section at root of blade.

N = revolutions per minute.

n = number of blades.

 $A = \begin{cases} 9 \text{ to } 12 \text{ for bronze or steel.} \\ 14 \text{ to } 17 \text{ for cast iron.} \end{cases}$ 

In Taylor's figures the thickness of blade is produced to the shaft centre line, CA being the distance measured, at the shaft, between the face and back lines of the blade produced, *i.e.* the

axial thickness. Then  $\frac{CA}{Diameter of propeller} = blade-thickness$ 

fraction.

For a merchant ship with four-bladed propeller, with cast-steel blades, '042 is an average blade-thickness fraction; for example,  $8\frac{1}{4}$  inches axial thickness (measured along the shaft), with diameter = 16 ft. 9 in., and pitch = 21 ft., revolutions = 74. For bronze = '04. For cast-iron solid propellers for the same type of vessel the blade-thickness fraction is about '051 to '055, which is nearer Taylor's standard for the area ratios usually adopted, viz. about '38 for four-bladed, and about '35 for three-bladed, propellers, corresponding to mean-width ratio of '25.

#### CHAPTER IX.

#### MISCELLANEOUS DATA.

NOTED from paper read before joint meeting of N.E. Coast Inst. Engineers and Shipbuilders, and Inst. Engineers and Shipbuilders, Scotland, 4th August 1908, by Engineer-Commander

Wisnom, R.N.

S.S. "Otaki," built in 1908 by Messrs Denny, Dumbarton, for the New Zealand Shipping Co. Designed for a continuous sea speed of 12 knots when fully loaded, and 14 knots with 5 000 tons deadweight on trial. Length, b.p. 465·4×60·3×31·3. 9 900 tons deadweight on a draught of 27 ft. 6 in. Block coefficient = about '757. Three shafts. Engines: Two sets reciprocating, driving the wing propellers, and a low-pressure Parsons turbine driving a centre propeller.

Cylinders  $\frac{24\frac{1}{2} \text{ in.} - 39 \text{ in.} - 58 \text{ in.}}{200 \text{ lbs. W.P.}} \times 200 \text{ lbs. W.P.}$  Five S.E.

39 in.

boilers. G.S. = 305 sq. ft. Total H.S. = 13500 sq. ft.

Howden's F.D. Turbine rotor drum=7 ft. 6 in, diameter. Lengths of blades =  $4\frac{3}{4}$  in. to  $12\frac{1}{16}$  in. Two condensers. Total cooling surface = 6 000 sq. ft. (Contraflo). Total cooling surface = 6 000 sq. ft. Two 16-in. bore centrifugal pumps = 150 revolutions per minute. 48-in impellers.

Trial at Skelmorlie, 31st October 1908. Mean draught = 20 ft. 1 in. Displacement = 11 716 tons. Block coefficient = .728.

The total feed water used for all the engines was measured by tanks during the trials. The water consumption as calculated from the number of strokes of the feed pumps was found to be in all cases greater than that obtained by the tank measurements, the difference being about 3 per cent. at the higher speeds. The results do not include make-up feed. The "Otaki" is virtually a sister ship to the twin-screw vessels "Orari" and "Opawa." The total horse-power of the "Otaki" was taken as the I.H.P. of

Total se-power.	knots.	LP.	H.P.	ry H.P.	Revolutions per minute.			Lbs. mean absolute pressures.	
Total horse-power.	Speed in	E.H.P.	Skin	Residuary	Port.	Star- board.	Centre.	H.P. receiver.	Turbine inlet.
5 348 4 704 3 282	15·02 14·278 13·829 12·518 10·67		2 580 2 240 2 000 1 510 970		103 96·2 93·1 84·6	103.5 97.9 93.5 83.4	224·5 209·7 197·2 172·1	193 178 166 135	9:5 7:62 6:76 5:0

the reciprocating engines plus S.H.P. of centre shaft. Scotch coal was used. Evaporation from and at 212° F. = 14 lbs. The water consumption per E.H.P. hour was found to show a gain of 20 per cent. in "Otaki," the propulsive coefficient of the reciprocating-engined "Orari" being '60 at 14.6 knots as against '57 in "Otaki" at the same speed.

T.S.S. "Orari," built in 1906 by Messrs Denny, Dumbarton,

for the New Zealand Shipping Co.

See Commander Wisnom's paper read before the joint meeting of the N.E. Coast Inst. Engineers and Shipbuilders, and the Inst. Engineers and Shipbuilders in Scotland, 4th August 1908.

Knots.	I.H.P.	E.H.P.
		At 23 ft. 6 in. mean draught.
14.6	5 360	3 210
14:31	5 000	0 210
14.0	4 590	
13.65	4 200	
13.0	3 550	
12.29	3 000	
11.7	2 600	

Full-speed measured mile trials of Orient liners, 1909. All at 24 ft. 3 in. mean draught.

Name.	Tons displace- ment.	Lloyd's dimensions.	Revolu- tions per minute.	I.H.P.	Mean speed knots.	$\frac{\Delta^{\frac{2}{3}}V^3}{I.H.P.}.$
Orsova	. 15 160	536·2 × 63·3	85	11 700	18.1	310
Otway.	. 15 130	535.9 × 63.2	93	11724	18.2	315
Osterley	. 15 280	535.0 × 63.2	93.5	13 790	18.76	295
Otranto	. 15 160	535.3 × 64.0	93	14 450	18.95	289

T.S.S. "Osterley." Progressive trial, 18th June 1909. Lloyd's length and beam.  $535\times63\cdot2\times24\cdot25$  mean draught. Block coefficient = '653. Flat keel.

Cylinders  $\frac{28\frac{3}{4} \text{ in.} - 41 \text{ in.} - 58\frac{1}{2} \text{ in.} - 84 \text{ in.}}{60 \text{ in.}} \times 215 \text{ lbs. W.P.}$ 

F.D. Heating surface = 31 038 sq. ft. Grate surface = 682 sq. ft. Four D.E.B. Two S.E.B.

None of the pumps were worked off the main engines, all were independent, including the air pumps.

Runs.	Mean revolutions.	Mean I.H.P.	Mean speed in knots.	
1st. Up and down . 2nd. ,, ,, 3rd. ,, ,, .,	61·1	3 743	13·01	
	70·52	5 515·5	14·96	
	77·5	7 345	16·4	
4th. ,, ,, .	83·3	9 403	17·23	
5th. ,, ,, .	88·15	11 157	18·06	
6th. ,, ,, .	93·5	13 790	18·76	

19th June, Cloch to Cumbrae, four double runs, each of 13.66 miles.

Runs.	Mean revolutions.	Mean I.H.P.	Mean speed in knots.
Mean of four runs .	•••	12 240	18:29

Mean draught as on service = 24 ft. 3 in. Displacement = 15 300 tons. 8 640 I.H.P. on consumption trials. Speed according to revolutions =  $16\frac{1}{4}$  knots. 105 tons coal consumed in twenty-four hours.

"Otway," twenty-four hours' consumption trial, 24 ft. 3 in. draught, about 15 000 tons displacement, 17·16 knots mean speed, 9 170 I.H.P., 412 miles, 127 tons coal, 1·29 lbs. per I.H.P. hour.

"Lusitania," trial at 32 ft. 9 in. mean draught. Displacement

= 37 080tons.

sive co- ent.	knots.	F.	Revolutions.	per cent.	Pressures, lbs.		ressures, lbs. Steam con- sumpt. per S.H.P. hour of turbines.		am con-	consumpt. in per S.H.P.
Propulsive efficient.	Speed in	S.H.P.	Revolt	App. slip per cent.	H.P. receiver.	L.P. receiver.	Main turbines.	Auxili. aries.	Total steam sumpt. in lbs S.H.P. ho	Coal consun   Ibs. per S.   hour.
*47 *475	25.62 25.4 25.0	76 000 68 850 65 500	194·3 	17.2 	157  135	514	12:77	1.69 (2.17)	14.46 (14.92)	1·43 (1·46)
*492 *50	23·7 23·0	51 300 48 000	174.2	14.5	110	2½ ½	13.92	2·01 (2·65)	15·93 (16·57)	1.56 (1.62)
.500 8 .515	22·02 21·0 20·4	40 500 33 000 29 500	161.5	14.3	90	3½" Vac.	14.91	2·6 (3·41)	17.51 (18.32)	1.68 (1.8)
•50	18·0 15·77	20 500	131.1	13.7	50	10½" Vac. 14½" Vac.	17·24 21·33	3.72 (4.92) 5.3 (6.97)	20.96 (22.16) 26.53 (28.2)	2·01 (2·17) 2·52 (2·76)

In the above trial the turbo-generators were exhausting to auxiliary condensers, other auxiliaries exhausting to heaters.

(The figures in brackets show the estimated figures for consumption under actual service conditions for the washing-water supply, etc., with a full complement of passengers, weather conditions being as on official trial.)

At 65 000 S.H.P. on voyage, the evaporating plant and heating took 5 lb. steam per S.H.P. hour. Water evaporated per lb. of coal = 10 2 from feed temperature of 196°. Evaporation per lb. coal from and at 212° = 10 9 lbs. Coal per square foot of grate per hour = 24 l lbs.

Triple-screw turbine steamers "Heliopolis" and "Cairo" (see Engineering, 24th January 1908). 525 ft. b.p. × 60.2 ft. beam.

Depth = 38 ft. keel to shelter deck. Gross tonnage = 12 000. 18 000 S.H.P. Mid-area coefficient = 904. 180 lbs. boiler

pressure.

"Heliopolis," 21.9 knots for three hours in the Irish Sea. Plymouth to Marseilles in 95½ hours. Marseilles to Alexandria in 72½ hours. 20.6 knots on twelve hours' trial at about 16 800 S.H.P., 340 revolutions full power.

"Heliopolis" at 21 ft. 51 in. draught, 20.53 knots, 366.3

revolutions per minute.

"Cairo," 22 ft. draught, 20.6 knots, 372.5 revolutions. On trial, 18:35 knots, 10 800 S.H.P.

Revolutions.	Knots.		
200	12·198		
261	15·419		
314	18·16		
346	19·73		
372	20·75		

Danish royal yacht "Dannebrog" (paddle). Lengthened from 192 ft. to 227 ft. in 1907. 227 ft. b.p. x 26 ft. 2 in. mld.  $\times 9$  ft. 10 in. mean draught.  $\Delta = 1063$  tons. Block coefficient = '7. Oscillating engines, four hours' trial in 1907. Draught = 9 ft.  $10\frac{1}{2}$  in.  $\Delta = 1.063$  tons. 13.04 knots at 937 I.H.P. Apparent slip per cent. = 22.08.

	Knots.	Revolutions per minute.	I,H.P.	Δ <sup>3</sup> V <sup>3</sup> I.H.P.
,	8	18·0	210	254
	9	20·25	276	275
	10	22·6	380	274
	11	25·0	536	264
	12	27·5	725	248
	13	30·0	937	244
	13·2	30·4	990	242

I.H.P. varies as V2'32 between 8 and 9 knots. V3.47 11 ,, 12

12 ,, 13 ,,

French T.B.D. "Bouclier" (see *The Engineer*, 5th December 1911). Four propellers, three shafts, 233:33×24:83 (extreme) ×12.5 ft. mean draught. Displacement at trials, 660 tons. Contract speed, 31 knots. Trial speed, 35:334 knots. Beam, 10:64 per

tract speed, 31 knots. That speed, 3. cent. of length.  $\frac{L}{B} = 9.4$ .  $\frac{B}{D} = 1.988$ .  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 52$ .

Parsons turbines, direct. Four Normand boilers with 5 277

sq. ft. heating surface. 228 lb. W.P.
Shaft horse-power measured by Hopkinson-Thring torsionmeter. One propeller on each shaft. 5 ft. 3 in. diameter × 4 ft. 11 in. pitch.

	Six hours' full- power trial.	Eight hours' consumption trial.
Displacement at start	650 44 tons 217 lbs. 183 lbs. 4 28 in. 143 lbs.	659.446 tons 214 lbs.
Revolutions per minute, mean	1 034·2 35·334 knots 31 knots 15 000 27·4 in.	325·19 14·06 knots 14 knots 1 400 28·6 in.
Consumption of fuel per hour per sq. ft. heating surface	21 912 lbs. 1.038 lb.	1 915 lbs.
ner shaft horse-power hour	1.46 lb.	1.37 lb. (nearly)
Δ <sup>3</sup> V <sup>3</sup>	221	151
S. H. P. V	2.318	•923

Transactions American Society Naval Architects and Marine Engineers, 1911. Paper by W. L. R. Emmet, Esq., "Electrically-propelled Fire-boat, 'Graeme Stewart.'" L.W.L., 111 × 27 ft. 6 in. × 9 ft. draught to top of keel (dimensions scaled from a small drawing). Speed and power curves, Propeller, D = 6 ft. Pitch at tip, 6 ft. 9 in. Pitch at 9-in. radius = 5 ft. 9 in. Expanded surface = 16.6 sq. ft. Projected area = 13.75. Propeller of insufficient size; excessive slip at higher speeds.

Miles per hour, 5 280 ft.	Motors: total brake H.P.	Revolutions per minute.	Apparent slip per cent.	
4.6	63	72	9:1	
5.0	65	78	9.2	
6.0	68	92.5	9.5	
7.0	75	109	10	
8.0	120	126	10.9	
9.0	184 -	145	12.3	
10.0	295	166	14.4	
11.0	500	192	18.2	

In this vessel General Electric Co.'s turbines drive centrifugal fire-pumps. These turbines are also connected to direct-current generators, each of the twin-screw propellers being driven by a motor.

"Vulcanus," built at Amsterdam, 196 ft. × 37 ft. 9 in. × 13 ft. 2½ in. Load draught, 10 ft. 2 in. Displacement about 1 900 tons (see The Shipbuilder, 1911, vol. vi., No. 21). Single-screw direct driven by Werkspoor oil-engine, reversible Diesel, 500 B.H.P. at 180 revolutions per minute. 8.4 knots (see below). cylinders, four-cycle. 153 in. diameter × 235-in. stroke. Weight of complete installation of propelling machinery = 85 tons. Weight of engine alone = 42 tons.

A similar Diesel engine of 40 to 50 B.H.P. drives auxiliary

machinery by compressed air.

A 10-H.P. Deutz electric-light engine.

33 000

The Shipbuilder, No. 22, gives the following particulars:-

Displace- ment. Tons.	Time. Days hrs. mins.						Lbs. fuel per B.H.P. per hour.	
2 200		19	45	141	1.8	7.14	2.19	.409
1 480	19	4	15	3 263	37.5	7.1	1.956	.365
2 180	20	22	35	3 595	42.0	7.15	2.008	.374
1 360	1	19	0	360	2.0	8.38	1.115	.573

By another account the cylinders of the engine were 16.7 in diameter × 231-in. stroke. Six cylinders. 450 B.H.P. at 180 revolutions per minute. The four-stroke cycle. With 90 working strokes per minute, say 64 lbs. mean pressure per sq. in., we have (area of 16.7-in. piston)  $\times$  1.96 ft.  $\times$  90  $\times$  64 = 75 B.H.P. per cylinder. Motor ship "California," Burmeister & Wain, 1913 (see *The Engineer*, 10th October 1913). 405 ft. × 54 ft. × 23 ft. 3 in. draught

for 11 000 tons displacement.

Two eight-cylinder Diesel engines similar to those of "Selandia." Cylinders 540 mm. bore × 730 mm. stroke, 2 700 combined I.H.P. at 140 revolutions. Well over 11 knots on 38 lb. fuel per shaft H.P. hour, including auxiliary engines. Separate fuel pump for each cylinder. Reversing gear consists of a simple compressed air cylinder on the lines of the Brown steam gear.

Two three-cylinder 180 B.H.P. Diesel engines drive the dynamos and three-stage compressors; cargo winches driven by steam provided by an oil-fired boiler with 1 000 sq. ft. of heating surface. The windlass is electrically driven. Hele-Shaw

electrical steering system.

Twin-screw U.S. T.B.D. "Balch" (from the Journal of the American Society of Naval Architects, and The Shipbuilding and Shipping Record, 26th August 1915). 300 ft. l.w.l.  $\times$  30·33 ft. at l.w.l.  $\times$  9 ft.  $2\frac{1}{2}$  in.  $\Delta = 1\,010$  tons. Tons per inch = 14·21. Area innersed midship section, 190 sq. ft. Coefficient = ·68. Block coefficient = ·415. Prismatic coefficient = ·611.

Cramp-Zoelly turbines combined with reciprocating engines. Cruising engine  $\frac{13-25}{12}$  with cranks at 180°, 300 revolutions for

speed of 151 to 16 knots.

#### PROGRESSIVE TRIALS.

	Four hours' full-power trial.	Four hours' 24-knot trial.	Four hours' 15½-knot trial.	Four hours' 12-knot trial,
Speed in knots . Draught, mean . Displacement, tons App. slip per cent. Engines in operation.	26.618 9.364 1023.9 24.605 Main turbines	24.031 9.54 1 053 13.67 Main turbines	15·594 9·448 1 050 8·25 Main and cruising	12·206 9·62 1065·5 7·355 Main and cruising
S. H. P Revs. per min	17 251 597·06	7 124 {	1 587 turbines 804-I. H. P. cruising engine 258-31	688 turbines + 423-I.H.P. cruising engine 200.29

T.S.S. T.B.D. "Nicholson" (see Shipbuilding and Shipping Record, 12th August 1915). 300 b.p. 305 o.a.  $\times$  30 ft. 7 in.  $\times$  30 ft. 4 in. w.l.  $\times$  9 ft. 5 in. mean draught. 1 050 tons. i.m.a. = 196.6. Area w.l. plane = 6 050. w.s. = 9 760. Tons per inch = 14.39.  $\omega$  = .426. M coefficient = .684. Prismatic = .624. l.w.l. coefficient = .66. Cramp-Zoelly turbines. Propellers, D = 7 ft.  $8\frac{1}{2}$  in. Three blades. P = 6 ft. 8 in.  $\frac{P}{D}$  = .865. Projected area = 28.21. Expanded area = 31.5. Disc area = 46.67. Four forced draft Keith fans. Four White Forster boilers with eleven burners in each. 12 knots = 195 revolutions;  $15\frac{1}{2}$  knots = 252 revolutions; 24 knots = 415.4 revolutions; 29 knots = 563.4 revolutions.

#### STANDARDISATION TRIALS.

Knots.	Lbs. oil per nautical mile.	Revolutions per minute.	S.H.P.	$\frac{V}{\sqrt{L}}$ .
14	140	228	1 000	
16	160	250	1 500	
18	195	292	2 400	
20	245	328	3 400	
22	310	367	4 850	
24	390	412	7 100	
26			10 400	
28				
30				1.732

U.S. torpedo-boat destroyer "Cummings." Twin screw. 300 ft.  $\times$  30·25  $\times$  9·25 ft. draught.  $\Delta = 1$  010 tons. Block coefficient = '421. Parsons turbines (with compound reciprocating engines for cruising speeds used in conjunction with cruising turbines).

Noted from Jane's Fighting Ships, 1914:-

Trial.	Four hours at full speed.	Four hours' consumption trial.	Four hours at cruising speed with the reciprocating engine in use.	Four hours at 12 knots under similar conditions.
Steam pressure in lbs Mean revolutions per minute	251·1 615·79 18 295 30·57 24·5	193·2 420·95 7 246 23·99 13·35	205·9 256·07 1 961 15·47 7·94	115°6 196°31 931 11°95 6°95
Boilers in use	4 48 18 284 13:16 ·999 13:15 157	4 19 7 965 13:82 1:099 15:19	1 6 2 354 14 24 1 199 17 09 190	1 4 1 340 14 78 1 44 21 28 184

Diameters of rotors:—H.P. = 48 in. L.P. = 60 in. Cruising turbine = 46 in. Astern turbines = 44 in. Reciprocating engine, 16 in. - 24 in. Boilers of the Normand type, 12 burners to each boiler. Main condenser cooling surface = 10 800 sq. ft. Parsons vacuum augmenter with cooling surface = 253 sq. ft.

"Alsatian." Four screws (see *Engineering*, 26th December . 1913). 600 ft. l.w.l. 570 ft. b.p.  $\times$  72  $\times$  28.5.  $\triangle$  = 22 500.

600-mile trial run from Corsewall Point to the Longships and back, at 19.96 knots mean speed for the run south, tidal influences practically equally balanced, and 19.05 northward against adverse currents and strong head winds and sea. Average for the 600 miles = 19½ knots, shaft horse-power averaging 20 620, at 278 revolutions. Coal consumption = 1.3 lb. per shaft horse-power hour. On the measured mile at Skelmorlie, 19th December 1913, mean speed 20 knots = at 28 ft. 6 in. mean draught,  $\Delta = 22\,500$ , 285 revolutions, 21 375 S.H.P. pretty evenly divided between the four shafts.

Steam trials of H.M. armoured cruiser "Cochrane" (see Engineering, 13th July 1906). 480 ft. × 73 ft. 6 in. × 27 ft. 13 550

tons displacement.

Nineteen water-tube boilers of the Yarrow type, and six cylindrical boilers. Engines two sets, four-cylinder triple reciprocating.

Knots.	I.H.P.	Revolu- tions.	Skin H.P.	$\frac{\mathrm{D}^{\frac{2}{3}}\mathrm{V}^{3}.}{\mathrm{I.H.P.}}.$
14.3	4 911	82.75		338
21.37	16 080	122.35		344
23.292	23 649	135.2		303

Torpedo vedette-boats for the Roumanian Government (see Engineering, 19th April 1907). B.p. about 96 ft. × 13 ft. × 2 ft. 91 in. draught. 51 tons displacement. 100 ft. over all. Two sets compound engines, screws running in tunnels. Cylinders  $8\frac{1}{2}$  in. -17 in.  $\times$  185 lbs. pressure. Propellers 3 ft. 3 in. diameter.

9 in.

Three-bladed.

One water-tube boiler, with oil fuel. Four hours' trial. Mean I.H.P. = 622.7. Mean Mean speed = 18.0365 knots. D<sub>2</sub>V<sup>3</sup>  $\overline{\text{I.H.P.}} = 129.5.$ revolutions per minute = 554.8.

Hydraulically propelled steam lifeboat "President Van Heel," used at the wreck of the "Berlin" at the Hook of Holland, built by John I. Thornveroft & Co. Ltd., Chiswick, in 1895. 55 ft. overall. 53 ft. l.w.l. x 13 ft. 6 in. mld. (15 ft. over sponsons) x 5 ft. 6 in. mld. depth. Extreme draught fully loaded = 3 ft. 3 in. About 3 in. trim by the stern, keel stepped. Block coefficient seems to be '47 (see International Marine Engineering, December 1907).

The load, consisting of crew, four tons of coal, mast and sails, some thirty or more passengers, and tanks full of fresh water, with the propelling machinery and boiler, gave a displacement

of about 30 tons.

Thornycroft boiler, 145 lbs. working pressure per sq. in. One compound surface condensing engine, driving direct a nearly horizontal centrifugal pump, the impeller of which, 30 in. in diameter, delivered the water by which the pump was fed, by a scoop-shaped inlet amidships, through four outlets in the sides of the boat, two for ahead and two for astern; cylinders = 81 in. and  $14\frac{1}{2}$  in.  $\times 12$ -in. stroke. The engine had no reversing gear: valves in the discharge pipes from the centrifugal pump controlled the direction ahead or astern. Engines designed for 250 I.H.P. The mean speed over six runs on the measured mile was 9.294 knots,  $\frac{3}{4}$  knot in excess of that guaranteed by the builders, which was  $8\frac{1}{2}$  knots in the fully-loaded condition. On trial, 140 lbs. pressure, 449 revolutions per minute, 220 I.H.P.

Taking guarantee figures,

$$\frac{D_8^2 V^3}{I.H.P.} = \frac{(30)^{\frac{3}{8}} \times (8.5)^3}{250} = 23.7. \quad \frac{V}{\sqrt{L}} = 1.168.$$

The results of trial give

$$\frac{D_{\rm s}^3 V^3}{I.H.P.} = 35.2.$$
  $\frac{V}{\sqrt{L}} = 1.277.$ 

Screw ferryboat "Cincinnati" (described in the Proceedings of the American Society of Naval Architects and Marine Engineers, 1896, in a paper by Mr F. L. Du Bosque). Dimensions of actual vessel: L.W.L. 200 × 39·208 × 11·208 ft. extreme draught. 8-in. keel. Keel, 180 ft. long. Take the dimensions as 200 × 39·208 × 10·6 ft. mean draught. Block coefficient = 0·402. Wetted surface = 7 469 sq. ft. Displacement = 953 tons. Mid area = 244 sq. ft. Mid coefficient = 0·615 4. Coefficient of water lines = 0·756. Large ratio of displacement to wetted surface.

One screw at each end. Trial with aft screw only.

Knots.	Speed in statute miles per hour.	I.H.P.	Skin H.P.	Revolutions.	Slip per cent.	Screws removed, Lb. tow-rope resistance.	E.H.P.	D <sup>§</sup> V <sup>3</sup> <u>I.H.P.</u>	E.H.P. 1.H.P.	Wave H.P.
5·21 6·08 6·945 7·81 8·69 9·55 10·41	6 7 8 9 10 11 12	110 132 175 250 364 520 720	23·25 35·6 52·2 72·6 98 128·5 163·7	91 103 115 128	 19.5 24.5 27.5 28	2 700 3 130 3 880 4 950 6 400	43·15 58·4 82·8 118·7 170·5	125 165 186 185 175 163 152	.392 ·442 ·474 ·475 ·469	19·9 22·8 30·6 46·1 72·5

The I.H.P. is varying as the fourth power of the speed at 9.84 knots.

T.S.S. 1906 (derived). Progressive trial. Dimensions:  $348 \times 44.1 \times 16.4$  ft. mean draught. Trim 6 in. by the stern. Displacement = 5 150 tons. Block coefficient = 0.716. Mid-area coefficient = 0.932. Prismatic coefficient = 0.768.

. Knots.	I.H.P.	D <sup>2</sup> V <sup>3</sup> I.H.P.	Revolutions.	
8 10 12 13	538 1 020 1 900 2 510 3 290	285 293 270 260 249	69 84 92 100 {	Highest speed on trial.
14.5	3 740	242	104	

The I.H.P. varies as the fourth power of the speed at about 12.68 knots, but there is a hollow in the curve higher up.

S.S. ——,  $260 \times 36 \cdot 2 \times 17$  ft. 3 in, mean draught (trial).  $\Delta = 3533$  tons.  $\omega = .783$ . Mid area immersed = 572 sq. ft. Mid-area coefficient = .943. Prismatic coefficient = .83. Calculated wetted surface = 15 600 sq. ft.

One engine  $\frac{24\frac{1}{2} \text{ in.} - 50 \text{ in.}}{39 \text{ in.}} \times 120 \text{ lbs.}$  Two S.E.B. 12 ft. 6 in.

diameter × 10 ft. 6 in. Four plain furnaces, 46 in. inside diameter. G.S. = 84 sq. ft. H.S. = 2720 sq. ft. Superheater, 72 tubes; area through tubes, 56.5 sq. in. Extended surface = 800 sq. ft. Propeller, 14 ft. 0 in. diameter. 18 ft. 3 in. pitch. 58 sq. ft. expanded surface in four C.I. blades. Solid.

Revolutions.	Knots.	L.H.P.	Divis.	Mean pressure referred to L.P.	Steam.	Receiver.	Vacuum.	Steam tem- perature F.	Funnel tem- perature F.	Skin H.P.	Propeller K.	App. slip per cent.
61.5	9.695	864	234	36.5	120	15	26	450	650	276	306	12.59
55.75	8.99	676	250	31.4	120	10	26	450	550		294	10.46
49.5	8.147	486	258	25.5							284	7.85
						-						

$$B_m = 13.91.$$
  $\frac{L}{B} = 7.19.$ 

Wetted surface by Mumford's formula =  $(260 \times 17.25 \times 1.7)$  $+(260 \times 36.2 \times 783) = 14990$  sq. ft. Adding 4 per cent. gives 15 600 sq. ft.

Wetted surface by Taylor's fig. 41. C = 16.25.  $\frac{B}{H} = 2.04$ .  $S = C \sqrt{DL} = 16.25 \times \sqrt{3.533 \times 260} = 15.600 \text{ sq. ft.}$ 

"Chicago," twin-screw. Actual ship:  $315\times48\cdot25\times19$  ft. mean draught. Displacement = 4543 tons.  $l=3\cdot15$ .  $l^{3\cdot5}=55\cdot4$ . Wetted surface calculated = 18460 sq. ft. Propellers, four blades. Propeller diameter = 15 ft. 6 in. Pitch = 22 ft. 6 in. Pitch ratio 1'45. Surface ratio 0'413. Block coefficient 0'551. Mid coefficient 0'868. Prismatic coefficient 0'635. Total weight of machinery = 937 tons, including water. Fourteen boilers, 9 ft.  $\times$  9 ft. 10 in. = 190 lbs. W.P.

Knots.	I.H.P.	Skin H.P.	Revolutions.	Apparent slip per cent.	D <sup>2</sup> V <sup>3</sup>
15·33 13·27 10·47 4·32	4 606 2 793 1 441 210	1 180 784 404	70·4 59·3 46·8 19·9	10·2 7·7 7·8 10·34	214 230 218 105

I.H.P. varies as the fourth power of the speed at about 14.64 knots.

Passenger steamer. Single-screw. Actual ship:  $285 \times 35 \times$ 15.625 ft. mean draught. Displacement = 2.543. Prism. coefficient = 0.633. Wetted surface = 13 000. Block coefficient = 0.594. Mid-area coefficient = 0.938.

Knots.	I.H.P.	Skin H.P.	DŝV <sup>3</sup>
6 029	161.8	59·2	253
9 964	653.5	248	283
11 272	1 190	443	290
13 959	1 928	637	263
15 158	2 808	806	231

I.H.P. varies as the fourth power of the speed at about 13.9 knots.

T.S.S. "City of Paris" (from rough figures given by Sir W. H. White). Actual ship:  $525 \times 63 \times 21^{\circ}25$  ft. mean draught. (Clipper.) Corrected here to 517 (effective length)  $\times 63 \times 21^{\circ}25$  mean draught in feet. Block coefficient = 0.581. Displacement = 11 550 tons. Displacement given elsewhere as 13 000 tons at 23 ft. draught. Wetted surface calculated = 38 000 sq. ft.

Knots.	I.H.P.	D <sup>2</sup> V <sup>3</sup>	Skin H.P.
10	2 000	255	710
14	4 600	304	1 840
18	10 000	297	3 760
20	14 500	281	5 070

I.H.P. varies as (speed)<sup>4</sup> at about 19·3 knots. The speed at trial was higher than 20 knots.

T.S.S: "Normannia" (afterwards "L'Aquitaine") (from Professor W. F. Durand's book, Resistance of Ships and Screw Propulsion). Actual dimensions:  $-498.7 \times 57.4 \times 22.25$  ft. mean draught. Displacement = 10 500 tons.  $\omega = 0.582$ . Mid area = 1 169 sq. ft. Mid coefficient = 0.915. Prismatic coefficient = 0.636.

Engines, three-cylinder triple, two sets,  $\frac{40 \text{ in.} - 67 \text{ in.} - 106 \text{ in.}}{66 \text{ in.}}$ .

Propellers, three blades, diameter =  $18\cdot12$  ft. Pitch =  $26\cdot74$ .

Pitch =  $1\cdot48$ . Area =  $87\cdot6$ . Area ratio =  $0\cdot313$ . Boiler pressure =  $16\cdot89$ . Boiler pressure =  $16\cdot89$ .

Knots.	I.H.P.	Skin h.p.	Revolu-	App. slip per cent.	D <sup>‡</sup> V <sup>3</sup> 1.H.P.	Indic. thrust lb.	Lb. mean pressure ref. L.P. cylinder.
20.75 18.63 14.53 10.12	16 244 9 616 4 310 1 570	5 230 3 860 1 900 686	92·5 80 60 40	15·0 11·7 8·2 4·2	264 323 341 315	217 000 148 500 88 600 48 400	30 20.6 

T.S.S. "City of Lowell." Pleasure steamer running on Long Island Sound. (Described in the Proceedings of the American Society of Naval Architects and Marine Engineers, 1895, by Professor Denton.) Built by A. Cary Smith, New York. Engines by Bath Ironworks, Maine. For 600 passengers, 420 tons freight. Actual vessel:—(L.W.L.) 319·9×48×12 ft. 10 in. mean draught. Displacement = 2 445 tons. Block coefficient = 0·434. Midship area = 467 sq. ft. Mid coefficient = 0·76. Prismatic coefficient = 0·572. Wetted surface = 13 855 sq. ft. Augmented surface = 15 399 sq. ft. Air and bilge pumps on each main engine.

Cylinders,  $\frac{26 \text{ in.} - 40 \text{ in.} - 64 \text{ in.}}{36 \text{ in.}}$ . Propellers, four-bladed

solid manganese bronze, polished and sharp.  $\frac{\text{Pitch}}{\text{Diameter}} = 1.5$ . Diameter = 11.08 ft. 23 in. diameter boss. Pitch = 16.63 ft. Projected area = 33.56 sq. ft. Expanded surface = 46.86 sq. ft. Immersion, 16 in. Both screws turn same direction. Area ratio = 0.486. Slip at 111.2 revolutions = 7 per cent.

Trials. Date.	Knots.	I.H.P.	Revolu-	Tons displace- ment.	App. slip per cent.	Indic. thrust lb.	D3V3 I.H.P.	Mean pressure ref. L.P.
May 29 May 30		2 727 4 347	108.1	2 546 2 445	8:73 6:9	50 000 68 500	291 299	21·73 29·65

Total feed per hour, all purposes, per I.H.P. main engines = 17.5 lb. Feed water consumed by main engines alone, per I.H.P. hour = 15.16 lb. Probable percentage of total feed consumed by auxiliaries = 11.25. Water evaporated per sq. ft. heating surface per hour lb. = 19.3 at 16.2 knots. Coal per sq. ft. grate, per hour lb. = 16.7 at 16.2 knots.

Ferry-boat "Edgewater." Propeller at each end of boat. Trial with aft screw only. (Proceedings American Society of Naval Architects and Marine Engineers, 1902.) Actual vessel:—L.W.L. 173×34×9.8 ft. trial draught. Displacement = 687 tons. Block coefficient = 0.417. Wetted surface = 5.764 (to base) sq. ft. Propellers, one at bow, 10.03 ft. pitch; one at stern, 10.19 ft. pitch; 8.0 ft. diameter; boss 18 in. diameter. Expanded surface = 31.9 sq. ft. Projected surface = 26.4 sq. ft.

Trial with One Screw Astern Pushing. No Propeller Forward.

	Knots.	I.H.P.	Revolu-	Mean pressure ref. L.P.	D <sup>2</sup> V <sup>3</sup> 1.H.P.	Steam 1b. press.	App. slip per cent.
Up	6.84	120	78·6	9·07	208	136	13·38
Down	7.01	143	80·9	10·45	188	135	13·83
Up	8·85	209·9	99·8	12·42	257	136	11·72
Down	8·77	224·5	99·7	13·22	234	133	12·41
Up	10.23	358·5	120·7	17·45	233	133	15.7
Down	10.42	390·7	122·7	18·8	226	131·5	15.37
$\begin{array}{c} \mathbf{Down} \\ \mathbf{Up} \end{array}$	10·72	468·5	130·7	21·15	206	137·5	18·31
	10·39	408·1	125·7	18·97	214	136	17·9
Down	11.5	654·5	143	26.61	181	127	19·92
Up	11.27	570	138·6	24.1	195	136·5	19·12
Up	12.52	1 015 949	166·5	35·2	151	123	25·1
Down	12.61		164	34·07	165	111	23·4

Engine cylinders,  $\frac{22 \text{ in } -30 \text{ in.} -30 \text{ in.}}{24 \text{ in.}}$ . Piston rods,  $4\frac{1}{4}$  in. diameter.

#### SUMMARY.

Knots.	1.Н	.P.	
111000	.Total.	Skin.	
6.92	131.5	40	
8.81	217.2	79.2	
10.28	374.6	122.8	
10.55	438.3	132	
11.38	612.2	163	
12.56	982	215	

2 000-ton T.S.Y. Actual dimensions:— $250 \times 34^{\circ}45 \times 14^{\circ}7$  ft. mean draught. Displacement = 2 000 tons. Block coefficient = 0.554. Fine midship section.

#### PROGRESSIVE TRIAL.

Knots.	I.H.P.	Skin H.P.	Revolutions.	$\frac{D^{\frac{2}{3}}V^{3}}{I.H.P.}.$	Percentage Engine Efficiency.
16·1	3 730	808	158.5	178	87.8
15·86	3 400	776	155	186	87.5
15·26	2 797	692	145.0	203	86.3
14·87	2 470	639	140.4	212	85.6
14·01	1 864	545	128.8	235	84.3
12.9	1 324	438	115.5	258	81·9
11.9	979	342	105.8	273	79·5
10.9			95.3		76·8
9.92	560	205	85.5	276	73·8

I.H.P. varies as (speed)4 approximately about 14.55 knots.

T.S.S. "Guardian" (from Professor Durand's book, Resistance of Ships, etc.). Actual ship:—104·5×20×7·75 ft. mean draught. Displacement = 222 tons. Block coefficient = 0·480. Mid-area coefficient = 0·748. Mid area = 116 sq. ft. Prismatic coefficient = 0·642. Wetted surface calculated = 2 378. Propellers, four blades. Pitch ratio = 1·50. Surface ratio = 0·566.

Knots.	I.H.P.	D <sup>2</sup> V <sup>3</sup>	Skin H.P.	Revolutions.	Slip per cent.
12:33	1 060	64·8	86·3	138.6	18.0
11:84	804	75·6	76·9	128.7	15.3
9:94	374	96·1	46·8	102.8	11.0

I.H.P. varies as (speed)4 at about 10.55 knots.

Steam yacht, twin-screw (about 100 ft. long). 100-ft. model:—  $100 \times 21 \times 706$  ft. mean draught. Displacement = 184 tons. Block coefficient = 0.435. Midship area = 99.4 sq. ft. Midarea coefficient = 0.67. Wetted surface calculated = 2110. Prismatic coefficient = 0.65.

Knots.	i.h.p.	Skin h.p.	App. slip per cent.	D <sup>2</sup> V <sup>3</sup> I,H,P.
5:97	42.7	9.86	20.89	161·3
7:71	82.6	20.4	20.22	180·3
8:54	118	27.13	22.7	167·2
9·06	146	32·1	23·48	165·7
9·72	200	39·2	25·2	148·8
10·29	263	46	27·3	133·7

i.h.p. varies as (speed)4 at about 9 knots.

North Sea trawler (see *The Shipbuilder*, December 1913). Length b.p., 92 ft. Breadth mld., 21 ft. 8 in. Depth mld., 10 ft. 8 in. Displacement = 260 metric tons. Draught forward, 7 ft. 3. in. Draught aft, 11 ft. 2 in. Block coefficient = 486. (English tons displacement = 256.)

The displacement of 260 metric tons are made up as follows:-

Hull and equipm	ent	2.		136 tons.
Machinery .				52 ,,
Bunker coal .				50 ,,
Feed water .		- 1		8 ,,
Ice				10 ,,
Drinking water				1.5 ,,
Crew and effects				2.5 ,,
				260 tons.

Engines triple, steam reciprocating,  $\frac{10 \text{ in.} - 16 \text{ in.} - 26 \text{ in.}}{17\frac{1}{2} \text{ in.}}$  120 revolutions per minute. 230 I.H.P. Estimated speed, 9 knots. Propeller, 8 ft. diameter.

$$\frac{D^{\frac{2}{3}}V^{3}}{I.H.P.} = \frac{(256)^{\frac{2}{3}} \times (9)^{3}}{230} = \frac{38 \cdot 3 \times 729}{230} = 124^{\frac{1}{2}}.$$

The midship section coefficient is frequently about '825 in this class of vessel.

In this vessel 
$$\frac{\text{Beam}}{\text{Mean draught}} = 2.45$$
.  $\frac{D}{\left(\frac{L}{100}\right)^3} = 330$ .  $\frac{V}{\sqrt{L}} = .939$ .

Taking  $\frac{\text{Block coefficient}}{\text{Mid-area coefficient}} = \frac{486}{825}$ . Prismatic coefficient = 59.

French torpedo-boat destroyers "Fourché" and "Faulk" (see The Shipbuilding and Shipping Record, 6th November 1913). Length w.l., 246 ft. Breadth, 24 ft. 9 in. Length b.p., 2371 ft. Astern draught, 9 ft. 6 in. Displacement on full load, 850 tons. Draught amidships, 8 ft. 8 in. Midship section coefficient = '760. Mean prismatic coefficient = '768. Block coefficient = '584. Turbines, direct-driven twin screws. Propellers, diameter = 6 ft.

11 in. Pitch, 6 ft. 5 in.

(1) Fourché. Full-power trial, six hours' duration. Displacement = 725 tons on draught. Astern, 8 ft. 3 in. Probably draught amidships = 7 ft. 5 in. Block coefficient = 581. Mean prismatic coefficient = 765. 680 revolutions per minute. Mean speed, 33·20 knots. B.H.P. = 18 500. Liquid fuel, 185 lbs. pressure at burners. Du Temple boilers. 10·40 tons fuel per hour. Smooth sea. Knots per ton of fuel burnt = 3·19.  $\frac{B}{H} = 3\cdot34. \quad \frac{D}{\left(\frac{L}{100}\right)^3} = 54\cdot1. \quad \frac{V}{\sqrt{L}} = 2\cdot155.$ 

Propellers

$$K = \frac{D^2 \times \left(\frac{PR}{101 \cdot 33}\right)^3}{S.H.P.} = 418.$$

(2) 14-knot consumption trial, six hours' duration. Displacement = 725 tons. Liquid fuel, 141 lb. pressure at burners, Mean revolutions = 242 per minute. Mean speed = 14·3 knots. Knots per ton of fuel burnt = 15.38.

S.S. — .  $418.2 \times 54.4 \times 26$  ft. draught. Block coefficient = .755. Carrying 17 000 bales of cotton. Built in 1906.

Engines,  $\frac{24\frac{1}{2} \text{ in.} - 35 \text{ in.} - 51 \text{ in.} - 74 \text{ in.}}{51 \text{ in.}} \times 220 \text{ lbs.}$  Three S.E.B. 51 in.

9 c.f. G.S., 159. H.S., 7 290. F.D., 2 250 I.H.P. usually at sea. 10g knots. 62 revolutions. 30 tons coal per day (moderately good coal). 14 expansions. 12 700 tons displacement.

The engines sometimes develop 2 500 I.H.P. for 1/4 knot more,

i.e. for 103 knots.

$$\frac{D^{\frac{9}{8}}V^{3}}{I.H.P.} = \frac{544 \cdot 3 \times (10\frac{1}{8})^{3}}{2 \cdot 250} = 252.$$

The engines of the later ships of the line work with  $16\frac{1}{2}$  expansions with greater economy and less wear and tear. Perhaps  $\omega = .752$  is about the best commercial block coefficient for these vessels, which are  $456 \times 56 \times 38$ , with engines of 54-in. stroke. The draught may be increased to 29 ft. 5 in.

#### U.S. scout "Salem." Trials.

	Mean speed in knots.	Mean revolutions per minute.	App. mean slip per cent. I.H.P.*	B.H.P.	1.H.P.	Lbs. coal per I.H.P. hour.
Full speed, 4 hours 24 hours at 22½ knots 24 hours at 12 knots	22.536	312.535	15.7 10 378	9 340	266.5	1.78

From the standardisation runs the propulsive efficiency was as follows:---

Knots.	E.H.P. B.H.P.	
12 14	·548 ·564	
16 18 20	·578 ·591 ·609	
20	*62	
24 26	·64 ·592	

The Argentine torpedo-boat destroyer "Jujuy" (see *The Shipbuilder*, December 1912). Length overall, 289 ft. 2 in. Length w.l., 286 ft. 6 in. Length b.p., 280 ft. Breadth extreme, 27 ft. Depth, 17 ft.  $0_2^3$  in. Draught normal and at trial, 8 ft.  $8_2^1$  in. Displacement normal, about 995 tons. Displacement maximum, about 1 290 tons.

Taking breadth on water-line at 26 ft. 3 in., block coefficient = .544. Two propellers, each four-bladed; diameter = 7 ft. 6 in., shaft centres, 10 ft. 6 in. apart. Curtis Germannia turbines, total S.H.P. = 24 000 at 640 revolutions. Contract speed, 32 knots.

Sister ships realised 34 knots average speed on six hours' trial, the power attained being in excess of the above figure.

<sup>\*</sup> Equivalent I.H.P. based on assumption of 10 per cent. engine friction.

# TABLE XXXVI.

Figures derived from a table in a paper by Mr M'Kechnie of Barrow, giving particulars of shelter-deck cargo steamers, 100 A1 at Lloyd's, showing fuel economy of large capacity ships, assuming 1.5 lb, good South Wales coal ner I H P hour. All at 13 km at small

- 1	Lbs. coal per 100 miles per ton deadweight.	0.1.7.0.0.7. 4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.
	Tons coal per 24 hours.	76 63.8 67.9 76 71.9 883.5 691.1
	$\sqrt[V]{\overline{\mathbf{L}}}$ .	6538 6622 6622 6622 6622 6622 6623 6623 66
eed.	$\frac{\Delta_3^2 V^3}{I.H.P.}.$	266 277 295 300 300 311 313 314 316
ots sp	I.H.P.	88 475 8 3 725 8 3 725 8 4 475 8 4 475 6 130 6 130
13 Kn	$\frac{\text{Length}}{\text{Beam}}$ .	∞ ∞ ∞ ∞ ∞         ∞ ∞ ∞ ∞ ∞           το το το το το         το το το το           4 σ ω ω ω         0 ω 4 το 4
All at 13 knots speed	Beam as percentage of length.	11.72 11.73 11.73 11.73 11.74 11.75 11.70 11.71
our.	Prismatic coefficient.	709 716 716 721 721 74 75 75 75 76 76
1.F. n	Midship-area coefficient.	974 972 972 973 970 970 971 971
er L.r	Block coefficient.	69 696 702 717 715 728 7428 7429
ssuming 1.9 lb. good South Wales coal per L.H.F. hour.	Deadweight.	5 000 6 000 7 000 8 000 9 000 112 000 113 000 114 000 116 000
wales	Displacement.	8 640 10 240 11 870 13 500 15 100 16 750 19 850 21 470 23 170 26 150
South	Mean draught.	24, 65 25, 6 26, 34 27, 11 27, 11 30, 0 30, 7 31, 3 32, 43
good.	Depth.	22.5 23.5 23.5 25.5 25.5 25.5 25.5 25.5
01 6.1	Breadth.	,447.00.00 00 00 00 00 00 00 00 00 00 00 00
Burm	Length.	390 415 458 475 475 675 675 675
ssn	No.	10040 01000

More modern steamers have greater beam as percentage of length than the above examples, and the draught does not increase quite at the same rate as in this table. Restricting the draught makes propulsion more difficult, and tends to slightly modify the advantage of the large steamer. Since this paper was written, methodical model experiments with the broader ships have been made, and their greater all-round economy established

S.S. "P." Trial. Actual dimensions:  $226 \times 34 \cdot 16 \times 12 \cdot 33$  ft. draught. Displacement = 1 820 tons. Calculated wetted surface = 9 980 sq. ft. Immersed mid area = 390 sq. ft. Block coefficient = 0.67. Prismatic coefficient = 0.734. Mid-area coefficient = 0.926. Propeller pitch = 14.75 ft.

Knots.	I.H.P.	Skin H.P.	D3V3 I.H.P.	
5.4	120	33.8	195	
7.0	220	70.9	232	
8.6	400	127	237	
9.25	510	156	232	
9.84	650	185.7	219	
10.0	680	194.7	219	
11.61	1 275	294	183	
12.0	1 490	323	173	
		t .	1	

I.H.P. varies as (speed)4 at 10.52 knots.

U.S.S. "Yorktown," (Paper by Mr D. W. Taylor, American Society of Naval Architects.) Tank trials with model 20 ft. long. Displacement 2 405 lbs. in fresh water, corresponding to displacement of ship in salt water of 1 680 tons. Ship,  $230 \times 36 \times 14$  ft. draught. Block coefficient = 0.508. Resistance curves are given at various draughts of water and trim. Mid-area coefficient = 0.888. Prismatic coefficient = 0.585. Actual model:— $20 \times 3.15 \times 1.219$  ft. mean draught, at normal draught and trim.

 $\frac{\text{Beam}}{\text{Draught}} = \frac{36}{14}$ 

TTA-	1	Resistance in 1b	s.
Knots.	· Total.	Skin.	Residuary
3	6.8	5.6	1.2
4 4·5	13·26 20	9·75 12·17	3·51 7·83
5	26.2	15.1	11.1
5·4 6	35·8 70	17.6 21.45	18·2 48·05

100-ft. model:  $100 \times 15^{\circ}67 \times 6^{\circ}09$  ft. mean draught, normal draught and trim. Displacement =  $138^{\circ}3$ .  $\frac{\text{Beam}}{\text{Draught}} = \frac{36}{14}$ . Salt water.

v	77	,	Res	istance i	n lbs.	Lbs. residuary resistance	
√ <u>T</u> .	Knots.	e.h.p.	Total.	Skin.	Residu- ary.	per ton of displacement.	(°).
670 5	6·705	16·1	782	628	154	1·147	·856
895	8·95	41·6	1 517	1 066	451	3·35	·93
1.007	10·07	72·1	2 333	1 326	1 007	7·5	1·139
1·119	11·19	104·5	3 042	1 614	1 428	10.6	1·205
1·208	12·08	155	4 185	1 845	2 340	17.4	1·419
1·34	13·4	346·6	8 430	2 240	6 190	46	2·31

 $\frac{\text{(Salt) Residuary resistance of 100-ft. model}}{\text{(Fresh) Residuary resistance of 12-ft. model}} = \left(\frac{100}{20}\right)^3 \times \frac{36}{35} \; .$ 

Skin resistance of 100-ft, model =  $00970 \times \text{wetted}$  surface  $\times V^{1:83}$ . E.H.P. = total resistance  $\times V \times 0030707$ .

In this analysis the skin resistance of the 20-ft. model was calculated from the coefficients f=008 34 and n=1.94 given in Table I. At the Washington tank f=009 7 and n=1.854 are used, and give the same result at the highest speed (6 knots), but 3 per cent. higher values of the skin resistance at 4 knots, and  $5\frac{1}{2}$  per cent. higher than our values at 3 knots. In other analyses with 20-ft. models we have kept to Taylor's constants, f=009 70 and n=1.854 (Table IV).

U.S.S. "Yorktown." 100-ft. model.  $100 \times 15.67 \times 6.09$ .  $\Delta = 138.3$ .  $\frac{B}{H} = \frac{36}{14}$ . Wetted surface = about 2 000.

100-ft. model compared with 20-ft. model. V = speed in knots.

 $\frac{36}{35} \times \frac{\text{Wave resistee. } 100 \cdot \text{ft. model}}{\text{Wave resistee. } 20 \cdot \text{ft. model}} = \left(\frac{100}{20}\right)^3 = \left(\frac{5}{1}\right)^3 = (5)^3 = 125 \times \frac{36}{35} = 128\frac{1}{2}.$ 

TABLE XXXVII.-LIST OF 100-FT. MODELS FOR WHICH THE E.H.P. CURVE IS GIVEN

					l	١			١	1
	Dis-			Moon	Coefficie	Coefficients of fineness.	neness.	Approx.		Highest
Name of vessel.	place- ment.	Length. Beam.	Beam.	draught.	Block.	Mid area.	Pris- matic.	wetted surface.		our curve.
*S. S. Merkara Rota's model No. 3	85·3 121·6 61·11	1000	10.35 15.3 12.3	4.51 5.56 4.00	.642 .50 .439	:::	:::	1 440 1 708 1 220		6.86 12.47 12.4
Sir A. Denny's model A	108.2 85.3 63.8 45.85	1000	11.82 11.82 11.82 11.82	6·12 5·10 4·08 3·175	.524 2 .495 5 .463 6	90088 9088 8527	.5673 .5451 .5227	1 689 1 460 1 243 1 049		12.57 12.57 12.57 12.57
Popper's boat A	70 52.8 45.8	1000	15.62 15.25 15.1	3.48 2.47 2.47	.451 .49 .429	:::	; : :,	1 420 1 266 1 327		17.5 14.55 15.57
«Torpedo-boat Biddle	43.4	100	10.35	3.06	.479	.724		1 030		23.98

\* For the steamers marked thus, compare their E.H.P. with their I.H.P. from steam trials.

Tank trials of fine models. (From Sir A. Denny's paper to the International Engineering Congress, Chicago, 1893.)

#### ACTUAL MODELS.

		In feet.		Lbs.	Mid	Wetted	Co	efficien	ts.
Model.	Length		Moulded draught.	dis- place- ment.	area.	skin.	Prism.	Mid area.	Block.
A B C D	11.951 11.951 11.951 11.951	1·414 6 1·414 6 1·414 6 1·414 6	·731 7 ·609 7 ·487 8 ·379 2	405 318·75 238·6 171	*956 5 *784 *612 1 *457 5	23.96 20.83 17.75 14.96	567 3 545 1 522 7 501 2	923 8 908 8 886 8 852 7	*524 2 *495 5 *463 6 *427 5

Feet	Knots.		Lbs. resi	stance.	
per min.	Knots.	A.	В.	С.	D.
240 300 340 360 380 400 420 440	2:37 2:962 3:357 3:558 3:75 3:95 4:147 4:346	1·48 2·39 3·18 3·83 	1·29 2·0 2·75 3·1 3·52 4·24 5·37 7·0	1·07 1·7 2·22 2·5 2·9 3·5 4·45 5·64	94 1 45 1 81 2 04 2 35 2 85 3 52 4 37

	Resistance i	n lbs. of tank	model " D."
Knots.	Total.	Skin.	Residuary.
2·37 2·962 3·357 3·558 3·75 3·95 4·147 4·346	·94 1·45 1·81 2·04 2·35 2·85 3·52 4·37	72 1·118 1·414 1·58 1·76 1·94 2·144 2·336	·22 ·332 ·396 ·46 ·59 ·91 1·376 2·034

# TABLE XXXVIII.—LIST OF VESSELS FOR WHICH THE SLOPE OF THE I.H.P. SPEED CURVE HAS BEEN MEASURED.

The point at which the I.H.P. is varying as the fourth power of the speed being termed the limiting economical speed.

						-			1	1
Wowen of ahis	Dis-		Dogw	Mean	Coefficie	Coefficients of fineness.	neness.	Wetted	H	Trial
Name of suip.	ment.	rengui.		at trial.	Block.	Mid area.	Pris- matic.	face.	mical speed.	speed.
(S.S.) Coasting steamer		218	32.8	9.72	69.	.95	727	:	9.52	10.1
T.S.S. 1906	5 150	348	44.1	16.4	.716	.932	.768	:	12.68	14
S.S. Merkara	3 890	360	37.2	16.25	.642	:	:	18 660	13	12.91
Ferryboat Cincinnati +	953	200	39.208	9.01	.402	.615 4	.655	7 469	9.84	10.41
*S.S. P	1820	226	34.16	12.33	19.	926.	.724	:	10.27	12
*T.S.S. K-	7 270	440	48.85	16.15	.734	.915	.801	:	123	14
.S.S. M.—	1910	270	31.3	13.92	.573	.846	949.	:	11.9	12
LL. T.S.S.	11 810	460	2.29	23	89.	.93	.731	:	82.91	16.54
(Single) Hammonia III	5 910	373	45	20.52	609.	.927	299.	:	14.6	15.54
(Twin) Battleship Bayern	7 370	321.5	09	19.65	.682	.882	.773	:	13.45	14.29
					-		-			
*(Single) Inter. channel steamer	2 110	265	35.2	13.5	989.	:	-:	:	13	14
(Twin) Battleship Chicago	4 543	315	48.25	19	.551	898.	.635	:	14.64	15.33
*(Single) Passenger steamer .	2543	285	35	15.625	.571	.938	.610	:	13.0	15.158
(Twin) Battleship Maine	12 500	388	.72.2	23.5	.65	:	_	34 490	16.35	18.15
Edgewater (aft screw).	687	173	34	8.6	.417	:	:	15764	11.05	12.26
				1		-				
	11 520	212	63	21.52	.581	:		:	19.3	:
unia	10 200	498.7	57.4	22.25	.585	.015	989.		19.0	20.12
	-									

Abbrevations.—Single screw = (8.8.), or (single), or (aft screw). Twin screw = (T.8.) or (T.8.8.). Turbine, 3 screw \* The steamers marked thus (\*) were tried at a mean draught considerably less than their load draught.

† To base.

TABLE XXXVIII. -LIST OF VESSELS FOR WHICH THE SLOPE OF THE I.H.P. SPRED CURVE HAS BEEN MEASURED—continued.

The point at which the I.H.P. is varying as the fourth power of the speed being termed the limiting economical speed

	Dis.	:		Mean	Coeffici	Coefficients of fineness.	neness.	Wetted	Limiting	Trial
Name of ship.	place- ment.	Length.	Beam.	arangnt at trial.	Block.	Mid area.	Pris- matic.	sur- face.	mical speed.	speed.
3	184		21	90.2	.435	29.	99.		0.6	10.59
(T.S.) Ironclad Lepanto	14 740 2 000	400.5	34.45	30.125	.554	.896 Fine	99.	36 325	18.0	19.0
Cruis	11 000		69.	25.25	.51	::	: ::		19.5	21.17
T.S.) City of Lowell	2 445	8.618	48	18.21	.434	9%.	229.	13 855	:	10.8
T.S.) Cruiser Terrible	14 200	200	2.12	27	.515	:	:	:	21.5	22.41
(T.S.) Cruiser Good Hope	14 100	200	71	26.1	•533	:	:	٠:	21.5	23.05
e) Gunb		152	9.97	8.95	.513	.783	<b>799.</b>	4 600	11.96	12.19
(T.S.) Cruiser Edgar		360	09	23.75	£0g.	:	:	:	19.0	:
(T.S.) Cruiser Hermes	2 600	350	54	20.2	909.	:	:	:	18.7	20.2
T & ) Criticor Colorado	18 670	509	69.5	98.99	.581	646.	.500	44 950		99.94
(T.S.) Despatch vessel Iris.	3 290	300	46.08	18.08	.461	688.	.52		17.75	18.578
_	0086	440	99	24.5	-484	:	:	33 300	21.5	22.8
_	222	104.5	20	7.75	.480	.748	.642	:	29.01	12.33
T.S.) Cruiser Terpsichore	3 330	300	43	16.18	.558	:	:	:	18.33	:
	100	00 -	90	1	067.				7.	0
Single) Gunboat Argus	400		14.75	K.60K	408	:	:	:	1.01	11.01
Single) Duten tugboat	60	77	14.0	cho.c	400	:	:	:	8 99	10 11

Abbreviations.—Single screw = (S.S.), or (single), or (aft screw). Twin screw = (T.S.) or (T.S.S.). Turbine, 3 screw. The steamers marked thus (\*) were tried at a mean draught considerably less than their load draught.

TABLE XXXVIII .- LIST OF VESSELS FOR WHICH THE SLOPE OF THE I.H.P. SPEED CURVE HAS BEEN MEASURED-continued.

The point at which the L.H.P. is varying as the fourth power of the speed being termed the limiting economical speed

1 -	ė	1000		10	20		1 1
Trial	speed	16.65	23.4	21.0	16.0	20 20.0 19.3	20.0 30.0 23.4
Coefficients of fineness. Wetted Limiting	mical	16.3	21.33	19.5	15.1	18.66	:::
Wetted	face.	::	:	::	7 273	:::	2 283
ineness.	Pris- matic.	.591	:	::	-: :	:::	
ents of fi	Mid area.		:	: :	::	:::	7.24
Coeffici	Block.	.513	.504	.506	.491	.503 .35	
Mean	at trial.	14 12.875	14.5	13.43	12.33	8.25 5.26 4.7*	4.81
Beam	Dealli	35	40	36.5	32.81	27 14.25 11.0	11.0 16.25 15.5
Lenoth Beam		230 280	360	300	188 370	230 140 108	86 157 145.5
Dis-	ment.	1 680 1 780	3 000	2 130 2 800	1 000-7	735 105 46·1	168 140.5
Name of ship.		(T.S.) U.S.S. Yorktown (T.S.) Cruiser Barham	screw)	edusa	(Single) U.S.S. Manning (T.S.) British Scouts (T.S.) Gunboats Sharnshooter	class S.) Torpedo-boat igle) French tor	(Single) Varrow T.B. (built 1879) (T.S.) U.S.T.B. Biddle (Single) T.B. Söbjörnen

Abbreviations.—Single screw=(S.S.), or (single), or (aft screw). Twin-screw=(T.S.) or (T.S.S.). Qy. turbine, 3 screw, \* About.

TABLE XXXIX.—LIST OF 100 FT. MODELS FOR WHICH THE SLOPE OF THE I.H.P. SPEED CURVE HAS BEEN MEASURED.

The point at which the i.h.p. is varying as the fourth power of the speed being termed the limiting economical speed.

Name of vessel.	Dis-	Longth	Roam	Mean	Coeffici	Coefficients of fineness.		Approx.	Limiting eco.	Trial
	ment.		Deam.	at trial.	Block.	Mid area.	Pris- matic.	sur- face.	nomical speed.	speed.
(Single) Coasting steamer T.S.S. 1906 **S.S. Merkara S. P. S. Merkara S. P. S. Merkara S. P. S. Merkara S. P. S.	132.5 122.1 85.3	1000	15.1 12.69 10.35	4.46 4.72 4.51	.69 .716 .642	.95	727	.1 780 1 710 1 440	6.45	6.81
with .	119.0	100	19.6	5.3	.402	.6154	.655	1 867	6.95	7.38
S.S. M——————————————————————————————————	84.7 98.1 121.5	1000	11.1	3.67 5.17 5.0	.734	915	.801 .676 .731	1 560	7.25	6.68
T.S. Battleship Bayern	223	100	18.7	6.11	.682	.882	723	1 665 2 310	7.50	66. 4
(Single) Inter. Channel steamer.	113.5	100	13.29	5.38	989.	:	:	1 646	∞ ∞	9.8
(Single) Passenger steamer.	145.6 $110$	100	15.3	6.03	.551	868	.635	1 860	8.25	8.65
(T.S.) Battleship Maine	215	100	18.6	2.98	.65	:	:	2 291	800	9.23
Edgewater (alt screw)	132.5	100	19.62	6.05	.417	:	:	1 920	8.4	82.6

For the steamers marked thus \* compare E.H.P. with I.H.P. curves.

TABLE XXXIX.—LIST OF 100-FT. MODELS FOR WHICH THE SLOPE OF THE 1,4.P. SPEED CURVE HAS BEEN MEASURED—continued.

The point at which the l.h.p. is varying as the fourth power of the speed being termed the limiting economical speed.	ing as th	e fourth	power o	of the spec	ed being	termed	the limi	ting eco	nomical sp	eed.
Name of veccol	Dis-	I canath Dogwa	Dogw	Mean	Coeffici	Coefficients of fineness.		Approx.	Limiting econo-	Trial
rattic of vessel.	ment.	rengui.	Deam.	araugur at trial.	Block.	Mid area.	Pris. matic.	sur- face.	mical speed.	speed.
City of Paris	83.6	100	12.5	4.11	.581	:	:	1 420	8.5	:
	85.5	100	2.11	4.46	.585	.915	989.	1 435	82	9.35
84-ton Yacht.	184	100	21	90. 2	.435	29.	.65	2110	6	10.29
*(T.S) - 2 000 tons	128	100	13.8	5.88	.554	Fine	99.	1 740	0.5	10.5
									1	
(T.S.) Cruiser Argonaut	133.7	100	18.91	2.8	- 12.		:	1 800	9.35	10.16
	6.92	100	15.1	4.04	.434	.761	.572	1370	:	10.8
	113.6	100	14.3	5.4	.515	:	;	1 650	9.6	10.03
(T.S.) Cruiser Good Hope	113	100	14.5	5.55	.533	:	:	1646	9.6	10.3
*(Single) Gunboat Ceram	145.2	100	16.85	2.89	.513	.783	£69.	1 990	2.6	68.6
(T.S.) Cruiser Edgar	158.5	100	16.66	9.9	.504	:	:	1 950	10	10.54
	130.8	100	15.42	5.85	.506	: 1	: 1	1 796	10	96.01
(T.S.) Cruiser Colorado	108	100	18.85	4.77	.581	.972	.599	1 757	10.05	9.93
	115	100	15.0	2.22	.484	200	70:	1 720	10.25	10.87
					1			1		
(T.S.) Guardian.	195	100	19.12	7.42	.480	.748	645	2 180	10.3	12.07
T.S. Cruiser Terpsichore	123.3	100	14.34	5.39	.558	:	:	1 715	9.01	11.55

\* For the steamers marked thus \* compare their E.H.P. with their I.H.P. curves.

+ Coef. water plane = .743.

For the steamers marked thus \* compare their E.H.P. with their I.H.P. curves.

TABLE XXXIX.—LIST OF 100-FT. MODLLS FOR WHICH THE SLOPE OF THE I.H.P. SPEED CURVE HAS BEEN MEASURED-continued.

The point at which the 1.n.p. is varying as the fourth power of the speed being termed the innihing economical speed.	ying as t	ne roure	1 power	or the spe	ed being	termed	the limi	ting ecor	iomical sp	eed.
Name of weared	Dis-	Langth	Boam	Mean	Coefficie	ents of fi	neness.	Approx.	Coefficients of fineness. Approx. Limiting wetted econo-	Trial
Name of Yessel.	ment.	Lougui. Dealli.	Deam.	at trial.	Block.	Mid area.	Pris- matic.	sur- face.	mical speed.	speed.
*(Single) Gunboat Argus	61.1	100	12.3	4.00	.439	:	:	1 220	11	12.4
*(Single) Dutch tugboat	185	100	20.2	7.79	.406	:	:	2 152	11	13
*(T.S.) U.S.S. Yorktown .	138.3	100	19.91	60.9	.513	298.	.591	2 000	10.75	11.0
iiser Barham	81.1	100	12.2	4.6	-484	:	:	1 400	11.15	11.68
(Turbine, 3 screw) Cruiser	64.9	100	11.1	60.4	, KO3.			1 945	11.98	10.99
Ametnyst	0.40	100	111	4.00 4.00	\$00°	:	:	0.67 1	11 20	14 00
(T.S.) Cruisers Peramus and										
	6.82	100	12.17	4.48	909.	:	:	1 400	11.25	12.1
(T.S.) Cruiser Medusa	150.5	100	15.49	6.23	.547	:	:	1 900	11.25	11.81
*(Single) U.S.S. Manning .	151	100	17.5	68.9	.46	:	:	2 060	11	11.68
British Scout	56.55	100	10.47	3.83	.491	:	:	1 160	11.85	13.1
(T.S.) Gunboat, Sharpshooter										
class	9.09	100	11.74	8.28	.203	:	.:	1 200	12.3	13.2
(T.S.) Torpedo-boat Makrelen .	38.3	100	10.18	3.76	.35	:	:	983	:	16.91
(Single) French torpedo boat	9.98	100	10.5	4.35	.59	:	:	:	:	18.28
(Single) Yarrow T.B. (built 1879)	42.2	100	12.8	:				: 0	:	21.6
*(T.S.) U.S.T.B. Biddle	43.4	100	10.35	3.06+	167₽	7244	299.	1 030	:	23.98
(Single) T.B. Söbjörnen	45.7	100	10.66	4.00	.375	:	:	1 080	:	19.4
										1

	ž						Co	Coefficients.	ts	
Name.	place- ment.	Length.	Breadth.	Length, Breadth, Draught.	Mid area.	Skin.	Prism.	Mid area.	Block.	Source.
Denny's full model M	505	100	20	11.0	213.9	3 672	.826	.972	-803	
N " "	416	100	20	9.52	178.9	3 270	.815	996.	.787	
0 ", ", "	328	100	20	2.2	144.1	2 9 1 2	864.	096.	994.	Sir A. Denny's paper at the
" " P	245.5	100	20	5.83	110.7	2 545	111.	.949	.738	Chicago Congress in 1893.
0 " " "	147.2	100	20	3.75	9.89	2 092	121.	.915	289.	
", ", R	8.29	100	20	1.666	27.74	1 597	.728	.833	209.	
", 200-ft. barge	72.6	100	13.5	2.52	30.0	1512	.846	686.	188.	Inst. N.A., 1900.
Yorktown normal model	138 -3	100	15.67	60.9	8.2.8	2 000	.591	198.	.513	Taylor, Amer.
Derived from Yorktown	138.3	100	50.6	4.565	:	2 000	:	:	.513	N.A.
NO. 0			See other	(See other account of Yorktown.	of Yor	ktown.	_			

TABLE XL.—LIST OF 100-FT. MODELS FOR WHICH THE E.H.P. CURVE IS GIVEN.

	Dis-			Moan	Coefficie	Coefficients of fineness.	neness.	Approx.	 Highest
Name of vessel.	place- ment.	Length. Beam.		draught.	Block.	Mid area.	Pris- matic.	wetted surface.	on our curve.
					0	1	000	. 10	,
-	202	100	20	11.0	.803	7.16.	978.	3 6/2	11.4
Sir A. Denny's full models, N	416	100	20	9.52	787	996.	918.	3 270	11.4
-	328	100	20	2.2	994.	096.	.798	2912	11.4
national Engineering Con- P	245.5	100	20	5.83	.738	.949	1777	2 5 4 5	11.4
_	147.2	100	20	3.75	189.	.915	.751	2 0 0 2	11.4
_	57.8	100	20	1.666	209.	.833	.728	1 597	11.4
Sir A. Denny's 200-ft. barge .	72.6	100	13.5	2.52	.837	686.	.846	1 512	14.28
H. M.S. Grevhound	238	100	19.52	7.98	.534	.743	.719	2532	9.15
*Dutch tug-boat	185	100	20.2	7.79	.406	:	:	2 1 5 2	13.0
*Ceram (gun-boat)	145.2	100	16.85	5.89	.513	.781	999.	1 990	9.12
*Ironclad Lepanto	230	100	18.17	7.53	69.	968.	99.	2 270	9.2
*U.S.S. Yorktown (normal)	138.3	100	19.91	60.9	.508	898.	.585	2 000	13.4
Models derived from Yorktown:									
No. 2	138.3	100	11.74	8.14	.508	(See	other a ccount	ccount	12.08
No. 4	138.3	100	14.36	9.9	.508	with	block	coef.	12.08
No. 5	138.3	100	16.98	2.615	.508		527	_	15.08
No. 7	138.3	100	19.21	4.87	.508	:	:	:	12.08
No. 8	138.3	100	50.0	4.57	.508	:	:	:	12.08
*Ferryboat Cincinnati	119.0	100	9.61	5.3	.402	.615 4	.655	:	7.38
*U.S.S. Manning	151	100	17.5.	68.9	.48	:	:	2 060	11 68
*U.S. Cruiser Colorado	108	100	13.85	4.11	189.	.972	669.	1757	6.63
									-
* For the steamers marked thus, compare their E.H.P. with their I.H.P. from steam trials	arked thu	is, compa	are their	E.H.P. v	rith their	. I.H.P.	from ste	am trials.	

No. 2 model derived from Yorktown. Actual model:  $-20 \times 2.35 \times 1.629$  ft. draught.  $\frac{\text{Beam}}{\text{Draught}} = \frac{27}{18.7}$ .

Knots.		Lbs. resistance.	
Knots.	Total.	Skin.	Wave.
3	6.8	5.6	1.2
4	12.8	9.75	3.05
4.5	19.5	12.17	7.33
5	23.6	15.1	8.5
5.4	32.4	17.6	14.8

100-ft. model:— $100 \times 11.74 \times 8.14$  ft. draught. Displacement = 138.3.

**			Lbs. resistance.	
Knots.	e.h.p.	Total.	Skin.	Wave.
6.705	16.0	778	628	150
8.95	39.73	1 447	1 066	381
10.07	69.3	2 241	1 326	915
11.19	91.9	2 675	1 614	1 061
12.08	137	3 695	1 845	1 850

(See Plate 22.)

No. 4 model derived from Yorktown. Actual model:— $20 \times 2.872 \times 1.331$  ft, mean draught. Beam Draught =  $\frac{33}{15.3}$ .

T		Lbs. resistance.	
Knots.	Total.	Skin.	Wave.
3	6.65	5.6	1.05
4	12.8	9.75	. 3.05
4.5	19.5	12.17	7.33
5	24.9	15.1	9.8
5.4	33.8	17.6	16.2

100-ft. model:  $-100 \times 14.36 \times 6.65$  ft. Displacement = 138.3.

Knots.	e.h.p.		Lbs. resistance	
Kilots.	e.n.p.	Total.	Skin.	Wave.
6.705	15.62	759.2	628	131.2
8.95	39.8	1 447	1 066	381
10.07	69.3	2 241	1 326	915
11.19	97.4	2 839	1 614	1 225
12.08	143.6	3 871	1 845	2 026

(See Plate 22.)

No. 5 model derived from Yorktown. Actual model:  $-20 \times 3.392 \times 1.123$  ft. mean draught.  $\frac{\text{Beam}}{\text{Draught}} = \frac{39}{12.9}$ .

	77		Lbs. resistanc	e. •
	Knots.	Total.	Skin.	Wave.
_	3	6.8	5.6	1.2
	4 1	13·8 20·06	9·75 12·17	4·05 7·89
	5 5 • 4	27·2 36·4	15·1 17·6	12·1 18·8

100-ft. model :— $100 \times 16.98 \times 5.615$  ft. draught. Displacement = 138.3.

Knots.	a h n		Lbs. resistance.	
Knots.	e.h.p.	Total.	Skin.	. Wave.
6·705 8·95	15.94 43.2	775 1 572	628	150 506
10·07 11·19	71·5 107·5	2 312 3 127	1 326 1 614	986 1 513
12.08	155.5	4 195	1 845	2 350

(See Plate 22.)

No. 7 model derived from Yorktown.  $\frac{\text{Beam}}{\text{Draught}} = \frac{45}{11 \cdot 2}$ , for the 230-ft. vessel. Actual model:— $20 \times 3.915 \times 0.976$  ft. mean draught. Displacement (fresh water), 2 405 lbs.

v .	Knots.	Lbs. resistance.						
$\sqrt{\overline{L}}$	Knots.	Total.	Skin.	Wave.				
670 5	3	7.28	5.6	1.68				
·895 1·007	4 4 ·5	14.74 21.6	9.75 12.17	4·99 9·43				
1.119	5 5·4	29·5 39·5	15·1 17·6	14·4 21·9				

100-ft. model :— $100 \times 19.57 \times 4.87$  ft. mean draught. Displacement (salt water) = 138.3 tons.

No. 8 model derived from Yorktown.  $\frac{\text{Beam}}{\text{Draught}} = \frac{48}{10 \cdot 5}$ , for the 230-ft, vessel. Actual model:— $20 \times 4 \cdot 18 \times 0 \cdot 914$  ft. mean draught. Displacement (fresh water) = 2 405 lbs.

$\frac{\mathbf{v}}{\sqrt{\mathbf{L}}}$ .	Knots.	Resistance in lbs.					
	Knots.	Total.	Skin.	Wave.			
·670 5	3	7.7	5.6	2.1			
895	4	15.9	9.75	6.15			
1·007 1·119	4·5 5	22.6	12·17 15·1	10·43 16·4			
1.208	5.4	42.2	17.6	24.6			

100-ft. model :—100 × 20·9 × 4·57 ft. mean draught. Displacement = 138·3 tons.

Trials of tank models. (From curves in Sir A. Denny's paper to Chicago Congress in 1893.) Full model:—12 ft. long at various draughts. (Humps very pronounced at deep draughts.)

Din	Dimensions in feet.			Sq. ft.	Sq. ft.	Coefficients.			
Lengt	Beam.	Mld. draught.	dis- place- ment.	midship area.	wetted skin.	Prism.	Mid area.	Block.	
M 12 N 12 O 12 P 12 Q 12 R 12	2·4 2·4 2·4 2·4 2·4 2·4	1:32 1:1 :9 :7 45 :2	1 905 1 555 1 239 928 556 218	3·079 2·55 2·073 1·595 ·988 ·400	52.95 47.1 41.95 36.65 30.15 23.0	·826 ·815 ·798 ·777 ·751 ·728	·972 ·966 ·960 ·949 ·915 ·833	*803 *787 *766 *738 *687 *607	

Lbs. Resistance.

	Feet per min.	Knots.	М.	N.	0.	P.	Q.	R.
	240	2.37	6.6	5.6	4.7	4.0	2.7	2.0
	260	2.562	9.5	7.9	6.5	5.0	3.5	2.5
	280 .	2.762	13.5	11.3	9.0	6.4	4.4	3.0
Hump	300	2.962	16.0	13.3	10.6	8.1	5.7	3.7
Hollow	320	3.159	18.4	15.0	13.0	10.5	7.6	4.3
	340	3.357	25.0	21.5	18.2	14.0	9.5	5.1
	360	3.558	35.6	32.5	27.0	20.0	12.9	6.3
	380	3.75	53.2	45.3	36.2	27.0	16.9	7.3
	400	3.95	70	57.7	46.4	33.4	20.2	8.6
	420	4.147		67.4	53.2	38.2	23.6	9 6
	460	4.54	•••		61.4	47.3	29.5	12.0

100-ft. models (deduced from Sir A. Denny's 12-ft. models). (From the curves in Sir A. Denny's paper to the International Engineering Congress at Chicago, 1893.)

FULL SHIPS.

			W. 1	Dis-	s- Mid-		Coefficients.			
Length.	Mld. breadth.	Mld. draught.	place- ment.	ship area.	Wet skin.	Prism.	Mid. area.	Block.		
M N O P Q R	100 100 100 100 100 100	20 20 20 20 20 20 20 20	11·0 9·25 7·5 5·83 3·75 1·666	505 416 328 245·5 147·2 57·8	213·9 178·9 144·1 110·7 68·6 27·74	3 672 3 270 2 912 2 545 2 092 1 597	·826 ·815 ·798 ·777 ·751 ·728	·972 ·966 ·960 ·949 ·915 ·833	·803 ·787 ·766 ·738 ·687 ·607	

Model.	Length	B Beam H = Draught	$\frac{\Delta}{\left(\frac{L}{100}\right)^{3}}.$	Knots. $\frac{\mathbf{v}}{\sqrt{\mathbf{L}}}.$	2:37	2.762	2.962		3.558	3.75	3.95
M N	5 5	1.818 2.18	505 416					1		-	
M N O P Q R	5 5 5	2.67 3.43 5.333	328 245·5 147·2 57·8								

U.S. battleship "Wyoming" (The Shipbuilder, 8, No. 27, 1912; see also paper by Lieut.-Commander H. L. Brinser, U.S.N., Journal of the American Society of Naval Engineers). 554 b.p. × 93 ft. 25 in × 28 ft. 6 in. mean draught, trial, designed. Displacement at above draught = 26 000 tons. Tons per inch = 88.41. Midship area = 2 620 sq. ft. Block coefficient = .618. Propellers three-bladed, solid, bronze. Four shafts. Diameter propeller = 10 ft. Pitch = 8 ft.  $2\frac{1}{4}$  in. Projected area = 41.06sq. ft. 12 Babcock & Wilcox water-tube boilers. 215 lb. W.P. Total H.S. = 64 234 sq. ft. Grate surface = 1 428 sq. ft. Weight of one boiler complete including water = 58 tons. 12 F.D. (blowers) fans, Sturtevant Multivane centrifugal, double inlet type, with impellers 291 in, diameter outside, and running at 965 revs. per minute, capable of maintaining sufficient air for the maximum rate of combustion.

Knot	s. Revs.	S.H.P. of all turbines.	
. 10.29	181.0	2 968 5 611	
15 °08 17 °50 18 °98	255·6 277·8	8 814 15 884 19 978	
20.89 21.41		27 805 32 126	

Lancashire and Yorkshire Railway Co.'s turbine Channel steamers "Duke of Cumberland" and "Duke of Argyll," built by Messrs Denny, 1910. 330·7×41·1×13 ft. mean draught (equipped and loaded under service conditions). Bow rudder. Three shafts. Three-bladed propellers, D. = 5 ft. 10 in., P. = 5 ft. 3 in. Steam-driven dynamos for lighting. Five single-ended boilers, 16 ft. 6 in. diameter×11 ft. 3 in. H.S. = 27 446 sq. ft. Grate surface = 754 sq. ft. 21 knots average speed on official trials.

Revolu	itions per	minute.	Steam pressures.			Vacuum.		
	L.	.P.	Dailan	L.P. turbines.		Dant	Star-	
H.P.	Port.	Star- board.	Boiler steam.	H.P. turbine.	Port.	Star- board.	Port.	board.
*504	499	504	151	133	16	17	$28\frac{1}{2}$	281/2

<sup>&</sup>quot;Ben-My-Chree." Lloyd's dimensions:—375.0 × 46 2. (See Mr Blackburn's paper, Trans. Inst. I.N.A.) Bow rudder to facilitate manœuvring. Four D.E.B. G.S. = 754. H.S. = 27 446. Three shafts. Power necessary for propelling the ship astern (at 16.6 knots) was about twice that required for going ahead at the same speed. Full speed ahead, 24½ to 25 knots. Propellers all of same dimensions:—Diameter = 7 ft. 2in. Pitch = 6 ft. 8 in. Average for ten consecutive trips (five double runs) on Liverpool

service, from July 21st to 27th, 1908. Mean draught, 13 ft. 5 in. Displacement, 3353. Douglas Head to Mersey Bar, 2 hours 19.3 minutes = 24.12 knots speed, 56 miles. Steam pressures: -Boiler steam, 164 lbs. Main steam pipe, 1461. H.P. receiver, 133.4 lbs.; P.L.P. receiver, 19.6; S.L.P. receiver, 19.5; vacuum port,  $27\frac{1}{2}$  in., starboard, 27 in.; revolutions per minute, H.P., 454; P.L.P., 459; S.L.P., 456.

The U.S. scout cruiser "Chester." Four shafts direct driven by Parsons' steam turbines. A description of ship, machinery, and preliminary acceptance trials is given in the May 1908 number of the Journal of the American Society of Naval Engineers,

in an article by Lieut. A. F. H. Yates, U.S.N.

An account of the trials is given also in a paper by Mr Chas. P. Wetherbee in the Transactions of the American Society of Naval Architects and Marine Engineers. The average E.H.P. derived from model experiments was given in this paper, and the propulsive coefficient at full speed, in the opinion of the author of the paper, was about .51 at full speed on the four hours' acceptance trial, but no torsionmeter measurements of shaft horse-power were made on any of the trials.

The following figures are from curves:-

Knots.	E.H.P. with appendages.	App. slip per cent.	Revolutions per minute.	Lbs. coal per E.H.P. hour.
12	750	17:3	257	5.4
14	1 200	17:3	2861	4.39
16	1 820	17.4	328	3.7
17	2 250	17.5	348	3.49
18	2 700	17.6	369	3.3
19	3 250	17.7	390	3.2
20	3 840	18	411	3.09
21	4 500	18.15	431	3.01
22	5 250	18.5	454	3.0
23	6 200	18.9	478	2.99
24	7 500	20	506	2.95
25	9 300	22	541	2.92
26	11 720	25	585	2.89
27	14 910	about 283	643	2.87

Designed for 24 knots. 420 ft. × 47 ft. 1\frac{1}{2} in. extension × 16 ft.  $9\frac{1}{5}$  in. mean.  $\Delta = 3.775$  tons. 31.1 tons per inch. Beam on L.W.L. = 46 ft. 11½ in. Immersed midship area = 565 sq. ft. Area L.W.L. plane = 13 070 sq. ft. Wetted surface = 22 250 sq. ft. Block coefficient = 39. Mid-area coefficient = 73. Coefficient fineness L.W.L. = 66. Mean prismatic coefficient = 535. Four propellers, three-bladed, solid, manganese bronze. 6 ft. diameter × 6 ft. mean pitch. Projected area = 17 02 sq. ft. Expanded area = 19 sq. ft. Area ratio = 673. Immersion: inboard, 5 ft. 9½ in.; outboard, 4 ft. 9½ in. Twelve Normand W.T. boilers.

Official four hours' trial, 26.522 knots. Mean draught, 16 ft. 6 in.  $\Delta = 3673$  mean. Trim 8 in. by the stern. 55.08 lbs. coal per sq. ft. grate per hour. 13300 E.H.P. 26100 I.H.P.

Barge:—200 ft. long × 27 ft. broad. Resistance curve from experiments in Messrs Denny's tank, from Sir A. Denny's remarks on Major Rota's paper, Trans. Inst. Naval Architects, 1900. Model, 12 ft. long, in 18 ft. depth of water. Model, 12 ×1·62 × 0·27 ft. mean draught. Displacement in fresh water = 274 lbs. Block coefficient = ·837. Mid-area coefficient = ·989. Prismatic coefficient = ·846. Calculated wetted surface, W.S. = 22·78 sq. ft. Skin resistance = ·009 08 × W.S. × V<sup>1-94</sup>.

Data.			Analysis.		
Speed in feet per min.	Knots.	Lbs. re- sistance.	Lbs. skin resistance.	Lbs. residuary resistance.	
100	.998	•4	.206	·194	
180	1.78	.9	.63	·27	
250	2.47	2.0	1.198	*802	
300	2.96	4.1	1.69	2.41	
· 340	3.36	6.0	2.17	3.83	
380	3.75	8.9	2.685	6.215	
400	3.95	10.2	2.96	7.24	
460	4.54	13.9	3.88	10.02	
500	4.94	16.1	4.59	11.52	
500	4.94	16.1	4.59	11.52	

100-ft. model of above barge:— $100 \times 13.5 \times 2.25$  ft. mean draught. Displacement in salt water = 72.6 tons. Calculated wetted surface = 1580 sq. ft. Skin resistance = 009.70 × 1580 × V<sup>1.85</sup>. Residuary resistance of 100-ft. barge in salt water =  $\left(\frac{100}{12}\right)^3 \times \frac{36}{35}$ . The multiplier  $\frac{36}{35}$  is used for passing from fresh water to salt water.

Knots.	Lbs. skin resistance.	Lbs. residuary resistance.	Lbs. total resistance.	Е.Н.Р.	
2.88	118	115	233	2.06	in .
5·14 7·14	306- 562	160 476	466 1 038	7·37 22·7	resiseed i
8·55 9·72	779 984	1 430 2 280	2 209 3 264	56·3 97·5	Total × × sp 003 0
1.0.85	1 206	3 690	4 896	163	∥ª×
11·41 13·1	1 320 1 700	4 300 5 960	5 620 7 660	197 308	g.H.P. ance in knots
14.28	1 900	6 840	8 740	382	E. I

"Bayern." Twin-screw. Actual ship:— $321.5 \times 60 \times 19.62$  ft. mean draught. Displacement = 7 370. Block coefficient = 0.682. Mid-area coefficient = 0.882. Prismatic coefficient = 0.773. Wetted surface calculated = 23 800 sq. ft. l = 3.21.

		Skin		App.	D2V3	P	ropellers.	
Knots.	I.H.P.	H.P.	Revs.	per cent.	per I.H.P.	No. of blades.	Pitch ratio.	Surf.
10.65 13.69 14.04	1 796 4 122 4 804	545 1 103 1 175	64·4 76·9 84	10·2 3·4 9·3	255 235 217	4 4 4	1·14 1 06 1·14	·402 ·368 ·402
14.29	5 488	1 238	91.6	11.2	201	4	1.09	.402

The I.H.P. varies as the fourth power of the speed at 13.45 knots.

100-ft. model of "Bayern":  $-100 \times 18.7 \times 6.11$  ft. mean draught. Displacement = 223 tons. Wetted surface = 2310 sq. ft.

U.S. B.S. "Maine." Twin-screw. (From paper by Assistant Naval-Constructor Powell, U.S. Navy.) Curve "B," or I.H.P. from mean of revolutions over measured mile, Delaware breakwater, 16th July 1902. 23 ft. 2 in. mean draught. Actual dimensions (from Professor Peabody's book):—388 × 72 · 2 × 23 · 5 ft. mean draught. Block coefficient = 0 · 65. Displacement = 12 250 tons. Wetted surface = 34 490.

Knots.	I.H.P.	Skin H.P.	Revs.	D <sup>2</sup> V <sup>3</sup> I.H.P.
9 12·3 14·08 16 18·15	1 480 3 460 5 300 8 500 15 600	486 1 167 1 707 2 475 3 520	78·5 	261 235 279 256 204

I.H.P. varies as (speed)4 at about 16:35 knots.

100-ft. model of "Maine."  $100 \times 18.6 \times 6.05$  ft. mean draught. Displacement = 210 tons. Wetted surface = 2291 sq. ft.

First-class cruiser "Monmouth." Twin-screw. (Engineering, 75, 22nd May 1903.) Actual ship: $-440\times66\times24^{\circ}5$  ft. mean draught. Displacement = 9 800 tons. Engines, triple, 22 000 I.H.P. at 140 revolutions. 250 lbs. steam. Thirty-one boilers. Trial, bad weather. Block coefficient = 0 484. Wetted surface calculated = 33 300 sq. ft. Propellers, diameter = 15 75 ft. Pitch = 20 of ft. Expanded surface = 80 sq. ft. Area ratio = 0 41.

Knots.	1.H.P.	Skin H.P.	Revs.	D <sup>2</sup> V <sup>3</sup> I.H.P.
10.13	1 750	652	60.2	272
13.10	3 585	1 347	77.8	287
16.93	7 860	2770	101.3	283
19.0	11 066	3 840	113.3	284
21.4	16 320	5 410	127.8	275
22.8	22 185	6 500	139	245

The I.H.P. is varying as the fourth power of the speed at about 211 knots.

100-ft. model of "Monmouth."  $100 \times 15 \cdot 0 \times 5 \cdot 57$  ft. mean draught. Displacement = 115 tons. Wetted surface calculated = 1720.

Triple-screw Japanese Trans-Pacific passenger liners "Chiyo Maru" and "Tenyo Maru." (Paper by Professor S. Terano and Baron C. Shiba, *Trans. Inst. Naval Architects*, 1911.) 550 b.p. × 63 mld. × 31 ft. 8 in. load draught (to Lloyd's Summer Freeboard). Load displacement = 21 660 tons. Block coefficient = 691. Thirteen S.E. boilers = 15 ft. 9 in. diameter. Total grate surface = 981 sq. ft.

At 24 ft. 9 in. draught, 20.6 knots on trial, 20.000 S.H.P. with Denny-Johnson torsionmeter. Parsons turbines direct. On ordinary service 18½ knots with twelve boilers, about 18 500 S.H.P., and 1.05 lbs. fuel oil per S.H.P. hour, 1.52 lbs. best Takashima coal for same result. Ten boilers ordinarily used in service, sometimes using the forward six boilers with coal.

20 to 22 tons coal for 14 tons oil fuel.

An average result is 15:03 knots, 8 950 S.H.P., at 27 ft. 4½ in. mean draught, with 129:5 lbs. fuel oil per day, 18 220 tons displacement, on the run from San Francisco to Honolulu. In the records of sea performances at various draughts, the shaft horse-powers named in the paper were taken from the trial power at the speeds tabulated, corrected for displacement, the correction employed assuming the shaft horse-power to vary as (Displacement). See Plate 24.

H.M.S. "Barham." Cruiser. Actual ship dimensions:— $280 \times 35 \times 13.25$  ft. mean draught. Displacement = 1 830 tons. Wetted surface calculated = 11 130 sq. ft. Block coefficient = 0.495.

Knots.	Revs.	I.H.P.	Skin H.P.
10.138	100.1	551	224
14.266	143.5	1 701	579
17.553	177	3 242	1 047
19.512	201.2	5 008	1 414
20.069	210.4	5 870	1 528

Actual ship dimensions:  $-280 \times 35 \times 12.5$  ft. mean draught. Displacement = about 1 730 tons. Wetted surface calculated = 10 770 sq. ft.

Knots.	Revs.	I.H.P.	Skin H.P.	
10·078	101·2	616	212·4	
14·164	143·9	1 899	552	
17·837	183·5	3 683	1 060	
19·585	204·4	5 410	1 380	
19·491	202·2	5 280	1 365	

I.H.P. varies as (speed)<sup>4</sup> at about 18.65 knots in both cases.

100-ft. models of "Barham." Dimensions:— $100 \times 12.5 \times 4.74$  ft. mean draught. Displacement = 83.4 tons. Wetted surface = 1 420 sq. ft.

H.M.S. "Topaze" and H.M.S. "Amethyst." Cruisers. ("Topaze" with reciprocating engines.) "Amethyst" with turbines:—Propellers, diameter = 6.5 ft. 3 000 tons displacement. Three shafts, one screw on each. 250 lbs. per sq. in. boiler pressure. Actual vessel:—360×40×14.5 ft. draught. Wetted surface calculated = about 16 110 sq. ft. Block coefficient = 0.504. Figures for progressive trial of "Amethyst" taken from curves in Mr Speakman's paper, Trans. Inst. Engineers and Shipbuilders in Scotland (1905-6).

Knots.	I.H.P.	Skin H.P.	D <sup>2</sup> V <sup>3</sup> I.H.P.
23.4	14 000	3 400	190.3
23.0	12 300	3 240	206 ·
22.0	9 550	2 850	238
21.0	7 800	2 490	247
20	6 500	2 172	256
19	5 400	1 880	264
18	4 500	1 611	270
17	3 750	1 370	273
16	3 160	1 160	270
14	2 200	787	259.5
12	1 460	512	246
10	850	306	245
		1	

I.H.P. varies as (speed)4 at 21:33 knots.

100-ft. model of "Amethyst":— $100 \times 11.1 \times 4.03$  ft. mean draught. Wetted surface = about 1 242 sq. ft. Displacement = 6.43 tons.

H.M. Scouts "Patrol" and "Pathfinder." Twin-screw. Actual vessel:  $-370 \times 38.75 \times 14.18$  ft. draught. Displacement = 2 850 tons. Block coefficient = 0.491.

Engines  $\frac{32\frac{1}{2} \text{ in.} - 51\frac{1}{2} \text{ in.} - 58 \text{ in.} - 58 \text{ in.}}{30 \text{ in.}}$ . 275 lbs. per sq. in.

steam.  $13\frac{1}{2}$ -in. shaft.  $6\frac{5}{8}$ -in. bore. Two sheet brass condensers 6 ft. 3 in. diameter. 14 000 sq. ft. total cooling surface. 17 in. diameter circulating water inlet.

			" Pathfinder."		" Pa	trol."
Knots Revs. I.H.P. D <sup>2</sup> 3V <sup>3</sup> I.H.P.	:	•	10.988 85.4 1 063 251	25·345 220·2 17·235	10·969 84·7 1 164 228	25.06 213.5 16 433

I.H.P. varies as (speed)4 at 22.8 knots.

100-ft, model of scouts :— $100 \times 10.47 \times 3.83$  ft. mean draught. Displacement = 56.25 tons.

H.M.S. "Good Hope." First-class cruiser. (*Engineering*, 7th March 1902.) Actual vessel: $-500 \times 71 \times 26 \cdot 1$  ft. mean draught. Displacement = 14 100 tons. Block coefficient = 0.533. Wetted surface calculated = 41 100 sq. ft.

Knots.	Revs.	I.H.P.	App. slip per cent.	D <sup>2</sup> V <sup>3</sup> I.H.P.	Skin H.P.
10.6	51	2 689	7·2	259	906
13.63	65.8	5 096	7·5	290	1 850
15.91	77.5	7 953	8·4	296	2 880
18.10	90	12 108	10·2	286	4 140
20.58	99.8	16 960	8·0	300	5 950
22.10	109.1	22 467	9·6	280	7 280
23.05	126.2	31 088	18·5	280	8 230

100-ft. model of "Good Hope":— $100 \times 14.2 \times 5.22$  ft. mean draught. Displacement = 113 tons. Wetted surface calculated = 1.646.

H.M.S. "Terrible." First-class cruiser. Actual ship:—  $500 \times 71.5 \times 27$  ft. mean draught. Displacement = 14 200 tons. Block coefficient = 0.515. Wetted surface = 41 260 sq. ft. calculated. Propellers' diameter = 19.5 ft. Pitch = 24.0. Expanded surface = 92 sq. ft.

Knots.	I.H.P.	Skin H.P.	D <sup>2</sup> V <sup>3</sup> I.H.P.	App. slip per cent.	Revs.	Mean press. referred to L.P.
13.434 20.964 22.41	5 073 18 500 25 648	1 783 6 280 7 620	280 292 257	11.0 14.4	63·71 103·45 112·26	17·9 40·9 52·1

The I.H.P. is varying as the fourth power of the speed at  $21\frac{1}{2}$  knots.

100-ft. model of "Terrible": $-100 \times 14.3 \times 5.4$  ft. mean draught. Wetted surface = 1 650. Displacement = 113.6 tons

H.M.S. "Iris," steel despatch vessel. Sharp entrance and run. (From Mr Wright's paper to the Inst. Naval Architects (1879). Third series of trials, 3rd July 1878.) Actual ship:—300×46:08×18:08 ft. mean draught. Displacement = 3 290 tons. Block coefficient = 0.461. Mid-area coefficient = 0.889. Prismatic coefficient = 0.52. 700 sq. ft. midship section immersed. Propellers, four-bladed modified Griffith's screw, twin, diameter = 16 ft. 3½ in. Pitch = 19 ft. 11½ in. Expanded surface = 144. Area ratio = 0.288.

Knots.	Revs.	D <sup>2</sup> / <sub>3</sub> V <sup>3</sup> I.H.P.	App. slip per cent.	I.H.P.	Skin H.P.
7:797	40·96	173	3:36	606	153·4
12: <b>2</b> 79	61·34	223·4	-1:63	1 833	541
16:564	85·38	196·8	1:5	5 108	1 265
18:573	97·189	183·7	2:97	7 714	1 747

I.H.P. varies as (speed)<sup>4</sup> at about  $17\frac{3}{4}$  knots.

100-ft. model of "Iris":  $-100 \times 15.4 \times 6.0$  ft. mean draught. Displacement = 123 tons.

H.M.S. "Terpsichore." Second-class cruiser. (Information from Seaton and Rounthwaite's Pocket Book. Rough figures only.) Actual ship:— $300 \times 43 \times 16 \cdot 18$  ft. mean draught. Displacement = 3 330 tons. Block coefficient = 0.558.

_	Knots.	I.H.P.	¡Skin H.P.	D <sup>2</sup> V <sup>3</sup> I.H.P.
	10	800	296	279
	14	2 400	758	255
	18	6 000	1 551	217
	20	9 000	2 093	198

I.H.P. varies as (speed)4 at about 18:33 knots.

100-ft. model of "Terpsichore": $-100 \times 14.34 \times 5.39$  ft. mean draught. Displacement = 123.3. Block coefficient = 0.558.

H.M.S. "Edgar." First-class cruiser. (From Seaton and Rounthwaite's Pocket Book. Rough figures only.) Actual ship:  $360\times60\times23\cdot75$  ft. mean draught. Displacement = 7 390 tons. Block coefficient = 0.504.

Knots.	I.H.P.	Skin H.P.	D <sup>2</sup> √3 I.H.P.
10	1 000	479	380
14	3 000	1 240	347
18	7 500	• 2 537	295
20	11 000	3 410	276

I.H.P. varies as (speed)4 at approximately 19 knots.

Engineering, 9th August 1901, gives :-

Knots.	Revs.	I.H.P.	
11·89	55·9	1 690	
13·45	63·1	2 464	
16·51	79·3	5 102	
18·6	92·8	8 401	
20·49	106·2	13 101	

100-ft. model of "Edgar" :— $100 \times 16.66 \times 6.6$  ft. mean draught. Displacement = 158.5.

H.M.S. "Hermes." (Trials described in *Engineering*, June 1899.) Actual ship: $-350 \times 54 \times 20.5$  ft. mean draught. Displacement = 5 600 tons. Block coefficient = 0.506.

 Knots.	I.H.P.	Cut off H.P. cyl. per cent.	Revs.	Lbs. engine steam.	D <sup>3</sup> V <sup>3</sup> I.H.P.
10·4 14·45 13·4 18·8 20·5	1 018 1 074 2 099 7 713 10 224	50 20 28 56 71	86.5 85 109 165.9 182.7	$   \begin{array}{c}     124 \\     173 \\     155 \\     222\frac{1}{2} \\     229   \end{array} $	348 335 361 272 265

I.H.P. varies as (speed)<sup>4</sup> roughly at about 18.7 knots, but curve uncertain.

H.M.S. "Medusa." Third-class cruiser. (From rough figures given by Sir Wm. H. White, I.N.A., 1892.) Actual vessel:—  $265 \times 41 \times 16.5$  ft. mean draught. Displacement = 2800. Block coefficient = 0.547. [The "Pallas" (same class) made 19.25 knots at 7610 I.H.P.  $\frac{D^{\frac{3}{4}}V^{3}}{I.H.P}$ .

Knots.	I.H.P.	Skin H.Y.	D <sup>2</sup> V <sup>3</sup> I.H.P.	Bad result
10	700		284	due
14	2 100		259	to
18	6 400		181	shallow
20	10 000		159	water.

I.H.P. varies as (speed)<sup>4</sup> at 18.3 knots.

Torpedo-boat "Makrelen." (Progressive trial described by Captain A. Rasmussen, Danish Navy.) Actual vessel:—140 × 14.25 × 7.33 ft. draught aft, 6.3 ft. mean draught normal.

127 tons displacement. Block coefficient = 0.354. Calculated wetted surface = 1.925 sq. ft.

TRIAL OF 105 TONS DISPLACEMENT.

Knots.	I.H.P.	Knots.	I.H.P.	
20 18·7 18·2 17·6 17·15 16·6	1 200 1 000 900 800 700 600	16 15·1 14·2 12·7 10·25	500 400 300 200 100	21

Torpedo-boat "Söbjörnen." (Progressive trial described by Captain A. Rasmussen, of the Danish Navy, in a paper to the Institution of Naval Architects, 1899.) Actual vessel:— $145.5 \times 15.5 \times 5.815$  ft. mean draught. Displacement = 140.5 tons. Block coefficient = 0.375. Calculated wetted surface = 2 283 sq. ft. l = 1.455, l = 1

TRIAL IN 20 FATHOMS.

Knots.	I.H.P.	Skin H.P.	
23.4	2 200	505	
22.0	1 800	422	
21.2	1 600	379	
20.0	1 310	322	
18.5	1 000	258	
17.6	800	222.4	
16.6	600	189.7	
15.0	400	141.5	
12.7	200	88.6	
10.0	100	45.2	
6.0	47	10.7	

The I.H.P. is varying as the 3.9 power of the speed at 23.2 knots.

Steam-tug "Pelorus." Single screw. 92 ft. b.p.  $\times$  20 ft. 6 in. mld, breadth  $\times$  7 ft.  $10\frac{1}{2}$  in. mean draught. Displacement = 213 tons. Draught 6 ft. 5 in. forward; 9 ft. 4 in. aft. On trial on the Firth of Clyde, six minutes on the measured mile = 10 knots speed. 1245 revolutions per minute.

Engines  $\frac{13 \text{ in.} - 21 \text{ in.} - 34\frac{1}{2} \text{ in.}}{\text{Model of the energy}} \times 160 \text{ lbs. W.P.}$  Propeller threebladed. Diameter = 7 ft. 6 in. Pitch = 11 ft. Expanded surface = 29 sq. ft.

One Scotch boiler 13 ft. inside diameter × 10 ft. mean length. 1 455 sq. ft. heating surface. 52.5 sq. ft. grate. 5 ft. 6 in. bars.

On the run from Bowling to Pará, 8.72 knots average speed, 6.56 tons coal per day; calling at Falmouth, Madeira, and St Vincent, 4 463 miles; 21 days 8 hours under way.

On trial: Coefficients. Block = 50. Midship section = 847.

Prismatic = .59.

S.S. "Vespasian." 275 ft. L.W.L. × 38.8 ft. beam. (Progressive trial on Hartley Mile, with reciprocating engines.) Mean draught ex keel = 18 ft.  $10\frac{3}{4}$  in. Displacement = 4 350 tons. Propeller cast-iron solid, four blades. Diameter = 14 ft. Pitch = 16.35 feet. Expanded area = 70 sq. ft. Mean speeds are given for eight double runs.

Trial with reciprocating engines,  $\frac{22\frac{1}{4} \text{ in.} - 35 \text{ in.} - 59 \text{ in.}}{42 \text{ in.}}$ 

	Knots.	Revs.	I.H.P.	Δ <sup>2</sup> 8V <sup>3</sup> I.H.P.	App. slip per cent.	E.H.P. from tank.	Skin H.P.	Resid. H.P.	Residuary resistance lbs. per ton $\Delta$ .	E.H.P.	Taylor's standard series resid. resistance lbs. per ton displac.
	7·5 8·195 8·684 9·075 9·316	50·58 55·3 58·85 61·7 62·05	383·7 473·5 582·2 673 681	294 310 299 296 317	7·9 8·1 8·35 8·52 8·7	176 240 289 339 370	143 182 216 246 265	33 58 64 93 105	·33 ·53 ·555 ·	·459 ·508 ·497 ·504 ·544	
		64·63 67·83 70·05	769·5 903·7 993	302 290 286	8·9 9·3 9·74	409 481 550	284 316 328	165 222	1.25 1.63	·533 ·533 ·554	
Tank.	10·5 11·0 11·5					622 785 1 000	382 422 472	240 363 528	1.71 2.47 3.44		•••

Estimated wetted surface = 16 900 sq. ft.

S.S. "Vespasian" (continued). Progressive trial off the Tyne, 11th April 1910, with turbines geared to the original shaft and same propeller as with reciprocating engines, viz. 14 ft. diameter × 16.35 ft. pitch. Vessel loaded to the same draught and displacement, 4 350 tons, as before.

Knots.	Revs.	S.H.P.	App. slip per cent.	Δ <sup>2</sup> 8V <sup>3</sup> S.H.P.	Water consumption per hour, main engines.	Water consumption per hour, all purposes.	Water consumption per shaft horse-power, main engines.	E.H.P. from tank.	B.H.P.
8:4	56.5	456	7·79	348	14 480	9 670	19.8	260	·57
9:56	65	740	8·88	315		12 620	16.2	415	·561
10:5	71.3	980	8·7	315		15 120	14.8	623	·636
10:66	73.3	1 095	9·74	295		16 370	14.3	667	·61

Plotting a fair curve for I.H.P. and speed from the results of the trial with reciprocating engines, and another curve for S.H.P. and speed from the trial of 11th April 1910, both with the same propeller, we obtain the following estimate of the ratio S.H.P. .—

Knots.	I.H.P.	S.H.P.	S.H.P. I.H.P.	0
8 · 5 9 9 · 5 10 10 · 25	445 535 650 765 925 1 025	390 480 600 725 838 905	·876 ·898 ·923 ·948 ·906 ·884	

The ratio is, therefore, roughly about '90 at 10 knots, and '94 at 9\frac{1}{3} knots, the usual speeds of the vessel on service.

S.S. "Vespasian" (continued). Progressive trial off the Tyne, 9th January 1911, with new propeller, 14 ft. diameter × 14·14 ft. pitch, four blades, 72 sq. ft. expanded blade area. Displacement, 4 350 tons, as before.

Knots.	Revs.	S.H.P.	App. slip per cent.	Δ <sup>2</sup> 3 V <sup>3</sup> S.H.P.	Water consumption, main engines, lbs. per hour.	Water consumption, lbs. per S.H.P. hour.	E.H.P.	E.H.P. S.H.P.
9·31	68·4	630	2.51	343	10 400	16.5	375	*595
9·66	71·2	720	2.82	334	11 510	15.98	429	*595
9·94	73·7	815	3.31	323	12 590	15.45	480	*59
10·34	77	945	3.54	313	14 000	14.81	580	*614

Results obtained on voyages from the Tyne to Antwerp and Rotterdam, with original propeller 16:35-ft. pitch. Displacement, 4 560 tons, say 19 ft. 9 in. mean draught, ex keel.

Knots.	Revs.	S.H.P.	App. slip per cent.	Δ <sup>2</sup> 8V <sup>3</sup> S.H.P.	Water consumption, main engines, lbs. per hour.	Water consumption, lbs. per S.H.P. hour.
9.22	64.9	736	12.03	295	12 300	18.0
9.27	63.85	710	10.0	308	11 730	16.5
9.35	65	740	10.95	304	12 140	16.4
9.37	62.9	668	7.6	338	11 100	16.6
9.61	64.8	735	8.05	333	11 890	16.2
10.22	70.6	960	10.29	308	14 510	15.1
10.58	73	1 080	10.2	301	15 680	14.5

"Monitoria." Ship with corrugated sides (see Shipbuilder, 4, No. 16 (1910)). 279 ft.  $\times$  (40 ft.  $1\frac{1}{2}$  in. beam +1 ft. 10 in. = 41 ft.  $11\frac{1}{2}$  in.)  $\times$  17 ft. 5 in. draught. Displacement, 4 450 tons. I.H.P. = 1012. Revolutions, 65.8. 9.78 knots. Wetted surface, 17 480 sq. ft. Progressive trial. Mean draught, 17 ft. 10 in. Displacement = 4 575 tons.

I.H.P.	Revs.	Knots.	
521	53.77	8·185	
871	62.75	9·397	
966	65.1	9·686	
1 120	67.35	9·962	
1 195	68.58	10·122	

Single-screw engines,  $\frac{21 \text{ in.} - 33 \text{ in.} - 56 \text{ in.}}{36 \text{ in.}} \times 180 \text{ lbs. pressure.}$ Two boilers, 13 ft. × 10 ft., with 3 000 sq. ft. total heating surface.

Sister ships to the "Monitoria," with plain sides (see *The Shipbuilder*, vol. iv., No. 16, 1910). Single-screw. 279 ft.  $\times$  40 ft.  $1\frac{1}{2}$  in.  $\times$  17 ft.  $8\frac{1}{2}$  in. mean draught. Displacement = 4 450 tons. I.H.P. = 1 116. 70 revolutions. 9.78 knots. Wetted surface = 17 435 sq. ft.

Machinery same as in "Monitoria."

$$\frac{\Delta^2 V^3}{I,H,P} = 226.$$

#### SHALLOW WATER.

The resistance of a ship in shallow water is often enormously greater than in deep water, because of the effect of the bottom upon the streamlines, and of the wave system accompanying the vessel.

The problem has been the subject of discussion at meetings of the Institution of Naval Architects. In the discussion on Sir W. H. White's paper on "Notes on Recent Experience with some of H.M. Ships," Mr R. E. Froude mentioned experiments tried in the Admiralty tank at Torquay to determine the increase of resistance thus caused. A false bottom set at various depths in the tank caused the resistance of models to vary considerably. With the water as shallow in proportion to the size of the model as the water in Stokes Bay in proportion to a ship of from 3 000 to 5 000 tons-there was an increase of resistance of from 3 per cent. to 5 per cent., nearly constant at all speeds. Mr Froude pointed out that of the two elements of this difference in resistance, there is first the element that is nearly a constant percentage at all speeds, "attributed to the fact that the water in getting out of the way of the ship has to move in two dimensions instead of three dimensions; the motions are consequently more accentuated, and involve higher streamline speed against the ship's side, and cause greater friction." There is also the other element, viz., that due to the effect of shallow water on the wave, and which is more marked at high speeds. See also Mr D. W. Taylor's paper to the Institution of Naval Architects, spring 1894, "On Shipshaped Stream Forms." In April 1895, Mr. D. W. Taylor read a paper to the I.N.A. "On Solid Stream Forms, and the Depth of Water necessary to avoid abnormal Resistance of Ships." Professor

Lamb, "On the Motion of Fluids," p. 117, gives a description of simple stream systems in three dimensions. Mr R. E. Froude, in his remarks at the end of Mr. Taylor's paper, pointed out that there is an increase of resistance at all speeds, even at those speeds at which there is no resistance due to wave-making. In order to properly consider the question of whether the shoal water increases those features of the streamline disturbance which are the cause of wave-making resistance (and this is at certain speeds only), the relation between the depth of water and the length of the wave that is proper to the speed of the ship has to be considered.

In a valuable paper to the Institution of Naval Architects in 1899 on "Some Steam Trials of Danish Ships," Captain A. Rasmussen, of the Royal Danish Navy, gave progressive speed and power curves of the torpedo boats "Söbjörnen" and "Makrelen" at four different depths of water. The "Söbjörnen" was 145 ft. 6 in. long x 15 ft. 6 in. beam, and 140 tons displacement, with a draught of water 3 ft. 10 in. forward, and 7 ft. 91 in. aft. Engines; four-cylinder triple, 220 lbs. working pressure. At normal draught the displacement was 132 tons. At half power the loss in speed in shallow water was very great, while at full power the speed was higher for depths below or above 8 fathoms, this being. of the four named depths, the most disadvantageous for the propulsion of this boat at full power. It was pointed out that the speed corresponding to the points of inflexion in the curves was practically the speed v of "the wave of translation as given by the formula

 $v = \sqrt{qh}$ 

where h = depth of water

and g = acceleration of gravity."

While the wave of translation in shallow water at half power is unusually high and long, it vanishes completely at full speed.

At normal draught (132 tons displacement) "Söbjörnen":-

Depth	of wat	er.	Knots at 2 200 I.H.P.	Knots at 1 000 I.H.P.	
2½ fathoms 6½ fathoms 8 fathoms 20 fathoms	:	:	24·1 23·8 22·8 23·6	13·1 17·2 18·3 18·6	

#### Söbjörnen.

Speed in knots I.H.P. in 20 fathoms . I.H.P. in 8 fathoms . I.H.P. in 2½ fathoms	6 45 45	10 98 98 100	12 160 164 260	14 286 310	16 520 570 1 180		20 1 320 1 408 1 380	22 1 960 1 785 1 660	24.1
I.H.P. in 2½ fathoms		100	260	1 080	1 180	1 220	1 380	1 660	2 200

The dotted curve on Plate 28 shows the E.H.P. for a trial in shallow water of Popper's boat A (see p. 252). When passing suddenly into shallow water, the speed of a steamer may suddenly jump from, say, 121 to 141 knots (see Curve), the power remaining constant.

"The Resistance of some Merchant-ship Types in Shallow Water," paper by Professor Herbert C. Sadler, read at the American Society of Naval Architects and Marine Engineers.

16th November 1911.

The models were tested in water of varying depth in the tank at the University of Michigan. Both full and fine types were tested, including some broader types, and one with V-shaped sections. The results were given in curves representing residuary resistance in pounds per ton of displacement. Professor Sadler found that the speed at which maximum resistance occurred was a function of depth of water rather than size of ship. The first hump in the curve for a given depth of water occurred at nearly the same speed for all types. A set of curves was given for a full type of cargo boat. With the V-shaped section the hump was not so pronounced as in the types with fuller midship sections, perhaps because the mean draught of the midship section The hump for a given depth of water occurred at slightly higher speeds in the fuller forms.

In Zeitschrift des Vereines Deutscher Ingénieure, 10th December 1904, will be found a report of an important paper entitled "Experiments to ascertain the Influence of the Depth of Water on the Speed of Torpedo Boats," by Ship-Constructor Paulus, read at

the Schleswig-Holstein District Club.

The paper referred to Captain Rasmussen's papers to the Institution of Naval Architects, 1894 and 1899, and to later towing experiments with models and with full-sized ships at various depths of water to ascertain the model resistances, by Major Rota, ship constructor of the Italian Navy, and by Ship-Constructor Schütte at Bremerhaven. Rota and Schütte varied the depths of water in their tanks by constructing a movable bottom of smooth wooden planks. This bottom separated completely the upper part of the basin from the lower, so that the particles of

water could not escape below.

Rota's model-resistance curves resembled the I.H.P. curves quite remarkably, Paulus pointing out that a still better comparison would have been obtained if the corresponding E.H.P. curves were put alongside the I.H.P. curves of torpedo-boat S 119.

In Schütte's paper, under the heading "Torpedo Boat" with "A," the E.H.P. appeared to be equal at speeds 1.95 m. and 2.5 m.,

while the intermediate values were smaller.

Normand's formula was used for calculating the wetted surfaces

of these torpedo boats.

Paulus used the terms "effective efficiency," "indicated efficiency," and "actual efficiency," meaning E.H.P., I.H.P., and E.H.P. respectively.

PAULUS WITH TORPEDO-BOAT "S 119." SPEEDS IN KNOTS AT EQUAL POWERS.

Depth of water.	 60 m.	40 m.	25 m.	15 m.	10 m.	7 m.
5 680 I.H.P.	27·17	26.93	26.55	27·2	27.66	27.82
4 600 ,,	25·13	24.86	24.56	23·58	23.5	25.95
4 000 ,,	24·01	23.73	23.46	21·80	23.52	24.52
2 700 ,,	21·48	21.28	21.09	20·00	17.75	15.84
2 000 ,,	 20·00	19.84	19·72	19.08	16.94	15·11
1 500 ,,	13·75	18.67	18·58	18.20	16.68	14·84
1 000 ,,	17·16	17.16	17·06	16.86	16.22	14·44
500 ,,	12·2	12.2	12·2	12.2	12.2	12·2

#### I.H.P. AT EQUAL SPEEDS.

Depth of water.	60 m.	40 m.	25 m.	15 m.	10 m.	7 m.
27 knots	5 590	5 715	5 920	5 605	5 315	5 195
	3 995	4 140	4 290	4 710	4 110	3 870
	2 465	2 560	2 650	3 550	3 525	3 510
	1 240	1 250	1 285	1 410	2 815	3 210
	600	600	600	615	640	1 800
	285	285	285	285	285	285

SPEEDS IN KNOTS AT USUAL NUMBERS OF REVOLUTIONS.

Depth of water.	60 m.	40 m.	25 m.	15 m.	10 m.	7 m.
270 revs. per min. 250 ,, ,, 200 ,, ,, 150 ,, ,,	26.75 24.84 20.52 16.66 11.7	26.55 24.66 20.36 16.65 11.7	26·22 24·34 20·42 16·65 11·7	26:57 23:60 19:56 16:52 11:7	27·15 25·03 17·55 16·14 11·7	27:31 25:32 16:05 14:55 11:7

Mr A. F. Yarrow, in *Cassier's Magazine*, November 1908, mentioned that the depth of water in feet to be avoided was approximately represented by the expression (speed in knots)<sup>2</sup>, and

showed a curve for critical combinations of speed and depth of water, ordinates depth, and abscissæ speed at which the length of the transverse waves (which travel at the same speed as the ship) became indefinite. Mr Yarrow mentioned that the diverging waves, which have a speed less than the speed of the ship, did not come under the above heading, but that at very high speeds the effect of these should not be neglected.

E.H.P. curves. From deep-water progressive trials of three boats, A, B, C. (Paper by Popper, *Trans. Inst. Naval Architects*, 1905.) See forms given on Table XXXVII.

#### BOAT A.

Actual dimensions:  $-73.47 \times 11.48 \times 2.558$  ft. mean draught. Block coefficient = 0.451. Displacement = 27.75 tons. Wetted surface = 766.39 sq. ft. Deep water figures only noted.

Knots.	Е.Н.Р.	Skin H.P.	Wave H.P.
6 7	5 8		
8 9	12.5 18	••	
10 11	30 46	20.27	25.73
12	82 118	26·2 32·4	55.8
13 14	157	40.2	85.6 116.8
15	190	48.7	141.3

100-ft. model of boat A: $-100 \times 15^{\circ}62 \times 3^{\circ}48$  ft. mean draught. Displacement = 70. Block coefficient = 0.451. Wetted surface = 1420 sq. ft.

* Wnote	,		717 1
" Knots.	e.h.p.	Skin h.p.	Wave h.p.
7.0	14.7		•••
8.17	23.4		•••
9.34	36.6		
10 5	52.5	33	
11.68	· 87·8	44.1	
. 12.84	134.1	58.5	75.6
14.0	238.8	74.8	164
15.2	345.3	93.3	252
16.35	458.6	115.4	343.2
17.5	553.8	138.8	415

### BOAT B (Popper).

Actual dimensions:— $92^{\circ}98 \times 14^{\circ}17 \times 2^{\circ}296$  ft. mean draught. Displacement =  $42^{\circ}3$  tons. Block coefficient =  $0^{\circ}49$ . Wetted surface =  $1\,087$  sq. ft.

	Dia.	Pitch.	Exp. surf.
1st propeller, 3 blades	2.788	3.214	3.293
2nd propeller, 3 blades	2.788	3.608	3.293

2nd very much better than 1st one. Maximum efficiency, 58.2 per cent. at about 10 knots.

Knots.	E.H.P.	Skin H.P.	Wave H.P.
	-		
5	4.5		•••
7	11		
8	15		
9	25		
10	$\frac{37\frac{1}{2}}{56}$		
11	56		***
12	82	· · · ·	
13	117		
14	168		
			1

100-ft. model:  $-100 \times 15.25 \times 2.47$  ft. mean draught. Wetted surface = 1266. Block coefficient = 0.49. Displacement = 52.8 tons.

Knots.	e.h.p.	
5.19	5.84	
7·26 8·3 9·34	14·3 19·45 32·3	
10:38	48·4 . 72·3	
12·47 13·5	105·9 151·2	
14.55	217	

### BOAT C (Popper).

Deep-water progressive trials. Tow-rope resistance curve, and

E.H.P. curve. (Trans. Inst. Naval Arch., 1905.)
Actual boat:—92.98×14.04×2.296 ft. mean draught. Displacement = 36.6 tons. Wetted surface = 1 140 sq. ft. Block coefficient = 0.429.

Knots.	E.H.P.	Knots.	E.H.P.	1
6	7	11	46	
7	11	12	68	
8	15	13	98	
9	24	14	137	
10	35	15	177	

100-ft. model:  $-100 \times 15.1 \times 2.47$  ft. mean draught. Displacement = 45.8 tons. Wetted surface = 1 327 sq. ft. Block coefficient = 0.429.

100-ft. Models : — Deduced from results from forms on Table XXXVII.

In feet.		Tons			Coefficients.				
Model.	Length.		Moulded draught.	dis- place- ment.	Mid area.	Wetted skin.	Prism.	Mid area.	Block
	-								
A	100	11.82	6.15	108.2	66.9	1 680	.567 3	•923 8	524 2
В	100	11.82	5.10	85.3	54.85	1 460	*545 1	·908 8	*495 5
C	100	11.82	4.08	63.8		1 243	*522 7	*886 8	463 6
D	100	11.82	3.175	45.85		1 049	.501 2	.852.7	427 5

#### Model B.

		Re	sistance in	lbs.	Residuary resistance in	
Knots.	e.h.p.	Total.	Skin.	Residuary.	The monton of	(0)
6.85	13.71	652	478.6	173.5	2.037	.939
8.575	25.95	985.5	720	265.5	3.116	.904
9 71	41	1 377	907	470	5.21	.987
10.29	49.05	1 554	1 010	544	6.38	.996
10.85	58.4	1 754	1 111	643	7.54	1.006
11.4	72.7	2 080				•••
12.0	102	2 767	1 331	1 436	16.85	1.299
12.57	143	3 708	1 448	2 260	26.5	1.586

### Model C.

		Re	sistance in	lbs.	Residuary resistance in	
Knots.	e.h.p.	Total.	Skin.	Residuary.	The nonton of	(0)
6.85	11·31	538·3	408·3	130	2:04	·94
8.575	22·08	838	614	224	3:52	·937
9.71	32·7	1 098·5	773	325·5	5:1	·955
10.29	39·1	1 237	861	376	5:89	·961
10.85	47·7	1 435	946	489	7:66	.999
11.4	61·5	1 756	1 036	720	11:29	1:11
12.0	84·2	2 282	1 135	1 147	18	1:301
12.57	114	2 955	1 234	1 721	2:7	1:539

100-ft. model (deduced from Sir A. Denny's fine model D; tank trial). (See paper read before the International Engineering Congress at Chicago, 1893.)

Model D.

Knots.	e.h.p.	Re	sistance in	Lbs. residuary	(0)		
MHOUS.	e.n.p. Total.		cal. Skin. Residuary		per ton of displacement.		
6.85	10	476.6	343.6	133	2 905	1:04	
8.575	18·89	718	518	200	4 37	1:00	
9.71	26·52	890.5	652	238·5	5 21	:965	
10.29	31·76	1 004	726	277·5	6 06	:975	
10.85	39·35	1 179	823	356	7·79	1.03	
11.4	50·7	1 450	902	548	11·97	1.045	
12.0	66·9	1 816	986	830	18·14	1.292	
12.57	88·5	2 300	1 072	1 228	26·8	1.49	

(See Plate 22.)

Dutch opium-cruiser "Argus." Progressive trials. (Transactions Inst. Engineers and Shipbuilders in Scotland, 1893, paper by Dr Robert Caird on "Propeller Diagrams.") Actual ship:—188 × 23·0 × 7·5 ft. mean trial draught. Displacement = 406 tons. Block coefficient = 0·439. See Dr Caird's curves for slip, wake factor, propeller efficiency, engine efficiency, hull efficiency, revolutions, I.H.P., E.H.P., thrust deduction, etc. One propeller, diameter = 7·5 ft. Pitch = 9·25 ft. 205 revolutions. Designed for 16 knots at 1 0·24 I.H.P. Wake factor = 0·26. E.H.P. = 640. Propulsive efficiency = 0·595.

Knots.	I.H.P.	Revs.	Lbs. indicated. thrust.	E.H.P.	Skin H.P.	Wave H.P.
6 8 10	62·5 117·5 207·5	70·5 95·0 120	3 165 4 420 6 170	25 60 116	19.8 45 84.6	5·2 15 31·4
12 14 16 17	350 605 1 024 1 375	146 173 205 222	8 560 12 480 17 860	208 362 634 850	140·8 217 320 378	67.2 145 314 472

100-ft. model of "Argus" :— $100 \times 12.3 \times 4.00$  ft. mean draught. Displacement = 61.11 tons. Block coefficient = 0.439.

Percentage of top speed.	Knots.	Revs.	Percentage engine efficiency.	Percentage of full power.
37.5 50 62.5 75 87.5 100	4·38 5·84 7·3 8·76 10·21 11·67 12·4	96 ·8 130 ·2 164 ·5 200 237 281 304	53·5 63 71 77 82 85·3 86·5	6·1 11·46 20·3 34·3 59·2 100

### (See Plate 35.)

Dutch tugboat. (From Mr W. F. Durand's book, Resistance and Propulsion of Ships, 1911, or The Steamship, Oct. 1897.) Values of E.H.P. determined from model experiments. Actual ship:—dimensions,  $72 \times 14.75 \times 3$  ft. 10 in. draught forward, 7 ft.  $4\frac{1}{2}$  in. draught aft., 5 ft.  $7\frac{1}{4}$  in. draught mean. Displacement = 69 tons. Block coefficient = 0.406. Propeller pitch = 7.63 ft. Wetted surface = about 1117 sq. ft.  $\frac{T.H.P}{I.H.P}$  varies with increase of

speed from 0.64 to 0.69. E.H.P. varies from 0.543 to 0.462.

Knots.	I.H.P.	т.н.р.	E.H.P.	Skin H.P.	Wave H.P.	App. slip %.	D <sup>2</sup> V <sup>2</sup> 1.H.P.	E.H.P. 1.H.P.
6.97 8.07 9.02 10.07 10.47 10.84 11.01	31·33 50·56 80·24 132·35 170·83 230·58 260·32	19.76 33.16 53.22 89.43 118.85 161.4 180.2	15.8 27.42 42.74 70.69 87.75 108.46 120.22		•		184 174 154 131 114 93.4 86.3	·509 ·543 ·533 ·534 ·514 ·471 ·462

100-ft. model of Dutch tugboat:— $100 \times 20.5 \times 7.79$  ft. mean draught. Displacement = 185 tons.  $\omega = 0.406$ . Wetted surface = 2 152 approximate.

Knots.	e.h.p.	Skin h.p.	Wave h.p.	
8.22	48.85	24.8	24.05	
9.51	85.1	37.9	47.2	
10.65	140.6	52	88.6	
11.89	220.8	70.2	150.6	
12.37	274.4	78.4	196	
12.8	340.1	87.1	253	
13.0	377.2	91.2	286	

Towing trials of "Greyhound," described by Mr Wm. Froude, Transactions Inst. Naval Architects, 1874, H.M.S. "Active" (3 078 tons, 4 055 horse-power, 15 knots measured mile speed) towed H.M.S. "Greyhound" (1 157 tons displacement), at nearly 13 knots speed, from the end of a boom 45 ft. long, without any difficulty in steering.

Particulars of "Greyhound":-

	Mean draught.	Midship area.	Tons displace- ment.	Square feet immersed skin.
Normal displacement, tons	$12\ 11\frac{1}{2}$	339	1 161	7 540
Medium displacement, tons		313	1 050	7 260
Light displacement, tons		284	938	6 940

At normal displacement, 13 ft. 9 in. draught (No. 2), 1 161 tons.

E4	Resistan	ce in lbs.	
Feet per min.	Without bilge keels.	With bilge keels.	
1 200 1 100 1 000 900 800 600 500	19 080 14 270 10 277 7 320 5 464 3 050 2 140	20 000 14 300 10 000 7 030	The bilge keels were 100 feet long and 3 ft. 6 in. wide. The extra resistance when these were fitted was less than that caused by the skin friction alone by about a half at 10 knots.

At the lighter draughts the entrance and run, of course, became finer.

"Greyhound." Single-screw sloop. Towed through still water from a long outrigged boom. (For towing trials, see Trans. Inst. Naval Architects, 15 [1874], and Thearle's Theoretical Naval Architecture, p. 347.) Actual vessel:  $-172.5 \times 33.18 \times 13.75$  finean draught. Wetted surface = 7540 sq. ft. Displacement = 1200 tons. Block coefficient =  $\cdot 534$ .  $\frac{\Delta}{\langle L \rangle^3} = 238$ .  $\frac{\text{Beam}}{\text{Draught}}$ 

= 2.41. Prismatic coefficient =

V			Tons	Resi	stance in	Residuary	
Knots.	$\frac{\sqrt{\Gamma}}{\sqrt{\Gamma}}$ .	(0)	tow-rope resistance.	Total.	Skin.	Wave.	resistance in lbs. per ton of displacement.
4	.302	.98	•6	1 344	890	454	
6	.454	.101	1.4	3 138	1 890	1 248	
8	.605	·101	2.5	5 606	3 230	2 376	
10	.755	122	4.7	10 520	4 850	5 670	
12	.906	.162	9.0	20 140	6 730	13 410	

E.H.P. varies as (speed)4 at about 10.83 knots.

Tank trials were also made with models in fresh water, and

the resistances plotted in a curve.

The calm-air resistance of the "Greyhound" at 10 knots, without masts and rigging, was found by Wm. Froude to be about one and a half per cent. of the total water resistance. In merchant, passenger, and cargo vessels to-day, where there is a much greater above-water area exposed to wind, the air resistance is of course a much larger item.

100 ft.-model of "Greyhound":— $100 \times 19.25 \times 7.98$  ft. mean draught. Wetted surface = 2 532. Displacement = 238 tons. Block coefficient = 0.534.

		Residuary	Lbs. resistance.					
Knots.	e.h.p.	h.p.	Total.	Skin.	Wave.			
3·05 4·57 6·1 7·63 9·15	9·0 21·2 49·6 112·8	3·42 8·65 25·9 73·4	640 3 1 133 2 119 4 019	397 670 1 013 1 404	88.5 243.3 463 1 106 2 615			

e.h.p. varies as (speed)<sup>4</sup> at about  $8\frac{1}{4}$  knots (Vm).

Tank trials were also made with models in fresh water, and the resistances plotted in a curve. The resistance curve for the full-sized ship, deduced from the tank-trial results, and corrected for friction, represents her resistance in fresh water. After being corrected for salt water, the results agreed with those obtained by towing the actual ship through smooth salt water.

(See Plate 22.)

Italian ironclad "Lepanto." (Trans. Inst. Naval Architects, 1888.) Actual ship:—400·5×72·75×30 125 ft. mean draught at trials.\* Displacement = 14 740 tons. Wetted surface = 36 325 sq. ft Twin screws, Admiralty type. Diameter = 20·5. Three blades. Pitch = 20·5. Pitch ratio = 1. Flat surface = 80 sq. ft.

[At 28'33 ft. mean normal draught, midship area = 1 843 sq. ft. Displacement = 13 851 tons. Block coefficient = 0.588. Prismatic coefficient = 0.659. Mid-area coefficient = 0.894.]

\* At trial draught the results are:

The speeds at which the I.H.P. seems to vary as (speed)<sup>4</sup> are approximately 14 · 2 knots and 18 knots. [In the tables the extreme breadth is given, viz. 74 ft.]

Knots.	I.H.P.	E.H.P.	Skin H.P.	Wave H.P.	Tons net resist- ance.	Revs.	D3V3 I.H.P.	E.H.P. Ī.H.P.	Speed $\sqrt[3]{\overline{t}}$ .
6	700	210	160	50	5.1	32	210	.30	3
7 9	1 000								
9	1 810	670	512	158	11.3	47.5	241	.37	4.5
10	2 450								
12	4 060	1 680	1 147	533	20.7	62	251	'414	6
15	8 5 4 0	3 700	2 140	1 560	34.4	77	240	.433	7.5
16	10 300								
18	14 600	6 900	3 604	3 296	57.7	91.3	241	.473	9
18.45	16 100								
19	19 300	9 740	4 160	5 580	75	96.6	235	.505	9.5

100-ft. model of "Lepanto":—100×18·17(18·5 extreme)×7·53 ft. mean draught. Displacement = 230 tons. Take block coefficient = 0·59. Wetted surface = 2.270 sq. ft. [(At ext. draught) Block coefficient = 0·578. (At mld. draught) Block coefficient = 0·588. Take prismatic coefficient = 0·66; take mid-area coefficient = 0·896—these coefficients do not agree with above.]

Knots.	e.h.p.	Skin h.p.	Wave h.p.	Lbs. net resistance.	
3 4.5 6 7.5 9	6.018 14.96 32.16 59.3 82.9	4.76 10.78 20.0 33.6 39.7	391 1·235 4·17 12·2 25·76 43·6	178·5 395·5 725 1 205 Hump 2 020 2 625	

i.h.p. might vary as (speed) at two or three different parts of the curve. For instance, at 9 knots  $(V_m)$  rising up out of a hollow, or at 7.1 knots mounting a hump.

#### (See Plate 22.)

Models tested at the experimental tank of the Royal Dockyard of Spezzia, Italy. Towed at various speeds to determine the influence of depth of water on the resistance of the ship. (From a paper by Major Giuseppe Rota, read before the Institution of Naval Architects, 1900.) No. 3 model, at full depth of water. Actual dimensions in feet:—12·24 × 1·87 × 0·68 ft. mean draught. Displacement = 488·3 lbs. Block coefficient = 0·50.

Cross din Irrata		Resistance in lbs.					
Speed in knots.	Total.	Skin.	Wave.				
4·352 4·28 4·08	7·72 7·05 5·51	4·01 3·88 3·53	3·71 3·17 1·98				
3.889 $3.5$ $3.11$ $2.721$	4·74 3·526 2·713 1·871	3·2 2·635 2·048 1·573	1:54 :891 :665 :298				

No. 3, 100-ft. model :— $100\times15^{\circ}3\times5^{\circ}56$  ft. mean draught. Displacement = 121.6.  $\omega=0^{\circ}50$ .

Knots, e.h.p.		Residuary e.h.p.	Lbs. resistance.	Skin resistance.	Wave resistance.	
12.47	141.5	78	3 687	1 667	2 020	
12.25	126	65.1	3 347	1 617	1 730	
11.68	91.6	38.6	2 561	1 482	1 079	
11.12	75.1	28.6	2 200	1 360	840	
10.01	49.4	14.9	1 606	1 1 2 0	486	
8.9	34.5	9.9	1 263	900	363	
7.79	20.86	3 88	871.4	709	162.4	

(See Plate 22.)

Model No. 5. Torpedo boat. Tested in tank at Spezzia, Italy. (See Trans. Inst. Naval Architects, paper by Major Giuseppe Rota.) Actual dimensions:—12·33 × 1·35 × 0·32 ft. draught. Displacement = 145·2 lbs. Block coefficient = 0·43. l=0·123 3.  $\sqrt{l}=0$  351.  $l^3=0$ ·001 872.

Knots.	Resistance.	Skin resistance.	Wave resistance.
7.2	11.02	5.9	5.12
6.8	9.83	5.13	4.7
6.32	8.7	4.48	4.22
5.83	7 .5	3.83	3.67
5.345	6.05	3.2	2.85
4.86	4.74	2.66	2.08
4:38	3.304	2.2	1.104
3.89	2.424	1.733	·691
3.4	1.763	1.353	·410
2.916	1.278	.985	.293
2.43	*883	.694	.189

100-ft. model of above :— $100 \times 10.95 \times 2.595$  ft. mean draught. Displacement = 34.6 tons. Block coefficient = 0.43.

Knots.	Res	sistance in	lbs.		Wh	
Anots.	Total.	Skin.	Wave.	e.h.p.	Wave h.p.	
20.8 19.37 18.0 16.6 15.23 13.86 12.48 11.1 9.69 8.3 6.93	6 212 5 560 4 924 4 253 3 482 2 766 1 948 1 589 1 079 801 4 574	3 480 3 050 2 672 2 293 1 962 1 656 1 359 1 220 860 645 473	2 732 2 510 2 252 1 960 1 520 1 110 589 369 219 156.4	396 331 272 217 162 5 117 8 74 5 54 2 32 1 20 4 12 2	174 149 4 124 2 100 70 9 47 1 22 5 12 6 6 51 3 98 2 15	

See curve for humps and hollows.

TABLE XLI.-WAKE FRACTION w (adapted from Mr Luke's Curves).

			г	win screws		
Block coef.	Single screw.	Bossing sloped 0° to horizontal.	Bossing sloped 22° to horizontal.	Model without bossing.	Bossing sloped 45° to horizontal.	Bossing sloped 67½° to horizontal
·35 ·36 ·37 ·38 ·39 ·40	·064 ·069 ·074 ·08 ·085 ·09	·058 ·062 ·067 ·073 ·078 ·083	035 04 045 05 05 06	·02 ·024 5 ·029 ·034 ·038 ·043	·013 ·017 ·021 5 ·025 5 ·03 ·035	0 ·005 ·008 5 ·012
·41 ·42 ·43 ·44 ·45 ·46 ·47 ·48 ·49 ·50	·095 ·10 ·105 ·11 ·116 ·121 ·126 ·131 ·136 ·142	*088 *093 *098 *108 5 *109 *114 *119 *124 5 *13 *135	*064 5 *069 *074 *078 *083 *087 *092 *097 *102 *107	.048 .052 .057 .062 .066 .070 5 .075 5 .08 .085	*039 *048 5 *047 5 *052 *056 *061 *065 *07 *074 5 *079	·016 ·02 ·023 ·027 ·03 ·035 ·039 ·042 ·046 ·05
*51 *52 *53 *54 *55 *56 *57 *58 *59 *60	147 152 158 163 168 174 179 184 19	14 145 15 15 160 5 166 171 176 181	·112 ·116 5 ·121 ·126 ·131 ·136 ·141 ·146 ·151 ·156	095 10 105 11 115 119 124 129 134 139	·083 ·087 ·092 ·096 ·10 ·105 ·11 ·115 ·119 ·123	*054 5 *058 *062 *065 5 *07 *074 *077 *081 *085 *089

The curves given in Mr Luke's paper to the I.N.A., 1917, represented values of  $w_p$ , the wake percentage in Mr Froude's nomenclature. The table gives values of  $w=\frac{w_p}{1+m_p}$ .

Table XLI.—Wake Fraction w (adapted from Mr Luke's Curves)
—continued.

	-		-contin	uea.		
			Т	win screws		
Block coef.	Single screw.	Bossing sloped 0° to horizontal.	Bossing sloped 22° to horizontal.	Model without bossing.	Bossing sloped 45° to horizontal.	Bossing sloped 67½° to horizontal.
·61 ·62 ·63 ·64 ·65	·20 ·205 ·21 ·215 ·221	·191 ·197 ·202 ·207 ·213	·16 ·166 ·171 ·176 ·181	·143 ·148 ·153 ·158 ·163	·127 ·132 ·136 ·14 ·145	·093 ·096 5 ·10 ·105 ·108 5
·66 ·67 ·68 ·69 ·70	·226 ·231 ·237 ·242 ·247	·218 ·223 ·228 ·233 ·238	185 19 195 20	·167 5 ·172 5 ·177 5 ·182 ·187	15 155 159 164 168	112 116 12 124 5 128
·71 ·72 ·73 ·74 ·75 ·76 ·77 ·78 ·79 ·80	·252 ·257 ·263 ·268 ·274 ·279 ·284 ·29 ·295 ·30	·244 ·249 ·254 ·259 ·265 ·27 ·275 ·28 ·286 ·291	·21 ·215 ·22 ·225 ·23 ·234 5 ·239 ·244 ·249 ·254	·192 ·196 ·201 ·205 ·211 ·215 ·22 ·225 ·23 ·235	·172 ·176 ·181 ·186 ·19 ·195 ·199 ·203 ·208 ·212	131 5 135 5 14 143 5 147 151 155 155 164 166 5
·81 ·82 ·83 ·84 ·85	·305 ·31 ·316 ·321 ·326	·296 ·301 ·306 ·311 ·316	·259 ·264 ·269 ·274 ·278	·24 ·244 ·249 ·254 ·259	·216 ·221 ·225 ·23 ·235	·171 ·175 ·179 ·183 ·186

The curves given in Mr W. J. Luke's paper to the I.N.A., 1917, represented values of  $w_p$ , the wake percentage in Mr Froude's nomenclature. The above table gives values of  $w=\frac{w_p}{1+w_p}$ .

									ARE
						Coef	licient	s.	
	h.	1.	ht.				Pı	ismat	ic.
Ship.	Length.	Beam	Draught	Ą	Block.	Mid area.	Fore body.	Aft body.	Mean.
Ambrose	375·2 400·4 338 345 542	47.8 50.1 43.7 43.5 52	23·5 23·5 23·5 22·792 21·5	7 654  7 495 8 180 11 200	·636 ·68 ·756 ·836 ·647	·966 ·961 ·976 ·975 ·911		•••	·659 ·708 ·775 ·859 ·71
Derived destroyer Dominic . Francis . Gregory . Hilary .	400 322 355 26.5 418.5	40 42 3 49 25 40 0 52 2	10.6 22.33 23.5 20.25 23.5	1 920  9 120 4 622 9 300	·396 ·778 ·777 ·755 ·637	·762? ·983 ·98 ·978 ·956	·51	·54	·52 ! ·791 ·794 ·773 ·664
Hildebrand . Huayna . Justin . Luke's model . Manco .	440·3 260·35 355 400 300·3	54·1 36·25 48·7 58·8 45·2	23·5 18·0 23·5 19·6 18	10 195 3 391 8 930 7 650 5 008	·637 ·698 ·767 ·581 ·72	·973 ·955 ·976 ·855?			·656 ·73 ·785 ·68 ?
Manning	188 188 400 400 400	32·7 32·7 50 54·0 70·1	12·3 12·3 19·5 19·3 27·0	1 000 1 000 7 200 8 400 12 860	*48 *48 *646 *705 *60	·797 ·797 ·98 ? ·98 ? ·98 ?	···· ·68 ·72	···· ·65 ·74	·604 ·604 ·72! ·613!
Michael Polycarp	300·5 340 375·5 400 376·5 400	45·3 46·5 51·7 57 50·3 58·1	23 25.08 18 23.5 18.7	6 240 8 000 10 534 6 400 9 932 5 800	·78 ·76 ·757 ·545 ·781 ·467	 ·975 ·985 ·98? ·977 ·78		61	 .78 .769  .800

FACTOR.

r												
-		Wake Fraction.										
The second secon	w calculated from Taylor's formula.	The same converted to Froude's nomenclature (wp).	As given in Froude's nomenclature $(w_p)$ from trials.	The same converted to w, a fraction of ship's speed as in Taylor's.	w calculated from Gordon's slide-rule.*	w from M. Dermott's formula.	No. of screws.	Knots speed.	E.H.P. 1.H.P.	Hull efficiency.	Source.	
	·268 ·29 ·328 ·368 ·273	·367 ·409 ·488 ·58 ·376	   .33		·217 ·25 ·303 ·366 ·225	·202 ·224 ·239 2 ·277 ·259 6	1 1 1 1	15 14 10·5 9·5 18·2		•••	Calculated.	
CONTRACTOR DESCRIPTION OF THE PERSON NAMED IN	- ·018 ·339 ·338 ·327 ·15	- ·016 ·512 ·511 ·488 ·178	- :01	010 1	 32 317 304 084 2	098 5 242 241 6 223 5 103 7	2 1 1 1 2	33 10·5 10·5 9·5 14·2			Calculated.	
Name and Address of the Owner, where the Owner, which is the Owner, where the Owner, which is the Owner, where the Owner, which is the Owne	·15 ·299 ·333 ·12 ·31	·178 ·426 ·50 ·137 ·45	···· ·20	 166 7	·088 4 ·26 ·31 ·277	·098 8 ·213 1 ·242 ·137 9	2 1 1 2 1	14.6 10 10.5 		1.02	Calculated. ,, Baker. Calculated.	
	·186 ·186 ·155 ·188 ·13	·23 ·23 ·184 ·231 ·15	11 12 15 20 20	099 1 107 1 130 5 166 7 166 7	·092 ·094 1 	194 1 194 1 105 2 116 077 6	1 1 2 2 2	10 15  15·2	*54 *54 	.90 .90 .95 .99 1.04	Baker.	
	34 33 328 10 34 188	.515 .492 .488 .111 .515 .232	 .04 	 •038 45 •152 5	·324 ·31 ·278  ·323 	······································	1 1 2 1 1	10 10·7 11·5 10·5 19		 .98 .98	Calculated. ,,, Baker. Calculated. Baker.	

<sup>\*</sup> Subject to 8.

TABLE XLII .- AMOUNT TO BE ADDED TO THE EFFICIENCY

Nominal pitch ratio.	Expanded area ratio												
No	·25.	•26.	.27.	·28.	-29.	·30.	·31.	*32.	·33.	*34.			
. 9	0103	·013 6 ·010 0 ·007 7		·013 0 ·009 4 ·007 2	0091	·012 2 ·008 8 ·006 8	·011 7 ·008 3 ·006 5	.008 0	·010 5 ·007 5 ·005 9	.007 0			
1·2 1·3 1·4	003 1 002 2 001 2	.003 0 .002 1 .001 2		001 13	.002 9 .002 0 .001 12		002 8 001 9 001 00	.002 7 .001 8 .001 0		·002 5 ·001 7 ·001 0			
1.5	0	0	0	0	0	0	0	0	0	0			

TABLE XLIII. - AMOUNT TO BE SUBTRACTED FROM THE EFFI-

Nominal pitch ratio.	Expanded area ratio										
Non	·46.	*47.	*48.	·49.	*50.	·51.	•52.	*53.	*54.		
·8 ·9 1·0	.001 6 .001 3 .001 1	·003 1 ·002 6 ·002 0	*004 6 *004 0 *003 0	.006 2 .005 2 .004 0	·008 0 ·006 7 ·005 1	·009 8 ·008 2 ·006 3	·011 9 ·009 8 ·007 5	·013 9 ·011 5 ·008 8	·015 9 ·013 1 ·010 0		
1·1 1·2 1·3 1·4 1·5	.000 8 .000 5 .000 4 .000 3	·001 5 ·001 0 ·000 7 ·000 5 0	·002 2 ·001 5 ·001 1 ·000 7 0	·003 0 ·002 0 ·001 4 ·000 9 0	·003 9 ·002 7 ·001 8 ·001 1 0	·004 8 ·003 2 ·002 2 ·001 3 0	.005 7 .003 9 .002 8 .001 7	·006 7 ·004 6 ·003 3 ·002 0 0	.007 7 .005 3 .003 8 .002 2		

FROM CURVE, WHEN THE AREA RATIO IS LESS THAN '45.

	in three blades.												Nominal often ratio.				
	·35.		.36	3.	'37.		<b>*3</b> 8		•39.	-	·40.	·41.	·42.	·43.	•44.	·45.	No pitel
I	·009 ·006 ·005	7 2	·006 ·004	1 9	·005 ·0 <b>0</b> 4	74	·005 ·004	0	004	4 5	.003 0	·003 1 ·002 4	.001 9	·001 5 ·001 2	.001 1 .000 8 .000 6	0	*8 *9 1.0
		7	.001	6	.000	6	000	5	000	2	0010	.000 8	000 4	.000 4 .000 2	.000 3 .000 1	0	1·2 1·3 1·4
	0		0		0		0		0		0	0	0	0	0	0	1.5

CIENCY FROM CURVE, WHEN THE AREA RATIO EXCEEDS '45.

in three blades.												
·55.	•56.	·57.	<b>*</b> 58.	·59.	·60.	·61 <b>.</b>	·62.	·63.	·64.	Nominal pitch ratio.		
·018 0 ·014 9 ·011 3 ·008 6 ·006 0 ·004 3 ·002 6 0	020 0 016 7 012 7 009 8 006 9 004 9 003 0	·0223 ·0184 ·0140 ·0108 ·0076 ·0055 ·0033 0	024 6 020 3 015 4 011 9 008 4 006 0 003 6	·022 2 ·016 9 ·013 0	024 1 018 2 014 2 010 1 007 2	·015 4 ·011 0 ·007 8	·028 ·021		·032 2 ·024 5 ·013 5	*8 *9 1 *0 1 *1 1 *2 1 *3 1 *4 1 *5		

The French quadruple-screw Atlantic liner "France." (See The Shipbuilder, 7, 11.) Lloyd's dimensions: Length b.p. 689 ft. x breadth 75.6. Load draught 29 ft. 10 in. Displacement = 26 760 tons. Four shafts, 250 revolutions per minute. Parsons turbines. Total heating surface boilers 99 200 sq. ft. 120 furnaces. Total grate surface 2 548 sq. ft. On her 24 hours' trial the vessel is said to have attained an average speed of 25 knots with about 47 000 S.H.P. (at what draught of ship we do not know).

Midship section coefficient = '972.

Diesel oil-engined ship "Annam," built 1913. Installation almost identical with "Selandia." Twin-screw. Built by Burmeister & Wain, Copenhagen. 425 ft. overall × 55 ft. beam × 38 ft. 6 in. depth. Net register tonnage 3 325. Total carrying capacity 9 400 tons on a draught of 26 ft. 4 in. Average speed 111 knots at sea. Double bottom carrying 1 254 tons of oil, not including peaks. In No. 4 hold a deep tank between the two tunnels is capable of storing 80 tons of oil, and is used as an emergency tank in case of accident to the double bottom. Total crew 32 men, of which there are 7 engineers, 2 electricians, 6 greasers-15 in all in the engine department. Main engine cylinders 23½ in. × 31½ in. 125 revolutions. H.P. pump of compressed air service driven from main engines. Two 8-cylinder Diesel oil engines, 3 200 (or 2 550 according to Internal Combustion Engineering), B.H.P. 126 revolutions per minute. Two 4-cylinder 300 B.H.P. Diesel auxiliary engines, each driving a D.C. dynamo, 220 volts, and a large air compressor. Electric-driven emergency compressor, ballast pump, two sanitary and bilge pumps. Pumps, steering gear, winches, and windlass are electrically driven. Full speed consumption of oil, including the two auxiliary motors, 10.8 tons. Reversing the main engines is effected in two seconds. A small 30 B.H.P. Tuxham hot-bulb engine, driving a dynamo at 110 volts, is used for lighting the vessel at night in port when the winches are not in use. When the large auxiliaries are employed, the lighting circuit passes through a transformer from 220 to 110 volts. The winches, etc., work at 220 volts. Fourteen winches and a warping winch aft. Electric windlass by Clarke Chapman. Hele-Shaw electric-hydraulic steering gear. A small vertical steam boiler, fired by oil, placed between the two thrust blocks, supplies steam to the room heaters and galley and fire extinguishers. Two electrically driven lubricating pumps and two water circulating pumps are placed at the forward end of the engine-room. Settling tank pump. Turning engine. Mr D. W. Taylor, in a paper read before the American Society

of Naval Architects and Marine Engineers in 1910 on "The Effect of Parallel Middle Body upon Resistance," deals with a series of experiments with models at the U.S. Model Basin to determine, from the point of view of resistance, the most suitable length of parallel middle body for full vessels of low and moderate speeds. The following notes are taken from The Shipbuilder, vol. iv. models tested all had a midship section coefficient of '96, ordinary sections of shape shown by a drawing, and a ratio of beam to draught of 2.5. Three series were tried having prismatic or longitudinal coefficients of '68, '74, and '80 respectively. Four sizes of models were used in each series to show the effect of different ratios of length to beam, and for each size of model five curves of sectional areas were used, corresponding to different percentages of parallel body. Altogether sixty models were tested. Skin frictional resistance, which is the major factor in the type of vessel under consideration, is only affected by a very small amount, about 11 per cent., by the variations of form. regards residuary resistance, however, the experiments showed that there was a most suitable length of parallel middle body for minimum resistance, varying with the speed and prismatic coefficient, but not greatly affected by the size of model, i.e. the ratio of length to breadth. Curves were given showing the length of middle body at different speeds for minimum residuary resistance, and curves also showing the variation which can be made in this length without increasing the residuary resistance 10 per cent., or the total resistance 3 per cent., assuming the residuary resistance to be 30 per cent. of the total. In his paper Mr Taylor says: "While the results, strictly speaking, refer only to models similar to the parent form used, and the actual residuary resistances given are not perhaps the minimum that may be obtained, I think there is little doubt that, as regards desirable length of parallel middle body from the point of view of resistance, they should apply with reasonable approximation for almost any type of form such as would be used for full vessels. . . . Broadly speaking, from the point of view of resistance alone, for the range of speeds attained in practice by full vessels, the optimum length of parallel middle body is for a longitudinal coefficient of '68 from 12 to 16 per cent., but it may be made 25 per cent. without material increase in resistance. For a longitudinal coefficient of '74 the optimum length of parallel middle body is from 24 to 27 per cent., but it may be made from 36 to 40 per cent. without material increase of resistance. For a longitudinal coefficient of '80 the optimum length of parallel middle body is from 32 to 35 per cent., but it may be made from 44 to 48 per cent. without material increase of resistance. These conclusions apply to values of speed-length coefficient above .50. For very low-speed vessels the residuary resistance is such a small percentage of the total that the limits above may evidently be materially exceeded."

The curves on Plate 13 show the relation between speedlength ratio  $\frac{V}{\sqrt{L}}$  and prismatic coefficient and block coefficient

for actual service speeds. The uppermost curve represents "highest economical speeds" taken from Mr G. S. Baker's book Ship Form, Resistance and Screw Propulsion, 1915. The speeds at the right hand are for torpedo-boat destroyers.

If  $\rho = .46$ , as in many cases, then

If

or

If

$$\frac{\Delta^{\frac{4}{5}}V^{3}}{I.H.P.} = \frac{196.5}{\boxed{c}} \qquad . \qquad . \qquad . \qquad (2)$$

$$\frac{E.H.P.}{S.H.P.} - .55,$$

as is often the case with direct turbines in a smooth sea, then

$$\frac{\Delta^{\frac{3}{4}}V^3}{\text{S.H.P.}} = \frac{235}{(0)}$$
 . . . . (3)

Mr G. S. Baker's (1913) Set C, model 18a:—400 ft. ship (mercantile ship forms). Block coefficient = 685. Prismatic = 699.  $\frac{\Delta}{\left(\frac{L}{160}\right)^3}$  = 149.7. One of Mr Baker's economical speeds would be

$$V = 1.34 \times \sqrt{\frac{.699 \times 400}{2}}$$
  
= 15.81 knots.

Let us consider  $\frac{V}{\sqrt{L}} = .70$  or V = 14 knots as the trial speed

(K) = about 1.77.

ĸ	v.	Percentage of trial V.	Likely values of $\rho$ .	E.H.P.	I.H.P.	Δ <sup>2</sup> / <sub>8</sub> V <sup>8</sup> I.H.P.
1:4	11.07	79	·438	1 115	2 550	240
1:5	11.86	84.6	·452	1 289	2 850	264
1:6	12.66	90.4	·461	1 632	3 540	259
1:7	13.44	96	·452	1 940	4 200	261
1:8	14.22	101.7	·46	2 222	4 830	269
1:9	15.02	107.3	·452	2 672	5 910	260

The values of  $\rho$  and trial speed are taken from Plate 38.

Mr G. S. Baker's (1913, mercantile ship forms) Set E, model 19b:—400-ft. ship. Block coefficient = '805. Prismatic = '824.

 $\frac{\Delta}{\left(\frac{L}{100}\right)^3}$  = 176. One of Mr G. S. Baker's economical speeds is

$$V = 1.34 \times \sqrt{\frac{824 \times 400}{4}}$$
  
= 12.18 knots.

Let us take trial speed V = 10.69,  $\frac{V}{\sqrt{L}}$  = .534 for this form.

(K) = 1.31.

(K)	v.	Percentage of trial V.	Likely values of $\rho$ .	E.H.P.	I.H.P.	Δ <sup>2</sup> / <sub>3</sub> V <sup>3</sup> I.H.P.
1·1 1·2· 1·3 1·4 1·5	8·92 9·73 10·54 11·36 12·17	83.5 91 98.8 106.2 113.9	·456 ·463 7 ·47 ·473	649 855 1 104 1 448 1 847	1 421 1 849 2 350 3 060 3 890	251 250 250 241 234

In averaging results of trials to obtain the "mean of the means," the results are tabulated in the order in which they are run, thus:—

Meas- tured speed.	First mean.	Second mean.	Third mean.	Fourth mean and average, or "mean of the means."
$\begin{pmatrix} V_1 \\ V_2 \end{pmatrix}$ $\begin{pmatrix} V_4 \\ V_4 \end{pmatrix}$ $\begin{pmatrix} V_5 \\ V_5 \end{pmatrix}$	$ \left. \begin{array}{c} \frac{V_1 + V_3}{2} \\ \frac{V_3 + V_3}{2} \\ \end{array} \right\} \\ \frac{V_3 + V_4}{2} \\ \frac{V_4 + V_5}{2} \\  \left. \begin{array}{c} \end{array} \right\} $	$ \begin{bmatrix} \frac{V_1 + 2V_2 + V_3}{4} \\ V_2 + 2V_3 + V_4 \end{bmatrix} $ $ \frac{V_1 + 2V_2 + V_3}{4} $	$\underbrace{\frac{V_{1}+3V_{2}+3V_{3}+V_{4}}{8}}_{\underbrace{V_{2}+3V_{3}+3V_{4}+V_{8}}_{8}}$	$\left. \begin{array}{l} \frac{V_1 + 4V_2 + 6V_3 + 4V_4 + V_6}{16} \end{array} \right.$

This has been the approved method on the Clyde and elsewhere for upwards of a generation. The mean so obtained differs slightly from the arithmetic mean  $\frac{V_1+V_2+V_3+V_4+V_6}{5}$ , but is more accurate.

PLOTTING TRIAL ANALYSIS RESULTS UPON A BASE OF PERCENTAGES OF FULL SPEED.

Some standard curves intended for the use of shipowners' staffs are shown on Plates 35 to 39.

The American practice of running standardisation trials is an admirable one, particularly if the trials are at load draught.

A diagram derived from one of these trials, showing mean pressure referred to L.P. cylinder (for reciprocating-engined steamships) as ordinates, plotted upon a base of percentages of full-speed revolutions per minute or percentages of ship's full speed as abscisse, is invaluable. When no standardisation trial results are obtainable, spots can always be plotted, taken from indicator diagrams or torsionmeter readings on voyage. There will be a curve for each draught of ship, showing mean pressures, consumptions, etc., corresponding to fully loaded condition, partly loaded and lightly loaded. Such curves for a number of vessels will be found to resemble one another very closely when the abscisse are percentages of full speed, or full power, or full-power revolutions, or full-speed revolutions per minute, and by the aid

of such diagrams the performance of a ship can be predicted with some accuracy. A diagram of this description can easily be drawn for any ship fitted with an indicator or a torsionmeter. What is necessary is for the engineer to give a correct statement of the number of revolutions per minute of the engines when the power is being measured, the revolutions per minute at the time the indicator is used. It is surprising how closely the curves of mean pressure referred to L.P. for a cargo-passenger steamer, a yacht, a tramp, a trawler, or a huge liner resemble those of "Argus" and "Edgewater" when plotted on percentage abscissæ of revolutions in this way. A curve from (revolutions)3 is a useful guide on such a diagram. Coal-consumption and steamconsumption results can be plotted and faired for ships just as well as results in land practice for consumption in lbs. per kilowatt hour, per B.H.P. hour, or per I.H.P. hour on abscisse representing fractions of full load. The same method extended to propulsive efficiency and propeller efficiency is illustrated on Plate 37, where the curves marked C, E, G, H, K are taken from the interesting table of typical ships given in the excellent paper on "Geared Turbines for Ship Propulsion" to the Institution of Engineers and Shipbuilders in Scotland in 1914 by Messrs G. M. Welsh and W. D. M'Laren. Messrs M'Laren and Welsh gave the trial particulars. We have added the probable sea speeds.

C, Twin-screw Channel steamer with geared turbines. 324 × 40·5 × 12 ft. draught. Displacement = 2 380 tons. Block coefficient = ·53. Prismatic coefficient = ·57. Midship section coefficient = ·930. 22 knots on trial. 280 revolutions. 3 blades. Diameter = 9 ft. 6 in. Pitch = 10 ft. 0 in. 8 190 total S.H.P.

E, Single-screw cargo tramp, with either triple-expansion reciprocating steam engines or geared turbines. 400 × 53.4 × 25 ft. mean draught. Displacement = 11 900 tons. Block coefficient = 78. Prismatic coefficient = 81. Midship-area coefficient = 963. 11 knots trial. 2 250 S.H.P. 70 revolutions. 4 blades. Diameter = 18 ft. 6 in. Pitch = 17 ft. 6 in. About 10.7 knots at sea with the same power (recip. 2 607 I.H.P.).

G, Twin-screw passenger and cargo vessel. Triple-expansion reciprocating steam engines.  $484 \times 60.5 \times 19.4$  ft. mean draught at trial. Displacement = 11 520 tons. Block coefficient = '71. Prismatic coefficient = '75. Midshiparea coefficient = '947. 16 knots on trial. 87 revolutions. 3 blades. Diameter = 17 ft. 3 in. Pitch = 21 ft. 6 in.

7 250 total I.H.P. About 15.6 knots at sea with the same power at the same draught, or about 15.15 knots at

24 ft. 6 in. draught at sea.

H, Twin-screw passenger liner, with quadruple-expansion reciprocating steam engines. 529 × 62·2 × 21·2 ft. mean draught at trial. Displacement = 13 560 tons. Block coefficient = '68. Prismatic coefficient = '72. Midshiparea coefficient = '944. 18 knots on trial. 82 revolutions per minute. 4 blades. Diameter = 18 ft. 3 in. Pitch = 24 ft. 9 in. 10 930 total I,H.P. on trial. About 17·1 knots at sea with the same power at the same draught, or about 17 knots at sea on 25 ft. draught with the same power.

K, Quadruple-screw liner, with steam turbines direct coupled to propeller shafts. 729 × 81 × 29·2 ft. mean draught. Displacement = 29 550 tons. Block coefficient = ·60. Prismatic coefficient = ·64. Midship-section coefficient = ·938. 24 knots. 42 000 total S.H.P. 230 revolutions per minute. 4 blades. Diameter = 11 ft. 9 in. Pitch =

13 ft. 0 in.

The steam consumption in lbs. per H.P. hour are given on the same diagram as the propulsive coefficient and the propeller efficiency (Plate 37).

The loss of power by friction of the shafting and stern tube may be estimated at 4 per cent., and if the alignment is good this estimate is not far wrong. The efficiency of the gearing does not usually enter the power calculations, because it is understood that the rated S.H.P. is to be developed abaft the gear box, and steam consumption rates are always understood to be on this basis. The mechanical efficiency of a good double-reduction gear is about 95 per cent.

With regard to the propulsive coefficient  $\left(\frac{E.H.P.}{S.H.P.}\right)$ , when the S.H.P. is measured, as it usually is, aft of the thrust block, if we take Taylor's E.H.P..

S.H.P. = E.H.P. 
$$\times \frac{1}{\text{Hull efficy.}} \times \frac{1}{\text{propeller efficy.}} \times \frac{1}{\text{transmission efficy.}}$$
  
= E.H.P.  $\times \frac{1}{95} \times \frac{1}{66} \times \frac{1}{96}$   
=  $\frac{\text{E.H.P.}}{100}$  for trial trip results,

a higher propulsive coefficient than the average, but justified by results which have been analysed for passenger liners.

E.H.P. at  $14\frac{1}{2}$  knots (smooth water) = .45 to .50 according to I.H.P. at  $14\frac{1}{2}$  knots at sea

weather.

Table XLIV.— $e_1$ , or Mechanical Efficiency of Main Engines at Full Power.

	Effici- ency of gear- ing.	Thrust block.	Other losses or gains.	Ratio of power delivered to propeller to power at aft end of engine, or overall efficiency of the gearing at full power.
Geared tur- bines with mechanical gearing 20:1. Double reduc- tion.	98 per cent.  95 per cent.	1 per cent. loss.	Windage, 2 or 3 per cent. loss due to astern turbine of 50 per cent. capacity. For higher astern power the windage lossis greater.	'94 or '95 with astern turbine of half ahead power. '92 or '93 if astern turbine is for higher power.
Hydraulic transformer (Föttinger). Reduction ratio 4.5:1 to 10:1.	90 per cent.	Included in the foregoing.	2 per cent. gain due to making use of transformer waste heat in heating the feed water.	'92 large powers. '88 small powers. '90 possible astern.
Turbines with electrical transformers. Reduction ratio 18:1.	90 per cent. or less.	2 per cent.	Generators, motors, shafting, 10 per cent. loss or more.	'80 to '88.
Direct turbines.	••	2 per cent.	1 per cent, loss in shafting.	97, i.e. D.H.P. = 97 = shaft transmission efficiency.
Reciprocating steam engines.		2 per cent.	Friction of engines and shafting 6 to 14 per cent. loss.	*83 to '90, seldom over '88.

There is a difference of about 13 or 14 per cent. in power for a difference of  $\frac{1}{2}$  a knot in speed between 14 and 15 knots, and

this is about the amount accounted for by ordinary moderately good weather and sea. Or we may take about 15 per cent. increase in S.H.P. at sea for corresponding speed on smooth water trial. Superintendent engineers should be able to get reliable figures for this, but power readings which appear consistent with the log book are difficult to find.

## ELECTRIC TRANSMISSION.

From a diagram by Mr H. A. Mavor, printed for the discussion on Mr Bell's paper to the I.N.A. in 1908 on the trials of the "Lusitania," the following comparison was given, from particulars furnished by Messrs C. A. Parsons & Co. in 1907:—

Shaft H.P.	10 000	20 000	30 000	40 000	50 000	60 000	70 000	75 000
"Lusitania," lbs. steam per S.H.P.	24.8	19.7	15.5	14.3	13.5	13	12.6	12.4
"Carville," steam in lbs. per S.H.P. hour.	17	14	12.7	12.2	12	12	12.1	12.25

For direct comparison at relative fractions of full load, the Carville figures were adjusted by translating the kilowatts into shaft horse-power assumed to be delivered by a motor of 94 per cent. efficiency—i.e. 1 K.W. = 1.26 S.H.P.

The Carville trials were with superheated steam, and a correction of 1 per cent. for each 10° Fahr. of superheat was applied,

so as to make the comparison as for saturated steam.

In the case of the Carville plant (a land installation), the efficiency was said to be maintained nearly constant up to double full load, the actual shaft H.P. being about one fourteenth of that of "Lusitania."

Shaft Friction.—The following information has been taken from the Transactions of the Institute of Marine Engineers, December 1915:—Tail shaft with brass liner, running in stern bush lined with lignum vite, and lubricated with sea water; coefficient of friction=1094. Steel shaft running in white metal, and lubricated with oil; coefficient of friction=1048.

### THRUST-BLOCK FRICTION.

Experiments have been made with marine engines to determine the amount of power lost by friction at the thrust block. In a paper on this subject read before the Institution of Naval Architects (see *Transactions*, 1899), Herr F. von Kodolitsch described how its amount had been electrically measured in the case of a triple-expansion marine engine of 600 I.H.P. The engine had cylinders  $13\frac{7}{5}$  in.  $-22\frac{1}{4}$  in. - and 36 in. dia.  $\times$  24 in. stroke. At 136 revolutions per minute, the speed of ship being 12 knots, I.H.P.=600.

 $\frac{\text{Indicated amperes} \times \text{indicated volts}}{746} = \frac{\text{indicated electrical}}{\text{horse-power.}}$ 

With a thrust block of the ordinary type, 29.75 I.H.P. were lost; and with a thrust-block on the roller system, 2.4 horse-power were lost. Taking the first result as an average for ordinary marine engines, then we may say that  $\frac{1}{20}$  or 5 per cent. of the indicated horse-power is lost in thrust-block friction. The Michell thrust block, with only one thrust shoe, used in most geared turbine steamers, minimises the friction loss.

Engineering, in an article dated 1st December 1916 on "The Willans Line for Steam Turbines," refers to the larger proportion of the wastes of energy, which are due mainly to windage, leakage losses, and fluid friction, as proportional to the load. "The resistances and losses which are independent of the load are merely those due to the bearings and thrust block, the oil pump and governor drive, and to the glands." Examples are given showing how the latter, "the constant losses, can be calculated with fair accuracy. The power absorbed in a turbine bearing in ordinary running conditions is, for example, given by the relation:—Power absorbed in bearing, d inches in diameter and l inches long,

$$= \frac{1}{3} \left(\frac{d}{10}\right)^2 \left(\frac{l}{10}\right) \frac{\text{R.P.M.}}{100} \text{ in horse-power}$$

$$= \frac{1}{4} \left(\frac{d}{10}\right)^2 \left(\frac{l}{10}\right) \frac{\text{R.P.M.}}{100} \text{ in kilowatts}$$

$$= 850 \left(\frac{d}{10}\right)^2 \frac{l}{10} \cdot \frac{\text{R.P.M.}}{100} \text{ in B.Th.U. per hour.}$$

The above coefficients, it will be seen, are rounded-off numbers, since 3 kw. is not exactly 4 h.p."

In a turbine having main bearings 12 in. in diameter by 38 in.

long, running at 750 r.p.m., the power absorbed by one bearing is 13.7 h.p. "The thrust bearing has 12 collars 1 in. deep and 10 in. in mean diameter. The resistance of such a thrust block is approximately \( \frac{1}{2} \) lb. for each square inch of oil under load, so that the power absorbed by the thrust block is in round figures given by the relation

Power absorbed = 
$$\frac{Nb}{8} \cdot \left(\frac{d}{10}\right)^2 \cdot \frac{R.P.M.}{100}$$
 horse-power,

where N denotes the number of collars, b their breadth in inches, and d the mean diameter in inches of the collars. For the same turbine this formula gives 11.3 h.p. as the power absorbed. we increase this to 16 h.p., the power absorbed by the oil pump

and governor drive will be sufficiently allowed for."

The experiments of Gibson and Ryan on the friction of rotating discs (Min. Proc. Inst. C.E., vol. clxxix) make possible a fair estimate of the power absorbed by the water glands. From these experiments we find that the power absorbed by a smooth thin disc of diameter d in., rotating in water, is given by the relation

Friction H.P. = 
$$\frac{1}{5000} \cdot \left(\frac{d}{10}\right)^2 \left[\frac{d}{10} \cdot \frac{\text{R.P.M.}}{100}\right]^{2 \cdot 8}$$
.

The addition of ribs to the disc increased this in a ratio of, say, 4.5 to 1.

From the above, and noting that a disc has two sides, we further deduce that the frictional resistance of a cylinder of diameter d and length l is expressed by

$$\text{Friction H.P.} = \frac{1}{2\,100}\, \bullet \, \frac{d}{10}\, \bullet \, \frac{l}{10} \bigg[ \frac{d}{10}\, \bullet \, \frac{\text{R.P.M.}}{100} \bigg]^{2\, \cdot 8}.$$

In the turbine mentioned, 5 347 b.kw., the fixed resistances were estimated as 66 kw. "The indicated efficiency of a turbine varies with the ratio of expansion. In many cases, particularly with reaction turbines, which for commercial reasons have hitherto been run much below their most economical speed, the indicated efficiency at first increases as the load is reduced, afterwards diminishing again somewhat rapidly. It is, however, possible, to a fair degree of accuracy, to deduce from the actual Willans line the Willans line corresponding to a constant indicated efficiency by making use of the proposition, which is very approximately true, that when a turbine is throttle-governed the indicated efficiency depends solely on the ratio of initial to final pressure." A diminution of vacuum from 28.51 to 27.23 in. would reduce the gross output from 5.413 to about 5.100 gross kw., and would increase the steam consumption per b.kw. hour by about 6 per cent.

## ENGINE EFFICIENCY.

(a) Reciprocating Steam Engines.—The indicated horse-power, as given by the indicator, exceeds the power delivered to the propeller by a considerable amount, on account of the friction of the moving parts, but by how much it is difficult to say definitely. The late Mr Blechynden's conclusions on the subject, published in the Transactions of the North-East Coast Institution of Engineers and Shipbuilders, 1891, are still of value, and are perhaps as sound as any that have since been promulgated.

 $e = \frac{\text{S.H.P.}}{\text{I.H.P.}}$  = the mechanical efficiency of the engines, or "engine

efficiency," the ratio of the work got out to the work put in. Torsionmeters are rarely applied to reciprocating engines on account of the unevenness of the turning moment, the fluctuations in the readings being so great that it is seldom considered possible to obtain from them an accurate estimate of the shaft horse-power (S.H.P.). The Shipbuilding and Shipping Record, 16th July 1914, mentions, however, that Messrs Denny & Co. claim to have had fairly reliable readings with torsionmeters on reciprocating engines, and have arrived at the conclusion that it is not unusual to have engine efficiencies of 92 per cent. The North German Lloyd claimed 94 per cent. in one large steamer's engines. The friction of the engines and shafting consists of initial friction + load friction. In a progressive speed and power diagram, plotted upon speed in knots as abscissæ and horse-power as ordinates, the power expended in overcoming initial friction + load friction is represented by a slightly curved line, concave upwards (almost straight) below the I.H.P. curve, sloping gradually upwards from slow speeds to full speed. The power delivered to the propeller (i.e. as nearly as possible the brake horse-power at the propeller shaft) at any speed is the difference between the ordinate of this curve and that of the curve of I.H.P. A good example of curves of initial friction and load friction is to be found in Professor C. H. Peabody's paper to the American Society of Naval Architects and Marine Engineers, 1899, on the trials of U.S.S. "Manning," where the power expended on engine friction at full speed was 11.4 per cent. of the maximum I.H.P. The engine efficiency was therefore '886. In the progressive trial, at speeds varying from 5 knots to 16 knots, the engine efficiency varied from '565 to '886; in other words, the shart horse-power varied from 56.5 per cent. to 88.6 per cent, of the indicated horse-

power.

In a discussion at the Institution of Naval Architects in 1898, Sir Wm. H. White gave it as his opinion, resting on a large number of analyses, that, with a waste on the propeller of from 30 per cent. to 35 per cent., the dead load friction (or initial friction) might vary from 5 to 9 per cent., and the working load friction from 7 per cent, to 8 per cent, at full power, and that the delivery of power to the propellers at full power would therefore not be likely to exceed 80 per cent. to 85 per cent. of the I.H.P.

Mr D. W. Taylor gives initial friction about 3 to 9 per cent., depending upon the number of pumps worked off the main engine, and load friction about 7 per cent, of the remainder after deducting initial friction power from the original I.H.P. at full speed. By his focal-diagram method the initial friction has been

very carefully computed for several vessels.

Our own opinion is that when only the air, feed, and bilge pumps are driven from the main engine levers, we may take the engine efficiency at about .86 at sea for good engines, running at 600 to 700 feet per minute piston speed, and 87 at maximum trial power. For engines driving reciprocating circulating pumps in addition to air, feed, and bilge pumps, the engine efficiency may be taken at :84 at sea (i.e. at about .9 of full power) and about ·85 to ·855 at maximum power. With all the pumps independent of the main engines, the mechanical efficiency may be 87 on ordinary service at .9 full power, and .88 at maximum trial power; and with forced lubrication, as in some first-class cruisers completed in 1907, about '89 to '90. On the basis of trials of large vertical engines of the marine type driving electric generators, it is often assumed that the mechanical efficiency of the engine is ·86 to ·90 at full power. The Vulcan Company are said to have proved that the mechanical efficiency of the main engines of the "Kaiser Wilhelm II." was '94 in ordinary service, but this is too high a figure to take as an average.

(b) Mechanical Efficiency of Reciprocating Internal Combustion Engines.—In most marine four-cycle motors driving an air compressor direct, and also with circulating water and lubricating pumps, the efficiency may be taken as from '75 to '80-'78 per cent. being perhaps a fair average. When the air compressor is not driven by the main engine, a higher efficiency may be obtained. In very exceptional cases it has reached .85, but .80 is a fairer

figure to take as an average.

In two-cycle engines driving air compressors and one or two auxiliary pumps, the mechanical efficiency does not at present exceed about 72. In determining the power for a motor-driven ship, 10 per cent. should be added if running in (tropical) waters over 80° F. (See p. 392.)

(c) Geared Turbines .- With good mechanical gearing the loss is very slight-perhaps 2 per cent., i.e. the mechanical efficiency is of the main engines, and gearing may be 98, though it is often

taken as '95.

(d) Direct Turbines.—The S.H.P. by torsionmeter, the power delivered to the propeller, should be prized as an invaluable figure whenever it can be obtained. The torsionmeter can be used to

determine the loss due to thrust-block friction.

In settling the horse-power required for a new ship, from model experiments, it is usual to take the E.H.P. obtained from a naked model, i.e. a model without appendages. The ratio of the E.H.P. from the naked model to the I.H.P. of the full-sized ship with appendages is, of course, a lower propulsive coefficient than the propulsive coefficient which would be obtained by using an E.H.P. obtained from a model with appendages; but this is largely due to the fact that the eddies for models with appendages differ from those of full-sized ships, and appendage resistance from models is apt to be exaggerated.

For ships driven by reciprocating steam engines E.H.P. is

frequently '55, though '50 is usually taken in design. Corresponding to the figure given above, a lower figure, say '44, should be taken when the propeller shafts are driven direct by turbines.

Analyses for a great many ships show a considerable variation in propulsive coefficients, but these are fairly consistent for types of ships, and all the small low-speed boats show low coefficients and the high-speed liners high coefficients. So far no conclusion

has been arrived at as to why this should be so.

In the discussion on a paper by Mr T. G. Owens to the Inst. N.A. in 1914, the consistently high propulsive coefficients of vessels with triple screws as compared with quadruple screw ships was ascribed largely to the better utilisation of the wake. Signor Orlando remarked upon the inferior position, in that respect, of the wing propellers of the four screw vessels, and the increase of resistance due to the appendages of the shafts.

Gunboat "Ceram." (Trans. Inst. Naval Architects, 1888.) Trials (July 26), 8:95 ft. mean draught. Copper sheathing. E.H.P. from model experiments. Actual ship:—152×25·6×8:95 ft. mean draught. Block coefficient = 0:513. Mid-area coefficient = 0:783. Mid area = 179 sq. ft. Prismatic coefficient = 0:654. Displacement = 510 tons. Wetted surface = 4600.

Cylinders  $\frac{20 \text{ in.} - 29 \text{ in.} - 46 \text{ in.}}{27 \text{ in.}} \times 120 \text{ lb. press.}$  Propeller 4 blades.

Diameter = 9 ft. Expanded surface = 30 sq. ft. Pitch = 13 ft.

Knots.	8.7	9.7	10.6	11:35	12
E. H. P.	118	169	230	298	372

E.H.P. calculated by author of paper.

Skin H.P.	61.2	83.7	107	130	151.6
Wave H.P.	56.8	85.3	123	168	220.4
)				]	0

Knots.	I.H P.	Skin H.P.	E.H.P. I.H.P.	D <sup>2</sup> V <sup>3</sup> I.H.P.
6·25	61·2	24·1		254
8·5	197·4	57·5	•583	198
8·84	204·4	64	•59	215
8·95	219·5	66·2	•592	209
9·396	255·1	76	·60	206
12·124	607	156·3	·645	187
1 <b>2·</b> 19	616·6	15 <b>9</b>	·645	186

I.H.P. varies as (speed)4 at 11.96 knots.

The coefficient of skin friction "f" is taken at 0.00953 for the full-sized ship.

Cruiser "Colorado." (Proceedings American Society of Naval Architects and Marine Engineers, 1904. Paper by Mr J. W. Powell.) Actual vessel:— $502 \times 69 \cdot 5 \times 23 \cdot 92$  ft. draught. Displacement = 13 670 tons. Block coefficient = 0.581. Wetted surface = 44 250 sq. ft. Midship area = 1595 \cdot 5 sq. ft. Midsarea coefficient = 0.972. Trials in 29 fathoms. Area of water line, 23 900 sq. ft. Coefficient of water plane = 0.688. Angle of W.L. entrance = 12°. Angle of run = 17.5°. Prismatic coefficient = 0.599.

Engines  $\frac{38\frac{1}{2} \text{ in.} - 63\frac{1}{2} \text{ in.} - 74 \text{ in.} - 74 \text{ in.}}{48 \text{ in.}} \times 265 \text{ lbs.}$  Heating

surface = 68 537 sq. ft. Grate area = 1 632 sq. ft. Two propellers, three-bladed. Diameter = 18 ft. Pitch = 22 ft. 92 sq. ft. expanded surface each.

Knots.	Mean I.H.P.	E.H.P. from tank.	Revs.	Pro- peller effcy.	I.H.P. sq. ft. W.S.	App. slip per cent.	D <sup>2</sup> V <sup>3</sup> I.H.P.	Skin H.P.	E.H.P. I.H.P.
15·5 17 19 20 21 22 22·24	7 100 8 800 12 600 16 000 20 300 24 100 25 000	3 500 4 700 7 000 8 600 10 900 13 800 14 500	84 91 103 109 115 122·3 124	50 54·5 56 54 54 57·5 58		14·2 14·3 14·8 15·4 16·3 17·5 17·8	300 320 312 286 261 253 252	2 860 3 710 5 110 5 910 6 770 7 750 7 980	*494 *535 *555 *537 *537 *537 *573 *58

100-ft, model of "Colorado":—100×13·85×4·77 ft. draught. Displacement = 108 tons. Block coefficient = 0·581. W.S. = 1 757. Mid-area coefficient = 0·972. Prismatic coefficient = 0·599.

Humps and hollows clearly marked.

U.S.S. "Manning." Single-screw. (Described by Professor Cecil H. Peabody in *Proceedings of the American Society of Naval Architects and Marine Engineers.*) Actual ship:—188×32·81×12·33 ft. mean draught. Displacement = 1000·7 tons. Block coefficient = 0·48. Wetted surface = 7·273 sq. ft.

Engines,  $\frac{25 \text{ in.} - 37\frac{1}{2} \text{ in.} - 56\frac{1}{4} \text{ in.}}{30 \text{ in.}}$ . Propeller diameter = 11 ft.

Pitch = 12.33 ft.  $\frac{\text{Pitch}}{\text{Diameter}} = 1.121$ . Area ratio = 0.421. Hub. = 1.875 ft. diameter.

Knots.	I.H.P.	Revs.	D3V3 I.H.P.	T.H.P.	Initial friction power.	Load friction power.	Skin resistance power.	Wave resistance power.	Wake gain and thrust deduction.	Engine efficiency.
5	69	42.8	180	30	27	3	20	5	5	*565
6	100	51.5	215	48	33	3 5 7	34	7	7	
7 8 9	141	60.1	243	74	38	7	52	11	11	.68
8	194	68.8	264	108	44	10	76	16	16	.744
9	263	77.4	276	153	49	15	106	24	23	.757
10	354	86.3	283	214	55	21	142	40	32	.794
11	486	95.8	274	304	61	30	187	71	46	.812
12	671	106.2	257	431	68	42	239	127	65	.836
13	920	116.7	238	600	74	59	299	211	90	855
14	1 245	127.7	220	820	81	81	369	328	127	.87
15	1 661	139.5	203	930	89	110	449	481	160	*88
16	2 181	152	188	1 221	97	146	539	682	214	.886
3									- 1	

The I.H.P. varies as the fourth power of the speed at about 15·1 knots.

Notice that T.H.P. (thrust horse-power) = Skin horse-power + Wave-making horse-power + wake gain and thrust deduction power.

And E.H.P. (effective horse-power) = Skin friction horse-power + Wave-making horse-power.

Torpedo-boat "Biddle." Twin-screw. (From the Proceedings of the American Society of Naval Architects and Marine Engineers. Paper by Mr. Chas. P. Wetherbee.) Actual vessel:—157 × 16·25 × 4·81 ft. mean draught. 4·4 tons per in. immersion. Wetted surface = 2 540 sq. ft. 168 tons displacement. Block coefficient = 0·478. Mid-area coefficient = 0·724. Coefficient water plane (on trial) = 0·743. Prismatic coefficient = 0·663. Propellers, diameter = 6·68 ft. Pitch = 10·88 ft. Projected surface each = 1 440 sq. in.

	Progr	ressive tr		I.B. "B days afl		' clean b	ottom,		"Ban siste: (two ident dirty h	al of rney," r ship boats bical), pottom, ys out.
Knots.	Revs.	App. slip per cent.	I.H.P.	Wave H.P.	Skin H.P.	E.H.P.	Propulsive coefficient.	D <sup>2</sup> <sub>3</sub> V <sup>3</sup> I.H.P.	Revs.	I.H.P.
11 13 15 17 18 19 20 21 22 23 24 25 26 27 28 29 30	117 137 158 181·5 194·5 200·7 220 231·4 262·6 273 283·3 294 304·2 314·8 325·2	12·61 11·79 11·75 12·93 13·97 14·97 15·64 15·29 15·24 14·87 14·63 14·63 14·44 14·37 14·24	220 355 522 760 928 1 138 1 370 1 600 2 346 2 636 2 932 3 257 3 572 3 910 4 225	30 75 130 245 325 420 500 585 665 750 840 9105 1 080 1 165 1 255 1 340	65 105 160 225 265 305 405 465 530 590 670 740 830 920 1 015 1 120	95 180 290 470 590 725 855 990 1 130 1 280 1 430 1 585 1 745 1 910 2 085 2 270 2 460	*432 *507 *556 *618 *635 *637 *624 *619 *616 *610 *601 .595 *586 *588 *581	183.4 187.6 196 190.5 182.7 177 175 175.9 177 178 179 182 183 186 189	137 · 4 160 · 5 185 · 2 198 210 · 9 223 · 4 235 · 2 246 256 · 6 266 · 7 277 287 · 5 298 308 · 4 318 · 2 	 396 602 927 1 150 1 410 1 705 2 002 2 290 2 585 2 892 3 230 3 960 4 340 4 730 

The I.H.P. is varying as the 3.2 power of the speed at about 28.8 knots.

TABLE XLV .- Two-THIRDS POWERS OF NUMBERS.

Number.	ård power.	Number.	ård power.	Number.	ård power.	Number.	3rd power.
2 3 4 5 6 7 8 9	1.58 2.08 2.519 2.924 3.302 3.659 4.00 4.326 4.641	41 42 43 44 45 46 47 48 49 50	11.9 12.1 12.27 12.48 12.65 12.85 13.03 13.2 13.4 13.58	81 82 83 84 85 86 87 88 89 90	18·72 18·87 19·05 19·2 19·31 19·45 19·65 19·8 19·95 20·1	310 320 330 340 350 360 370 380 390 400	45 *80 46 *78 47 *75 48 *71 49 *66 50 *61 51 *54 52 46 53 *38 54 *29
11	4.946	51	13.75	91	20·25	410	55·19
12	5.241	52	13.93	92	20·4	420	56·08
13	5.528	53	14.11	93	20·52	430	56·97
14	5.808	54	14.3	94	20·66	440	57·85
15	6.082	55	14.46	95	20·81	450	58·72
16	6.349	56	14.65	96	20·95	460	59·59
17	6.611	57	14.8	97	21·1	470	60·45
18	6.868	58	14.98	98	21·25	480	61·30
19	7.12	59	15.15	99	21·4	490	62·15
20	7.368	60	15.33	100	21·54	500	62·99
21	7.611	61	15.5	110	22.96	510	63·83 64 66 65·49 66·31 67·13 67·94 68·74 69·54 70·34 71·13
22	7.851	62	15.68	120	24.33	520	
23	8.087	63	15.83	130	25.66	530	
24	8.320	64	16.0	140	26.96	540	
25	8.549	65	16.17	150	28.23	550	
26	8.776	66	16.35	160	29.47	560	
27	9.00	67	16.5	170	30.69	570	
28	9.22	68	16.67	180	31.88	580	
29	9.439	69	16.83	190	33.05	590	
30	9.654	70	16.98	200	34.21	600	
31	9.868	71	17·15	210	35·33	610	71 92
32	10.08	72	17·3	220	36·44	620	72 71
33	10.28	73	17·46	230	37·54	630	73 49
34	10.49	74	17·67	240	38·62	640	74 26
35	10.70	75	17·8	250	39·68	650	75 03
36	10.90	76	17·93	260	40·74	660	75 80
37	11.10	77	18·1	270	41·78	670	76 57
38	11.30	78	18·25	280	42·80	680	77 33
39	11.5	79	18·41	290	43·81	690	78 08
40	11.7	80	18·55	300	44·81	700	78 84

TABLE XLV. -Two-Thirds Powers of Numbers-continued.

IADL	IEI ZELAT.	-1110 11	IIIIDO I C	7112105 01	11011111	165 607600	-
Number	grd power.	Number.	ard power.	Number.	ard power.	Number.	ard power.
710 720 730 740 750 760 770	79 59 80 33 81 07 81 81 82 55 83 28 84 01	1 110 1 120 1 130 1 140 1 150 1 160 1 170	107·20 107·85 108·49 109·76 110·40 111·03	1 510 1 520 1 530 1 540 1 550 1 560 1 570	131.61 132.19 132.77 133.35 133.93 134.50 135.08	1 910 1 920 1 930 1 940 1 950 1 960 1 970	153.94 154.47 155.01 155.54 156.08 156.61 157.14
780 790 800	84.73 85.4 86.18	1 180 1 190 1 200	111.67 112.30 112.92	1 580 1 590 1 600	135.65 136.23 136.80	1 980 1 990 2 000	157.68 158.21 158.74
810 820 830 840	86.89 87.61 88.32 89.03	1 210 1 220 1 230 1 240	113·55 114·17 114·80 115·42	1 610 1 620 1 630 1 640	137·37 137·93 138·50 139·06	2 020 2 040 2 060 2 080	159·79 160·84 161·89 162·94
850 860 870 880 890	89.73 90.43 91.13 91.83 92.52	1 250 1 260 1 270 1 280 1 290	116.04 116.66 117.27 117.89 118.50	1 650 1 660 1 670 1 680 1 690	139.63 140.19 140.75 141.32 141.88	2 100 2 120 2 140 2 160 2 180	163.99 165.02 166.05 167.09 168.12
900 910 920 930	93·22 93·91 94·59 95·28	1 300 1 310 1 320 1 330	119·11 119·72 120·33 120·94	1 700 1 710 1 720 1 730	142·44 143·00 143·55 144·11	2 200 2 220 2 240 2 260	169·15 170·17 171·19 172·20 173·22
940 950 960 970 980	95.96 96.64 97.32 97.99 98.66	1 340 1 350 1 360 1 370 1 380	121.55 122.15 122.75 123.35 123.95	1 740 1 750 1 760 1 770 1 780	144.66 145.22 145.77 146.32 146.87	2 280 2 300 2 320 2 340 2 360	174·24 175·24 176·25 177·25
$ \begin{array}{r} 990 \\ 1000 \\ \hline 1010 \\ 1020 \end{array} $	99.33 100.00 100.66 101.33		124.55 125.14 125.74 126.33	1 790 1 800 1 810 1 820	147·42 147·97 148·52 149·06	2 420	178·23 179·26 180·25 181·24
1 030 1 040 1 050 1 060	101.99 102.65 103.30 103.96	1 430 1 440 1 450	126·92 127·51 128·10 128·69	1 830 1 840 1 850	149.61 150.15 150.70 151.24	2 480 2 500 2 520	182·23 183·22 184·20 185·18
1 070 1 080 1 090 1 100	104.61 105.26 105.91 106.56	1 470 1 480 1 490	129·28 129·87 130·45 131·03	1 880 1 890	151·78 152·32 152·86 153·40	2 560 2 580	186·16 187·14 188·11 189·08
1 100	100 00	1 000	101 00				

TABLE XLV. -TWO-THIRDS POWERS OF NUMBERS -continued.

Number.	ard power.	Number.	ard power.	Number.	ard power	Number.	3rd power.
2 620	190.05	3 420	226 99	4 220	261·14	5 050	294·34
2 640	191.02	3 440	227 88	4 240	261·96	5 100	296·27
2 660	191.98	3 460	228 76	4 260	262·78	5 150	298·21
2 680	192.93	3 480	229 64	4 280	263·60	5 200	300·15
2 700	193.89	3 500	230 52	4 300	264·42	5 250	302·06
2 720	194.85	3 520	231·40	4 320	265·24	5 300	303.98
2 740	195.80	3 540	232·27	4 340	266·06	5 350	305.89
2 760	196.75	3 560	233·14	4 360	266·87	5 400	307.80
2 780	197.71	3 580	234·02	4 380	267·69	5 450	309.68
2 800	198.66	3 600	234·89	4 400	268·51	5 500	311.58
2 820	199.60	3 620	235·76	4 420	269·32	5 550	313·46
2 840	200.54	3 640	236·62	4 440	270·13	5 600	315·34
2 860	201.48	3 660	237·49	4 460	270·95	5 650	317·21
2 880	202.42	3 680	238·36	4 480	271·76	5 700	319·09
2 900	203.35	3 700	239·22	4 500	272·56	5 750	320·95
2 920	204 · 28	3 720	240.08	4 520	273·37	5 800	322·81
2 940	205 · 22	3 740	240.98	4 540	274·17	5 850	324·66
2 960	206 · 15	3 760	241.80	4 560	274·98	5 900	326·51
2 980	207 · 08	3 780	242.65	4 580	275·78	5 950	328·35
3 000	208 · 01	3 800	243.51	4 600	276·58	6 000	330·19
3 020	208.93	3 820	244·36	4 620	277·39	6 050	332·02
3 040	209.85	3 840	245·22	4 640	278·19	6 100	333·85
3 060	210.76	3 860	246·07	4 660	278·99	6 150	335·67
3 080	211.68	3 880	246·97	4 680	279·78	6 200	337·49
3 100	212.59	3 900	247·76	4 700	280·58	6 250	339·30
3 120	213·51	3 920	248.61	4 720	281·38	6 300	341·11
3 140	214·42	3 940	249.45	4 740	282·17	6 350	342·91
3 160	215·33	3 960	250.29	4 760	282·96	6 400	344·71
3 180	216·24	3 980	251.41	4 780	283·76	6 450	346·50
3 200	217·15	4 000	251.98	4 800	284·55	6 500	348·29
3 220	218.05	4 020	252·82	4 820	285·33	6 550	350.07
3 240	218.95	4 040	253·65	4 840	286·11	6 600	351.85
3 260	219.85	4 060	254·49	4 860	286·90	6 650	353.62
3 280	220.75	4 080	255·33	4 880	287·68	6 700	355.39
3 300	221.65	4 100	256·16	4 900	288·47	6 750	357.16
3 320	222.54	4 120	257·00	4 920	289·26	6 800	358.93
3 340 3 360 3 380 3 400	223·44 224·34 225·22 226·11	4 140 4 160 4 180 4 200	257 ·83 257 ·83 258 ·67 259 ·49 260 ·31	4 940 4 960 4 980 5 000	290.05 290.84 291.62 292.40	6 850 6 900 6 950 7 000	360.68 362.43 364.18 365.93

TABLE XLV.—Two-THIRDS POWERS OF NUMBERS—continued.

LADLE	22111.	-1 WO-111	INDS I O	WERS OF	TACREDIAL	15-01001	reces.
Number.	<sup>2</sup> grd power.	Number.	ard power.	Number.	₹rd power.	Number.	ård power.
7 050	367.67	9 050	434·27	12 100	527.05	16 100	637.6
7 100	369.41	9 100	435·86	12 200	529.95	16 200	640.1
7 150	371.13	9 150	437·45	12 300	532.83	16 300	642.9
7 200	372.86	9 200	439·04	12 400	535.72	16 400	645.4
7 250	374·58	9 250	440.64	12 500	538.60	16 500	648·1
7 300	376·31	9 300	442.23	12 600	541.48	16 600	650·6
7 350	378·02	9 350	443.82	12 700	544.34	16 700	653·2
7 400	379·74	9 400	445.40	12 800	547.20	16 800	655·9
7 450	381·44	9 450	446.97	12 900	550.04	16 900	658·5
7 500	383·15	9 500	448.54	13 000	552.88	17 000	661·1
7 550	384·85	9 550	450·11	13 100	555.70	17 100	663·7
7 600	386·55	9 600	451·68	13 200	558.53	17 200	666·2
7 650	388·24	9 650	453·25	13 300	561.35	17 300	668·9
7 700	389·93	9 700	454·82	13 400	564.16	17 400	671·4
7 750	391·62	9 750	456·39	13 500	566.96	17 500	674·0
7 80 <b>0</b> 7 850 7 900 7 950 8 000	393·30	9 800	457·95	13 600	569·76	17 600	676.5
	394·98	9 850	459·50	13 700	572·54	17 700	679.1
	396·66	9 900	461·06	13 800	575·33	17 800	681.6
	398·33	9 950	462·61	13 900	578·10	17 900	684.2
	400·00	10 000	464·16	14 000	580·88	18 000	686.8
8 050	401.66	10 100	467·25	14 100	583.63	18 100	689·3
8 100	403.32	10 200	470·33	14 200	586.38	18 200	691·9
8 150	404.97	10 300	473·39	14 300	589.13	18 300	694·4
8 200	406.63	10 400	476·44	14 400	591.88	18 400	696·9
8 250	408.28	10 500	479·49	14 500	594.61	18 500	699·5
8 300	409.93	10 600	482·54	14 600	597.34	18 600	702·0
8 350	411.57	10 700	485·57	14 700	600.07	18 700	704·5
8 400 8 450 8 500 8 550	413·22 414·85 416·49 418·12	10 800 10 900 11 000 11 100	488.60 491.61 494.61 497.60	14 800 14 900 15 000	602.80 605.51 608.22	18 000 18 900 19 000	707·0 709·5 712·1 714·6
8 600	419.75	11 200	500·58	15 200	613·57	19 200	717·0
8 650	421.37	11 300	503·56	15 300	616·22	19 300	719·5
8 700	423.00	11 400	506·53	15 400	619·00	19 400	722·0
8 750	424.62	11 500	509·48	15 500	621·6	19 500	724·5
8 800	426.24	11 600	512·43	15 600	624·3	19 600	727·0
8 850	427.85	11 700	515·38	15 700	626·9	19 700	729·4
8 900	429·46	11 800	518·31	15 800	629.6	19 800	731·9
8 950	431·06	11 900	521·23	15 900	632.2	19 900	734·4
9 000	432·67	12 000	524·15	16 000	634.9	20 000	736·8

TABLE XLV. -TWO-THIRDS POWERS OF NUMBERS -continued.

				W 15165 OF	TICNIDE	1115	-
Number.	₹rd power.	Number.	ård power.	Number.	ård power.	Number.	ard power.
20 100	739 3	24 100	834.3	28 100	924.4	32 100	1 010.0
20 200	741.9	24 200	836.6	28 200	926.5	32 200	1 012.0
20 300	744.2	24 300	838.9	28 300	928.6	32 300	1 014.5
20 400	746.6	24 400	841.2	28 400	930.9	32 400	1 016.3
20 500	749.1	24 500	843.6	28 500	933.1	32 500	1 018.4
20 600	751.5	24 600	845.9	28 600	935.1	32 600	1 020
20 700	753.9	24 700	848.1	28 700	937.4	32 700	1 022
20 800	756.4	24 800	850.5	28 800	939.6	32 800	1 024
20 900	758.7	24 900	852.9	28 900	941.9	32 900	1 026
21 000	761.1	25 000	855.0	29 000	944.0	33 000	1 028
21 100	763.9	25 100	857.3	29 100	946.1	33 100	1 030
21 200	766.0	25 200	859.6	29 200	948.3	33 200	1 033
21 300	768.4	25 300	861.9	29 300	950.4	33 300	1 035
21 400	770.7	25 400	864.1	29 400	952.6	33 400	1 037
21 500	773.4	25 500	866.3	29 500	954.9	33 500	1 039
21 600	775.6	25 600	868.6	29 600	956.9	33 600	1 041
21 700	778.0	25 700	870.9	29 700	959.0	33 700	1 043
21 800	780.3	25 800	873.1	29 800	961.3	33 800	1 045
21 900	782.8	<b>25</b> 900	875.4	29 900	963.3	33 900	1 047
22 000	785.2	26 000	877.7	30 000	965.4	34 000	1 049
22 100	787.5	26 100	880.0	30 100	967.6	34 100	1 051
22 200	789.9	26 200	882.1	30 200	969.7	34 200	1 053
22 300	792.2	26 300	884.4	30 300	971.9	34 300	1 055
22 400	794.6	26 400	886.6	30 400	974.0	34 400	1 057
22 500	797.0	26 500	888.9	30 500	976.2	34 500	1 059
22 600	799.4	26 600	891.0	30 600	978.3	34 600	1 061
22 700	801.9	26 700	893.4	30 700	980.4	34 700	1 063
22 800	804.0	26 800	895.5	30 800	982.5	34 800	1 065
22 900	806.4	26 900	897.8	30 900	984.6	34 900	1 068
23 000	808.8	27 000	900.0	31 000	986.8	35 000	1 070
23 100	811.1	27 100	902.2	31 100	988.9	35 100	1 072
23 200	813.4	27 200	904.4	31 200	991.1	35 200	1 074
23 300	815.8	27 300	906.6	31 300	993.1	35 300	1 076
23 400	818.1	27 400	908.9	31 400	995.2	35 400	1 078
23 500	820.4	27 500	911.1	31 500	997.4	35 500	1 080
23 600	822.8	27 600	913.3	31 600	999.5	35 600	1 082
23 700	825.1	27 700	915.5	31 700	1 001.6		1 084
23 800	827.4	27 800	917.5	31 800	1 003.7		1 086
23 900	829.7	27 900	919.9	31 900	1 005.8		1 088
24 000	832.0	28 000	922.1	32 000	1 007.9	36 000	1 090

TABLE XLV.—Two-THIRDS POWERS OF NUMBERS—continued.

LABL	Z.L. Y	-1 WO-111	ILDS I C	WERS OF	I OMDE.	ns—concen	
Number.	ard power.	Number.	ård power.	Number.	grd power.	Number.	grd power.
36 100 36 200	1 092	40 100 40 200	1 171 1 173	44 100 44 200	1 248 1 250	48 100 48 200	1 323 1 324
36 300	1 096	40 300	1 175	44 300	1 252	48 300	1 326
36 400 36 500	1 098	40 400 40 500	1 177	44 400 44 500	1 254 1 255	48 400 48 500	1 328 1 330
36 600	1 100	40 600	1 181	44 600	1 257	48 600	1 332
36 700	1 104	40 700	1 183	44 700	1 259	48 700	1 334
36 800	1 106	40 800	1 185	44 800	1 261	48 800	1 335
36 900	1 108	40 900	1 187	44 900	1 263	48 900	1 337
37 000	1 110	41 000	1 189	45 000	1 265	49 000	1 339
37 100	1 112	41 100	1 190	45 100	1 267	49 100	1 341
37 200	1114	41 200	1 192	45 200	1 269	49 200	1 343
37 300 37 400	1 116	41 300 41 400	1 194	45 300 45 400	1 271 1 273	49 300 49 400	1 344 1 346
37 500	1 120	41 500	1 198	45 500	1 275	49 500	1 348
37 600	1 122	41 600	1 200	45 600	1 276	49 600	1 350
37 700	1124	41 700	1 202	45 700	1 278	49 700	1 352
37 800	1 126	41 800	1 204	45 800	1 280	49 800	1 354
37 900	1 128	41 900	1 206	45 900	1 282	49 900	1 355
38 000	1 130	42 000	1 208	46 000	1 284	50 000	1 357
38 100	1 132	42 100	1 210	46 100	1 286	50 100	1 359
38 200	1 134	42 200	1 211	46 200	1 287	50 200	1 361
38 300 38 400	1 136 1 138	42 300 42 400	$1213 \\ 1215$	46 300 46 400	$1289 \\ 1291$	50 300 50 400	1 363 1 364
38 500	1 140	42 400	$\frac{1}{217}$	46 500	1 293	50 500	1 366
38 600	1 142	42 600	1 219	46 600	1 295	50 600	1 368
38 700	1 144	42 700	1 221	46 700	1 296	50 700	1 370
38 800	1 146	42 800	1 223	46 800	1 298	50 800	1 372
38 900	1148	42 900	1 225	46 900	1 300	50 900	1 374
39 000	1 150	43 000	1 227	47 000	1 302	51 000	1 375
39 100	1 152	43 100	1 229	47 100	1 304	51 100	1 377
39 200	1 154	43 200	1 231	47 200	1 306	51 200	1 379
39 300 39 400	1 155 1 157	43 300 43 400	1 232 1 234	47 300 47 400	1 308 1 310	51 300 51 400	1 381 1 383
39 500	1 159	43 500	1 237	47 500	1 312	51 500	1 384
39 600	1 161	43 600	1 239	47 600	1 313	51 600	1 386
39 700	1 163	43 700	1 241	47 700	1 315	51 700	1 388
39 800	1 165	43 800	1 242	47 800	1 317	51 800	1 390
39 900 40 000	1 167 1 169	43 900	$\begin{array}{c c} 1 & 244 \\ 1 & 246 \end{array}$	47 900 48 000	1 319   1 321	51 900 52 000	1 391
30 000	1 109	44 000	1 240	40 000	1 021	02 000 1	1 393

TABLE XLV .- TWO-THIRDS POWERS OF NUMBERS-continued.

Number.	ard power.	Number.	ård power.	Number.	ard power.	Number.	ård power.
52 100 52 200 52 300 52 400 52 500 52 600 52 700 52 800 52 900 53 000	1 395 1 397 1 398 1 400 1 402 1 404 1 406 1 407 1 409 1 411	54 600 54 700 54 800 54 900 55 000 55 200 55 300 55 400 55 500	1 439 1 441 1 443 1 445 1 446 1 448 1 450 1 452 1 453 1 455	57 100 57 200 57 300 57 400 57 500 57 600 57 700 57 800 57 900 58 000	1 483 1 485 1 486 1 488 1 490 1 492 1 493 1 495 1 497 1 499	59 600 59 700 59 800 59 900 60 000 60 100 60 200 60 300 60 400 60 500	1 526 1 528 1 530 1 531 1 533 1 534 1 536 1 538 1 539 1 541
53 100 53 200 53 300 53 400 53 500 53 600 53 700 53 800 53 900	1 413 1 414 1 416 1 418 1 420 1 422 1 423 1 425 1 427	55 600 55 700 55 800 55 900 56 000 56 100 56 200 56 300 56 400	1 457 1 458 1 460 1 462 1 464 1 466 1 467 1 469 1 471	58 100 58 200 58 300 58 400 58 500 58 600 58 700 58 800 58 900	1 500 1 502 1 504 1 506 1 508 1 509 1 510 1 512 1 514	60 600 60 700 60 300 60 900 61 000	1 543 1 545 1 546 1 548 1 550
54 000 54 100 54 200 54 300 54 400 54 500	1 429 1 430 1 432 1 434 1 436 1 438	56 500 56 600 56 700 56 800 56 900 57 000	1 473 1 475 1 476 1 478 1 480 1 482	59 000 59 100 59 200 59 300 59 400 59 500	1 516 1 517 1 519 1 521 1 523 1 524		

I.

Simplified Ship Forms.—"Comparative Resistance of 'Ordinary Ship-shape' and 'Straight-Frame' Models." A paper by Professor H. C. Sadler and Mr T. Yamamoto, read at the Society of Naval Architects and Marine Engineers, Philadelphia, reprinted in International Marine Engineering, March 1919, gives an account of some experiments upon "straight-frame" forms conducted in the tank at the University of Michigan. Plans show the "straight-frame" form referred to. The models were 10 ft. long × 16 in. beam. The resistances were measured at three different draughts, 7 in., 6 in., and 5 in. For each type the following characteristics were kept constant, viz. length, breadth, draught, displacement (at load-draught with the corner cut off), the curve of sectional areas (and hence prismatic coefficient), and the shape of the water-line. Of the numerous forms tried, we select the two named Y. 1 C. and Y. 3 C. The differences in results are slight.

Draught.	$\mathbf{B}/d$ .	Coefficients.	Y. 1 C., corner off.	Y. 3 C.
in. 7	2.285 {	Longitudinal Block Midship	·801 ·779 ·973	· · · · · · · · · · · · · · · · · · ·
6	2.66	Longitudinal Block Midship	*791 *766 *968	·788 ·766 ·972
5	3.2	Longitudinal Block Midship	·780 ·749 ·961	·778 ·750 ·965

### II.

The effect of retaining the corner volume at the bilge was to increase the resistance about 3 to 4 per cent., or approximately the same as that due to the added surface. Compared with the ship-shape form, there was practically no difference in resistance between this and the simplified form with the corner cut off. Other varieties showed, at the lower speed-length ratios, little if any differences, and, such as there were, of the order of 1 to 2 per cent., while the effect of retaining the sharp corner appeared to increase the resistance, i.e. the resistance increased at a somewhat more rapid ratio than the added wetted surface.

The effect of the sharp corner upon the reduction of rolls was most marked, and even with the corner removed these models

came to rest quicker than the ship-shape form.

The conclusions were:-

(1) Vessels of the straight-frame type can be designed which will have about the same resistance as a ship-shape form.

(2) If the diagonal line of the corner be given the wrong slope, this will increase the resistance due to the lack of

conformity with the proper stream-line flow.

(3) The effect of maintaining the square corner is to increase the bare hull resistance, but as vessels of this form would not need bilge keels, the net result from a horse-power standpoint would be about the same as for a ship-shape form.

(4) Probably the best results from a resistance standpoint would be obtained by using diagonal line which is of a

curved form in the body plan.

Straight-frame forms were discussed at the spring meeting of the Institution of Naval Architects, 1919, and it was pointed out that there was little to be gained from the point of view of simplicity in construction over the usual rounded bilge form, which was more adaptable and easily maintained,

Name, Paris					di			Sea			E		Pro	Propellers.	gů	
9 120         355         49°25         23°6         255         10°7         2100         34°56         17         16         17         16         17         16         17         16         17         16         17         16         17         16         17         16         17         16         17         17         16         17         17         17         17         10         27         27         27         27         27         27         27         27         27         27         27         27         27         27         27         21         20         34°45         17         16         17         17         16         16         17         16         16         17         16         17         17         20         34°45         17         16         17         17         20         34°45         17         16         16         16         16         16         17         16         17         16         16         16         16         17         16         16         16         16         16         16         16         16         16         16         16         16         16         <	Name,		Length B.P.	Beam.	Mean aught.	Block coef.	D <sub>3</sub> V <sup>3</sup>	speed in knots.	I.H.P.	Date.	per inch.	ď	P.		No. of blades.	Resv. per min.
re         8 9776         355-1         45°3         28°5         358         10°7         2100         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         34°46         17         16°         16°         16°         16°         17         16° <td>Francis</td> <td>9 190</td> <td>25.5</td> <td>40.07</td> <td>93.6</td> <td></td> <td>988</td> <td>10.4</td> <td>9100</td> <td></td> <td>94.88</td> <td>1</td> <td>1</td> <td>1 2</td> <td>1.</td> <td>0</td>	Francis	9 190	25.5	40.07	93.6		988	10.4	9100		94.88	1	1	1 2	1.	0
e         6 886         355         48.7         23.6         10.7         2100         34.5         10.7         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.5         17.6         17.6         17.6         17.5         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17.6         17	Cuthbert	8975	355.1	49.3	23.6	: :	253	10.2	2 100	: :	34.45	17	16	86	4 4	66
re         6 085         312         40-9         22-9         9-8         1100         25-75         15-75 <td>Justin</td> <td>8 930</td> <td>355</td> <td>48.7</td> <td>23.6</td> <td>: :</td> <td>252</td> <td>10.2</td> <td>2 100</td> <td></td> <td>34.35</td> <td>16.75</td> <td>17.5</td> <td>2000</td> <td>4</td> <td>72</td>	Justin	8 930	355	48.7	23.6	: :	252	10.2	2 100		34.35	16.75	17.5	2000	4	72
2 2760         23.75         34.3         15-11         220         9-0         650         16-75         12-8         16           2 2445         2244         23.4         15-41         220         9-0         600         16-71         18-8         16-5         16-5         18-8         16-5         18-8         16-5         16-5         18-8         16-5         16-5         18-8         16-5         16-5         18-8         16-5         16-5         18-8         18-5         1	Amazonense	6 035	312	6.04	55.0	:	243	9.3	1 100	:	25.75	15.25	17.75	20	4	57
2 2 2 2 2 2 3 3 2 2 4 5 2 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 4 6 5 5 6 6 6 6	Javary	2 750	235.5	34.3	15.11	:	220	0.6	650	:	16.75	12.8	15	55	4	69
7. 446. 224.4 838. 415.44 77.8 27.8 10.6 16.0 15.8 12.25 15.8 18.8 18.8 18.8 18.8 18.8 18.8 18.	Ucayali	2 262	230	35.5	15	:	212	9.6	200	:	15	13.5	16.5	54	4	65
6740         322         427         778         778         10°5         160         27°5         16°5         16°5           8 150         332         45°7         22°94         778         10°5         160         27°5         16°5         16°	Napo	2 445	554.4	33.4	15.44	:	220	0.6	650	:	15.8	12.25	15.8	50	4	99
7405 345 437 2376 7878 10.5 1600 789.2 16.5 18 8 180 345 43.5 22.9 4 20.5 10.5 1400 789.2 16.5 18 8 180 345 43.5 29.9 4 20.3 9.5 1450 78.2 16.5 18 8 180 345 40.8 20.3 20.3 12.5 12.5 1700 78.3 14.2 14.75 15.75 8 374 96.4 36.2 18.1 23.1 8.2 23.5 16.5 18.0 18.0 18.0 18.3 14.2 16.5 15.75 8 170.7 345.7 44.1 23.1 8.2 23.5 18.0 18.0 18.0 18.0 18.0 18.5 19.5 15.5 8 18.4 36.4 36.2 18.5 23.5 11.5 1900 1903 31.5 19.5 19.5 19.5 19.5 19.5 19.5 19.5 1	Dunstan	6740	322	42.3	55.4	.778	:	10.2	1 350	:	27.5	15.5	16.5	72.3	*	70
8 130         3 5         22°9\$         26°         9°         1460         29°         16°         15°         16°         15°         16°         15°         16°	Basil	7 495	338	43.7	23.6	:	278	10.2	1 600	:	29.5	16.5	18	74.8	*	65
4 622 596 43 203 525 9 6 100	Benedict	8 180	345	43.2	25.03	:	266	9.2	1 450	:	53	16.75	17	75	4	99
6585 8356 4878 2375 255 12.5 2700 28.7 18.5 25.5 18.5 18.5 27.0 18.4 18.5 25.5 18.5 27.0 18.4 18.5 25.5 18.5 27.0 18.5 18.5 25.5 18.5 25.5 18.5 27.0 18.5 18.5 27.0 18.5 18.5 18.5 27.0 18.5 18.5 18.5 18.5 18.5 18.5 18.5 18.5	Gregory	4 622	265	40	20.3	:	232	9.6	1 000	:	21.2	14.75	15.75	65	4	99
3.874 98.74 38.75 44.7 28.5 18. 28.8 10.95 110.0 1894 18.3 14.2 15.5 15.5 17.0 21.0 18.94 18.3 18.2 15.5 18.5 18.5 18.5 18.5 18.5 18.5 18.5	Augustine	6 558	359.6	43.8	23.2	:	255	12.5	2 700	:	28.1	18.5	25.5	87.5	4	22
7 7027 845.7 47.8 23.1 4.9 288 12.0 2100 1896 80.2 17 23 17 23 17 24 17 25 18 18 19 19 19 18 18 19 19 19 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	Atahualpa	3 374	261.4	36.5	18	:	202	10.52	1 200	1894	18.3	14.2	15.5	63	4	20
Hart Fig. 1 (1982) 1. (1982) 1. (1983) 1. (198	Clement	7 0 2 7	345.7	44.1	23.14	:	288	12.0	2 100	1896	30.5	17	23	80	4	82
ny* . 9 170 400-4 56.1 23.5	Ambrose	7 654	375.2	8.4	23.2	:	303	14.5	3 900	1903	31.8	19	19	100	4	28
11)** 9 460 418*6 52*3 23*5 270 14.0 4 500 1907 39*4 16*5 21*5 15*0 18*5 11*5 1900 1908 26*0 15*5 11*5 1900 1908 26*0 15*5 11*3 15*0 1908 26*0 15*5 11*3 15*0 1908 26*0 19*1 10*1 10*1 10*1 10*1 10*1 10*1 10	Anselm	9 170	4004	50.1	23.2	:	300	14.0	4 000	1905	38.0	19	20.2	100	4	74
ry*. 5 008 300*3 45°2 18 . 225 11°5 1900 1908 26°0 15°5 14°3 18°5 21°5 11°5 1900 1908 26°0 15°5 14°3 21°5 21°5 21°5 21°5 21°5 21°5 21°5 21°5	T.S.S. Antony *	9 460	418.2	52.3	23.2	:	270	14.0	4 500	1907	39.4	16.5	21.5	76	co	73
Fy*. 9300 418:5 52:2 23:5 270 14:0 4 500 1918 40:32 16:75 21:5 ebrand* 10195 440:3 54:1 23:5 270 14:0 4 5500 1911 43:15 16:75 18:7 9800 375:9 6.8 23:6 278 285 10:9 2100 1911 38:0 17:5 15:5 16:75 18:7 8875 36:0 50:1 23:1\$ 273 10:9 2100 1910 38 17:25 18:5 17:5 18:5 18:5 18:5 18:5 18:5 18:5 18:5 18	Manco	2 008	300.3	45.2	180	:	235	11.5	1 900	1908	0.97	15.5	14.3	72	4	00
ebrand* 10196 440.3 54.0 23.5 266 14.6 55.00 1911 43.15 16.75 18.7 18.7 18.7 18.7 18.7 18.7 18.7 18.7	T.S.S. Hilary *.	9 300	418.5	52.5	23.2	:	270	14.0	4 500	1908	40.32	16.75	21.5	76	63	7.4
. 9 980 375.9 50.3 23 54 788 285 10.9 2100 1911 38 0 17.5 15.5 15.5 9 982 3764 50.3 23.6 . 285 10.9 2100 1910 38 17 16 16.5 18.6 17 26.2 764 275 11.0 2400 1910 34 17.25 18.6 17.0 20.0 1910 34 17.25 18.6 17.0 20.0 1910 34 17.25 18.6 18.6 17.0 20.0 1910 34 17.25 18.6 18.6 18.6 18.6 18.6 18.6 18.6 18.6	T.S.S. Hildebrand *	10 195	440.3	54.1	23.2	:	266	14.6	5 500	1911	43.15	16.75	18.7	20	200	87
. 9 992 8764 50-3 23.6 . 285 10-9 2100 1910 38 17-16 18-6 8972 80.0 50-1 2817, 273 10-8 2000 1919 34 17-25 18-6 18-6 17-25 18-6 17-25 18-6 18-6 18-6 18-6 18-6 18-6 18-6 18-6	Aidan	0866	375.9	50.3	23.54	*788	285	10.9	2 100	1911	38.0	17.5	15.5	95	4	20
8978 360 50-1 23-13 273 10-8 2000 1910 34 17-25 18-5 11060 375 51-7 26-2 764 275 11-0 2400 1914 38-9 17-5 16-0	Denis	9 932	376.4	50.3	23.6		282	10.9	2 100	1910	38	17	16	86	4	40
11060 375 51.7 26.2 764 275 11.0 2400 1914 38.2 17.5 16.0	Christopher	8 978	360	1.09	23.13		273	10.8	2 000	1910	34	17-25	18.5	8	4	99
OT OT TOO THE OWNER OF THE OWNER OWNER OF THE OWNER OW	Albam	11 060	375	21.4	26.5	194.	275	11.0	2 400	1914	38.2	17.5	16.0	95	4	75

ACTUAL TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH.

	66. Pitch ft. Area	Durand.)  90'. P. = 7.25'. Proj. area App. slip per cent. = 9.94. E.H.P. ÷ I.H.P. = 54.3 per	6.67'. P. = 7.0'. Pitch ratio ratio = '873. Revs. = 308.4. App. slip per cent. = 23.5.	= 7.13'. Pitch ratio Area ratio = .486.	Pitch ratio = :318.	Δ <sup>2</sup> / <sub>3</sub> V <sup>3</sup> I.H.P.	141 143 180
	ch = 11.66′.	7.25'. per ce I.H.P.	with a 7.0'. 173. Reper ce		14.0'.	Knots.	16.07 15.84 14.87
	Dia. = 10·16'. Pitch = 11·66'. 1·15. Area = 38·9 sq. ft.	(Durand.) 9.0'. P. = App. slip E.H.P. ÷	Cont. bare hull, and 63:37 with appendages. (Dyson.) — 4-6°57. P. = 7-0°. Pitch ratio = 1-05. Area ratio = 373. Revs. = 308.4. Area = 13°0. App. slip per cent. = 23°5.	D. = 7.0'. P. = 7.13'. Pitch Area = 18.7. Area ratio =	(Durand.) 3 blades. D. = 12.0'. P. = 14.0'. Pitch ratio = 1.17. Area = 36.0. Area ratio = 318.	App. slip per cent.	16.55 16.7 14.75
		cent. = 27·1. (I blades. D. = 9 ratio = '355. A Revs. = 214·5.	cent. bare hull (Dyson.) blades. D. = $1.05$ . Area Area = $13.0$ .		nd.) D. = 1	Revs.	139.5 137.7 126.25
	60	cent. = 3 blades. ratio = . Revs. =	cent. bar (Dyson.) 3 blades. = 1.05. Area = 1	(Durand. 3 blades. = 1.02. Revs	(Durand. 3 blades. = 1.17.	I.H.P.	4 904 4 618 3 940
Type of engines.	Recip.	:	Recip.	:	: 0,		
Date	1893	:	: '	1895	:		
I.H.P. Knots Dewer	150	206-7	214	223	141		
Knots	14.4	12.71	16.3	15.08	16.07		
L.H.P.	5 072 14.4	12.583 2 190 12.71	2 489	1 858 15 08	4 904		
Mean draught.	14.75	12.583	10.95	8.65	2139 250.2 41.67 14.90 4.904		
Beam	59	50.0	38.0	39.6	41.67		
Length.	256	252	221	250	250-2		
Tons displacement.	4 084	. 3 275 252	1364	1342	2 139		
Name,	U.S. coast-defence ship Monterey	Ozark	U.S. gunboat Nash- 1364 221	U.S. gunboat Wil- 1342 250 mington	Katahdin		

TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH. (Particulars independent of size.)

		- 7
Prismatic coefficient,	60%	.583
Midship-area coefficient.	906.	.889 746
Block coefficient.	. 642	.518 .549
Nationality and name.	U.S. coast-defence ship Monterey .	U.S. gunboat Nashville

ACTUAL TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH.

	3 blades. Dia. = 10.50. Pitch = 12.50. Pitch ratio = 1.19. Area = 25.4. Area ratio = 294. Revs 160.75. Ann alia near cent	16.05. (Durand.) 3 blades. D. = 7.0′. P. = 7.10′. P. ratio = 1.01′. A = 18.7′. A ratio = 1.01′. A = 18.7′. A	slip per cent. = 21.0. (Durand.) 3 blades. D. = 10.5′. P. = 13.2′. P. ratio = 1.26′. A = 26°5′. A	slip per cent. = 14.4. (Durand.) 3 blades. D. = 10.5'. P. = 13.70'. P. ratio = 1.756. A = 24.3. A metio = -901 Reve = 15.1 Ave.	"slip per cent. = 14.25. (Durand.) "Fearless." Propellers, D. = 10.5 "P. = 12.62. P. ratio = 1.2. Exp. area = 24. A. ratio = '278. Revs.	150.4. App. slip per cent. = 9.7. Propellers outward turning. D. = 5. P. = 4'8". Revs., turbines	3500, propellers 500. Propellers, D.=13' P.=16'. Revs. = 100.
Type of engines.	Recip.	5	: :	2	£		turbines Recip. steam
Date	:	1896	:	:	:	1912	1883
I.H.P. Knots Dower	182	233	213	529	509	509	208
Knots	16.65	15.5	17.0	17.5	3 114 16:91	17-48	16.0
	3 579	1945 15.5	3314 17.0	3 322 17.5	3 114	*2 200 17-48	2 400 16.0
Mean draught.	13.84	8.63	14.1	14.0	14.0	0.9	14.5
Beam.	36.0	39.6	36.0	36.0	34.0	38.1	31.9
Length.	228	250	228	558	220	800 250.1	210
Tons displace- ment.	1 680	1 340 250	1723	1 706	1 560		1 350
Nationality and name.	U.S. gunboat Yorktown .	", "Helena".	" Concord "	", "Bennington.	British 3rd class cruiser Fearless	Curzon, Elgin and Hardinge	Japanese light cruiser Tsukuski

o II D

TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH. (Particulars independent of size.)

	1				
Prismatic coefficient.	269.	.574	.613	-612	.566
Midship-area coefficient.	498-	.967	.850	*850	.920
Block coefficient.	.518	.549	.521	.520	129.
Nationality and name.	U.S. gunboat Yorktown	", Helena	" Concord	", Bennington	British 3rd class cruiser Fearless .

# ACTUAL TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH.

		3 blades, Dia. = 11', Pitch = 12', Proj. area = 27'1. (Dyson.) Pitch ratio = 1'09. Area = 38'3. Area ratio = 351. Revs. = 176'2. App.	snp per cent. = 11°6. (Jurand.) 3 blades. D. = 11′. P. = 12°75′. P. ratio = 116. Area = 29. A. ratio = 305. Kevs. = 180°3. App. slip	per cent. = 16. (Durand.) Proj. area = 21.83. (Durand.) Proj. B blades. D. = 110. P. = 13°0. P. ratio = 1.18. A. ratio = 305. Revs. = 170°1. (Durand.) Proj.	area = 21.83. (Dyson.)] Propellers, D. = $12'$ $5\S''$ . P. = $15'$ 1″. Revs. = $150$ .	Propellers, D. = 11.0′. P. = 14.75′. P. ratio = 1.34. Exp. area = 24.	A. ratio = '253, Revs. = 132'1. App. slip per cent. = 11'4. See progressive trials.	Two sets geared turbines. Revs. chosen to allow of propeller about 8 ft. dia. See Prof. Bile's paper.	g coef. = '902. 19'7 knots = 5 000 S.H.P.; 19'5 knots = 4 750 S.H.P.
	Type of engines.	Recip.			2	: : : :	:	:	198   1900   Recip.
ı	Date	:	:	:	1895	1897 1890 1900	1899	1911	1900
I	I.H.P. Knots Dower	191	206	206	192	170 178 196 215	225	:	198
	Knots	18.44	19.06	5 155 18.71	19.5	16.1 19.48 19.9 17.0	20.07	20.4	21.0
	L.H.P.	5 308	5 484		2 600	3730 5553 5350 3 046	5 870	16 100	2 600
	Mean draught.	14.4	14.0	14.46	15.75	14.7 11.79 10.81 13.83	13.25	13.92	9.2
	Beam	37.0	37.0	37.0	41.8	34.45 35.0 35.5 32.5	35.0	36.1	34.0
ı	Length.	257	257	257	295	250 265 270 250	280	290-3	277
	Tons displace- ment.	2 054	2 091	2 068 257	2 762	2 000 1 545 1 534 1 544	1 830	:	1310 277
	Nationality and name.	U.S. 3rd class cruiser Marble. head	U.S. 3rd class cruiser Mont-gomery	U.S. 3rd class cruiser Detroit	Japanese protected cruiser Akashi	Twin-screw steamer * Channel steamer Frederica Dritish "Alberta Prise Prise	British 3rd class cruiser Bar-	Channel steamers Normannia and Hantonia	Channel steamer Arundel

† S.H.P

\* See progressive trials.

TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH. (Particulars independent of size.)

.603	909.	109-	*552	
-871	606-	.875	348.	
.525	.550	.526	184.	
U.S. Marblehead	U.S. 3rd class cruiser Montgomery	", " Detroit	British despatch vessel Surprise	
	11.8. 929.	606. 099.	1.78°. 823°	178. 626. 923. 178. 178. 178. 178. 178. 178. 178. 178

<b>0</b> 3		11		, : ::	n oo			el".	د بن				ثب			8	1	
	550 revs. Trial speed give speed 2 knots less.	Propellers, dia. = $9' 0_4''$ . Pitch = 11' 113''. Revs. = 220.	Propellers, dia. = 8'6". P. = 13'3". Revs. = 240.	bladed. D. = P. ratio = 1.21.	= 15.9. Area ratio = 357. nevs. = 268.9. App. slip per cent. = 13.8.			89	P. = 6' 5' 15.38 km	Oil fuel.	Propellers, D. = $6' \cdot 10_{4}^{3}$ ''. P. = $9' \cdot 1''$ . Revs. = $390$ .	206 tons weight of machinery.	64	Extreme beam = 27.		Propellers, dia. = 7'. P. = 9'. Revs. = $390$ .		
Type of engines.	Parsons	Recip.				Direct	Geared				Recip.			turbines	Oil			‡ S.H.P.
Date	1905	:	1894	:		1913	:	1913			1911	1901	1912		1911	1914	1901	
∆\$V³ power	:	177	166	222		:	:	. <b>:</b>			203	179	:		:	235	:	
Knots	14.5	21.0	21.0	21.42		29.0	27	33.2			35.3 31.0	27.55	33		16	31	8 400 28.03	lent.
I.H.P. Knots power	+1 250	0009	2 000	3 712		24 500	16 500	1.42 *18 500			20 000	7 110	8.71   124 000		*1800	*4 000 6 420		+ Equivalent.
Mean draught.	:	90.6	9.5	9.51		9.5	4.8	7.42	7.42		8.6	9.9	8.71		11.83	5.75	6.54	+
Beam.	27.5	31.625	27.5	26.42		8.42	25.1	24.75	24.75		25.7	23.2	26.25 on w.l.		20	20.2	22.22	
Tons displacement.	245	275	240	246		260	240	246	237.5 b.p.	4	255 216	244	w.l. 286·5 w.l.	280	p.p. 213·18	214·146 220	242.25	* R H P
Tons displace- ment.	782	1 238	820	177		962	780	725	725		860 372	474.7	995		650	738	410	
Nationality and name.	Yacht Narcissus	Japanese torpedo gun-vessel	Chihaya Japanese torpedo gun-vessel	Tatsuta U.S. Vesuvius		British T.B.D. Lysander	" Badger	French T.B.D.'s Fourché and	Faulx		British T.B.D. Lurcher . Japanese T.B.D. Shirakumo .	U.S. T.B.D. Preble.	Argentine T.B.D. Jujuy		German submarines U 21-32	(on surface) German submarine (on surface) Japanese T.B.D. Akatsuki	U.S. T.B.D. Macdonough .	

TWIN-SCREW VESSELS 200 TO 300 FEET IN LENGTH. (Particulars independent of size.)

Nationality and name.	$\frac{\Delta}{\left(\frac{L}{100}\right)^3}$	Block coefficient.	Midship-area coefficient.	Prismatic coefficient.	√ <sub>L</sub> ·
Vacht Narcissus	58 50 50 50 50 50 50 50 50 50 50 50 50 50	649 4475 4475 4886 498 498 683 6831 6544 451 451		::::5::::::::::::::::::::::::::::::::::	928 1.267 1.267 1.267 1.713 1.713 1.764 1.949 1.949 1.968 1.808

ACTUAL SINGLE SCREW VESSELS UNDER 100 FEET IN LENGTH.

				. 0		,		1	
	1904 One set comp. steam engines $\frac{7''-13''}{9''} \times 220$ revs.,	1 propeller at each end of boat. Dia. = 3' Pitch = 4'. Area ratio = '56. 3 blades.  1910 Int. comb. engine. Trim by stern 9\frac{9}{3}'' in 12 ft.	Propeller 22" dia. Iron keel 2 tons. Breadth,	About 3" deeper aft of midship section than forward of it (stepped). See International Marine	Engineering, Dec. 1907.  Keel inclined aft 9½" in 12 ft. 500 revs. 5" keel.  The Shinbuilder vol. iv. 1910.	10 B.H.P. See Trans. Inst. Engineers and Ship-builders. Scot., 1904.	<ul> <li>Ibid. 13 B.H.P.</li> <li>Propeller, D. = 9°.</li> <li>Propeller, 4 beg. D. = 7.5°. P. = 12.5°. P. ratio = 16°. A. = 22.5°. A. ratio = 509. Revs.</li> </ul>	= 115.5. App. $81p\% = 18^{\circ}8$ . (Durand.) Propeller, 4 blades. D. = 7.5'. P. = 12.6'. A. = 22.6'. Revs. = 111.8'. App. $81p\% = 18^{\circ}6$ .	App. slip % = 18°6.  Propeller, 4 hlades. D. = 7°5′. P. = 12°5′. A. = 22°6. P. ratio = 1°6′. Revs. = 114°6′. A. ratio = 50°9. App. slip % = 17°7′. (Durand.)
V <sup>3</sup> Date	1904	1910	1910	1895	1910	1903	1903	:	:
Δ <sup>2</sup> <sub>8</sub> V <sup>3</sup> power	53	110	:	22	144	66.5	84 124.5 152	131	130
I.H.P. Knots $\frac{\Delta_s^4 V^3}{\text{power}}$	6.5	5.0	:	8.5	8.4	6.95	7.81 9.0 11.58	11.22	11.63
I.H.P.	55	30 †	40 +	220	\$ 08	11.5	15 230 349	356	378
Mean draught.*	3.38	7.33	3.166	3.1	7.33	2.52	2.5 9.208 8.16	7.92	9.4
Beam	14	18.57	10.34	W.I. 13.5	18.15	18.9	6.75 21.7 20.95	20-95	20.02
Length.	36.6	66.58		53 w	72	27	27 92 b.p. 92·5	92.2	92.2
Tons displacement.	34.3	68	13.25	30	98	3.45	4.29 27 256 92 198 92	. 190	. 176.5
Nationality and name.	Harbour ferry-boat .	Motordrifter Pioneer II.	Motor lifeboats, Royal	National Hydraulically propelled	dent Van Heel Scottish motor drifter .	Motor cutter	Steam cutter	Tug Narkeeta	Wahneta

\* The mean draughts are given as far as possible ex keel.

† B.H.P.

SINGLE-SCREW VESSELS UNDER 100 FEET IN LENGTH. (Particulars independent of size.)

√ <u>r</u> .	1.075 .674 1.168 .99 1.34 1.508 1.207 1.17
Prismatic coef.	t .4
Midship section coef.	95 (Fine) 790  (Fine)  825 750 742 742
Block coef.	693 344 37 47 47 314 529 529 629 629 6438 4438 4438
Displace. ment $\left(\frac{L}{100}\right)^3$ .	700 802 285 202 202 280 173·5 218 829·5 254 244
Beam Draught	4.14 2.53.2 3.24 4.39 2.48 2.128 2.74 2.668 2.668 2.645
Length Beam	2.615 3.58 3.705 3.90 3.90 4.00 4.24 4.41 4.41
Beam as per- centage of length.	28-23 27-79 27-79 25-7 25-2 25-6 22-66 22-66 22-66
Nationality and name.	Harbour ferry-boat Motor drifter Pioneer II. Motor lifeboats, Royal National Hydraulically propolled steam life- boat President Van Heel Scottish motor drifter Steam cutter Steam cutter Iwana Iwana North Sea trawler Iwana

## ACTUAL SINGLE-SCREW VESSELS UNDER 100 FEET IN LENGTH.

	Midarea coef. = '670. Prism. = '596. Propeller, 3 blades. Dis. = 4'53'. Pitch = 7'0'. Revs. = 151'1. Pitch ratio = 1-62. Area ratio = -4'64. Draught with keel = 3'88. (Durand.)	20 B.H.P. Oil motor, 4 cyls. 4"×43". Revs. = 900. Weight of engine, batteries, and petrol for 60 miles = 5 cwt.	12	Midshiparea coef. = 750. Propeller, 4 blades. D. = 4.65. P. = 8.4. P. ratio = 1.81. A.= 7.94. A. ratio = 4.68. Reve. = 152.3. App. slip per cent. = 24.4. Draught with keel = 3.7. With larger propeller a better result	wasobtamed, D. = 50°, k. = 9°3. A. = 9°34. I.H.P. = 95 Revs. = 140. 10°19 knots. 18 per cent. app. slip. (Durand.) A. ratio = 425. Revs. = 552. App. slip. per cent. = 19°6. (Durand.)	Mid.area coef. = 92. Wetted surface	o A.F. Tora about to S.H.F. Kevs. = 800. Total draught = 2.7. Midsrea coef. = 663. 1.1 = draught of hull proper. The total draught is 2.17. B.H.P. = 170.
Date	:	1897 1903	1892	:	· :	1905	1905
I.H.P. Knots power		86.3	167 154 115	126	176	150	230
Knots		11.01 8.66	14 19 18	9.53	13.0	19.91	29.68
I.H.P.	41.5	260 23 23	400 270 138	84.5	142	850	195
Mean draught.	3.15	5.0 1.5	7.0 2.97 1.5	54.5	3.23	4.25	(num) 1-1
Beam.	11.88	14.75 5.66	16.25 9.5 6.18	13.6	11.75	12.75	2.0
Length.	8.4.0	32 22 2	96.5	96	91	99.25	39.8
Tons displacement.	53.53	95 69 3.8 (about)	120 15 4.5	42.9	\$8. 4.	65	2.26
Nationality and name.	Launch No. 4	Earge Footan Dutch tugboat King Edward VII's launch	U.S. Inca Chili, R. East Cowes . Thornycroft torpedo	Lookout	Clara	U.S. 3rd class T.B. Mackenzie Motor boat Napier I	", Legra Hotch-kiss

SINGLE-SCREW VESSELS UNDER 100 FEET IN LENGTH.

ACTUAL SINGLE-SCREW VESSELS UNDER 100 FEET IN LENGTH.

Nationality and Name.	Tons displace-ment.	Length B.P.	Beam,	Mean draught.	Block coef.	DåV <sup>3</sup> I.H.P.	Knots.	LH.P.	Date.
								-	
Tug Manati	114	69	16.5	0.8	:	91.2	10.525	300	1907
North Sea trawler	256	92	21.66	802-6	.486	124.5	6	230	1913
Tug Pelorus	213	92	20.2	7.875	:	:	:	:	1911
The second second									

ACTUAL TWIN-SCREW VESSELS 100-200 FEET IN LENGTH.

	(Propellers, 9' dia. Area ratio = '51 (trial), 103 revs. See progressive trials. Bigines 1,"-28'x21", stroke. 175 lbs. W.P. Revs. = 110. Propaller 4	D. = $6.5$ . D. = $7.25$ . ea $\div$ disc. area = $17.05$ .	(Dyson.)  Draught with keel = 12.03. 3 blades.  D. = $6.75$ . P. = $7.25$ . Pitch ratio	= 1.0". Area   1'0. Area   840   475. Revs. = 231.4. App. slip per cent. = 22.25. (Durand.)	= 231.3. Slip per cent. = 21.55. Draught with keel=11.96. (Durand.) Mr Speakman's paper, Trans. Inst. B. & S. Soot. 1966. 650 revs. Propellers, dia. = 4.5°.
Type of engines	Recip.	6		\$	Curtis tur- bines
Date	1902 1896 1902	:	1897	1897	1906
I.H.P. Knots A§V <sup>3</sup> Date e	75 134 127	180-7	204	214	:
Knots	170 11·5 272 10·31 750 12·0	1217 12.823 180.7	12.88	13.02	18.0
I.H.P.	1170 11.5 272 10.3 750 12.0		1 050 12.88	11.45 1 023 13.02	1 800 18.0
Mean Draught.	10.5 7.14 10.0	12.25	12.03	11.46	0.2
Beam	26 21.2 24.38	35.0	34	34	17
Length B.P.	115 101 120	174	174.1	174.1	140
Tons displace- ment.	540 189.3 410	1 065	1 000	166	500
Nationality and name.	Tug Yacht Tugboat Sea Rover	Paducah	U.S. gunboat Wheeling	" Marietta	Steam yacht Revolution

TWIN-SCREW VESSELS 100 TO 200 FEET IN LENGTH. (Particulars independent of size.

				Propulsive efficiency (E.H.PI.H.P. per cent.)	pendages. (Dyson,) Dyson quotes propulsive efficiency as 53:33 with bare hull, and 61:48 with all amondages. Mid-	area coef. = '853. Block coef. = '563.  Dyson gives E.H.P. +T.H.P. per cent. as 56.64 bare hull, and 64'23 with all appendages.
Prismatic coefficient.	-	•65		:	129.	.571
Midship- area coefficient.		49.		098.	968.	968.
Block coefficient.	.602	.435	-492	.520	-512	.512
Nationality and name.	Tug	Yacht	Tugboat Sea Rover	Paducah	U.S. gunboat Wheeling .	" " Marietta

ACTUAL TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH.

Nationality and name.	Tons displace- ment.	Length.	Beam	Mean draught.	I.H.P.	I.H.P. Knots power	AšV3 power	Date	
French battleship Dévastation. U.S. battleship Texas British battleship Rodney	. 10 704 6 315 9 690	312 301 325	69.6 64.08 68.0	24.2 22.5 26.7	8 320 8 610 11 610	15.17 17.8 16.92	204 224 190	1901	4 blades. Dia. = 15.5′. Pitch = 19.43′. Revs. = 107°2. Pitch 1246 = 1.26. Area ratio = 382.
U.S, battleship Iowa	11 363	360	72-23	24.04	11 834	17.09	212	:	Area = 72. App. slip % = 17.6. (Durand.) 3 blades. D. = 16.5′. P. = 20.0′. P. ratio = 1.21. A. = 75.7′. A. ratio = 354. Revs. = 109.5.
Oregon	10 250	348	69-25	24.0	10 891	16-79	205	:	Slip % = 20°85. (Durand.) 3-bladed propellers. D. = 15° P. = 15°6°. P. ratio = 1'04. Exp. area = 66. A. ratio = 373. Revs. = 128°25. App. slip % = 15. (Durand.)
French battleship Magenta . U.S. battleship Indiana	. 10 600	348	69.25	27.25	27.25 11045 23.87 9498	16.02 15.55	180	1901	8-bladed propellers. D. = 15.5'. P. = 16'. P. ratio = 1.03. Exp. arts = 539. A. ratio = -285.
Massachusetts . 10 265	10 265	348	69-25	24.08	10 128	16.51	198		Acvs. = 151. App. 819 % = 2** 9. (Commun.) Subtacked propellers, same as "Indiana." Mean Tevs. = 132.7. App. 81p % = 22.65.
French battleship Hoche Russian battleship	10 997	386.5	9.29	27.25 26	11 300 16 000	18.0	179	1900	Designed power and speed.
U.S. battleship Kentucky Japanese battleship Fuji British battleship Barfeur , , , Impérieuse	11 538 11 734 12 450 10 500 7 645	00 00 00 00 00	72.25 72.0 73 70 61	23.5 24. 26.5 25.5 25.0	12 082 11 200 13 500 13 163 10 184	16.9 17.0 18.25 18.5 17.21	203 225 241 230	1896 1894	Propellers, D. = 17. P. = 18. Revs. = 120. 4 blades. D. = 18·16'. P. = 22·06'. P. ratio = 1·22. A = 87. A ratio = 346. Revs. = 88. App.
Majestic	14 900 4 216 12 950 6 882	390 390 328	75 57·17 74 61·81	27.5 19.82 26 23.3	12 000 5 830 13 500 8 285	17.5 16.7 18.25 18.071	271 208 248 258	1895 1891 1900 1898	slip % = 10°1. (Durand.) 4-bladed propellers, D. = 16'. P. = 23' 7". 1
Martin Argentine b.s. General Belgrano	7 282	328	61.81	23.3	13 000	20.1	235	1897	revs. = 55.5/. 1 % app. sup.

TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH. (Particulars independent of size.)

The state of the s	The second second		1				١	-
Nationality and name.	Beam as per- centage of length.	Length.	Beam Draught	$\frac{\Delta}{\left(\frac{L}{100}\right)^3}$	Block coef.	Mid- ship area coef.	Pris- matic coef.	VĪ.
French battleship Dévastation U.S. battleship Rodney U.S. battleship Nowa. U.S. battleship Magenta U.S. battleship Magenta U.S. battleship Magenta U.S. battleship Magenta U.S. battleship Massachusetts French battleship Hoche Russian battleship Rentucky U.S. battleship Rentucky U.S. battleship Randama Jayanese battleship Fuji British battleship Barfeur Majestic Majestic Jayanese battleship Ganopus Argentine battleship Ganopus Argentine battleship Ganopus	22.3 21.3 20.0 20.0 20.0 11.9 11.9 11.9 11.9 11.9 11.9 11.9 1	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	22.87.5 29.65.	25.2 22.2 22.2 22.2 22.2 22.2 22.2 22.2	7113 611 629 629 643 643 643 643 643 643 643 643 643 643			86 94 94 94 94 94 90 90 90 90 90 90 90 90 90 90 90 90 90
", " General Deigrand .	10.01	10.0	2.09	200	*0*	:	: (	111

## 314 Steamship Coefficients, Speeds and Powers

Nationality and name.	Tons lisplae- ment.	Length.	Beam	Mean lraught.	I.H.P. Knots Dower	Knots	AgV <sup>3</sup> power	Date	
U.S. battleship Maine	12 250	388	72.2		15 600	18.15	204	1902	Weight of machinery and water, 1396 tons.
Austrian Dattleship Hausburg	8 340	390.5	22.00		18 130	20.22	232	1906	14 100 I.H.P. = 19 01 knots.
Italian b.s. Carlo Alberto .	6396	324.75	59	mean 23	13 116	11.61	186	1898	8 821 I.H.P. = 17.7 knots.
Germany-Worth	9 878	p.p.	0.79	24.37	10 228	9.91	206	:	Area =
	1					1			Area ratio = 284. Revs. = $109.2$ . App. slip $\% = 13.1$ . (Durand.)
French b.s. Chares Martel British cruiser Arrogant French cruiser Charlemagne	11 693 5 750 11 260	320	57.5	27.5	14 996 10 290 15 294	19.6	235	1896 1896	9123 L.H.P. = 16·15 knots.
	7 700		0.19	_	10.553	90.4	314	1891	3 blades cummetal Revs = 1054 Pro-
									pellers, $\ddot{D}$ . = 16°. P. = 23′ 3″. $^{*}$ Epm. = 32 lbs. per sq. in.
U.S. cruiser New York	8 480	380	64.25	23.89	16 948	0.12	228	1891	3-bladed propellers. D. = $16'$ . P. = $21'$ . P. ratio
Holland-Heemskerck	5 130	315	52.5	16.5	0099	16.4	802	1906	Design.
Austria-Sankt Georg	7 185	383.75	61.75	21.52	15 270	22	260	1906	13 095 I.H.P. = 21.3 knots.
U.S.S. San Francisco	4 088	W.I. 310	49.15	mean 18.75	9 581	19.52	198	:	
									P. ratio = 1.39. Exp. area = 57.6. A. ratio = -402. Revs. = 124.8. App. slip. % = 155.
U.S.S. Newark	3 980	310.8	49.17	18.27	8 682	19.0	201	:	3-bladed propellers. D. = 14.5'. P. = 18.97'. P. ratio = 1.31 A = 59.8 A ratio =
								_	-

ACTUAL TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH.

(All on this page are warships with reciprocating steam engines.)

	V.	923 1.013 1.044 1.065 1.065 93 1.078 1.078 1.078 1.1078 1.108
	Pris- matic coef.	
ı	Mid- ship area coef.	
ı	Block coef.	65 527 527 507 628 628 547 547 509 509 650 650 650 650 650 650 650 650 650 650
J	$\left(\frac{\Delta}{100}\right)^3$ .	210 188 175 1866 223 1935 1756 204 165 165 167 127 137.3
	Beam Draught	2 07 2 07 2 04 2 04 2 04 2 04 2 04 2 04 2 04 2 04
	Length Beam	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6
ļ	Beam as per- centage of length.	18.61 18.56 18.19 18.19 18.19 17.79 17.79 17.72 16.95 16.95 16.95 16.10
The second secon	Nationality and name.	U.S. battleship Maine Austran battleship Habsburg. Erherzog Friedrich Italian battleship Carlo Alberto Germany—Wörth French battleship Charles Martel British cruiser Arrogant French cruiser Charlemagne British cruiser Charlemagne British cruiser Gharaltar U.S. cruiser New York Austria—Sankt Georg U.S.S. San Francisco U.S.S. Newark

310 5	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	msnip			icie	rus	, <i>Sp</i>		is u	1000 1	ou	013
	4 hours' trial. 3 blades. Dia. = 14.75'. Pitch	a. 19.0. Tutori ratio = 1.29. Exp. stea = 68.0. Area ratio = 398. Revs. = 139.25. App. slip % = 16.95. (Durand.) 3 blades. D. = 14.5. P. = 20.89. P. ratio = 1741. Exp. stea = 57.2. A. ratio = 346.	Revs. = 119.55. App. slip % = 18.2. 3 blades. Immersion = 5'74", D. = 13.125.	3 blades. D. = 14.5. P. = 20. P. ratio = 1.92 From order = 7:9 A ratio = .448	90 11	= 122. 3 blades. D. = 13'. P. = 17.5'. P. ratio = 138. A - 47 A metio = 354 Pows =	Ap. 31/p. A. A. ratio = 303. Arevs. Ap. 31/p. A. 14.2. (Durand). 8. D. = 14', P. = 17.6'. P. ratio A. = 54'8. A. ratio = 356. Rev	= 114.7. App. slip % = 8.6. (Durand). Famous in propeller research. Third series	4-bladed propellers. D. = 15.5'. P. = 24.59'. P. ratio = 1.59. A. = 77.9. A. ratio = 413.	Nevs. = 10 *. App. sup / = 10 z. (Durand.) See progressive trials for propellers.		Design.
Date	1904	:	1898	:	1885	:	:	1878	:	1898 1894 1892	1894	1905
AgV3	241 190	236	251	232	224	529	222	183	214	212 299 230	178	228
I.H.P. Knots Dower	21.0	19.68	20.0	19.61	18.77	18.18	18-2	18.21	15.33	20.0 19.27 17.0	19.0	
I.H.P.	12 500 16 850	8 533	10 100	8 678	7 120	0919	6316	7 714	4 606	12 800 4 347 5 900	10 543	0000
Mean draught.	21-25	19.51	20.2	19.25	18.6	17.62	17-85	18.08	19.0	20.33 12.81 20.0	19.5	18.5 max.
Beam	56	48.57	0.49	48.5	46.18	46.0	46.16	46.08	48.25	56.0 48.0 48.81	48.25	8
Length.	355	315	350	315	300	300	300	300	315	367 319 327	327	331
Tons displace- ment.	5 586	4 325	2 600	4 392	3 727	3 584	3 557	3 290	4 543	6 250 2 445 4 600	4 511	5 300
Nationality and name.	British cruiser Challenger.	" Philadelphia	British cruiser Hyacinth	U.S. cruiser Baltimore	Japanese cruiser Naniwa .	Forth	U.S. cruiser Charleston	British (old) despatch vessel Iris	U.S. cruiser Chicago	Austria-Kaiser Karl VI. Pleasure-steamer City of Lowell Dutch cruiser Koningin Wilhel-	Italian cruiser Marco Polo Great Britain—Pione	Holland-Tromp

TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH. (Particulars independent of gize.)

ACTUAL TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH.

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Nationality and name.	Tons displace- ment.	Length.	Beam	Mean draught.	I.H.P.	I.H.P. Knots	Δ <sup>2</sup> <sub>3</sub> V <sup>3</sup> power	Date	
Japanese cruiser Akitsushima	3110	301	43.12	17.45	8 400	19.0	174	1892	Propellers, dia. = 13' $5\frac{1}{2}$ ". Pitch = 17' 6". Revs = 130.
Turkey—Hamidieh	3 800 11 282	345	47.5	16.0	12 500 4 150	13.2	213 279	1904	
Japanese cruiser Chiyoda	2 400	310	42.6	14.0	2 600	19.0	219	:	appendages = 3.2. (Dyson.) Propellers, dia. = 10'3'. Pitch = 11'. Revs.
Russian Imperial yacht Stan.	5 255	370	99.09	0.02	12 000	21.2	250	1896	Propellers, dia. = 16'. Pitch = 27'.
Japanese cruiser Nütaka	3 3 6 6	324	0.44	16.18	9400	0.02	191	1905	Propellers, dia. = 12' 6". Pitch = 13' 6".  Rovs = 185
British Royal yacht Victoria	4 700	380	0.09	18.0	11 000	20.0	204	1899	Dia, = 13.25'. Pitch = 17.5'.
Japanese cruiser Suma	2756	307	40.18	15.51	8 384	20.0	188	1896	Propellers, dia. = 12' 38". Pitch = 15' 08". Revs. = 170.
", Takasago	4 160	360	46.66	17.0	13 070	25.2	225	1897	Propellers, dia. = 13' 93" Pitch = 16' 6". Natural draught. Revs. = 165.
Swedish cruiser Fylgia Japanese cruiser Yoshino .	4 180	377.25 360	48.75	16.0	12 440 15 750	22.2	235	1892	Propellers, dia. = 13'9". Pitch = 17'. Revs.
" Otowa.	3 000	321	41.25	15.75	10 000	21.0	192	1903	Propellers, dia. = 11'6'. Pitch = 13'. Revs.
Channel steamer	3 095	322	41.3	14.67	6 250	18.8	926	1906	3 blades. Pitch ratio = 1.224. Revs. = 157. Ann slin % = 12. Area ratio = '411.
Italian cruiser Piemonte	2 500		38		12 786	22.3	223	1888	7 050 I.H.P. = 20.41 knots.
Merchant steamer.	5 150	348	H	16.4	3 290	14.0	249	19061	Propellers, 3 blades, P. ratio='1'177. A. ratio = '353. Revs. = 105.6. App, slip % = 9.65.
British Admiralty yacht En-	3 190	320	40.0	15.0	6 500	18.0	194	1904	
Japanese cruiser Chitose	4 760	396	49.0	17.62	15 500	22.87	219	1898	Propellers, dia. = 13'. Pitch. = 17'6". Revs. = 154.
British cruiser Pyramus .	2 155	300	36.2	13.62	7 303	20.2	203	Ī	

TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH, (Particulars independent of size).

Nationality and name.	Beam as per- centage of length.	Length Beam	Beam Draught	$\left(\frac{\Gamma}{100}\right)^3$	Block coef.	Mid- ship area coef.	Pris- matic coef.	VĪ.
Japanese cruiser Akitsushima.  Tunkey—Hamidieh Mars  Japanese cruiser Chiyoda Russian Imperial yacht Standart Japanese cruiser Nitaka.  British Royal yacht Vitoria and Albert Japanese cruiser Suma Swedish cruiser Suma Japanese cruiser Yogina Swedish cruiser Yogina Japanese cruiser Yogina Japanese cruiser Yogina Channel steamer Italian cruiser Piemonte Ciddad de Monte Video Merchant steamer British Admiralty yacht Enchantress British Admiralty yacht Enchantress Fapanese cruiser Chitose British cruiser Pyranus	14.73.43.43.43.43.43.43.43.43.43.43.43.43.43	886 14777777777777777777777777777777777777	2.471 2.947 2.947 2.948 2.948 2.948 2.948 2.948 2.948 2.948 4.948	114 117 117 117 117 117 117 117	48 507 7799 4910 512 512 513 514 515 516 517 518 518 518 518 518 518 518 518 518 518	about ::	625 4825 7788	1095 1197 1097 1098 11118 11118 1114 11157 11157 11168 1006 11948 11948 11948

ACTUAL TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH.

	4	4-bladed propellers (Durand). Revs. = $30$ . 4-bladed propellers (Durand). Revs. = $107$ . 10. = $14$ .76. Pitch = $22$ ·64. Pitch ratio = $1$ .53. Area = $52$ . Area ratio = $304$ . Slip $\%$ = $10$ .	Contract 12'8' mean draught. 4-bladed pro-	peners, dia. = 10 0 .	Propellers, dia. = 11' 1\frac{1}{3}''. Pitch = 13' 1\frac{1}{3}''. Revs. = 195. Propellers dia = 10' 8''. Pitch = 16'. Revs.	6 runs on mile.
Date	1899 1908 1902		1894 1900	1897 1896 1896 1893 1896	1899	1905
I.H.P. Knots A\$V <sup>3</sup> power	212 203 238	269	215 234 231	197 171 259 231 293	193	213
Knots	21.2 24.12 20.1	21.53	19.06 21.2 19.75	19.0 18.8 24.15 18.2 23.8	20.0	25-25
I.H.P.	7 127 16 390 5 800	9 634	4 771 7 173 5 520	5 000 5 757 9 143 4 800 9 500	6 046	15 000
Mean draught.	12.7 15.75 11.75	18.5	12.0 11.46 11.66	9.79 11.0 13.0 15.0	14.0	39.18 13.875 15 000
Beam	36.5 44.25 38.0	45.92	37.0 39.0 37.0	35.0 36.0 41.5 34.5 41.5	34.45	39.18
Length.	300 364 315	385	310 330 315	300 360 360 360	315	365
Tons displace- ment.	2 000 3 544 2 210	4 180	1 800 2 340 2 120	1720 1800 2185 2500 2950	1771	2 790
Nationality and name.	British cruiser Pegasus , German cruiser Emden , Channel steamer Duke of Connaught	German Imperial yacht Hohenzollern	Chainet Steamers:  Duke of York  Anglia  Duke of Cornwall	Duchess of Devonshire Duke of Clarence Connaught Chelmsford	Calais Douvres Jap. cruiser Miyako	British cruiser Forward .

(All of the above with reciprocating steam engines.)

TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH. (Particulars independent of size.)

1	1.00	
√L ∨ L	1.224 1.268 1.133 1.10 1.083 1.169	1114 1007 1068 11273 105 1126 1128 11322
Pris- matic coef.	::::8:	:::::::::::::::::::::::::::::::::::::::
Mid- ship area coef.	:::883	:::::::::::::::::::::::::::::::::::::::
Block coef.	.505 .49 .550 .459 .458	585 585 5585 5585 5585 5585 568 568 588 58
$\frac{\Delta}{\left(\frac{L}{100}\right)^3}$	74 73.5 70.8 75 60.5 65.3	67.78 63.77 60.00 92.56 63.3 63.3 64.9.3
Beam Draught	2.875 2.232 2.52 2.52 3.081	2.175 2.579 2.3 2.09 2.46 2.581 2.82
Length Beam	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	88888888888888888888888888888888888888
Beam as per- centage of length.	12.16 12.15 12.06 12.01 11.93	11.67 11.58 11.51 11.5 11.5 11.5 10.92 10.82
Nationality and name.	British cruiser Pegasus German cruiser Emden Channel steamer Duke of Connaught German Imperial yacht Hohenzollern Channel steamers: Duke of York Anglia.	Duchess of Devonshire Duches of Clarence Connaught Ulster Ulster Calais Doures Japanese cruiser Myako British cruiser Forward

ACTUAL TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH.

	245 revs. at 10000 I.H.P. 7145 I P. = 19.3 kmofa				Wetted surface = 8450 sq. ft. Particulars from Mr G. S. Baker's book.		
Type of engines.	Recip.	5	2		Direct tur- bines	4	
Jati	1905	1905	1904		:	17	
Agv3	211	182	199	184	270	298	300
Knots. Agv <sup>3</sup> power	25.569		25.42		98.61	15.65	8.1
н.Р.	16 460 I.H.P. 10 066	17 488 I.H.P.	15 850 I.H.P. 17 741	S.H.P. 11 187 S.H.P.	S. H. P. 2 687	S.H.P.	S.H.P.
Mean draught.	14.5	14.08	13·5 max.		0.6		
Beam	38.75	40	38.25		30		
Length.	350	360	374		300	-	
Tons displace- ment.	3 000	2 858	2 670		1 010		
Nationality and name,	British scout cruiser Patrol Diamond	" " Sentinel.	", ", Adventure		U.S. T.B.D. M'Dougal		

TWIN-SCREW VESSELS 300 TO 400 FEET IN LENGTH. (Particulars independent of size.)

v √Ī.	1.33	1.169	1.321	1.32	1.82
Pris- matic coef.	:	:	:	:	969.
Mid-ship area coef.	-	:	:	:	-735
Block coef.	-524	.503	.493	.484	.436
$\left(\frac{\Gamma}{100}\right)^{3}$	59.3	64.3	61.2	1.19	37.4
Beam Draught	2.768	2.76	2.842	2.833	3.333
Length Beam	9.55	0.6	0.6	64-6	10.0
Beam as per- centage of length.	10.48	11.11	11-11	10.55	10.0
			•	•	•
	٠	٠	٠	٠	٠
Nationality and name.	British scout cruiser Patrol .	Diamond	Sentinel .	Adventure	. Dougal
Nati	British scout				U.S. T.B.D. M'Dougal

Nationality and name.	Tons displace- ment.	Length.	Beam	Mean draught.	I.H.P.	I.H.P. Knots, Agv <sup>3</sup>	Agv <sup>3</sup>	Date.	Type of engines.	
Russian Imperial yacht Livadia British India Co.—Lhassa	4 400 2 170	235	153	2.66	12 350 *6 000	15.275	77.4	1905	Recip. steam	
Yacht Emerald .	008	198	9-82	:	*1 400	15	224	:	omes	900 revs.
	1 400	253	33.25	13.0	*3 800	18.02	193	1903	:	Centre screw 4' 8" diam. 550
Turbinia II (on Lake Ontario) . Channel steamer Dieppe .	1100	260	33	9.5	3 500	19.0	209	1904	::	vs. vs. ers 4' 1½" dia. ers 5' 3" dia. Centre
". Brighton . Pleasure steamer King Edward	1 200	280	34.0	0.9	6 000 *3 500	21.5	187	::	Parsons	Centre 480 revs. Wings 530 revs.  Centre 480 revs. Wings 510 revs.  I screw on centre shaft. 4'9''  die 505 revs. 9 errevs och
Queen Alexandra	900	270	32	6.5	4 400	21.43	208	:		shaft 3'4" screw 750
Italian torpedo crusier Parte-	834	230	0.42	12.08	4 157	19.0	146	1890	1890 Recip. steam	1090.
", Tripoli	831	230	26.0	10.46	3 016	19.8	822	:	:	All screws dia. = 5.75'. Pitch
Normand torpedo boat	95	125 230	14 25-66	9.5	2 200	26.5	176 228	1887	.:	7.125. Expanded surface = 7.57 sq. ft. Revs. = 297. Slip per cent. = 5.25. 1 900 I.H.P. = 17 knots. 3 600
Mr Vanderbilt's yacht Tarantula	145	152.5	15.25	2.0	2 200	25.36	201	:	:	I.H.P. = 20 knots. Propellers, one each shaft, 3'

TRIPLE-SCREW VESSELS UNDER 300 FEET IN LENGTH. (Particulars independent of size.)

Nationality and name.	Beam as per- centage of length.	Length Beam	Beam Draught	$\left(\frac{\Delta}{100}\right)^3$	Block coef.	Mid- ship area coef.	Pris- matic coef.	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
Russian Imperial yacht Livadia Srtish India Co.—Lhassa Yacht Emerald Thannel steamer Creasea In Barbour's yacht Lorena I'urbinia II (on Lake Onterio) Thurbinia II (on Lake Onterio) Thannel steamer Dieppe Thypiane steamer King Edward Chealian torpedo cruiser Partenope Vormand torpedo cruiser Partenope Vormand torpedo cruiser Coito Relian torpedo cruiser Goito Mr Vanderbilt's yacht Tarantula	65-1 16-0 14-44 18-12 18-69 12-37 12-37 12-37 11-38 11-38 11-38 11-38 11-38 11-38	1.538 6.95 6.93 6.93 7.61 7.88 8.93 8.93 8.52 8.85 8.85 8.85 8.85 8.85 8.85 8.85	19.97 2.557 2.557 3.748 3.748 3.78 6.0 4.92 2.485 2.485 2.485 2.485	339.5 1104.5 1104.5 116.6 622.7 622.7 623.4 415.6 688.6 688.4 688.4 668.6 668.6 668.6	559 448 472 530 530 530 530 530 530 530 530	:::::::::::::::::::::::::::::::::::::::	:::::::::::::	996 1.086 1.086 1.086 1.135 1.130 1.286 1.286 1.285 1.306 1.

ACTUAL TRIPLE-SCREW VRSSELS UNDER 300 FEET IN LENGTH.

	up coojjie		-	
	Parsons tur. 3 shafts, 2 screws on each bines shaft, 3.25' dia, 940 revs.		shafts, 3 screws on each shaft. 1.5 dia. 2300 revs. 2 pitch. Propellers as above. 2200	12. 13.
Type of engines.		Turbines	1894 Parsons turbines	: ::
Date.	1908 1907 1909	1910 1909 1908 1908	1894	1909
Knots Dower	166 205 244 196	191 236 285 258	207	174 200
Knots	26.2 26.5 26.0 26.0	28.48 33.0 35.67 34.51	35.5	31.82
H.P.	equiv. 7 500 L.H.P. 4 000 3 750 4 000	9500S.H.P. 15500 "14500 "14500 "1	2000 I.H.P. 32	10 362 ,, 12 734 ,,
Mean draught.	8.25 6.2 5.25 6.6	7.8 8.8 9.1 8.9	3.0	under pro- peller 8.0 8.0
Beam	23.5 18.75 18 17.9	24.5 27 26 25	0.6	56 86
Length.	220 178·6 172 179	245.75 280 270 270	100	289
Tons displace- ment.	287 225 298 298	1 035 872 865	45	700
Nationality and name.	British T.B.D. Eden	Maori Tartar Mobawk	Turbinia	J.S. T.B.D. Smith Reid

TRIPLE-SCREW VESSELS UNDER 300 FEET IN LENGTH. (Particulars independent of size.)

VI.	1766 1983 1982 1942 1972 2172 2172 210 328 338
Pris- matic coef.	:::: ::::::
Mid- ship area coef.	:::: :::::: ::
Block coef.	468 483 484 483 484 483 552 564 4778 563 408 408 408
$\left(\frac{\Gamma}{100}\right)^3$ .	5005 5005 5005 5005 5005 5005 5005 500
Beam Draught	2-85 3-26 3-26 3-45 3-14 3-07 3-07 3-07 3-07 3-07 3-07 3-07 3-07
Length Beam.	9.87 9.53 9.55 9.55 9.55 9.55 10.37 10.37 10.38 11.11
Beam as per- centage of length.	10.68 10.5 10.13 10.03 10.03 10.03 9.65 9.64 9.64 9.0 8.19
Nationality and name.	British T.B.D. Eden British T.B. B. 32  Palmer ''.B. 35–36  British T.B. D.:— Maori Maori Tartar Mohawk Turbinia  U.S. T.B.D. Smith  W.S. T.B.D. Smith  Reid

	11.5301.H.P. = 17.94knots. "Vérité," 20.433 I.H.P. = 19.26 knots.  12.153 I.H.P. = 16.9 knots. 17.768 I.H.P. = 18.7 knots. F. T. Jane gives beam as 72.  Curtis turbines.  Curtis turbines.  Revs. per min. Starb. = 134. Port wings = 19.5. Centre = 137.7. Slip % Wings = 19.5. Centre = 13.9. Wing screws, dia. = 15. Exp. surt. = 53.7. Centre, dia. = 14. Pitch = 21.5. Exp. surt. = 53.28. Area ratio = 24.94 wing. *346 centre ratio = 28.44 wing. *36 centre screws, dia. = 15. Pitch = 22. Proj. area ratio = 234. Centre screw, dia. = 15. Pitch = 21.5. Proj. area ratio = 234. Centre screw, dia. = 14. Pitch = 21.5. Proj. area ratio = 234. Centre screw, dia. = 14. Pitch = 21.5. Proj. area ratio = 234. Mean app. slip = 18.9. Revs. Gentre screw = 2257.
Date	1908 1908 1908 1908 1909 1899 1899 1899
AgV <sup>3</sup> power	219 2288 219 2114 221 222 223 223 223 223 223 223 223 223
Knots A3V3 power	20.8 19.43 19.16 19.17 19.25 20.05 20.00 20 20.00 20.00 20.00 20.00 20.00 20.00 20.00 20.00 20.00 20.00 20.0
H.P.	27 104 I.H.P. 18 548 ", 14 600 ", 15 22 492 ", 16 715 ", 16 500 S.H.P. 18 500 S.H.P. 18 500 ", 18 500 ", 18 500 ", 18 500 ", 18 500 ",
Mean draught.	27.5 28.5 29.5 29.5 29.7 20.5 20.5 20.5 20.5 20.5 20.5 20.5 20.5
Beam.	89 79-5 77-75 773-75 98-18 88-18 88-18 88-18 70-75 70-75 58-19
Tons displacement.	451.7 p.p. 470 wl. 433.76 401 wl. 389.5 p.p. 440 wl. 489 wl. 440 % 440 % 440 % 441.5 % 411.8 wl. & p.p.
Tons displace- ment.	18 900 14 635 12 674 13 040 12 750 12 1000 11 420 11 420 13 200 8 050 8 050 7 375
Nationality and name.	German battleship West. 18 900 French battleship Justice 14 685 Russia—Pobeida . 12 674 Germany—Hanover . 13 040 French battleship Suffren 12 750 Japan—Kawachi Jena . 15 080 Germany—Bilecher . 15 080 Germany—Russian cruiser Columbia . 18 050 U.S. cruiser Columbia . 7 375

(All of the above with reciprocating steam engines except where noted.)

TRIPLE-SCREW VESSELS 400 FEET IN LENGTH AND UPWARDS. (Particulars independent of size.)

	54
√r.	955 936 936 939 946 w.l. 962 p.p. 915 911 11071 1049 92 92 1125 1125 1136 1138
Pris- matic coef.	
Mid- ship area coef.	: : : : : : : : : : : : : : : : : : :
Block coef.	599 5685 5685 5784 6115 6119 6119 6119 6113 6113 6113 6113 6113
$\frac{\Delta}{\left(\frac{L}{100}\right)^3}.$	205 182:3 183:3 196:7 196:7 189:3 w.l. 129:0 185:4 166:5 115:4 115:4 115:4 115:4 115:5 115:5 115:5 115:6 115:6 115:6 115:6 115:7 115:6 115:7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Beam Draught	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6
Length Beam	5-08 5-52 5-52 5-56 7-56 8-7 5-84 5-84 5-84 6-95 6-95 6-95 6-95 6-95 6-95 6-95 6-95
Beam as per- centage of length.	19-7 P.P. 18 92 W.I. 17812 17812 18-60 W.I. 18-61 P.P. 17-10 17-00 17-00 16-8 16-8 16-42 1
Nationality and name.	German battleship Westfalen French battleship Justice Russia—Pobelia Germany—Hanover Oldenburge French battleship Suffren Jahan—Kawachi Germany—Bluecher France—Victor Hugo Russian cruiser Gromoboi U.S. cruiser Glumbia U.S. cruiser Minneapolis

	2 3	, , 1		
	22 000 I.H.P. = 22.5 knots. 22 560 I.H.P. at 21.3 knots. 136 revs. at 23 knots.	Engines $\frac{27-42-66}{48} \times 200 \text{ lbs.}$ 6 boilers, 15' 6"×11'9". F.D.		
Type of engines.	1900 Recip. steam 1905 "" 1909 "" 1900 "" 1898 ""	Recth. steam wings L.P. tur- bine centre Parsons turbines	Comb of rec fur Pa tur	66
Date.	1900 1905 1903 1900 1910 1898	1902 1914 1908 1908	1905 1905 1911 1907 1905	7000
AgV <sup>3</sup> power	208 186 236 214 201 246 246 246 196 196 177	209 284 284 256 264 219	291 282 302 302	_
Knots.	21.58 21.38 17.92 24.24 20.9 18.5 20.0 23.1 23.55 20.0	23.357 16.75 15.02 15.03 18.25	18.5 19.0 21.0 on ser- vice 20.75	0.01
н.Р.	21 400 L.H.P. 20 382 10 977 37 700 11 715 11 11 610 36 110 18 550	20.6 11.700, 1.7	27-5 12 000 ", 29-5 12 000 ", 46 000 total I.H.P. and S.H.P. 22-5 18 000 S.H.P.	z1 000 1,
Mean Draught.	26.5 24.5 24.5 24.5 21 27 27 27 max.		27.5 29.5 22.5 22.5 34.5	90 79
Beam.	63.5 63.66 70.5 58.5 55.75	49·25 61 60·3 63·3	60.4	2.27
Length.	452.75w.l. 452.75 ", 515 ", 426.5 ", 413 515 ", 436.33 ",	426 490 465.4 p.p. 550 b.p.	520 620.4 852.5 b.p. 545	650.4
Tons displace- ment.	10 000 9 517 13 427 7 700 6 630 13 780 8 277 (sheathed)	5 981 18 750 11 716 18 220 16 900	13 000 17 000 52 250 15 000	30.918
Nationality and name.	French cruiser Gloire.  Thouars France—Ernst Renan.  Russia—Aurora France—Waldeck Rousseau France—Waldeck Gloiseau	Russian cruiser Askold . Japanese liner Katori-Maru Orient liner Otaki . Liners Tenyo Maru and Jap, liners Chiyo Maru and Jap, liners Chiyo Maru and	Tenyo Maru (on voyage) Allan liner Victorian	Cunard liner Carmania

Water \* 400 tons saving in machinery weight as compared with triple-exp. recip. Coal consumpt. 1.4 lb. per equiv. I.H.P. consumpt. for the turbines = 14 lbs. per S.H.P. hour.

TRIPLE-SCREW VESSELS 400 FEET IN LENGTH AND UPWARDS. (Particulars independent of size.)

					1			1
Nationality and name.	Beam as per- centage of length.	Length. Beam	Beam Draught	$\left(\frac{\Gamma}{100}\right)^3$	Block coef.	Mid- ship area coef.	Pris- matic coef.	^ <u>L</u>
French cruiser Gloire	14.01	7.14	2.395 2.595	107.9	.460	::	::	1.014
Ernst Renan	13.69	7.31	2.637	98.5	.485	::	::	1.069
Russia—Aurora. France—Waldeck Rousseau French crusier Guichen	13.5 13.69 12.6	7.405 7.31 7.94	2.65 <b>3</b> 2.61 2.036	94·2 100·8 99·8	.480 .492 .447	:::	:::	.985 1.019 1.127
Russian cruiser Askold Orient liner Otati. Liners Tenyo Maru and Chiyo Maru Japanese liners Chiyo Maru and Tenyo	11.54 12.93 11.46	8.66 7.74 8.74	2.39 3.00 2.456	77.4 116.7 109.6 101.8	.483 .729 .67 .665	: . : :	::::	1.132 .696 .64 .779
Mart (on voyage) Allan liner Victorian Olympic Heliopolis and Cairo Cunard liner Carmania	11.6 10.84 11.08 11.1 10.5	8 62 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	2·195 2·68 2·681 2·258 2·68	106.9 84.5 92.8 109.3 48.5	.61 .673 .709 .700	:::::	:::::	796 719 889 754 900

ACTUAL QUADRUPLE-SCREW VESSELS WITH FOUR SHAFTS.

	1908 Parsons turbines On 4 hours' trial.		4 propellers, 16' 5" dia. 185 revs.		For curves of S.H.P., speed, and	The Shipbuilder, vol. iv, No. 15, and vol. v, No. 18.	4 shafts. 2 screws on each shaft, 3' 4" dia. 1180 revs.	10 800 I.H.P. = 33.88 knots. 8 350 I.H.P. = 31.118 knots. 750 I.H.P. = 15 knots. 400 revs. 74" - 11" - 16" × 8" stroke. Outer propellers, 4" dia, 890		4 shafts. 3 screws on each shaft. 2' 9" dia. 1050 revs.
Type of engines.	Parsons turbines	1914 Parsons turbines	in series	1913 Inner shaft recip. steam engines. Outer. Parsons			:	1902 Turbines outer shafts. Recip. cruising engines	1909 Parsons turbines	1901 Turbines
Date.	1908	1914	1912	1913	1912 1910		1900	1902	1909	1901
A\$V <sup>3</sup> Power	171	313	269	284	298	223 258	201	164	192	240
Knots Power	26.52	23.5	25.2	20°5 on ser- vice.	25	26.25	36.58	27.1	36.0	34.5
H.P.	equiv. 26 100 I.H.P.	56 000 S.H.P.	62 000 1,	collective 19 000 B.H.P.	29.83 47 000 S.H.P. 15.25 24 669 ,,	23 000 ", 14 051 ",	6.75 13 000I.H.P.	7 000 7	33 000 S.H.P.	7.25 10 000 I.H.P. 34.5
Mean draught.	16.5	34	35.5	23	29.83 15.25		6.15	7.25	10.2	7.35
Beam	46.96	97	8.86	64.1	75.6		21	21	34.166 10.5	20.2
Length.	420	2.898	883.6	629	689-2 430	4.0	210	210	345	223
Tons displace- ment.	3 673	49 430	26 000	. 15 600	26 760 4 800		390	440	1 800	450
Nationality and name.	U.S. scout Chester .	Cunard liner Aquitania 49 430	Imperator	Lutetia	French liner France . British cruisers New.	Gloucester, Liverpool	T.B.D. Viper	" Velox	swift	", Cobra

QUADRUPLE-SCREW VESSELS WITH FOUR SHAFTS. (Particulars independent of size.)

i.	
N CE	1294 7798 7756 7756 954 1277 11267 1187 1938
Pris. matic	24
Mid- ship area coef.	£ : : : : : : : : : : : : : : : : : : :
Block coef.	395 5 604 638 638 603 603 545 459 474
$\left(\frac{L}{100}\right)^3$ .	49.6 75.6 811.4 80.4 81.9 60.4 47.5 47.5 47.5 48.6
Beam Draught	2.826 2.786 2.786 2.786 2.786 2.786 3.081 3.11 3.25 3.25 3.26 3.26 3.26 3.26
Length Beam	8.95 8.95 8.99 9.04 9.11 9.15 10.0
Beam as per- centage of length.	11.17 11.17 11.19 11.09 10.98 10.0 10.0 10.0 9.9
Nationality and name.	U.S. Scout Chester Cunard liner Aquitania Luberator Lubetia Prench liner France British cruisers Newcastle, Glasgow, Gloucester, Liverpool T.B.D. Viper ", Swift ", Swift ", Cobra"

		Design.	Design. 7 360 I.H.P.=15 5 knots. 10 000 I.H.P.=16.	ľ	Propellers, D.=5' 10". Pitch	Propellers all 7' 2' dia. ×6' 8''	556'5 revs. At 1100 S.H.P. coalin lbs. per S.H.P. hour= 2.6. At 13.14 knots. S.H.P.	= 1278. Revs. = 330.6. H.S.=17865. G.S.=462. 185 lbs. steam.		490 revs. Astern 415 revs.=16	
	Type of engines.	1900 Recip. steam	2 2 2 2	1905 Parsons tur-	1904 ", 1904 ", 1904 Turbines	1908 Parsons tur-	nuics 1	*		179.6 1905 Turbines	190.3 1903 Parsons tur-
ı	Date.	1900	1896 1908 1912 1903	1905	1904 1904 1904 1910	1908	1912	1906		1905	1903
ı	Knots AgV3	201	226 205 209 212	235	231 247	:	274	239		179.6	190.3
ı	Knots	2.21	18.0 18.0 18.0 20.5	5.05	20.7 23.14 22.3 21.0	24.15	21-21	23	24.288	24	23.4
	H.P.	11 500 I.H.P.	13 500 " 13 940 ", 14 483 ", 17 700 ",	equiv. 6 300 I.H.P.	6 500 ", 8 500 ", 7 000 ".	:	6 375 S.H.P.	10 000 ",	:	equiv. 11 000 I.H.P	14 000 S.H.P.
ı	Mean draught.	24.75	27 ", 27 28 28 28 28 28 28 28 28 28 28 28 28 28	12.2	10.5 10.5 13	13.42	13	13.08	10max.	9.29	14.5
۱	Beam	73	66-25 65-5 67 65	43	40 42 41:1	46.2	39·5 mld.	41.1	40	40	40
	Length.	350 w.l.	380·5 384 w.l. 400 w.l. 394 w.l.	300	300 330 330 330•7	375	330	352	348	350	360
	Tons displace-ment.	8 948	11 924 10 790 11 830 9 050	2 400	1750 2000 1950	3 353	2 460	2740	2 000 (about)	1 950	3 000
	Nationality and name.	French battleship Henri IV.	Germany—Barbarossa Wittelsbach Prinz Adalbert .	Union Co., New Zealand- Loongana	Princess Maud	Ben My Chree	Chinese cruiser Ying Swei .	Channel steamer St George	Jan Breydel.	Channel steamer Princess	British cruiser Amethyst .

TRIFLE-SOREW VESSELS 300 TO 400 FEET IN LENGTH. (Particulars independent of size.)

V V	9835 9923 9919 900 1.035 1.168 1.220 1.155 1.146 1.156 1.228 1.228 1.301 1.303
Pris- matic coef.	:::::::::::::::::::::::::::::::::::::::
Mid- ship area coef.	:::::::::::::::::::::::::::::::::::::::
Block coef.	. 495 714 714 714 714 752 752 752 750 750 750 750 750 750 750 750 750 750
$\frac{\Delta}{\left(\frac{L}{100}\right)^8}.$	209 217 190°2 11470 188°0 189°0 180°
Beam Draught	2.95 2.425 2.392 2.392 2.523 2.523 3.44 3.64 4.095 4.005 4.0
Length Beam	4.4.8 5.4.8 6.0.97 7.7.5 8.0.06 8.006 8.0
Beam as per- centage of length.	20.85 17.4 17.06 16.76 16.5 14.33 13.92 12.44 12.32 11.93 11.67 11.67
Nationality and name.	French battleship Henri IV.  "Witchelbach" "Witchelbach" "Prinz Adabbert Union Co., New Zealand—Loongana Channel steamers: Princess Mand Manxman Loudonderry Duke of Cumberland Ban y Chree Chinese cruiser Ying Swei Channel steamer St George Jan Breydel Channel steamer St George Jan Breydel Channel steamer Princess Elizabeth British cruiser Amethyst

ACTUAL QUADRUPLE-SCREW VESSELS WITH FOUR SHAFTS.

	-				•		
		Weight of main and auxiliary engines = 1072\frac{1}{2} tons+water to working level = 1983\frac{1}{2} 1.8\frac{1}{2} b consumration	per H.P.	Machinery with auxiliaries = 1 109 tons	22 200 tons at 31' max, draught.		
Date	1911	1910		1911	:	1912	
AgV <sup>3</sup> power	250 266 300	271	306	274	258	210	219 255 308
Knots A V V V	20-18 21-2 19-21	21 5	6.12	21.78	21.02	28.5	27.2 21.5 19.6
н.Р.	22 500 I.H.P. 31 437 S.H.P. 20 784 ",	26 319 ,,	24 100 ,,	27 721 ,, 18 <b>3</b> 73	24 712 ,, 16 930 ,,	28 005 .,	74 000 28 750 ''
Mean draught.	27 28.5	27	22	22		27.5	22
Beam	84 93-25	84	82	85		96-75	98
Length.	476 w.l. 554 "	500 b.p. 530 w.l.	18 600 490 p.p.	510 p.p.	520 w.l.	589 w.l. 590.5	540 w.l.
Tons displace- ment.	18 028 26 000	. 19 250	18 600	19 900	17 900	abt. 22 640	20 000
Nationality and name.	French battleship Danton . 18028 U.S. battleship Wyoming . 26000		Bellerophon		Dreadnought 17900	- Moltke and	Geeben British battleships Colossus 20 000 and Hercules

(All of the above with Parsons turbines.)

QUADRUPLE-SCREW VESSELS WITH FOUR SHAFTS. (Particulars independent of size.)

VI V	.924 .900 .815	.962 b.p.	.99 p.p.	-964 p.p.	-94 p.p.	.939 p.p.	1.159	.925 .844
Pris- matic coef.	::	::	1: :	::	: : :	:	: :	: -
Mid- ship area coef.	. :	::	::	:	: : :	:	: :	:
Block coef.	.619	•594 •56	.600	:	.588	.5593	.514	.559
$\left(\frac{\Gamma}{100}\right)^3$ .	167.5	154	158.1	:	143.2	134.7	110.0	127
Beam Draught	3.11	3-11	3.04	::	3.15	3.24	3.58	3.188
Length Beam	5.62	5.95	5.98 6.345	6.90	6.1	6.54	6.1	6-59
Beam as per- centage of length.	17.8 w.l. 16.82 ,,	16.8 p.p. 15.85 w.l.	16.73 p.p.	16.67 p.p.	16.4 p.p.	16.03 p.p.	16.39 ,,	15-91 ,,
Nationality and name.	French battleship Danton U.S. battleship Wyoming	British battleships:— Collingwood	Bellerophon	Neptune	Dreadnought	Ajax and King George V	Germany-Moltke and Goeben	British battleships Colossus and Hercules

	0		n			1912 Lubeck propellers.*—Wings: D. = 62.9". P. = 56.4". Pitch ratio = :896. Proj. area = 12.9 sq. ft. Droj. area = :6. Droj. area = :6.	= 68.8". 8. Proj.	inger torsionn 5.79, 625 revs.	T	angue in enio	22.0 b 22f
Date.	1910		1913						1913	1907 1907 1909	_
∆\$V³ power	277 304 186	208)	211 279	279	log.	349 189 231			300	247 255 259	249
Knots.	21.5 19.0 27.4	27.6	29.5	28.0 designed	31.7 max. by patent log.	22 23.0 on trial 22 (design)			20.0	25.62 25.5 27	24.95
н.Р.	28 600 S.H.P. 18 000 ", 79 802 ",	71 500 ",	100 000 ", 47 135 ",	" 000 04		6 000 ., 14 000 ,, equiv. 10 000 L.H.P.		t	21 375 S.H.P.	76 000 ", 76 000 ", 20 000 ",	18 839
Mean draught.	27-75	26.5 26	26.5	28 normal	30 max. 31.5 fullload	13.25			28.2	32.75 34 16.5	05 01
Beam	85 85	78.5	93.5	9.98		43.25			72	888 88	0.04
Tons displace-ment.	544.5 p.p. 577 w.l. 558 ,,	561 530 p.p.			675 w.l.	341			600 w.l. 570 b.p.		and In De
Tons displace-ment.	22 500 abt. 19 400	18 700 17 250	24 640 18 750	26 350		2 750 3 200			22 500	37 080 4 280 5 950	0070
Nationality and name.	Britain—Orion, Conqueror, Thunderer Germany—Von der Tann	Britain-Indomitable .	Germany—Seydlitz Britain—Indefatigable and	and Princess		Chinese cruiser Chao Ho . German cruiser Lubeck .			Allan liner Alsatian	Cunard liner Lusitania, trial "Mauretania German cruiser Augsburg . Britain — Weynouth	mouth, Darkmouth

QUADRUPLE-SCREW VESSELS WITH FOUR SHAFTS. (Particulars independent of size.)

√ L.	922 p.p895 w.l. 1-16 1-165 1-161 p.p. 1-131 w.l. 1-131 w.l. 1-132 p.p. 1-132 p.p. 1-132 p.p. 1-22 w.l. 1-22 w.l. 1-22 w.l. 1-22 w.l. 1-23 w.l. 1-34 p.p. 1-34 p.p. 1-34 p.p. 1-35 p.p. 1-36 1-19
Pris- matic coef.	'nn man
Mid- ship area coef.	
Block coef.	613 6578 6578 659 b.p. 659 w.l. 6524 46 6639 664 6639 673 673 673 673 673 673 673 673
$\frac{\Delta}{\left(\frac{L}{100}\right)^8}.$	139.3 1117.1 1106 116 116 116.3 109.4 109.4 104.1 104.1 104.1 104.1 108.0 108.
Beam Draught	3.062 3.062 3.09 3.09 3.09 3.00 3.00 3.09 normal normal 3.17 2.68 2.75 2.75 2.75 3.17 3.09 3.09 8.17 8.17 8.17 8.17 8.17 8.17 8.17 8.17
Length Beam	6.74 6.77 6.77 6.77 6.70 7.72 7.72 7.73 8.83 8.83 8.74 8.74 8.74 8.74 8.74 8.74 8.74 8.74
Beam as per- centage of length.	15 61 p.p. 1472 w.l. 15 22 w.l. 15 22 w.l. 14 18 p.p. 14 20 p.p. 13 11 p.p. 12 72 12 6 w.l. 12 6 w.l. 12 6 w.l. 12 6 w.l. 12 8 p.p.
Nationality and name.	Britain—Orion, Conqueror, Thunderer . Germany—Von der Tann Britain—Indomitable

Particulars of other British warships are given on p. 342.

ACTUAL TWIN-SCREW VESSELS 500 TO 600 FEET IN LENGTH.

	78 revs. 100 tons coal per day.	3 blades. Pitch ratio = 1.25. Area ratio = .32. Revs. = 91. Slip per cent. = 14.25.	Engines 30½" - 43" - 62½" - 88¼" ×215 lbs. 12	cyl. boilers. Howden's F.D. Total H.S. = 29 000 sq. ft. Contract speed = 16.5	3 blades, D. = 19.03', P. = 27.89', Pitch ratio = 1.47', Area = 86'1, Area ratio = 1.90's Rays = 00.5 Arm slin par cent	= 17.1. (Durand.)		Trans. I.N.A., 1914. 76\frac{1}{2} \text{ revs. 3 blades.} Pitch ratio = 1.051. D. = 19.5'. P. = 20.5'.	
I.H.P. Knots $\frac{\Delta^{\frac{4}{3}}V^3}{\text{power}}$ Date Type of engines.	Re		**					2 2	11
Date	1895	1902	1912		:	1901	1903	1900	1906
A\$V <sup>3</sup> power	314	297	305		566	959	312	320	255
Knots	15	16.22	17-245		20.2	0.0%	20.0	15.5 at sea	22.02
	6 500	9 440	10 200		15 944	16500	17 900 12 500	9 9 20	30 000
Mean draught.	23.5	25.5	24.33		23.3		20.794	31.83	26.75
Beam	7.09	58.26	9.19	1	2.19	200	64.6	64.5	64.64
Length.	513	200	510-7		202	506		280	262
Tons displace-ment.	. 14 800	15 400	. 15100 510.7 61.6		. 10490	11 850	18 400 14 180	25 100	19 160
Nationality and name.	T.S.S St. Louis	t steamer	Paul Lecat		Fürst Bismarck .	Smolensk	Korea Kenilworth Castle.	Saxonia (at sea) .	La Provence

TWIN-SCREW VESSELS 500 TO 600 FEET IN LENGTH. (Particulars independent of size.)

Prismatic Coefficient.	-	47.	609.			
Midship-area coefficient.		696.	268.			
Block coefficient.	.515°	.726	9 <b>7</b> 9.	69.	.647	.732
Nationality and name.	T.S.S. —	Merchant steamer	Paul Lecat	Smolensk	Kenilworth Castle	Saxonia (at sea) La Provence
-						

BRITISH WAR VESSELS BUILT DURING THE WAR 1914-1918.

1	No. of screws.	4	4	ক ক	81 - 12	03	©1 61	1 01	- 6	9 60	c3	63	
	Machinery.	Turbines	•	Geared turbines	33	6	Geared turbines		Keciprocating	Oil engines	Geared turbines	Oil engines	
1010.	S.H.P.	37 000	112 000	000 09	to 44,000	000 9	4 000	27 000	1 800	3 600	10 000	2 400	1 600
1701 1	Knots.	22.75	32	31.5 30	00	12	36	34	17	19	24.0	17.5	6.07
	Block coef.	009-	29.	.539	60		.586				.489	-444	
	Mean draught.	28.2	25.5	21.5	9 01	11.0	9.0	0.6	0.1	14.0	0.91	13.5	
1	Beam.	95	90	65	0 10	888	28.75	29.5	28.2	63	- 26.5	23.5	7
	Length over all.	661	794	786	0 700		244.5				338	231	
	Length Cength Over B.P. all.	625	750	750	275	380	230	300	250	270	334	222	
	Tons displace- ment.	28 000	26 500	19 100 9 750		8 000	1 065	1 300	750	1 210	1 880	890	0101
OTAL-121 AND DATA DATA DELLE DATA DELLE DATA	Name,	Battleship Canada.	Battle-cruiser Renown	Large light cruiser Furious Light cruiser Raleigh	9	Monitor Erebus	T.B.D., "R" and "S" classes	T.B. D., "V" and "W" classes	Twin-screw minesweeper.	Submarine, "J" class	", "K" class	", "L" class	

Submarine figures in italics are when submerged.

ACTUAL TWIN-SCREW VESSELS OVER 600 FEET IN LENGTH.

	Coefits.: Block = '790. Mid area = '9875.  Prism. = '80.  Trans. I. N.A. (1914). Sea speed.  Propellers. 3.bladed. Dia.' = 21' 4". 83 revs.  Engines \$8''-51''-80''-112'' × 213 lbs. W.P.  Independent air pumps. Coeffts.: Block = 6'94. Mid area. = '96. Prism. = '723.  Trans. I. N.A. (1914). Sea speed.  At sea. Trans. I. N.A. (1914).
Type of engines.	Recip.
Date	1904 1907 1909 1909 1908 1893 1893 1907 1907 1907 1907
I.H.P. Knots Asy3 power	282 2308 271 350 270 270 282 288 288 288 288 288 288 288 288 28
Knots	14.0 15.65 15.66 18.75 16.0 18.76 16.0 16.0 16.0 16.0 16.0 16.0 16.0 16.
I.H.P.	10 000 14 0 11 349 16 5 20 500 18 7 11 776 16 6 20 500 18 7 10 000 16 9 20 600 16 9 20 600 16 9 45 000 16 9 45 000 23 5 27 630 28 7 27 630 28 7 28 500 28 7 27 630 28 7
Mean draught.	38.00 28
Beam	73.5 72.2 65.2 66.2 66.3 67.3 67.3 67.3 67.3
Length.	608 60 699.1 699.1 b.p. 680.9 650 661 601 601 601 601 601 601 602 684.3 685.7
Tons displace- ment.	33 000 24 290 36 000 36 000 37 700 37 700 31 155 32 155 32 150 40 790 27 000 27 000 28 500 28 500
Coef.	
Nationality and name.	Minnesota

		3 blades. D.=18.25'. P.=19.75'. Proj. area ratio = .328. App. slip % = 13.3. E.H.P.	: I.H.P. barehull = .55. "1-381bs. coal per I.H.P. hour for all purposes. 128 revs. Revs. 263 for 21 knots; 229 for 19 knots; 142\frac{3}{4} for 12 knots. 3 blades. D. = 13'.	P. = 10.33. Proj. area ratio = *482. App. slip %full speed = 24.33. E.H.P. + I.H.P. = 45.36 bare hull percentage. 53.07 with annendance	on Control of the state of	3 blades. Revs. = 120°2. (Dyson) 22 knots at 25 800 I.H.P. D. = 18' P. = 21°75'	Proj. area ratio = '310, Slip = 14'9 %. 3 blades. D. = 19'5'. P. = 24'. Pitch ratio = 1'23. Area = 92. Area ratio = '308.	Revs. = $112.3$ . App. slip % = $15^{\circ}$ 7. 3 blades. D. = $19^{\circ}$ . P. = $22^{\circ}$ 5. Proj. area ratio = $916$ . Ann slip % = $18^{\circ}$ 6.		103 ZZ revs. App. sup = 10.76 %. See progressive trials. Designed speed at sea. Mr Peskett's paper,	Turbines, 1707 revs. Propellers, 137 revs.	11 40 10s svesm per cont. 1 acces.	Trans. I.N.A. (1914).
Type of engines.	Parsons	Recip.	42		Recip.	:	Recip.	2		Geared	ruroines ''		sueam "
3 Date	1161	1910	1910		1914 1910	1908	1896	1902	1903	1899	1914	1909	1906
Δ <sup>2</sup> <sub>8</sub> V <sup>3</sup> power	277	252	238		301	236	257	228	317	281	320	295	299
Knots	9.12	21.5	21.6		21.1	22.26	22.41	23.05	22.24 17.493	20.0	16.5	18.76	19.78
I.H.P. Knots Dower	* 28 477	29 025	*31 400		* 28 100 28 645	27 938	25 648	31 088	9365	14 590	* 11 000 ed	13.790	18 750
Mean draught.	28.2	27	27		28.5	25	0.42	26.12	23.92	21.25	30.5	24.52	27.5
Beam.	88.25	85.25	70		95-25	72.75	71.0	0.12	69°5 64 64	68.5	66.5	63.5	65.8
Length.	210	20 000 510 w.l.	20 000 510 ,,		573	. 14 500 502 w.l.	200	200	502 500 b.p. 520 w.l.	521	548.3	535	550
Tons displace- ment.	21 825	20 000	20 000	1-1	27 000 19 281	14 500	14 200	14 100	13 670 13 080	11 550	22 000	. 15 280	. 12 245
Nationality and name.	leship Utah	U.S. b.s. Delaware	", " North Dakota		Brazilian b.s. São Paulo 19281	U.S. b.s. Montana	British cruiser Terrible 14 200	" Good Hope 14 100	U.S. cruiser Colorado . 13 670 502 C.P.R. Missanabie (trial) 13 080 500 b.p. 520 w.l.	(City of) Paris Cunarder Transylvania	" Tuscania	Orient liner Osterley .	Empress of Britain .

TWIN-SCREW VESSELS 500 TO 600 FEET IN LENGTH. (Particulars independent of size.)

		Dyson gives E.H.P.+T.H.P. percentage = 48°5 for bare hull, and 56°16 with appendages, bashing S.H.P. = 42 T.H.P. Dyson gives propulsive efficiencies as above = 55 and 64°9.  Dyson gives propulsive efficiency with bare hull = 45°86, and 63°07 with appendages.	Á
-	√r. d	.956	.882 .966 .994 1.031 1.031 .733 .88 .88 .733 .88
	Pris- matic coef.	.615	
	Midship area coef.	979 2	
	Block coef.	.583 7	.608 .65 .65 .65 .649 .649 .681 .681 .683 .663
	$\left(\frac{\Gamma}{100}\right)^3$	164.8	143.6 154.2 114.7 113.6 113.8 92.3 83.6 133.7 99.7
	Nationality and name.	U.S. battleship Utah (4-screw). "" Delaware." "" North Dakota.	Pexas Brazilian battleship São Paulo U.S. battleship Mutana British cruiser Terrible U.S. cruiser Colorado C.P.R. Missanabie (City of) Paris Cunarder Transylvania Transylvania Orient liner Osterley Empress of Britain

= 7.6. 23 .21. Mean draught, Length Beam Prismatic coef.: entrance = .57; run = .584 Beam, 52.6 ft. Corrected for ships of 400 ft. b.p. 2.25. Draught Beam Mr G. S. Baker's Models, Set B. Midship area coef. =

assumed

E.H.P.

Parallel body, 10.44% of length.

Beam, 13.16% of length.

M .583 4 V 11 The speeds given above have been calculated from Mr Baker's (K) values by Mr Froude's formula V

and the E.H.P. also by Mr Froude's constant system, E.H.P. =  $\frac{\Delta s}{427 \cdot 1} \times (0) \times V^3$ . Suitable maximum service speeds in heavy type.

Beam, 12.6% of length. Lines representing transatlantic intermediate type of merchantship. Service speed,  $\frac{V}{\sqrt{L}}$  Limit of economical speed about 725. For a speed  $\frac{V}{\sqrt{L}} = .60$  to .65 the form would be fuller than that of this Transactions of the American Society of Naval Architects and Marine Engineers, 1907. The humps occur at speeds \_\_\_ = about .45, .60, and .79. Professor Sadler's Models, Series F 7. Length = 8. series. Beam

١	Coefficients. Longitudinal	96. 08. 92. 02. 99. 9. 99. 99. 109. 109. 109. 109. 109	Fine bow, '83 1.0 1.25 1.48 1.74 2.025 2.57 4.76 6.26 8.58 13.95		656. 123. 669.	Full bow, 75 1.0 1.4 2.062 3.0 4.27 6.1 8.5 11.74 14.13 full stern	kline bow, 75   96   1.13   1.87   1.61   1.875   2.7   5.05   7.0   8.81	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	747 956	This board and bow, '56 '82 1.1751.73 2.51 3.67 5.22 7.875 10.875 full stern	Fine bow, 75   .97   1.18   1.41   1.65   2.03   2.85   5.54   7.75		17.146 7.55 7.00 304 Full bow, 50 725 1.088 1.525 2.213 3.088 4.438 6.875	THIS SOCIETY
-		Mid- ship.	E		.949	16.0	F	1	966.	——————————————————————————————————————	图表		-804.	
		Block.					_				-			_
-	Leng Draug Bean				24		-		02 		_	1	17.14	
-	Draug	ht.			0.8	19.0°	_	-	G. Z.	11.4° 30.5°	_	-	29 29	
			F 7 (5).	Fine Full ends, ends.		angle, mean . 10.8° 19	F 7 (6).	Fine Full ends ends.	Coefficient W.L. 830 812	angle, mean . 20.4° 11.4° angle W.L 16.4° 30.5°	F 7 (7).	Fine Full ends, ends.	Coefficient W.L. 852 829	angle mean

For the fore body it is advantageous to have a comparatively long parallel body and fine bow, while with the after body the best results "seem to be obtained by adopting a form with a more gradual diminution of area from the midship section aft." So far as the fore body is concerned, this happens to be a cheaper ship to build than one with a long entrance.

## 348 Steamship Coefficients, Speeds and Powers

Professor Sadler's Models, Series F 8. Transactions American Society of Naval Architects and Marine Engineers, 1908.  $\frac{\text{Length}}{\text{Beam}} = 8.$ 

Beam 12.5 per cent. of length. Draught = 2.142. Length Draught = 17.142.

Coefficient: block = '855; prismatic = '869; midship = '984. The dimensions, displacement, and coefficients were kept constant, and the distribution of displacement modified by altering the curve of sectional areas.

Rough a mati- percen- paralle	on of tage of	Longitudinal distribution of displacement.	pe	siduar r ton variou					
For- ward.	Aft.	displacement.	•4	*45	•5	•55	.8	.65	
60	60	Full bow, full stern	*85	1.1	1.26	1.6	2.5	3.48	Best *
60	68	,, ,, fine stern	1.2	1.48	1.9	2.5	3.37	4.45	
68	60	Fine bow, full stern	1.03	1.36	1.84	2.5	3.5	5.15	
68	68	", ", fine stern	1.25	1.75	2.25	3.2	4.7		Worst *

The above particulars are for maximum draught. The resistance curves for the other draughts at which Professor Sadler's models were tried, followed the same general form.

<sup>\*</sup> For vessels of block coefficient finer than '8, the "best" and "worst" would be reversed, for the reasons given by Professor Sadler.

Professor Sadler's model, F 8. Tried with fine bow and fine stern, sharp ends, straight or even hollow ends of curve of sectional areas. Enlarged to 400 ft. ship. Displacement, 11 400

tons.  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 178.2$ . Dimensions,  $400 \times 50 \times 23.33$  ft. mean

draught. Estimated wetted surface, 34 000 sq. ft. Froude's  $\bigcirc$  5 · 43. Taylor's wetted surface constant = 16 · 6 for W.S. = 35 400. Parallel body about 52 per cent.

(K)	v √Ē	Knots.	Residuary resistance lbs. per ton of displacement given by Prof. Sadler.	Residuary resistance in lbs.	Residuary H.P. from Prof. Sadler's figures.	Skin H.P.	E.H.P.	Δ <sup>3</sup> / <sub>3</sub> V <sup>3</sup> / <sub>1.H.P.</sub> .	Assumed propulsive efficiencies with re- ciprocating steam engines, single screw.
.86	.35	7	.92	10 490	225.5	233.5	459	158	•42
.983	•4	8	1.25	14 250	350	342	692	165	.44
1.106	.45	9	1.75	19 960	552	477	1 029	163	.454
1.229	.5	10	2.25	25 690	789	642	1 431	163	.463
1.29	.525	10.5	2.7	30 800	993	738	1 731	158	.467
1.351	.55	11	3.2	36 500	1 232	841	2 073	153	.47
1.412	.575	11.5	3.85	43 900	1 550	955	2 505		.473
1.474	.6	12	4.7	53 600	1 975	1 077	3 052		.474
1.536	.625	12.5	6.0	68 400	2 625	1 209	3 834		.475
1.57	.64	12.8	7.1	81 000	3 183	1 291	4 474		
								1	

The above values of  $\frac{\Delta^{\frac{3}{8}}V^3}{I.H.P.}$  show the unsuitability of fine ends

in a ship of this fulness. The explanation given by Professor Sadler is that there is a rather abrupt shoulder, where the lines run into the middle body, causing a secondary bow wave as well as a marked hollow in the wave profile at the stern. The performance is materially improved by fining the bilge diagonal.

Skin H.P. =  $.00910 \times \text{wetted surface} \times .0030707 \times V^{2.83}$ 

$$\mathbb{K} = \frac{.583 \, 4}{\Delta_b^4} \times V$$

E.H.P. = Resistance lbs.  $\times$  V  $\times$  '003 070 7.

The results from this form are the opposite to those obtained for F 7, where the block coefficient is '733; i.e. F 8, with block coefficient '85, should not be given a long parallel body and fine ends, as the above poor results show. It is better to have shorter middle body and fuller ends. The average service speed would be V '50 to '55

be  $\frac{V}{\sqrt{L}}$  = '50 to '55.

Professor Sadler's model, F 8. With full bow and full stern, round lines. Enlarged to 400 ft. ship.

(K)	<u>V</u> √ <u>L</u> .	Knots.	Residuary resistance lbs. per ton displacement given by Prof. Sadler.	Residu- ary H.P.	Skin H.P.	E.H.P.	Δ <sup>2</sup> / <sub>3</sub> V <sup>3</sup> I.H.P.	Residuary resistance
·86 ·983	·35	7 8	·70 ·85	171.6 238	233 6 342	405·2 580	<u> </u>	7 980 9 690
1.106	•45	9	1.1	346.5	477	823.5		12 530
1.229	.5	10	1.26	441	643	1 084	234	14 370
1.29	.525	10.5	1.4	515	738	1 253	234	15 970
1.351	.55	11.0	1.6	616	841	1 457	231	18 250
1.412	.575	11.5	2.0	805	955	1 760	219	22 810
1.474	.6	12	2.5	1 050	1 077	2 127	206	28 500
1.536	625	12.5	3.02	1 322	1 209	2 531	195	34 430
					1 350	2 934	190	39 680
1.621	.66	13.2	3.65	1 688	1 410	3 098	188	41 600
1·29 1·351 1·412 1·474	·525 ·55 ·575 ·6	10.5 11.0 11.5 12	1°4 1°6 2°0 2°5	515 616 805 1 050	738 841 955 1 077 1 209	1 253 1 457 1 760 2 127 2 531	234 231 219 206 195	15 970 18 250 22 810 28 500 34 430

Skin H.P. =  $.00910 \times \text{wetted surface} \times .0030707 \times \text{V}^{2.83}$ .

This is a much better form than the last. For 10 knots minimum resistance would be obtained with about 38 per cent. parallel body, and for 12 knots 31 per cent. The curve of cross-sectional areas here is round at the ends. The fore body waterline is also round. "In other words, easy buttocks at each end rather than full below and fine above" (Sadler). The forward end transverse sections should be round V'd rather than U'd. Vessels with long proportion of parallel body require a long run and usually round lines aft, the entrance being relatively short.

Service speed  $\frac{v}{\sqrt{L}} = .75$  to .90. In Series F 6 (1) the longitudinal distribution of displacement was modified successively by Professor Sadler's models, Series F 6. (Transactions of the American Society of Naval Architects and Marine Engineers, 1908.) altering the curve of sectional areas. With fine ends there was about 20 per cent. of parallel middle body, and with full ends (round lines) no parallel body.

1		-975	0	65		4	1 8	70		61
١	J.		12.0	12.65	10	8.76 11.4		11.02	_	7.25 10.2
A:	int fo	-95	00 00	9.6	8.55	8-76		00		7.5
ı	ceme	.925	6.3	0.4	9.9	6.9		6.4		5.3
	ispla	06.	4.75	5.19	2.0	5.61	1	4.76		4.5
1	$\frac{\text{ton of d}}{\sqrt{\text{L}}}$	-85	3.16 4.75	3.25	4.18	4.62	0	3.08		3.0
1	er tor	08.	2.56	2.45	3.5	4.0		24.7		7.7
	bs. p	-75	2.15 2.56	2.08 2.45 3.25 5.19	2.82	3.35		7.0.7		2.02
ľ	nce in lbs. per t various speeds	02.	1.81	1.85	2.52	2.67 3.35 4.0 4.62	. 1	01.1		1.69
	Residuary resistance in lbs. per ton of displacement for various speeds $\frac{V}{\sqrt{\Gamma}}$ .	.65	1.5	1.58 1.85	1.74 2.25 2.85 3.5 4.18 5.2	2.03		1.0 1.24 1.49 1.70 2.07 2.43 3.08 4.70		1.16 1.4 1.69 2.05 2.4 3.0 4.2
	y res	09.	1.25	1.28		1.2 1.56		1.74		1.16
1	duar	-55	1.0	1.0	1.0 1.3	1.5		0.1		:
	Kesi	.50	œ	:	:	: 1		:		02.
1		.45	-68	:	:	:		:		:
	- T = +	. ė .	3,4	1 2 8	3 24 5	3 L G		2		¥, E
	Longi- tudinal distribu-	displace- ment.	Fine bow,	Fine bow,	Full bow,	Full bow,		fine stern	-	Fine bow,
-		Mid-displac ship. ment.	Fine bor	Fine boy		Full bov	i	874		-895 Fine bo
-		Pris- Mid- matic. ship.	Fine boy	0 690.	0 000 0 110	Full bov	i			
-	Coefficients. tudins distrib	Mid- ship.	Fine bor	. 0 690.	0 000 0 110	Full bov	0	874		-895
	Coefficients.	Draught Block. Pris. Mid- matic. ship.	Fine bo	0 620.	0 000 0 110	Full boy		10.78		-664 -895
	Beam Length Coefficients.	Draugnt Draugnt Block. Pris. Mid-	Fine bo	0 6 900	0 000 0 110 0 000	Full bow		40. 87. 87. 44. 44. 45. 45. 45. 45. 45. 45. 45. 45		.594 .664 .895
	Beam Length Coefficients.	Draught Block. Pris. Mid- matic. ship.	Fine bo	0 6 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 000 0 1/0 0 000 751./1	Full bow		17.142 -594 -6/78 -8/4		17.142 .594 .664 .895

F 6(1). The minimum resistance would be obtained with about 10 per cent, parallel body. (With 18 per cent, parallel body the For the aft body the curve of resistance would be about 3 per cent. greater.) The curve of cross-sectional areas would be slightly hollow forward, and the fore body water-line slightly hollow. The forward end transverse section would be U'd. (A finer vessel for still higher speeds should have no parallel body, the curve of cross-sectional areas would be hollow forward and aft, the forward sections V'd, and the fore sectional areas should taper gradually from the midship section, "somewhat full on the water-line, and with an easy bilge diagonal. body water-lines should be straight if the speed is above  $\frac{r}{\sqrt{1}}=1.2$ , but this fine form is not included in the above table.) In this series a form with fine water-line is best, not too full at the bilge diagonal forward.

## 352 Steamship Coefficients, Speeds and Powers

Professor Sadler's model, F 6 (1), with fine bow and full stern. Enlarged to 400 ft. ship. Dimensions,  $400 \times 50 \times 23.33$  ft. mean draught. Displacement, 8 710 tons. Estimated wetted surface = 30 000 sq. ft. Froude's (M) = 5.94. Taylor's wetted surface constant = 16.3 gives 30 400.

v √Ī·	Knots.	Residuary resistance in lbs. per ton of dis- placement.	Residuary resistance in lbs.	Residuary H.P.	Skin H.P.	Е.Н.Р.	Δ <sup>2</sup> 8V <sup>3</sup> 1.H.P.
°45 °55 °65	9 10 11 12 13	.68 .8 1.0 1.25 1.5	5 930 6 960 8 710 10 890 13 070	164 214 294 401.5 521	421 567 742 949 1 190	585 781 1 036 1 350 1 711	270 272 270 271
·7 ·75 ·8 ·85 ·9 ·925 ·95	14 15 16 17 18 18 <sup>1</sup> 19	1.81 2.15 2.56 3.16 4.75 6.3 8.8	15 770 18 750 22 300 27 540 41 400 54 900 76 700	678 864 1 096 1 438 2 290 3 120 4 476	1 468 1 785 2 141 2 542 2 990 3 231 3 483	2 146 2 649 3 237 3 980 5 280 6 351 7 959	270 270 268 261 234 211 182

Professor Sadler's models, F 6 (2) and F 6 (3), on the same basis of curve of sectional areas as F 6 (1), but with greater beam, are interesting.

F 6 (2).  $\frac{\text{Beam}}{\text{Draught}} = 2.358$ .  $\frac{\text{Length}}{\text{Draught}} = 17.142$ .  $\frac{\text{Length}}{\text{Beam}} = 7.272$ . Beam, 13.76 per cent. of length. Coefficients: block =

·594; prismatic = ·6778; midship = ·874.

Model F 6 (3) has the same increased beam as F 6 (2), the block coefficient is kept the same as in F 6 (2), but the prismatic coefficient is reduced to 664. The end lines are the same for all three models F 6. The middle body is reduced in length by increasing the beam. These modifications give a more easily driven ship than F 6 (1).

F 6 (3). Length, 400 ft. Beam, 55.05 ft. Mean draught, 23.33 ft.  $\Delta = 8.710$ . Take wetted surface = 29.000 sq. ft. Fine bow with

fine stern.

$\frac{v}{\sqrt{\tilde{L}}}$ .	Knots.	Residuary resistance in lbs. per ton of dis- placement.	Residuary resistance in lbs.	Residuary H.P.	Skin H.P.	E.H.P.	Δ <sup>2</sup> 8 V <sup>3</sup> I.H.P.
•5	10	.7	6 100	187	549	736	287
.6	12	1.16	10 100	372	917	1 289	283
.65	13	1.4	12 200	487	1 150	1 637	283
.7	14	1.69	14 710	633	1 419	2 052	283
.75	15	2.05	17 880	823	1 725	2 548	280
.8	16	2.4	20 900	1 027	2 070	3 097	280
.85	17	3.0	26 130	1 364	2 460	3 824	272
•9	18	4.2	36 600	2 022	2 890	4 912	251
.925	18.5	5.3	46 150	2 623	3 122	5 745	233
.95	19	7.25	63 100	3 680	3 368	7 048	206
.975	19.5	10.2	88 900	5 330	3 626	8 9 5 6	175
1.0	20	12.61	110 000	6 710	3 892-	10 602	160

Residuary H.P. V × .003 070 Mr G. S. Baker's models, 1913, Set B.-continued Residuary resistance in lbs. S × .093 46. 11 00 VE ×1.055 2.

Model No.

1.356 958 15.9 1.005 1.061 9 3 530 5 380 69.01 1.118 1.272 1.05 3 220 979 927 5.41 |7.99 2 810 3 295 7.13 688 939 16. 00 2 159 2 469 1 316 2 086 212. 4.72 2 153 2 465 516 **.954** 2.275 3.426 898 .85 5195 3.121 811 856 838 .718 2.121 1.43 1.516 1.739 Results at various speeds. 763 888 524 773 534 8 529 5 1.388|1.557 395 1 622 621 .722 5342 396] .734 .732 726 693 : 546 999 869 .739 1.107 001 .618 652 612 689 989. 869. 189 541 904. 179 629 .584 .571 .425 439 sistance lbs. Skin H.P. Resid, H.P. per ton A Skin H.P. Resid. H.P Resid. resistance lbs per ton A  $08T^{-.120}$ Resid. re-08T - .120(0 0 6.84 6.83 Froude's S. 17A 30 380 30 400 Estimated vetted surface. sq. ft.

1	1.174	501 5 3 950 5 300	10.16	1.154	501 5 3 952 5 148	69.6	1.158	.502 3 953 5 157	9.92
	1.116 1.174	3 525 3 950 4 265 5 300	8.21	1.066 1.154	3 523 3 952 3 917 5 148	7.83	1.064 1.158	.506 3 523 3 887	7.78
۱	986.		6.13	-954		4.95	.953	.51 3 519 2 367	4.94
۱	.871	.514 2 802 1 952	4.23	.855	.514 2 799 1 856	4.035	738.	.514 2 800 1 870	4.07
١	62.	2 159 2 462 2 802 3 154 949 1 308 1 952 2 946	2.96	808.	520 5     .516     .514     .51       2 152 2 460     2 799     3 520       1 223 1 390     1 856     2 370	3.158	208.	2 158 2 462 2 800 1 215 1 378 1 870	3.134
۱	.75	2 159 2 159 949	2.251	918.	2 152 2 152 1 223	2.916 3.158 4.035	218.	.521.5165 .514 .51 2.158.2462 2.800 3.519 1.2151.378 1.870 2.367	5.6
١	.749 75	.525 1 881 801	1.998	918, 964.	.525 1 880 971	2.43	262.		2.422
1	191.	534 8 ·529 5 ·525 1 391 1 621 1 881 572 729 801	1.915	.742	1 621 1 621 651	1.717	-74	.535 .53 .525 1 391 1 621 1 880 469 643 968	1.306 1.698 2.422
			986 1.174 1.587 1.915 1.998 2.251	212.	.082 1390 16211880 21522460 2799 3 520 470 470 651 971 12231390 1856 2370	881 1.384 1.308 1.717	.715	.535 1 391 469	1.306
	.724   .754	.546 .541 000 1.185 300 400	1.174	.71	2-4	1.384	:	:::	:
١	.71	.546 1 000 300	986.	02.	•	.881	904.	1 000 291	116.
١	202.	.553 836 231	.768	02.	.552 5 834 225	22.	:	:::	:
۱	-704	.56 686 177	.63	04.	.56 685 171	.611	269.	.56 685 168	109.
۱	:	1::		:	:::	<u>.</u>	:	:::;	
	0	OSL-175 Skin H.P. Resid, H.P.	Kesid. resistance lbs. per ton $\Delta$	0	OSL - 175 Skin H.P. Resid. H.P.	Resid. resistance lbs.	0	92	Kesid. resistance lbs. per ton $\Delta$
1		9.9			6.84			6.845	
		14B 29 200			30 300	6.3		16p 30 290	
		14B			16B			16p	

3	5	6
$\mathbf{\mathcal{I}}$	~	

350 Steams	ship C	oejjici	enis	, sp	reeas	a	nc
Mid-area f length. Ratio, cient.	29. ons.	Δ <sup>3</sup> V <sup>3</sup> I.H.P.	286	284 279	275 272 261	238.5	189
Mio of le 55.	$\Delta = 202.8 \times 29.$ $\Delta = 20200 \text{ tons}$	0	.683		741	.846	1.001
= 7.6. r cent. f. = .75t lsive coel	500 \( \Delta = \)	Knots	10.74	12.53	270 14.31 267.5 15.21		17.9
c. $\frac{\text{Beam}}{\text{Draught}} = 2.25$ . $\frac{\text{Length}}{\text{Beam}} = 7.6$ . Mid-ares run = .638. $\frac{1}{3}$ Beam, 13.16 per cent. of length = .739 5. Mean prismatic coef. = .755. Ratio $\frac{\rho \times 427.1}{6}$ where $\rho$ is the propulsive coefficient.	3.21.	(C)   A \$ V 3   1 H.P.	282	279	270 267.5	235	187
Le 13.13.1 ismat ismat	$400 \times 52.6 \times 23.21$ $\Delta = 10329 \text{ tons.}$	0	969.	722	754	628.	1.074
= 2°25. Beam, ean pri	400× \Delta = \Delta	Agv3 Knots	9.61	11.21	12.81	15.21	16.01 1.074
Beam Draught = .638. 39 5. M (427.1 wh	17.41. ons.	Δ8τ3 I.H.P.	275	272	264 261 251	230	183.4
$\begin{array}{c} \text{C.} & \text{Beam} \\ \text{Draug} \\ \text{run} & = .638 \\ = & .7395. \\ = & \rho \times 427 \cdot 1 \\ \hline \end{array}$	$300 \times 39.45 \times 17.41$ . $\Delta = 4.360 \text{ tons.}$	0	714	740	772	.877	1.095
3. S. Baker's 1913 models, Set D. Model 23c. Beam coef. = '980. Prismatic coef.: entrance = '672; run = '638. Parallel body, 30 per cent. of length. Block coef. = '739 5. Length entrance = $1 \cdot 26$ . $\frac{A}{(100)}^3 = 161 \cdot 6$ . I.H.P. $= \frac{\rho \times 427 \cdot 1}{(100)}$	300×3	Agv3 Knots	8.31	bend	11.1		179.3 13.87
G. S. Baker's 1913 models, Set D. Model 23 coef. = .980. Frismatic coef.: entrance = .672; Parallel body, 30 per cent. of length. Block coef. Length entrance = $1 \cdot 26$ . $\frac{\Lambda}{(100)}$ = $161 \cdot 6$ . $\frac{\Lambda}{1.H.P.}$	11.61. ons.	Δ <sup>2</sup> / <sub>8</sub> V <sup>3</sup> I.H.P.	265	262.5 258	255 253 249.5	223	
lels, Set D. Mod coef.: entrance = t. of length. Block $\frac{\Delta}{(100)^3} = 161.6.$	$200 \times 26.32 \times 11.61$ . $\Delta = 1.291 \text{ tons.}$	0	741		-799	-904	1.118
Set : en : lengt		Knots		7.91	9.05	10.75	11.31
c coef	5.81. ons.	Δ\$V <sup>3</sup> I.H.P.	250		242 239.5	213	172
1913 mc rismatic per cei = 1.26.	$100 \times 13^{\circ}16 \times 5^{\circ}81$ . $\Delta = 161^{\circ}6 \text{ tons.}$	0	786		44 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8		1.164
or's 19		Knots	4.805	5 5.605	6.405	209.4	8.002
G. S. Baker's coef. = '980. F. Parallel body, 30 Length entrance	ρ = prob pulsive c naked	able pro- oef. from model.	.466	4715	4785	4725	.47
Mr G. S. Baker's 1913 models, Set D. Model 23c. coef. = '980. Frismatic coef.: entrance = '672; r Parallel body, 30 per cent. of length. Block coef. Length entrance = $1.26$ . $\frac{\Delta}{(100)}$ = $161.6$ . $\frac{\Delta}{1.\text{H.P.}}$ = $161.6$ .	>	V.	1.2 .480 5 .46	1.4 .560 5 .471	1.6 .640 5.477 6.405 1.7 .680 5.478 5 6.805 1.8 .720 5.477 3 7.905	2 094.	2.0 800 5 47
Mr	(1)	4)	2000	1.5	9.1.0	1.0	5.0

Mr G. S. Baker's models, 1913, Set A.

 $L = \frac{V}{\sqrt{L}} \times 1.055~2. \quad S = \frac{S}{\Delta_3^8} \times .093~46. \quad \text{Residuary resistance in lbs.}$ 

 $= \frac{\text{Residuary H.P.}}{\text{V} \times 0030707}.$ 

		00001	0 1							
Mod	Estimated wetted surface.	Fro		Re	sults a	t vario	as points			
Model No.	imat d sur q. ft.	Froude's	$\frac{V}{\sqrt{L}}$	•379	.454 5	.568	.643 5	.7575	*833	·870 5
To.	face.	Ω	L L	•400	•48	.60	•67	·80	*88	•919
			(c)	.726	.72	.691	709 95	.713 9	·81	.904
			OSL-175		588 6	.566	5555	.539	.53	525 5
14c	28 600	6.99	Skin H. P. Resid, H.P.	237 46	395 89	743 164	1 061 293		2 192 1 160	
			Residuary resistance per ton $\Delta$	)	·426 1	.63	.992		3.031	4 47
	1		per ton Z	<i>)</i>						
			0	.70	.681	.67	.664	.712	741 2	.806
			$OSL^{-175}$	.609	.589	.567	.556	.538		525 5
14A	28 400	6.981	Skin H.P. Resid. H.P.	236 35·5	394 61.5	741 134	1 055	1 661 539	2 183 872	
			Residuary	)						
			resistance per ton $\Delta$	5.205 9	297 3	.219	.701	1.561	2.304	3:32
			(0)	711 8	686	.666	.674	717 6	729 5	·7 <b>8</b> 9 3
			OSL-175	.608 5		.566	.555	537 5		.526
29A	28 300	7.03	Skin H.P. Resid, H.P.	233 39·7	390·5 65·5	735 130	1 049 222	1 650 555	2 170 819	
			Residuary	)						
			resistance per ton $\Delta$	31 4	318 1	.206	.761	1.617	2.17	3.12
			. ©	.756	7435	·731 7	.726 3	.793	·818	·874
			$OSL^{-\cdot 175}$	·61	·59	.568 6		.54	·531 6	
16c	28 300	7.00	Skin H.P. Resid. H.P.	233 56	392 102	737 213	1 051 319	1 661 779		$\frac{2460}{1620}$
			Residuary	)		- 1				
			resistance per ton $\Delta$	-327 9	499	.833	1.102	2.28	3.12	4.13
-			P	/						

Length = 8. Beam, 12:5 per cent. of length. Parallel body, Mean draught, Baker's models, Set A. Corrected for ships of constant length = 400 ft. b.p. Beam, 50 ft. Beam 22-222 ft. Midship area coef. = -980. Mr G.

E.H.P. assumed = '50 in calculating  $\Delta^{\frac{3}{4}}V^3$  I.H.P. I.H.P. 10 per cent of length. Prismatic coef.: entrance = '52; run = '584. Draught = 2.25.

		١		۱	۱		١	l	١	ı	١				
			Coefficients.	ients.	Esti-	Ratio.		MA.	Results at various speeds.	t vario	ns spe	eds.			
odel No.	Tons displace- ment.	$\frac{\Gamma}{100}$	Block.	Pris. matic.	mated wetted surface. sq. ft.	Length entrance Length run	$\frac{V}{\sqrt{L}}$ . Knots.	.379	9.09	.568	.643 5 .757 5 12.87 15.15	757 5	.833	870 5	1
140	7 480	116.9	-589	109.	28 600	756	E.H.P. \$\rightarrow{3}{\langle}\sqrt{1}{\langle}\rightarrow{1}{\lan	283	484	309	1 354	2 225	3 352 264	4 270	55
141	7 415	116	-584	.596	28 400	1.0 *	E.H.P. \(\Delta \frac{2}{8} \forall V^3\) I.H.P.	271.5	455.5	875	1 260	2 200	3 055	3 790	
V62	7 874	115.3	.581	.593	28 300	1.323 *	E.H.P. \$\frac{\delta_{\mathref{8}} \V^3}{\text{I.H.P.}}	272.7	456	321	1 271	2 205	2 989	3 685	, ,
160	7 345	114.9	.579	.591	28 300	1.681	E.H.P. \$\rightar{s}{\sum_{\begin{subarray}{c} \emptyre{s} \emptyr	289	494	950	1 370	2 440	3 350	4 080	

\* The most suitable for top speeds on trial.

Thus for 160,  $V = \frac{\Delta^{\frac{1}{6}}}{5834} \times K = \frac{4 \cdot 408}{5833} \times K$ ; while for 14c,  $V = \frac{4 \cdot 421}{5833} \times K$  For example, for (K) = 1 the speed with 16c is On account of the slight differences in the displacement of the various models, the speed-length ratios and knots speed values throughout. It is therefore necessary to interpolate the (C) values by drawing a curve. E.H.P. =  $\frac{\Delta^{\frac{5}{4}}}{427 \cdot 1} \times C \times V^3$ . have not identical (K)

7.56 knots, while with 14c it is 7.59 knots.

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jo	ntra	$E.H.P.$ assumed = .50 in calculating $\Delta_s^{\frac{5}{4}}V^3$
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Bak	11	r ce
202	Beam Draucht = 2.25. Mid-area coef. = .980. Prismatic coef.: entrance = .57; run = .584. Length = 7.6. Beam, Draucht	13:16 per cent. of length. Parallel body, 30 per cent. of length.
ris f	Beg	3.16
ı.	D.	=======================================
-		

1			61	1				2	ro.	90	178	0,	191
ı		-91	18-2					8 800	154.5	7 630	17	8 140	ř
		18.	17.4	7 800	178 152.5	6 650	179	5340	223	5 150	231	5 830	204
		.83	16.6	5 800 7 800	178	4 760 6 650	216	3 838 5 340	268	3 920 5 150	263	4 744 5 830	217
		2 062-	15-81	4 314	506	3 689	241	3 192	*622	3 400	*292	3 983	223
ı	ds.	.751	15.02	3 200	239	2 900	263	2 672	286	2 800	272	3 039	251
ı	us spee	-711	14.22	2 488	261	2 362	275	2 222	292	2 285	283	2 480	261
	Results at various speeds.	.672	13.44	2 010	272	1 965	278	1 940	282	1 985	276	2114	258
	sults a	-633	12.66	1 671	274	1 663	275	1 632	280	1 630	280	1 685	271
	Re	-593	11.86	1 373	274	1 360	276	1 289	292	1 278	294	1340	280
d		.553	11.06	1 089	281	1 053	290	1115	274	1 030	296	1 080	283
		475	9.2	651	297	899	294	649	298	641	301	099	292
ı		435 475	2.8	496	599	200	297	491	302	494	300	511	290
		1/2	Knots	E.H.P.	A \$V <sup>2</sup> I.H.P.	E.H.P.	A#V° I.H.P.	E. H.P.	Δ3V° I.H.P.	E.H.P.	∆8 V- I.H.P.	E.H.P.	ASV. I.H.P.
ı		ance	g.	_	~	_	~	-	_	_	~	_	
	Ratio.	Length entrance	Length run	ii ii	<b>‡</b> 00	100	700	200	200	1.010	7 777	700.1	1001
	Coefficients.	Pi	ris- tic.	104	10	r.	000/	.10	2	2008.	0.660	000	
	Coeffic	Blo	ock.	202.	000	000	000	7 708	6 600	200	300	7 400	7 100
	4	$\left(\frac{\Gamma}{100}\right)^{8}$			140		149.0	140.7		140.6		7,071	
	To	ns di cemer	s- nt.	0 10	0 000	0	1996	0 24	0 706	0 2 0 4	* 000	S N	7000
		del N			190		180		Top	_	ZOA		477

\* Suitable top speeds on trial on measured mile in heavy type.

Mr G. S. Baker's models, 1913, Set C.—continued. S =  $\frac{S}{A^{\frac{3}{4}}} \times .09346$ , where S in the numerator is Taylor's wetted surface Residuary H.P. V × .003 070 7 Residuary resistance in lbs. = of the model without appendages.  $L = \frac{V}{\sqrt{L}} \times 1.055 \, 2.$ 

	16.	9 096.		499 2	-				
	-87	-919	1.4	.503 2 800 5 000	92.6	1.194	.503	3 851	7.53
	.83	928.	1	.508 2 445 3 355		886 986 5 1.194	.508		1.726
	-790 5	.834 5	1.034 1.2	.511 2 133 2 181	69.4	988.	113.	260	3.355
	.751	.793	368.	.516 1 846 1 354	1.225 1.429 1.675 2.169 3.061 4.69 6.87	.81	516	1 051	1.185 1.403 1.559 1.861 2.381 3.355 4.726 7.53
seds.	111.	.750 5	.819 5	.521 1 581 907	2.169	822.	521	179	1.861
Results at various speeds.	.672	.71	182	.532 .526 1 140 1 348 1 531 662	1.675	992.	.526	616	1.559
at var	.633	699.	82.	.532 1 140 531	1.429	922.	5.3 .538 .532 .52 1 947 1.140 1.34	523	1.403
Results	-593	-625 5	.78	.538 946 427	1.225	.772	538	413	1.185
	.553	.584	92.	780 780 309	.949	736	781	272	.836
	475	109.	.719	559 506 145	.519	.726	559	152	.544
	.435	.459	.713 6	395.5 100.5	-392 2	.72	394.2	105.8	-4125
	A A	7	0	OSL-'176 Skin H.P. Resid, H.P.	Kesid. resistance lbs.	· ②	OSL <sup>-176</sup> Skin H.P.	Resid. H.P	sistance lbs.
Fro	ude's	s.		69.9			69.9		
wette	timate d surf q_ft.	ace.		18D 32 280			18c 32 270		
Мо	del N	0,		18D			18c		

4		
96 1.384 503 .499 2 795 3.175 545 5 625 98 10.52	1.2 .500 3.180 4.450 8.32	1.28 .500 4 960 9.30
. 96 2 7 95 2 5 45 4 9 8	.926 .504 2 800 2 350 4 6	1.049 2.800 3.030 5.93
.795 .508 2 450 1 388 2 .845	.813 .508 4 2 450 1 470 3 0 1 4	# 0100
747 766 516 511 846 2129 826 1063 872 2.286	.815 .513 2.139 1.261 2.716	.958 .5138 .1388 .973
747 766 795 96 516 511 508 503 826 129 2450 2795 826 1063 1388 2795 1.872 2.286 2.845 4.98	784 .516 .843 .957	.516 .516 .202 .728
.732	775 754 784 815 818 98 626 8 521 516 518 128 28 84 55 636 705 957 1261 1470 2 83 184 868 705 857 1261 1470 2 83 184 868 868 868 868 868 868 868 868 868 8	.826 .818 .854 .958 .984 .527 .521 6 .516 .513 .509 .765 .899 1 202 1 845 2 289 .989 2 .152 2 .728 8 .973 4 .70
m <103 m	.775 526 3 1 349 636 1 · 61	.826 .527 .765 .939
.763 .758 .532 .528 1139 134; 493 593 1.827 1.50	726 7762 775 754 784 815 813 926 1.2 538 6 532 5 526 3 521 516 513 508 4 504 500 946 1139 1349 1580 1843 2139 2450 2 800 3180 332 491 636 705 957 1261 1470 2 350 4450 954 1321 1.61 1.687 2.168 2.716 3.014 4.6 8.32	763         788         826         818         854         958         98         98           540         533         527         5216         516         513         50           950         1140         1349         1581         1887         2188         245           390         545         765         899         1202         1846         228           1121         1-469         1-989         2-152         2-728         3-973         4-70
.538 .538 .946 .985	.726 .538 6 .946 332 .954	.763 .540 950 390
.71 .545 3 856 259 .797		.756 .546 .780 .925
. 5159 . 5155 . 5155	711 708 72 5687 560 546 834.2 508 781 100 133 249 8915 4774 767	.73 .560 506 154 .552
.706 .568 5 394.6 96.4 96.4	.711 .568 7 394.2 100	.738 .569 .394 .117 .459
OSZ – 175 Skin H. P. Resid. H.P. Resid. re- sistancelbs.	OSL175 Skin H.P. Resid. H.P. Resid. re- sistancelbs. per ton A	OSL175 Skin H.P. Resid. H.P. Resid. re- sistance lbs.
69.9	6.692	9.695
18A 32 260	20A 32 250	22A 32 250
18A	20A	22A

\* Suitable on trial.

Mr G. S. Baker's models, 1913, Set D.—continued.

values obtained by scaling the ordinates of Mr Baker's curves.  $L = \frac{V}{\sqrt{L}} \times 1.055 \, 2$ .  $S = \frac{S}{\Delta^{\frac{5}{8}}} \times .093 \, 46$ , where S in the numerator is Taylor's wetted surface of the model without appendages. Residuary resist-(G) values obtained by scaling the ordinates of Mr Baker's curves.  $L = \frac{V}{\sqrt{L}} \times 1.0552$ . Residuary H.P. V × .003 070 7 ance in lbs. =

	-841	.888							1.344	109.	2640	4 440		9.8	
	\$ 008.	.845	1.457	.505		4	8.18		1.256 1.344	.505	2 298	3 412		6.94	
	-760 5	.803	1.234	.510	2812	000	20.9		1.058	.510	1 983	2 129		4.55	-
-	.720 5	92.	1.012	.5145	648		3.1.5	-	.854	.5142	1 703	127		2.243	
ωů	9 089.	.719	-87	.520			7.33/		.758	.520	1 450	999		1.293	
ns speed	.640 5	929.	922.	1 999	582	-	1.48		.736	.526	1 224	488		1.24	
Results at various speeds.	-600 5	.633 5	.734	1 019	386	0	1.048		.716	.532	1 020	353		.957	
Results	2 099.	169.	904.	.539	260	à à	cc/.		.714	.539	839	272		062.	
	.520 5	.220	004.	.546	192	000	009.	-	6693	.546	.683	183		.572	
	.480 5	209.	685	553	127	9	43		629.	553	.544	123		.416	
	.440 5	.465	.672	561	85	-	514		29.	199.	425	85	_	.303	
	> \	L.	0	OSL-175	Resid. H.P.	Resid. re-	sistance, Ibs.	(	<u></u>	OST-175	Skin H.P.	Resid. H.P.	Resid. re-	sistance, lbs.	per ton A.
Fre	oude's	s.		69.9							8.618				
wett	timat ed sun sq. f	face		33 460 6.69							33 500 6.618				
Mo	odel N	Vo.		V 8.6			I				23B				

7	10	M M M
	1.078 .500 5 2 640 3 043 5 89	1.152 .500 5 2 642 3 448 6.67
1.142 .505 2.295 2.895 5.89	1.074 .505 2.296 2.589 3.26	.21 .505 2300 5210
.112 .510 .984 .346 .025	.859 1 .509 8 1 987 2 1 361 2 2 915 3	1.052 1 .509 8 1.991 2 2.123 3 4.55 6
.973 1 .514 2 1 704 1 1 521 2 3.435 5	.795 .514 707 933 .108	.914 707 328
.804 .520 .792 .792	.519 5 1 456 1 682 1 631 2	.519 5 1 457 1 947 1 2.268 3
.741 5 .526 1225 502 1.278	754 526 527 532 352	.812 .526 1 230 670 1.703
.73 .532 1 020 380 1.002	2 .742	2 .531 5 1 024 5 16 1 .399
.725 .539 .840 .291	.538 2 839 1 289 1 .840 1	.766 .538.2 840 358
.696 .546 680 187 .584	.545 681 203 .635	.745 .545 .684 .250
.691 .553 .544 136 .460	.696 .552 .544 142 .481	.753 .552 .545 .198 .671
.561 426 95 95	.692 .560 8 .426 99 .366	.734 .560 8 426 131
OSL <sup>-175</sup> OSL <sup>-175</sup> Skin H.P. Resid. H.P. Resid. re- sistance, lbs.	OSL <sup>-175</sup> Skin H.P. Resid. H.P. Resid. re- sistance, lbs.	OSJ-175 Skin H.P. Resid. H.P. Resid. re- sistance, lbs.
6.618	6.61	6.61
33 510 6.618	33 550 6.61	33 580 6.61
19A	. 23°C	23 D

## 364 Steamship Coefficients, Speeds and Powers

Mr G. S. Baker's models, 1913, Set D. Corrected for ships of 400 ft. b.p. Beam = 52.6 ft. Draught = 23.21 ft. Beani, Length = 7.6. E.H.P. assumed = '50 in calculating AtV3 Mid-area coef. = '980. Prismatic coef.: entrance = '672; run = '638. 13.16 per cent of length. Parallel body, 30 per cent, of length, Draught = 2.25.

		-	50				
		-841		7 080		5 683	6 090
P.		16.01	6 605	5 710	5 190	4 885	5 510
I.H.P.		760 5	4 796	4 112 202	4 330	3348	4114
		7205	3 3 4 9	2 830	3 225	2640	3 035
100	Results at various speeds.	13.61	2 426 248	2 116 282	2 242 266	2 138	2404
	arions	.640 5 12.81	1 804 276	1712	1727	1 759	1 900
nominage	ts at ve	8-S1 9-61 10-41 11-21 12-01	1 405	1 373	1 400	1426	1540
I.H.P.	Resul	.560 5	1 099	1111	1131	1128	1 198
		10.41	873	308	307	302	934
0		9.61	669	315	308	306	743
		4405 8°S1	518	507	521	525	557 291
		V V Knots	E.H.P. \$\lambda_{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	E.H.P. Δ\$V <sup>3</sup> I.H.P.	E.H.P. \$\frac{\lambda\\$V^3}{\I.H.P.}	E.H.P. Δ <sup>8</sup> / <sub>8</sub> V <sup>3</sup> I.H.P.	E.H.P. \$\rightar{\delta}{\delta}\delta\delta^3}{\lambda \delta \delta \delta}\$
0	Ratio.	Length entrance Length run	) 669.	008.	1.00	1.26	1.668
_	ients.	Pris- matic.	.75	.751	.754	.755	.755
200	Coefficients.	Block.	735	.736	.739	739 5	-740
	٥	$\left(\frac{L}{100}\right)^3$	160.4	160.9	161.1	161.6	161.8
		ons dis- cement.	10 268	10 293	10310	10 329	23D 10 346
	Model No.		23A	23B	19A	23c	23D

Suitable top speed on measured mile on trial in heavy type. E.H.P. =  $\frac{\Delta^{\frac{3}{8}}}{27\cdot 1} \times \stackrel{\bullet}{\bigcirc} \times V^{3}$ . 7 000

131

6 740

.7705

15.41

104.7

162.5

162

168

190

199

218

230

I.H.P.

4 086

3 276

2 388

1 850

1 379

1 062

585

E.H.P. ∆3V3

1.653

.822 4

908

176

11 276

24A

134

180.4

184

207

233

252

258

262 803 222

261

∆\$V³ I.H.P.

1.247

.8219

\*805 5

6.921

11 266

190

19B

19E

Model No.

Mr G. S. Baker's models, Set E. Corrected for ships of constant length = 400 ft. b.p. Beam = 52.6. Draught = 23.21. Beam, 13.16  $\frac{\text{Length}}{\text{Beam}} = 7.6.$ Prismatic coef.: entrance = '672; run = '638. E.H.P. Mid-area coef. = .98. Draught = 2.25.

730 144.6 9. 291 4 390 14.6 5 400 4 960 178 4 332 13.8 4 310 3880 069. 153 170 570 185 3 585 assumed = .50 in calculating  $\Delta_3^3 V^3$ .649 5 12.99 2910 2 780 189 2 658 2660 198 Results at various speeds, -6085 12.17 2 090 1973 2.917 1940 1847 245 229 11.36 1466 .568 1536 239 1448 1520 254 251 10.54 1116 -527 1 138 258 263 104 266 1164 .4865 9.73 268 848 272 855 270 895 861 I.H.P. .446 8.92 643 626 284 277 649 274 089 405 5 8.11 488 274 189 274 514 467 286 Parallel body, 50 per cent. of length. V V Knots E.H.P. ∆§√³ Δ8V<sup>3</sup> I.H.P.  $\Delta_{8}^{2}V^{3}$ I.H.P. E.H.P. I.H.P. E.H.P. E.H.P Length entrance Length run Ratio: 738 666 602 -819 4 Pris-821 Coefficients. 85 matic. 803 805 804 Block. per cent. of length. 175.5 9.911 8.921 100 4 11 232 11 259 11 220 Tons dis-

Suitable top speed on measured mile on trial in heavy type.

Mr G. S. Baker's Models, 1913. Set E.—continued.

 $\frac{S}{\Delta^{\frac{5}{8}}} \times .093$  46. Residuary resistance in lbs. =  $\frac{Residuary\ H.P.}{V \times .003\ 070\ 7}$ 20  $\sqrt{L} \times 1.055 2$ .

	10	9	9 4	. 1	-	9 4		
	-770 5	1.736	.500 2 146 5 294	6.62	1.631	.500 2 146 4 854	9.13	
	-730	1.48	.505 1 842 3 558	7.07	1.358	.505 1 845 3 115	6.18	
	.729	1.396	5105 1574 2736	5.746	1.258	.510 1.575 2.305	4.84	
	-649 5	1.132	.516 1 328 1 582	3.54	1.08	.516 1 409 1 371	3.062	
eeds.	.608 5	886.	.522 1 105 985	2.348	933 6	.522 1 103 870	2.072	
Results at various speeds.	.268	-892	.529 910 626	1.599	.853	.528 5 908 558	1.423	
ilts at va	929.	.828	.536 736 402	1.106	-812	.536 736 380	1.046	
Rest	.4865	962.	.543 586.6 274	.942	-784	.543 586.8 261	2 2 2 2 2	
	.446	.752	.551 459 167	.543	.771	.550 5 459 184	.598 2	
	.405 5	.746	.560 5 351 116	(.415	84.	.56 350 138	-493	
	V/L.	0	OSL <sup>-175</sup> Skin H.P. Resid. H.P.	ance, lbs. per ton $\Delta$ .	0	OSL-175 Skin H.P. Resid. H.P.	Kesid. resist- ance, lbs., per ton $\Delta$ .	
Froude's S.		6.52			6.515			
wette	timated ed surface sq. ft.		34 950			35 000		
Mo	del No.		198			19p		

1.568	1.592	2.038
.500	.500	.500
2.150	2.151	2.155
4.590	4.699	6.626
8.61	8.81	12:42
1.2	1.184	1.316
.505	505	.505
1.850	1 847	1 850
2.540	2 485	2 962
5.04	4.93	5 865
1.156	1.162	1.32
.510 5	.510 5	.510.5
1 578	1 575	1.580
1 992	2 010	2.506
4.183	4.21	5.25
1.03	1.033	1.27
.516	.516	.516
1.331	1.329	1.331
1.327	1.331	1.945
2.959	2.969	4.34
.873	.916	1.128
.522	.522	.522
1105	1107	1.108
742	833	1.280
1.764	1.981	3.041
.84 .529 .911 .537	.882 .529 .911 .609 .1.553	1.072 529 911 939 2392
.802	.846	1.00
738	.536	739
366	.738	640
1.006	426	1.756
.79	.826	.98
.543	.543	.543
.587	.588.5	.588.5
.798	306.5	473.5
76 778 760 5 551 860 8 460 128 189 460 4 613 5	.816 .551 459 221	.962 .551 460 343
.76 360.8 128 .456.4	.82 .560 5 351.5 162.5 .579	.928 .560 5 352 230 .869
OSL-175	OSL175	OSL-175
Skin H.P.	Skin H.P.	Skin H.P.
Resid, H.P.	Resid. H.P.	Resid. H.P.
Resid. resist-	Resid. resist-	Resid. resist-
ance, lbs. per	ance, lbs. per	ance, lbs. per
ton A.	ton A.	ton A.
6.52	35 050 6.52	6.518
35 020	35 080	
19B	24B	24A

Sadler, Transactions American Society Naval Architects and Marine Engineers, 1915. Ships about 400 ft. in length d erive

1		1.10		-						10	15	10.45	50
1	us									- 21	6	01	11.8
	vario	1.05								:	20.7	0.6	10.1
1	Residuary resistance in lbs. per ton $\Delta$ at various speeds $\frac{V}{\sqrt{L}}$ .	1.00	10.0	11.5	12.9	12.1	.12.5	11.7	10.75	15.7	9.9	i-	9.8
	er ton	96.	9.2	2.2	4.8	7.85	8.05	7.45	96.9	:	<b>4</b> ∞	2.2	6.5
	bs. pe	06.	4.1	47	5.35	2.0	1.9	2.4	4.4	2.2	3.1	9.8	4.0
	nce in I speeds	-85 -13	3.05	3.6	4.05	30.50	3.0	3.55	3.5	:	5.5	5.6	2.92
	sistan	08.	2.4	8.8	3.5	2.96	3.0	2.86	2.55	3.2	1.7	3.0	2.26
	ury rea	.20	1.75	6.1	2.5	2.0	2.04	1.8	1.83	2.45	1.16	1.3	1.66
	sidus	09.	1.15	1.4	1.2	1.4	1.4	1.5	1.15	1.5	06.	1.0	1.1
area	Re	.20	.70	08.	06.	06.	36.	-75	-65	1.0	09.	.70	06.
THE resistances are search from the curves published in the process may	4	tons.	0169	8 650	10 380	7 770	6 910	7 770	9 505	6 130	4 910	6 130	7 370
anno	ts.	Block.	.612	.612	.612	.612	.612	.612	.612	969.	-537	.537	.537
Legigo	Coefficients.	Pris- matic.	-665	999.	999.	999.	-665	299.	.665	.649	.598	.598	.598
7	Coe	Mid area.	-95	-92	-95	-92	-92	-92	-95	:	-92	-92	-92
or Dore		(100)	108	135	162	121.3	108	1.991	111.9	:	7.97	8.96	115.1
tions and particulars given in the above paper.		Dimensions.	400×44.4×22.2	400×55·5×22·2	400×66.6×22.2	400×55·5×20	400×55°5×17°8	360×55 5×22.2	440×55.5×22.2	360×50	400×40×20	400×50×20	400×60×20
0	р	ia	2.0	5.2	3.0	2.2	3.125	2.2	2.2	2.2	2.0	2.2	3.0
	1	ia	18	18	18	20	22.5	16-2	18.8	18	20	20	20
To but	Beam as p	percentage ngth.	11.1	13.9	16.6	13.9	13.9	15.45	12.63	13.9	10.0	12.2	15.0
2	1	im	9.03	7.5	0.9	2.2	2.2	8+-9	7.92	2-2	10.01	0.8	9.9
	Type	1 (B).	Figs. 2		Figs. 2	Figs. 2	Figs. 2	Fig. 4	Fig. 4	Fig. 5	0 G1	Figs. 2	Figs. 2 and 3

Ships about 400 ft. in length, derived from particulars given in Prof. Sadler's paper in the Transactions American Society of Naval Architects and Marine Engineers, 1915. The resistances are scaled from the curves published in Engineering.

l.	1.10	0	11.25	0	0	2.6	6.45	1	9.9	98.9	86.9	6.43	0.9
gnoi		11.0		11.0	10.0			7.1	9	.6	6	9	6
t var	1.05	9.4	9.75	9.4	8.65	4.45	5.03	21.9	1.27	5.4	9.9	2.0	:
n A a	1.00	8.05	8.35	0.8	2.2	3.75	4.55	6.7	4.5	7.4	2.4	4.3	3.6
per to	-95	5.8	26.9	6.9	50	3.02	3.5	4.0	3.75	3.0	3.85	3.6	:
lbs. r	06-	80	3.6	3.0	3.5	2.66	3.0	3.4	3.0	3.13	3.5	2.9	5.2
nce in l speeds	.85	2.65	2.12	28.5	5.4	2.0	2.3	5.6	2.32	4.7	5.2	2.57	:
sista	-80	2.0	2.1	2.1	1.9	1.1	2.0	2.15	2.0	2.0	5.0	1.9	1.1
Residuary resistance in lbs. per ton $\Delta$ at various speeds $\frac{V}{\sqrt{L}}.$	04-	1.35	1.5	1.5	1.35	1.3	1.5	1.1	1.4	1.5	1.5	1.4	1:1
esidu	09.	1.0	1.04	1.0	1.0	1.0	1:1	1.25	1.0	1:1	1.3	1:1	1.0
24	.20	02.	.75	.75	75	-75	-85	-95	-80	-80	-95	08.	-80
Displacin t	cement ons.	5 535	4 910	5 535	0949	:	:	:	:	:	:	:	6 760
its.	Block.	-537	.537	-537	-537	.501	.201	109.	109.	109.	109.	-501	.539
Coefficients.	Pris- matic.	869.	869.	.298	.598	.544	.544	.544	.544	.544	.544	.544	:
Coe	Mid area.	-92	-92	-92	-95	-6.	-92	-92	.92	-95	-92	-92	:
4	100	86.4	2.92	118.4	79.4	:	:	:	:	:	:	:	:
_	Vimensions.	400×50×18	400×50×16	360×50×20	400×50·20	400×36'36×18'18	400×4545×1818	400×48×18·i8	$400 \times 45.45 \times 16.36$	$400 \times 45.45 \times 14.54$	$360\!\times\!45\!\cdot\!45\!\times\!18\!\cdot\!18$	440×4545×1818	440×50×20
я	mia		3.125	2.2	2.2	2.0	2.2	5.64	2.7	3.125	2.2	5.2	2.2
T	Dir		. 22	18	22	22	22	22	24.4	27.5	8.61	24.54	22
Beam as p	Beam as percentage of length.		12.2	13.9	11.38	:	:	:	:	:	:	:	11.38
ы	n in		0.8	2.2	80	0.11	8.8		φ φ	œ	7.92	89.6	80
Type	Figs. 2	Figs. 2	Fig. 4	Fig. 4		Figs. 2	Figs. 2	Figs. 2	Figs. 2	Fig. 4	Fig. 4	Fig. 5	

-		0	0	9.15	0	00	2	63			71
al	sno	1.10	19.0	6	2.0	23.8	11.5	5.5			/
Nav	vari	1 05	:	:	:	:	:	:			
ty of	Δat	1.00 1 05	13.8	6.5	3.45	17.2	8.05	5.5			
Socie	r ton	70	:	:	:	:	:	:			
ican s	os. pei	06.	6.5	3.52	2.52	0.8	4.0	2.2			
mer	nce in Il speeds	00 70	:	:	:	:	:	:			
the A	Residuary resistance in 1bs. per ton $\Delta$ at various speeds $\frac{V}{\sqrt{L}}$ .	08.	3.15	1.8	1.6	6.6	2.15	1.8			
curve	resis	02.	2.52	1.4	Ξ	2.7	1.6	1.55			_
r's pa	duary	09-	1.4	1.0	06.	1.75	1.25	1.0			
Sadler ed fro	Resi	.20	-91	.75	04.	1:1	06.	-85			
particulars given in Prof. Sadler's paper to the $American$ Society of $N$ . The resistances are scaled from the curves published in $Engineering$ ,	Tons	٥	5 190	5 190	5 190	7 220	7 220	7 220	6 140	6 140	6 140
ren in	ts.	Block.	.63	199.	212.	.585	.526	624.	269.	.537	-488
ars giv	Coefficients.	Pris- matic.	.674	909.	.551	.648	.583	.530	:	.598	:
rticul The re	Coe	Mid area.	.936	.936	.936	.904	-904	<b>\$06.</b>	-95	-92	-92
rom pa 1915.	۵	(L)	111	81	6.09	155	112.8	2.48	:	:	:
Ships about 400 ft. in length, derived from particulars given in Prof. Sadler's paper to the American Society of Naval Architects and Marine Engineers, 1915. The resistances are scaled from the curves published in Engineering.	-	Dimensions.	360×40×20	400×40×20	440×40×20	360×60×20	400×60×20	440×60×20	360×50×20	$400\times50\times20$	440×50×20
leng	m		0.7	0.2	0.2	3.0	3.0	3.0	2.2	5.2	2.2
t. in	H		18	20	67	18	20	22	18	20	22
tects an		percentage	11.11	10.0	9.1	16.6	15.16	13.6	13.9	12.2	11.38
Archit	17	im i	0.6	10.0	11.0	0.9	6.6	7.00	7.2	8.0	80
Ship	Type	, o	Fig. 5	2 (A)	3 (A)	1 (c)	2 (0)	3 (0)	1(B)	2 (B)	3 (B)

INDEPENDENT ESTIMATE OF POWER FOR PROPULSION.

The I.H.P. or S.H.P. may be built up thus: -

(1) The E.H.P. of the naked hull is got from a tank trial or calculated from (a) the skin H.P., and (b) the residuary H.P. from Taylor's contours of residuary resistance per ton of displacement. It is often considered advisable to add 5 per cent. to Taylor's figures, because the temperatures at the U.S.A. tank are higher on the average, and show lower resistance, than those of general practice.

(2) A percentage is added for appendage resistance; this may

be taken from Captain Dyson's figures.

(3) The air H.P. is added.

Thus we have E.H.P. (naked) + appendages + air H.P. = T.H.P. Hull efficiency

The hull efficiency (e3) is theoretically the factor which provides for the effect of the proximity of the propeller to the hull.

(4) The D.H.P. = power delivered to the propeller T.H.P. Propeller efficiencies may be taken Screw efficiency

from Mr R. E. Froude's results, shown on our Plates 55-63.

(5) The S.H.P.

D.H.P.

= Shaft horse-power =  $\frac{\text{Shaft transmission efficiency}}{\text{Shaft transmission efficiency}}$ 

The shaft transmission efficiency, which may be taken from Plate 41, differs from the D.H.P. by the amount of friction in

the stern tube and tunnel bearings.

(6) The I.H.P. is greater than the S.H.P. by the amount of friction in the engine itself when it is a reciprocating engine. The S.H.P. is the power taken at the aft end of the thrust shaft, while the D.H.P. is the power at the outer end of the stern tube.

Plate 41 shows ratios of D.H.P. to I.H.P. and S.H.P. from Messrs Maclaren and Welsh's paper (Trans. Inst. Engineers and

Shipbuilders, Scot., 1914).

Propulsive coefficient =  $\frac{E.H.P.}{S.H.P.}$  or I.H.P. E.H.P. (naked)

The T.H.P. may be taken as

E.H.P. (naked) + a percentage addition for appendages Hull efficiency

and air H.P. taken separately.

Analysis of trial-trip results and of propeller performances on actual service, in cases where model of the ship has not been tried. The E.H.P. is estimated, the skin H.P. being calculated and the residuary H.P. obtained from Taylor's contours and the air resistance calculated, and additional power for appendage resistance taken from Dyson's book, and engine friction and propeller waste from our Plates 37 and 40, based upon Maclaren and Welsh's 1914 curves.

Usually a wake value is assumed, using figures from Baker, Froude, Luke, MacDermott or Taylor. The propeller efficiency, which may be taken from Taylor's experiments or from T. B. Abell's 1910 paper, depends on real slip ratio, which is known if we assume a wake value. So that we take approximately

$$\frac{\text{E.H.P. (naked model)}}{\text{D.H.P.} \times e_2} = \text{hull efficiency} = e_3.$$

The hull efficiency includes all the unknown quantities, and

can only be estimated from a similar ship.

From trial-trip results hull efficiencies on this basis vary from '80 to 1.0. The lower figure applies to small twin-screw ships and the higher figure to large twin-screw passenger liners; the reason for the difference is at present obscure. In single screws 1.3 may be found. If Baker's allowance for effect of form upon frictional resistance be correct, the method of estimating power from Taylor's contours must be considerably affected, though in many cases, as for instance in the example on p. 77, Taylor's residuary resistance is low and agrees with this method. Taylor, however, did not make this allowance. On actual service, of course, the propeller efficiency will be low and the slip ratio high as compared with trial-trip results.

For Air Resistance, the formula KV2.

If the resistance is expressed in tons, and V in tens of knots, then for the "Powerful" K = .5, "Vulcan" = .3, "Medusa" = .15. Suppose that for a given vessel it had been calculated that there was about 4000 sq. ft. of surface above the L.W.L., reckoned normal to the direction of motion.

Pressure per sq. ft. = 
$$\frac{v^3}{330}$$
 lbs. (*v* in miles per hour).  
At 20 knots pressure per sq. ft. =  $\frac{\left(20 \times \frac{6080}{550}\right)^2}{330}$  = 1.61 lbs.

Horse-power absorbed = 
$$\frac{1.61 \times 4.000 \times 20}{33.000} \times \frac{6.080}{60} = 395$$
.

Thrust Horse-power, T.H.P.—This is the basis figure for all propeller calculations. It may be arrived at either (1) from the resistance of the ship, or (2) from the propeller performance.

(1) To the E.H.P. (naked) an addition is made for wind resistance and for appendage resistance. The total E.H.P. thus found is divided by the hull efficiency, and the quotient is the T.H.P.

(2) From the wake value, the ship speed, and the revolutions the whole propeller performance, including the thrust horse-

power, can be worked out.

The T.H.P. from (1) should equal the T.H.P. from (2) if all the values are correct, but they almost never agree; (1) is usually about 10 per cent. less than (2). In most cases this is because too little has been allowed for air resistance, and perhaps too little for appendage resistance.

Suppose in (1) we have propulsive efficiency stated as '50, in (2) we have engine efficiency '84, hull efficiency '98, propeller efficiency '70, air and appendage factor '91, these giving a pro-

duct of 525, this is a difference of 5 per cent.

If the wind resistance is calculated from the areas by the formula, it will be found greater than is usually guessed, and the discrepancy will then be much reduced.

A set of curves of  $\frac{E.H.P.}{I.H.P.}$  or  $\frac{E.H.P.}{S.H.P.}$  for different types of ships,

taken from actual running, should be obtained and kept up to date. The E.H.P. (naked), from tank trial, which is given in comparatively few cases, may be replaced by E.H.P. calculated from Taylor's contours of residuary resistance per ton of displacement, and our tables of skin H.P. per 1 000 square feet of wetted surface. To the latter we should add a percentage, 5 per cent. or so, which we may call Mr Baker's addition for form. Mr Taylor's residuary resistance about 5 per cent. should also be added to bring the relatively warm-water results of the American experimental results into line with average sea temperatures. I.H.P. and S.H.P. include appendage additions, which amount to about 4 per cent. for single screws and 9 per cent. for twin screws. Sea speeds may be taken as '925 of trial speeds at the same power, for medium-sized vessels, the reduction being due principally to wind effects. Professor Durand mentions that wind resistance amounts to 25 per cent. of water resistance for 10 knots against a 40-knot wind.

For converting trial speeds and trial-trip values of  $\frac{\Delta^{\frac{4}{3}}V^3}{I.H.P.}$  into sea-going figures, a wind velocity of 20 knots may be taken for

the calculation. For little ships, battling against waves, the sea speed is lower compared with their trial speed, while with large vessels the trial speed and the sea speed are much alike, because the large vessels are less susceptible to the opposing forces of

weather and sea.

"Wind Pressure on Ships" is the subject of an article in Der Schiffbau, an abstract of which was given in the Shipbuilding and Shipping Record, 24th April 1917. This article condemns the usual formula which only takes account of the transverse area of the exposed surface, and considers the increase of velocity due to height, comparing the influence of the fine lines of the "Mauretania" with that of the blunter lines of the passenger and cargo liner "Kaiserin Auguste Victoria," pointing out from deck to deck how everything in the former was planned with a view to lessening wind resistance. The pressure on the funnels, masts, and other curved portions of the vessel are calculated, and the average velocity of resistance to wind of the anchored ship, taking into the calculation rail supports, horizontal friction surfaces, cable-stoppers, windlass, capstans, davits, bollards, etc.

If we have E.H.P. curves from tests of tank models of a few ships, curves of values of (o) may be plotted, and from these a new curve of length-correction for (o) may be derived, similar to Mr Baker's, except that it will be steeper on account of sea and weather effect upon small ships, making (c) a more useful

quantity.

T.S.Š. "H.," 440 × 54·1 × 23·5 ft. mean draught. coef. = 637. 14\frac{1}{2} knots at sea. 85 revs. 5 300 I.H.P. at sea.

From Taylor's curves, E.H.P. (naked) = 2236. From tank trial E.H.P. (naked)

Taking 5 300 I.H.P. we have  $\frac{\text{E.H.P.}}{\text{I.H.P.}} = \frac{2470}{5300} = `466.$  and  $\frac{\text{E.H.P.}}{\text{I.H.P.}} = \frac{2236}{5300} = `422.$ 

·422 is the "nominal efficiency of propulsion," at sea, and ·466

is the "propulsive coefficient" from tank-model results.

Taylor's contours are invaluable for providing the means for making a set of "nominal propulsive efficiencies" from the performances of known ships of various types, upon which an estimator may base calculations for the power of proposed ships. It does not matter though the calculated E.H.P. (naked) and the "nominal propulsive coefficient" be considerably lower than the ·50 usually accepted as a standard, so long as we keep to the same method of arriving at the result for the proposed vessel as for the

type ships.

Messrs Maclaren and Welsh's vessel A. Single-screw steamer or yacht, with three-crank triple-expansion reciprocating steam engine. 14 knots on trial.  $169 \times 26 \times 8 \cdot 45$  ft. frial draught.  $\Delta = 573$  tons. Block coef. = 54. Prism. coef. = 59. Midarea coef. = 915.

Knots	s. I.H.P.	Δ <sup>2</sup> <sub>8</sub> V <sup>3</sup> . I.H.P.	Percentage of fourteen knots.
10	282	245	71.5
11	394	268	78.6
12	516	265	85.8
13	696	250	93
14	962	225	100

Our curve of appropriate  $\frac{V}{\sqrt{L}}$  for this form gives 12.7 knots. Therefore for speeds at sea we should plot the following, taking corresponding values of  $\frac{\Delta^{\frac{1}{4}V^3}}{I.H.P.}$  for the same percentages of the service speed of 12.7 knots.

Knots.	Percentage of 12.7 knots.	I.H.P.	Δ <sup>2</sup> 8V <sup>3</sup> 1. H. F.	E.H.P. (naked I.H.P. model) or propulsive coefficient.
9.08	71.5	282	209	'44
9.99	78.6	394	200	•45
10.9	85.8	516	200	.457
11.8-	93	696	187	•457
12.7	100	962	168	•45

$$\frac{12.7}{14} = .907.$$

## APPENDAGE RESISTANCE.

Captain C. W. Dyson, of the U.S. Navy, considers that the resistances of the bilge keels, docking keels, shafting, struts and shaft bosses, are skin-frictional, and can be calculated as such, while the rudder, stern post, and scoops if any, enter more into eddy-making resistance. The percentage addition for the latter, therefore, is subject to Froude's Law of Comparison for want of a better method. In his book Screw-Propellers and Estimation of Power for Propulsion of Ships, Captain Dyson bases his diagram for appendage resistance percentage additions upon the assumption that these vary directly as beam as-percentage-of-length of ship, taking a standard block coefficient of '60.\*

Model experiments are in almost all cases made with the bare or naked hull only, and this may be supposed to include a reasonable amount of deadwood. Any excess deadwood adds to

the skin-frictional resistance.

Instead of adding the percentage increase for the resistance of the appendages taken altogether to the total E.H.P. as Captain Dyson does, we prefer to separate those which increase the skinfrictional resistance from the group of appendages which affect the eddy-making resistance, in the manner indicated on p. 5.

In a paper by Mr T. G. Owens, read before the Inst. Naval Architects in 1914, it was noted that the resistance results of rudder appendages deduced from experiments with models were somewhat exaggerated, and that twin rudders adversely affected the value of the propulsive coefficient to a considerable extent. In the discussion, Sir Philip Watts said that the increase in power required in passing from middle-line rudders to side rudders at the same speed was about 3 per cent. of the whole horse-power, with properly shaped appendages and rudders of only equal power, and that for that reason twin-side rudders had been given up in British Dreadnoughts and in certain foreign warships, in spite of the advantage, with side rudders, of being able to turn a vessel quickly even when stationary when the screws are driven hard ahead, because the loss of speed entailed was about a quarter of a knot on a 25-knot ship.

A four-propeller ship has more appendage resistance due to

the shafts than a three-propeller ship.

<sup>\*</sup> Corrective curves are given, showing decreasing appendage resistance for fuller ships, and slightly increasing percentages for finer forms.

#### APPENDAGES.

Single-screw vessels.	Twin-screw vessels. Triple-screw and four-shaft vessels.
Rudder, Rudder post. Bilge keels. Shaft bossing (negligible). Propeller boss (only if unusually large).	Rudder or rudders. Rudder post. Bilge keels. Docking keels (in very large vessels). Shafts. Struts. Shaft bossings. Deadwood (if over a reasonable amount). Scoops (if any are fitted).

Some examples showing percentage additions for the increase of resistance due to appendages, taken from Captain Dyson's book, Screw-Propellers and Estimation of Power for Propulsion of Ships:—

Name of ship.	Length in feet.	No. of shafts.	Beam as per- centage of length.	Mid- ship section coef.	Block coef.	Pris- matic coef.	Appendage resistance in per-centage of bare hull resistance.
Chester Columbia 50-ft. launch . Fuel barge . Sonona	420 411.58 50 160 175	4 3 1 1 1	11 2 14 1 20 0 15 6 19 5	.724 .869  .980 .875	·400 ·491 ·352 ·886 ·531	·553 ·566 ···· ·904 ·607	11·3 13·2 2·7 3·6 3·4
T.B. Mackenzie T.B.D. Smith . T.B. Talbot . Utah . Vicksburg .	99·25 289 99·5 510 168	1 3 1 4 1	12.9 9.0 12.6 17.3 21.4 16.8	.700 .649 .800 .979 2 .820	420 407 337 583 7 482	·600 ·628 ·421 ·596 ·589 ·628	2·3 9·7 3·6 15·8 3·0

The percentage additions for appendage resistance for full-sized ships, given in Captain Dyson's book, were based upon experi-

ments upon models with and without the appendages. While 21 to 31 per cent. is about correct for single-screw ships, the appendage resistance for some two-, three-, and four-screw ships is apt to be exaggerated when deduced by this method from models.

Mr Luke's experiments with a model twin-screw ship of 65 block coefficient, and ratio of length to beam = 6.8, quoted in Mr Baker's book, showed the resistance varying with angle of

bossing, thus :--

Angle of bossing to horizontal.	0°.	22½°.	45°.	67½°.
Percentage addition for bossing and webs over and above the resistance of naked model	9.7	4	2.6	5

Note the high resistance of the horizontal bossings compared with those sloped normal to the hull. Mr G. S. Baker, in his Newcastle lecture, 1915, mentioned the uselessness of attempting to ascertain the resistance of full-sized brackets or bossings from

small-scale experiments.

For building up the calculated total E.H.P. from the naked model, it may be remembered that associated with horizontal bossings there is a high hull efficiency value with outward-turning screws, and if we must assume something, we may perhaps say 9 per cent. with ordinary merchant twin-screw shaft bossings, and 7 per cent. with A brackets; for three-screw ships about 10 per cent., and four-screw ships 9 per cent. increase for appendage resistance.

### I. THE COST IN POWER OF BILGE KEELS.

In a paper read before the American Society of Naval Architects and Marine Engineers in 1914, Professor C. H. Peabody gave results of elaborate tests carried out on the self-propelled experimental vessel "Fulton," 30.9 ft. in length, the keels being about 15 ft, in length. The bilge keels used would have been 71 ins. thick and from 30 ins. to 7 ft. 6 ins. in depth for a similar ship 309 ft. in length, instead of being, as generally made, viz. with a single bulb-plate of practically negligible thickness and two angles to shell of ship. As remarked by The Engineer, 6th February 1914, in an excellent article, the amount obtained from these experiments for added resistance may be looked upon with a certain amount of doubt as a measure of that required for normal keels.

Added Resistance due to Skin Friction.—In Wm. Froude's experiments on the "Greyhound" the added resistance when the ship fitted with bilge keels was towed was said to be less than that computed from surface friction alone. Whether the bottom of the ship was slightly cleaner or not when the bilge keels were tried we do not know. "The surface-friction calculation is based on the assumption that the forward end of the bilge keels in their advance meet with undisturbed water, while, as a matter of fact, the bilge keels being situated at the middle of the ship are not meeting undisturbed water, but water that has already been put in forward motion by the bow of the advancing vessel; that is, they are to some extent in the frictional wake, and this would reduce the actual surface-friction resistance below that computed."\*

Added Resistance due to Eddying.—Taylor† points out that model experiments show that when bilge keels follow the lines of flow and are sharpened at the ends, the additional resistance due to them is not greater than that due to the additional surface alone, and that they may be placed at appreciable angles to the natural lines of flow without greatly augmenting resistance beyond that due to their surface, there being but little eddying around model bilge keels, whereas with full-sized ships if the bilge keels do not follow the lines of flow there may be a great

deal of eddying.

[It has been stated that the small power for a gyro is only required when the necessity for stabilising arises, while bilge keels are a drag in all weathers.]

### II. APPENDAGES.

The resistance of appendages, viz. bossings, ram (if any), immersed counter (if any), bilge keels, sometimes docking keels, rudder, shafting, shaft struts, propeller bosses, spectacle frames, is chiefly eddy resistance, and may be minimised by careful shaping. With single-screw vessels it may amount to 4 per cent. of the resistance of the naked hull, and with twin-screw ships, according to Mr Taylor, it may be as great as 20 per cent. though usually much lower than this, often about 9 per cent. Long cones materially assist in reducing the resistance of propeller bosses, which, if large in diameter, do not greatly affect appendage resistance when the propellers are slow-running. When the propellers are fast-running, then solid propellers with small hubs are preferable from the point of view of resistance

<sup>\*</sup> Ibid

<sup>†</sup> Speed and Power of Ships, by D. W. Taylor (Chapman & Hall, 1911), p. 123.

of appendage. The angle of the web of the spectacle frame or shaft boss may advantageously be placed edgewise to the flow of the stream lines, in what Mr D. W. Taylor calls the

neutral position.

As a matter of fact, in a great many moderately full merchant ships the resistance is greater than it need be, either because too little attention is paid to this angle, or because it is cheaper to build nearly horizontal. To keep the web in the neutral position the angle would have to vary along the length of the shaft boss.

#### POWERING SHIPS.

The resistance of the naked model is the basis upon which the power for the full-sized ship is estimated. From the E.H.P. curve of the naked model the propulsive coefficient is obtained, viz. E.H.P. (naked) or E.H.P. (naked).

D.H.P.

From Taylor's contours an estimate of this E.H.P. can be approximately obtained, and, divided by the I.H.P. or S.H.P.; gives what Rear-Admiral Taylor calls "a nominal efficiency of propulsion." Taylor's contours may be used for calculating the E.H P. (naked) and for checking results from models.

Unless, however, the air resistance and the appendage resistance are added to the E.H.P. (naked) from model or from Taylor's contours, and a new E.H.P. taken as the numerator in

Hull efficiency, we do not obtain a large enough the fraction

T.H.P. to start with for propeller calculations. The appendage resistance is not a factor in the effect of propeller action on the resistance of the hull-it is a larger percentage than anything we can charge to mere propeller action. Similarly air resistance should not be included in propeller efficiency—it should be part of the gross E.H.P.

Therefore we write

E.H.P. (naked) + air H.P. + appendage H.P. = propulsive efficiency, D.H.P.

and

 $\frac{\text{E.H.P. (naked)} + \text{air H.P.} + \text{appendage H.P.}}{\text{Hull efficiency}} = \frac{\text{Gross E.H.P.}}{\text{Hull efficiency}} = \text{T.H.P.}$ and

Screw efficiency  $e_2 = \frac{\text{T.H.P.}}{\text{D.H.P.}} = \frac{\text{Gross E.H.P.}}{\text{D.H.P.}} \times \frac{1}{\text{Hull efficiency}}$ 

Taking  $\frac{E.H.P.}{I.H.P.}$  at the figure usually quoted, viz. 50, or some-

times .55, i.e. the E.H.P. deduced from the naked model in the tank, the figure should be multiplied by about 2, to give the I.H.P. for the ship at the corresponding speed. This multiple is often assumed a sufficient guide for enabling the builder to predict the performance for a measured mile trial, or even for a run, say, from the Clyde to Liverpool. Under sea-going conditions, how-ever, after the vessel is commissioned, a speed lower by 3 knot to 11 knot than the trial-trip top speed is all that is expected and obtained. Obviously, then, coefficients of performance, obtained from vessels driven on trial at speeds corresponding to their forms, have to be modified not a little in some more or less rough way before applying the same methods to "sea speeds." It is necessary to take account of the meteorological conditions prevailing on given ocean-trade routes. On her voyage the ship encounters (1) waves which not only affect resistance by temporarily altering the trim, but which have to be reversed in direction of motion before the wave-making proper to the ship's motion can be developed; (2) ocean currents, which alter the actual speed of the ship, and which should be provided for; and (3) air resistance from prevailing winds and other winds.

Such information, obtainable from Meteorological Survey records, can be tabulated for the use of the engineer. It should be possible to translate these items of information into percentage factors directly affecting ship resistance, so that the difference between trial speed and sea speed may be estimated if not

calculated, instead of guessed.

The special conditions of the service on each trade route are known and understood by the staffs of the shipowners concerned, and this partly explains why text-books are so little used by them. In determining the most suitable proportions for the propeller, these considerations are even more cogent, for, though the figures calculated in accordance with the most learned monographs may give results, in smooth-water measured mile trials, beyond the contract requirements, they frequently fail to produce the propellers which are needed for thrashing along at the necessary speed at sea to gain a tide, even when the trial-trip speed specified in the contract is the usual knot, or knot and a half, more than the required sea-speed.

(1) The skin-frictional resistance of the wetted surface of ship can be calculated (see Skin Friction, p. (9), and a percentage addition given in Mr Baker's way to this resistance, to allow for increased resistance due to the form, and another percentage added for rough

bottom, and a certain percentage for skin friction of appendages, such as rudder, bilge keels, propeller struts and shaft bossings, and for deadwood when this is in excess of the usual amount.

(2) The wave-making resistance which follows from the propagation of diverging waves from the bow and stern and transverse waves from the immersed hull may be closely estimated from model experiments, or from Mr Taylor's contours of residuary resistance per ton of displacement, with the necessary modifications for parallel body if required; and percentage additions may be given for the influence of changes of trim, rolling and pitching involving retardations, rough water tending to disturb the regular formation of waves, rolling and pitching placing the ship in positions which cause the total resistance to be increased.

(3) The eddy-making resistance, the equivalent of energy imparted to the water in churning it into eddies, due to irregular motion of rudder, and to the irregular closing of the water round blunt-ended appendages such as propeller struts and webs, and broken water round the stern-post, stem, and bilge keels, may be roughly estimated. (1), (2), and (3) together constitute the total water resistance, the gross tow-rope resistance. The useful work

performed in overcoming these three is E.H.P.

(4) The augmentation of resistance occasioned by the presence and action of the propellers. The useful work performed in overcoming (1), (2), (3) and (4) is T.H.P., the H.P. delivered by the screws in propelling the naked hull without air resistance.

(5) The air resistance, affected by differences in the force of the wind, may be estimated approximately from the formula R = KAV2, where R is the air resistance in lbs. of a plane area A in square feet of the transverse above-water projection of the ship, including funnel, etc., moving normally to the direction of motion of the vessel at a speed V in knots, and K = a constant given by Admiral Taylor as '0035 to '005. The horse-power absorbed in overcoming  $R = \frac{R \times V \times 101.33}{20.000}$ 

(6) The appendage resistance is included in (1), (2), and (3). If we call the horse-power delivered to the propeller the D.H.P., then  $\frac{\text{Work got out}}{\text{Work put in}} = \text{efficiency, we have } \frac{\text{T.H.P.}}{\text{D.H.P.}} = \text{pro-}$ D.H.P. = shaft transmission efficiency, and peller efficiency.

 $\frac{S.H.P.}{I.H.P.}$  = engine efficiency. The friction of the propelling machinery represented by I.H.P. - D.H.P. may be estimated, or taken from Plate 41.

		0.		-4.63	-	ò	20	1	20	538
$\frac{\Delta_3^2 V^3}{1.H.P.}$	343	289	252	234	277	270	275	237	308	61
" A."	2.4	2.675	3.1	3.55	3.56	2.94	:	:	3.3	:
Thrust in lbs.	.624 8 .364 5 25 900 2·4°	34 730 2.675	588 5 432 5 17 900 3.1	-594 5 '423 7 14160 3·55 -620 8 '395 8 19 400 2·392	40 800 3.26	200 5 38 100 2 -94	:	:	52 600	:
Real slip ratio (face pitch).	364 5		432 5	·423 7	904.	-200 5	:	:	345	:
Propeller efficiency.	624 8	-623 5 -375	-588 5	.594 5 .620 8	Built   -6151   -406	.718	:	:	.700	:
Propeller.	C.I. solid	:		2 2		Bronze 718		3 Bronze	4 Bronze 7003 3455526002.3	4 C.I. solid
No. of blades.	4	4	41	44	1 4	63	63	-63		
No. of propellers.	-		- 1	29 1	53 ]			-912		
Nominal pitch ratio.	98.	06.	1.15	.376 1.304 .396 .929	1.0	326 1.12	1.19		.352 1.08	412 1.0
Exp. area ratio.	-354	.40	.20	376	5 .37	.32	.39	43.7 .616		
Exp. surface.	85	100	75	58	103	72	28		100	2 31
Face pitch.	15.0	16.5	13.75 15.75 75	18.25	9.65 18.75 19.75 103.5 .374 1.053	6-22 16-75 18-75	14.75 17.5	99.8	20.2	16.75 16.75
Propeller dia.	1.13 17.5	17.75 16.5		12.4 14.0 7.78 14.0	18.75	16.7	14.7	9.5	19.0	16.7
App. slip. per cent.	1.13	5.5	16.5				:	:	7.8	11.5
Revs.	70	73	75	61.5	62	85	231 75.5	357	12	0 20
Propeller H.P.	1 335	1 927	868	-	2 2 2 0	:		:	3 225	1950 1640
I.H.P. each screw.	1 628	2 350	1 095	864 1 326	2 7 0 9	5 600	2 934	16576	3 900	1 95(
Speed.	10.47	11.25	9.6	3 533 ·784 9·695 3 670 ·74 11·34	6.01	14.75	11.0	3750 407 25.0	41	10.5
Block coef.		922.	.75	.784	.785	637	.782	407	89.	91.
∢	10 780	10400	5 500 -75		13 925 -785 10-9	10 195	14 920 782 11.0		9 170 68	8 000 -76
L×B×D.	Denholm Young's 380×52·75×23·5 10 780 ·80 A 1915 tank	Steamer Denholm Young's 372×50·75×24·83 10 400 ·776 11·25 B 1915 tank	294×38×23	260×35·18×17·25 275×36·08×17·46	At 440×51.35×26	440.3×54.1×23.5 10195 637 14.75	450×55×27	420×46·75×16·8	$400.4 \times 50.1 \times 23.5$	sea) 340×46.5×23.33
Ship.	Denholm Young's A 1915 tank	Steamer Denholm Young's B 1915 tank	Denholm Young's E 1915 tank	performance S.S. T. (A).	(L)	r.S.S. H <sub>2</sub>	Cargo steamer .	Scout Salem, U.S. N.	S.S. A.	S.S. P. (at sea) (design)

The propeller losses constitute a gap not easily filled by calculation, but we recommend Mr R. E. Froude's 1908 efficiency curves, and the method of using them adopted in our propeller calculations.

Japanese battleship "Kongo," 1913, built at Barrow, four screws, Parsons turbines direct. Yarrow large-tube boilers, 275 lbs. W.P. Length over all = 704 ft. Length b.p. = 653. Water-line = 692 ft. Beam = 92 ft. Designed draught = 27.5 ft. Displacement at designed draught = 27 500. Block coef. = 55. Designed speed = 27.5 knots. Designed power = 64 000 S.H.P. Propellers = 12 ft. dia.  $\frac{V}{\sqrt{I}}$  = 1.045.

Hull equipment and stores			13 400 tons
Armament and ammunition	1.		4 000 ,,
Armour			4 500 ,,
Propelling machinery .			4 500 ,,
Coal		•	1 100 ,,

Total = 27500 tons

### DESTROYERS.

	Argentine "Jujuy."	Chilian '' Almirante Lynch."	U.S. 1911 programme.
Length W.L Beam . Trial draught .	286′ 6′′ 27′ 8′ 8½′′	320' 32' 6'' 9' 10''	300' 30' 3'' 9' 3''
Trial displac. (tons) No. of screws	995	1 560 3	1 010
Machinery  Contract speed, knots (6 hours'	Germania tur- bines direct 32	Parsons turbines direct 31	Parsons turbines direct 29
trial) S. H. P. Block coef.	24 000 52	29 000 •534	16 000 ·421
Δ <sup>8</sup> V <sup>3</sup> S.H.P. V	136	138	153
$\sqrt{\overline{L}}$	1.892	1.735	1.678

Approximate apportionment of weights in 1 000-ton destroyer.

Steel hull						285 tons	5
Woodwork	. 11					10 ,,	
Fittings .					·	65 ,,	
Propelling n	achin	ery				482 ,,	
Armament						48	
Fuel and sto	res					92 ,,	
Margin .			-			18 .,	
Ü					ĩ	000 tons	

The stern lines are round. The forward lines are almost straight (very slightly hollowed). The bottom of the hull begins to rise from the base line at a point on the keel about 19 per cent. of the length of the vessel measured from the aft end of the immersed hull. The post of the all-under-water-type rudder is about 15 ft. from the aft end of the immersed hull.

A typical torpedo-boat destroyer of 1911-12 has midship section coefficient of 825, with  $\frac{\text{Beam}}{\text{Draught}} = 3.83$ . The lines are

shown in an article by Mr W. Lambert in The Shipbuilder,

December 1913.

The weights are mentioned as being approximately apportioned

The weights are mentioned as being approximately apportioned as follows:—

Steel hull					285	tons
Woodwork					10	"
Fittings .					65	"
Propelling m	achin	ery			482	"
Armament					48	,,
Fuel and sto	res				92	"
Margin .					18	"
				j	000	tons

The following particulars are noted from a paper by Sir Alexander Gracie to the Institution of Civil Engineers in 1913:—

### CARGO STEAMERS. (A voyage of 3 000 miles.)

Length.	Speed in knots.	Weight of vessel in tons.		Coal consumption in tons for the voyage.	Tons coal consumed per voyage per 100 tons cargo.	Tons weight of constructive material per 100 tons of cargo when ship is fully loaded.
400 500	13 13	3 700 6 750	4 000 8 700	500 700	$\frac{12\frac{1}{2}}{8}$	$92\frac{1}{2}$ $77\frac{1}{2}$

Turbine-driven Channel steamer "Newhaven," built in 1910.

 $292 \times 34.6$  ft. beam.

Triple screw, three direct turbines. Water-tube boilers. Trial speed 23.85 knots.  $\frac{V}{\sqrt{I_*}} = 1.4$ . 1 510 tons displacement. 13 000

S.H.P. from a weight of machinery of 590 tons, or 22 S.H.P. per ton of machinery, being 2½ times that obtainable from paddle machinery and double the output of twin-screw reciprocating engines.

Channel steamer "Ibex." Date 1891.  $265 \times 32\frac{1}{2} \times 15\frac{1}{2}$ . 1 062 tons gross. 4 200 I.H.P. 19:37 knots.  $\frac{V}{\sqrt{L}} = 1.19$ . Twin-screw

reciprocating (three-cylinder triple) machinery developed 10¼ I.H.P. per ton.

Weights:-100 per cent.

Paddle Channel steamer "Calais-Douvres." Date 1893. 324 × 36 × 14. 1 065 tons gross. Unclassed. 6 000 I.H.P. 20.64 knots.  $\frac{V}{\sqrt{1}} = 1.15$ .

The hull weighed . 805 tons.

Machinery . . . 650 ,, (9\frac{1}{4} I.H.P. per ton).

Coal . . . . 103 ,, 

 Hull
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100 per cent.

Old Cunarder T.S.S. "Campania." Built in 1893. 600 x 65 x 41 ft. 6 ins. 13 000 tons gross. 22 knots at sea. 30 000 I.H.P. 480 tons coal per day. Triple-expansion engines, 165 lbs. pressure. Length Depth = 14.45. 69-in. stroke.

Weight	of hull			$48\frac{1}{2}$ ]	per cent. of th	e displacement.
"	machir			$21\frac{1}{2}$	"	>>
"	fuel .			$14\frac{1}{2}$	,,	",
,,		gers, sto	res,	41		
	and	water		42	29	"
"	cargo .			11	••	"

100 per cent.

Consumption 15 lbs. per I.H.P. hour.

"Adriatic." Registered dimensions:— $709.2 \times 75.5 \times 56$ . Built in 1906. Twin-screw quadruple expansion engines of about 15 000 I.H.P. 15 knots. 2 500 tons coal. 6 500 tons cargo.

Of her displacen	nent:—		
Hull .			56 per cent.
Machinery			10,
Fuel .		. 1	8 ,,
Cargo.			21 ,,
	stores, and water -		5 ,,
	<b>'</b>		
			100 per cent.
			roo per cent.

 $9\frac{1}{2}$ :knot cargo steamer with poop, bridge, and forecastle. Poop = 21 ft. Bridge = 90 ft. Forecastle = 32 ft. 325 ft. 0 in.  $\times$  47 ft.  $11\frac{1}{2}$  in.  $\times$  20 ft. 6 in. draught. 7 284 tons displacement. Deadweight = 4878 tons. Bunkers = 400 tons. Machinery = 330 tons. Total invoiced materials = 1574 tons. Outfit and remainder = 241 tons.

[From Mr John Ward's presidential address, Inst. Engineers and Shipbuilders, Scotland, 1907:—

Weight of hull and fittings	10 610 tons.
,, engines, boilers, and water	4 625 ,,
" fuel carried	3 163 ,,
,, cargo	1 052 ,,
Displacement loaded	19 450 ,, ]

The following particulars, giving comparative weights, etc., of direct and geared turbines, quadruple reciprocator sets and three-screw combination sets, received from shipbuilders, were published by The Syren, 1st July 1914:—

Vessel 600 ft. ×76 ft. ×26 ft. draught. Displacement = 22 600 tons. Designed speed on trial = 19½ knots.

Vessel 480 ft. ×58 ft. ×28 ft. draught. Displacement = 17170 tons. Designed speed = 141 knots on trial.

	Direct turbines.	Geared turbines. Two screws.	Combination. Three screws.	Quadruple. Two screws.	Geared turbine. Two screws.	
Horse-power .	20 950	19 900	22 250	7 000	7 000	
Total weight of machinery in tons		2 910	4 390	1 345	1 050	
Tons coal per hour	13.6	12.5	14.4	4.8	4.1	
Lengthand breadth	68' × 76'	44'×76'	78' × 76'	333' × 58'	33¾' × 58'	
of engine-room		+21' × 31'				
Length and breadth	$160' \times 40'$		160' × 40'	561' × 371'	561'×351'	
of boiler-rooms		$+12' \times 20'$				
Δ <sup>2</sup> <sub>3</sub> V <sup>3</sup>	284	298	266	276	276	
Power	204	200	200	2,0	210	

Shafthorse-power is given for turbines, indicated horse-power for reciprocating engines, and shaft horse-power and indicated horsepower combined for the combination arrangement of reciprocating engines on wing shafts and direct turbine on centre shaft.

Steam superheated 200° F. has improved all the above from a coal consumption point of view. The boilers have diminished in bulk slightly. Combination sets have given place to doublereduction geared turbines with superheated steam in the larger ships. Mr Dornan states that the combination three-screw scheme with 6 per cent. to 7 per cent. less steam consumption than two-screw quadruple reciprocating saturated, would lose about 41 per cent. by lower hull and propeller efficiencies, and perhaps 3 per cent. in commercial value through larger engine-room and decreased deadweight.

Twin-screw turbine Channel steamer "Konigin Luise" (see Professor Sir J. H. Biles's report, dated 1914). 275 ft. b.p. × 38.7  $\times 9.75$  ft. load draught.  $\Delta = 1.800$ . Yarrow boilers. Howden's F.D. 70° superheat. Superheating surface = 3 000 sq. ft. 240 lbs. per sq. in. Total boiler heating surface = 12 220 sq. ft. Grate = 258·1 sq. ft. Each turbine set 3 000 b.h.p. at 1 800 revs. per min. Astern power 70 per cent. of ahead power. Fottinger transformer, with reduction ratio 4:1 at full power. Efficiency 88 per cent. to 89 per cent. 20 knots on trial, with 5 330 S.H.P. on 453 revolutions of propellers. 12 lbs. steam per S.H.P. hour, which compares favourably with the 15·1 lbs. of the direct-driven turbine steamer "Cæsarea" at 6 675 S.H.P. Coal analysis: moisture 2·7 per cent., ash 9·41 per cent., volatile 11·85 per cent., sulphur 0·70 per cent. Calorific value 12 220 B.Th.U. Consumption 6 321 lbs. per hour, or 1·38 lbs. per S.H.P. hour, on three hours' full-power trial. Propellers: diameter = 6 ft. 6½ in.; pitch = 5 ft. 7 in.; projection area = 18·1 sq. ft. Developed area = 20 sq. ft.

One Curtis Vulcan combined impulse and reaction turbine on each shaft. 176 lbs. pressure in receiver. Weight of turbines and gearing = 42 tons. Professor Sir J. H. Biles's estimate of steam consumption for auxiliaries is 16 lbs. per S.H.P. of main turbines, i.e. 12+16 = 13:6 lbs. steam per S.H.P. hour total. The 12 lbs. were actually measured. With coal of calorific value 1:31 B.Th.U. the consumption was 7 050 lbs. or

1.31 lbs. per S.H.P. hour.

Relative coal consumption for different machinery in steam cargo and semi-passenger liners. Propellers 75 to 85 revs. per min.

Machinery.	Comparison.	Coal burned.
(1) Triple-expansion reciprocating with saturated steam, 180 lbs.	Standard	100
(2) Quadruple-expansion reciprocating with saturated steam, 220 lbs.	7 per cent. gain	93
(3) Triple-expansion reciprocating with about 200° F. super-	About 14 per cent. more economical than triple	86
heat (4) Quadruple reciprocating with about 200° F. superheat	About 9 per cent. more economical than quad-	833
(5) Parsons mechanically double- geared turbines with about 200° F. superheat	ruple saturated About 10 per cent. more economical than quad- ruple reciprocating super- heated	75½

In (3), (4), and (5) there is perhaps room for a very slight further reduction in coal consumption if steam superheated to, say, 50° F. is extensively used for auxiliaries, but this entails extra cost for plant and upkeep. For certain auxiliaries, such as feed water-heaters, evaporators, distillers, etc., where there are steam coils, saturated steam is required. The total steam consumption for auxiliaries is not less with turbines than with

reciprocating engines because there are more auxiliaries.

The steam consumption in lbs. per I.H.P. hour for quadruple reciprocating main engines with saturated steam of 220 lbs. pressure is about 12\frac{3}{4}, and with steam superheated 200° F. about 11\frac{1}{4} lbs. Direct turbines, 200 lbs. pressure, saturated, about 11\frac{1}{4} lbs. Direct turbines, superheated steam, about 10\frac{1}{2} lbs. Turbines with single-reduction gear, superheated steam, 10°1 lbs. Turbines with double-reduction gear, superheated steam, 8°4 lbs., and there are possibilities with electric gear. Turbines with

hydraulic gear, superheated steam, about 10 lbs.

In a paper entitled "Some Alternative Types of Machinery for a  $19\frac{1}{4}$ -knot Steamer," by Mr Jas. Dornan (Inst. Engineers and Shipbuilders, Scot., 1915), a comparison was made of horse-powers, efficiencies, coal consumptions, weights, etc., for seven different arrangements of engines, for an intermediate passenger and eargo type for the North Atlantic,  $600 \times 72 \times 46$  of 27 ft. mean mid-Atlantic draught,  $\Delta = 21\,000$  tons,  $19\frac{1}{4}$  knots average at sea throughout the year. Design A is taken as a basis for comparison with the others. A = twin-screw quadruple reciprocating saturated, 85 revs. screws, 210 lbs. W.P., Howden's F.D. Steam consumption, lbs. per hour per H.P. of main engines:—

Total . . . 14.72 lbs.

2.01 lbs. steam per hour per H.P. of main engines is for auxiliary consumption, deck and engine, or 13.7 per cent. of the total consumption.

 $\frac{\Delta^2 V^3}{I.H.P.} = 251.$ 

A. and C. Two-shaft quadruple engines.
2 85
12 500
.15
.99 .695 .647
.577
21 650 21 800
.528

### MECHANICAL EFFICIENCY OF MARINE OIL ENGINES.

For four-cycle engines driving an air compressor direct, and also with circulating water and lubricating pumps attached to the engine, take '78 as the mechanical efficiency. It may be '80 or even '85 in exceptional cases where the air compressor is not driven by the main motor. See pages 200 and 282.

Two-cycle engines, in which the scavenge pump, the air compressor, and the circulating water and lubricating pumps are driven by the main engine, do not usually have a mechanical

efficiency much exceeding '70.

In estimating the engine-power necessary for a Diesel-driven ship, the formula  $\frac{\Delta_{\tau}^{\frac{3}{2}}V^{3}}{L.\dot{H}.P.}$  may be used to begin with to find the

I.H.P. which would be required if the engines were ordinary steam-reciprocating. Multiplying the I.H.P. so found by the mechanical efficiency gives the S.H.P. at the aft end of the engine, or B.H.P.

If the steamer is to run in tropical waters over 80° F. temperature (cooling water), the power of the oil engine should be

increased by 10 per cent. in design work.

The weight of marine oil engines of the usual slow-speed Diesel type, including the accessories for the engine itself, is somewhere in the neighbourhood of 200 lbs. per B.H.P. for engines running between 110 and 140 or 150 revs. per min. When, perhaps in the near future, 100 revs. per min. will be usual, the weight might be relatively slightly greater, but the tendency in design will be to diminish the weight of the engines built.

The Fullager engine has the lower revolutions, better balance, and probably higher mechanical efficiency, with shorter engine

room.

Results of model tests of cargo steamers with cruiser stern. 450 ft. b.p.  $\times$  58 ft. beam mld. Twin screws. A = I.H.P. with triple-expansion reciprocating steam engines under good trial conditions, no wind, clean bottom, and good design; B = I.H.P. of same, increased by 15 per cent. for sea conditions; C = S.H.P. at sea if geared turbine machinery were adopted.

Knots.		Δ	ft. drau = 16 000 ck coef.	tons.		$29$ ft. draught. $\Delta=15130$ tons. Block coef. = .70.				
	Α.	В.	$\frac{\Delta_{3}^{2}V^{3}}{B}.$	C.	$\frac{\Delta_3^2 V^3}{C}.$	Α.	В.	$\frac{\Delta_3^2 V^3}{B}.$	С.	$\frac{\Delta_{3}^{2}V^{3}}{C}.$
	3 100	3 560	308	3 340		2 750	3 160		2 970	
13	4 200	4 830	289	4 535		3 750	4 310		4 050	
14	5 600	6 440	273	6 050		5 000	5 750		5 400	
14.5	6 475					5 800				

The I.H.P.'s marked A in such a table as the above may be taken as representing

T.S.S. "H3". 450 ft. b.p.  $\times$  59  $\times$  draught (below). Beam as percentage of length = 13·11.  $\frac{\text{Length}}{\text{Beam}} = 7 \cdot 62$ . The models were

made to the mean plating line. The displacements included plating, but had no allowance for any other appendage, and no allowance was made for other appendages in the results.

Model tested at the National Physical Laboratory in 1918, at three different draughts. 18 in. trim by the stern for the ship.

Maan			Coefficient	s.	^
Mean draught in ft.	Tons	Block.	Midship section.	Mean prismatic.	$\left(\frac{L}{100}\right)^3$
20 23·5 27	10 162 12 240 14 375	·676 ·689 ·702	•962 •968 •972	·703 ·712 ·723	111 · 4 134 · 3 157 · 8

RESULTS OF TANK TRIALS.

5	v	E.	H.P. from tan	ık.	
Knots.	$\frac{\mathbf{v}}{\sqrt{\mathbf{L}}}$ .	20 ft. draught.	23.5 ft. draught.	27 ft. draught.	
9 10 11 12	·424' ·471 ·519 ·566	528 719 960 1 275	577 784 1 052 1 406	636 868 1 170 1 555	
13 13 <u>1</u> 13 <u>1</u> 13 <u>1</u> 13 <u>4</u>	·613 ·625 ·636 ·648	1 675 1 800 1 930 2 066	1 869 2 000 2 147 2 300	2 077 2 240 2 408 2 580	
14 141 141 143 143	·66 ·671 ·684 ·695	2 196 2 330 2 460 2 600	2 480 2 617 2 770 2 925	2 746 2 912 3 080 3 250	
15 15 <u>1</u> 15 <u>1</u> 15 <u>1</u> -15 <sup>3</sup>	707 719 73 742	2727 2862 3100 3186	3 075 3 230 3 407 3 604	3 426 3 612 3 812 4 040	
16 16 <u>1</u> 16 <u>1</u>	·754 ·766 ·778	3 370 3 610 3 890	3 836 4 095 4 400	4 280 4 560	

Estimated weight of machinery with water in boilers for  $6\,500$  S.H.P. double-reduction geared turbines, 85 revs. propeller, superheated steam 220 lbs. W.P.  $= 1\,300$  tons.

T.S.S. "H1." 418 ft. b.p.  $\times$  52 ft.  $\times$  23 ft. mean draught. 9 100 tons displacement. Block coefficient = '637. Wetted surface = 30 100 sq. ft. Tank model tested for the Booth Steamship Co., Ltd., in 1910. Midship-area coefficient = '956. Mean prismatic coefficient = '666.  $\frac{\Delta}{L_{1.3}}$  = 124.6. Length = 8.04. Beam as

coefficient = '666.  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 124.6$ .  $\frac{\text{Length}}{\text{Beam}} = 8.04$ . Beam as

percentage of length = 12.45,  $\frac{\text{Beam}}{\text{Draught}} = 2.26$ .

Knots.	$\frac{V}{\sqrt{L}}$ .	E.H.P. from tank.	
$\begin{array}{c} 11 \\ 12 \\ 13 \\ 13\frac{1}{4} \\ 13\frac{1}{2} \\ 13\frac{5}{4} \\ 14 \\ 14\frac{1}{4} \\ 14\frac{1}{2} \\ 14\frac{5}{4} \\ 15\frac{1}{4} \\ 15\frac{1}{4} \\ 16\frac{1}{4} \\ 16\frac{1}{2} \\ \end{array}$	*539 *587 *636 *661 *685 *71 *734 5 *759 *784 *808 5	934 1 240 1 620 1 724 1 850 1 970 2 089 2 200 2 325 2 454 2 590 2 732 2 892 3 236 3 634	

Sea speed = 14.25 knots when I.H.P. =  $4\,600$ . E.H.P. naked from tank figures =  $2\,200$ . Adding 10 per cent. to 15 per cent. for sea conditions. Gross E.H.P. =  $2\,420$  to  $2\,530$ . Propulsive efficiency = .525 to .55.

T.S.S. "H2." 440.3 ft. b.p.  $\times$  54.1 ft. beam  $\times$  23 ft. mean draught. Displacement = 9912 tons. Block coefficient = 637. Midship section coefficient = 973. Mean prismatic coefficient = 659. Wetted surface = 32 800 sq. ft.  $\frac{\Delta}{\left(\frac{L}{100}\right)^3} = 116.3. \frac{\text{Beam}}{\text{Draught}} =$ 

2:342.  $\frac{\text{Length}}{\text{Beam}} = 8.14$ .  $14\frac{3}{4}$  knots at sea. Beam as percentage of length = 12:3. Tank model tested for the Booth Steamship Co., Ltd., in 1910.

Knots.	$\frac{V}{\sqrt{L}}$ .	E.H.P. from tank.	
11	.525	1 028	
12	.573	1 335	
13	.62	1 720	
131			
131	.644	1 950	
133		2 072	
14	.668	2 200	۰
141	•••	2 338	
141	.692	2 470	
143		2 670	
15	.715	2 793	
151		2 950	
151	.740	3 120	
16	.764	3 468	
161	.788	3 900	

Sea speed 14.6 knots when the I.H.P. =  $5\,300$ . E.H.P. naked from tank figures =  $2\,540$ . Adding 10 per cent. to 15 per cent. for sea conditions. Gross E.H.P. =  $2\,800$  to  $2\,920$ . Propulsive efficiency =  $\cdot 53$  to  $\cdot 55$ .

### INDEX

Abell, W. S., 46, 49. Abell, Prof. T. B., 146, 165-6, 169. "A" constant for propellers, R. Froude, 173-177, Plate 67.

Admiralty formula, Admiralty "constant" system, 67, 70, Plate 39. Air resistance, 5, 58, 128, 174, 372. American Society of Naval Architects and Marine Engineers, 152, 347,

Analysis of power, 56, 160, 286. Angles of entrance and run, 119, Plate 18.

Appendage resistance, allowance for, Dyson, 35, 376. Appendages, 57, 379, 382. Astern power, 168, 233.

Baker, G. S., percentage addition to skin friction, 5, 6, 34, 49, 55, 140. Beam-draught ratio, correction taking account of mid-area coefficient, 100. Beam, extreme, over plating, 13.

Bilge keels, 5, 376, 378. Blade strength, 184.

studs, 186. thickness, fraction, 193, Plates 44, 68. Block coefficient (ω), Greek letter omega), 12, 93, Table xxi.

Booth Steamship Company, Limited, 395.

Bossings, horizontal and angled, 156, 264, 378. "B" values,

R. E. Froude, propellers, 176.

CA and Co constants for propellers, 166, Plates 54-62. Caird, Dr Robert, 160, 256, Plate 35. Chicago Congress, 1893, 219.

Cockrill's figures for propellers, 182. "Constant" system of notation, 67-70. Converting from full size to models, factors, 36, 55.

Correction for skin friction, 61, Plates 3-6.

Corresponding speeds, 2, 36, 52. Critical speeds, 89, 92, 116, 124, 131, 252. Cruiser stern, 11, 100, Plate 10. = resistance constant, 68, 71-6. Denny, Sir Archibald, 11, 49, 146, 219. Derived ships, 7, 70. D'Eyncourt, Sir E. T., 118.

D.H.P., delivered horse-power, 143, 371. Durand, Prof. W. F., 178, 182, 28 Dyson, Captain, U.S.N., 35, 376.  $\Delta = displacement, symbol.$ 

Economic fineness of cargo vessels, 132, 271, 349, 365. Economical speed ill relation

length, Table xxi, Plates 13-17. Eddy-making resistance, 5, 379-82. Effect of heavy gales on speed, 98. Efficiency, gearing, 276-7, 283.

propeller, Plates, 49-51. E.H.P., effective horse-power, 4, 53, 60, 72, 173.

Electric transmission, 277-8. Engine efficiency, 6, 257, 277-8, 281, Plates 30-2, 35.

Entrance and run, 119, 347.

length of, as factor in power computation, 64, 89, 359, 365.

Estimating horse power from model experiments, 22, 25, 48, 52, Tables xiii and xviii.

Experiment tanks, 47.

Fineness appropriate to speed, Table xxi, 113.

Form, addition to skin friction due to, 5, 6, 34, 55.

and proportious, 57, 66. constants for Fresh - water

friction, Tables i-iv.
Frictional H.P. and resistance tables, Tables viii and ix.

Friction of engine and shaft bearings, 276-80, and Plate 40. Froude, R. E., 4, 49, 75.

Froude, Wm., 62, 258, 379. Full-sized experiments and research, 3. Gordon's slide rule for propellers, 168. "Greyhound" trials and experiments, 258, 379.

Hillhouse, P., 12, 36, 89, 93. Hök, W., 7. Horse power, measurement, 278-81. Hovgaard, 92. Hull efficiency, 4, 6, 148, 160, 174. Humps and hollows in resistance

curves, 11, 50, 118, 124, 131, 250. Indicated horse power, 4, 51, 126, 380. thrust per blade, 187.

"International Marine Engineering," 68, 188.

Inward and outward turning screws, 149, 156-8, 209. "Iris" trials, 33, 241, 316. Iso-K curves, 75.

) constant, 72, 75, 76, 111, 137.

Law of comparison, 2, 7, 36, Table xiii. "Length-speed" constant, 72. Length, w.l., b.p., mean immersed,

11, 13, 100. Limiting economical speed, 89, 114-18,

131, Plates 13-17.

Lines, 113, Plate 18. Liverpool Engineering Society, 3, 46,

Logarithmic method of finding rate of increase of power for speed, 88. Longitudinal distribution of displace-

ment, 348. Luke's figures for wake, 149, 157, 264.

MacDermott, Prof., on wake, 153. M'Entee, 16.

MacLaren & Welsh, Glasgow, 147, 275, 375.

" Mauretania," 130, 374.

Mechanical efficiency of engines, 6, 172, 211, 257, 282, 286, Plate 40.

Methodical experiments, 75, 110, 123. Mid-area coefficient, 10, Table xxi, Plate 12.

Multipliers for law of comparison, 37-8. Mumford's formula for wetted surface, 11, 12.

(M) values, 70-75, 77.

National Physical Laboratory, tank, 34, 49. Nomenclature for wake, 147, 150-4.

Normand's normal speed, 121.

Notation, 1, 71.

O'Neill, J. J., 92. Optimum length, parallel body, 109-13. O, values of, for wetted surface, 78.

araffin, varnish, and other surfaces. friction of, Plate 1. Parallel body, 101, 271, Plate 11.

"Paulus," 251. Peabody, Prof. C. H., 378, Plate 32. Popper, S., 250-2, Plate 28.

Power analysis, 160. Prismatic coefficient, 10, Plate 13,

Table xxi. Projected area, relation to expanded area, 179.

Propeller efficiency, Plates 49-51. pitch, nominal and effective, Plates

Propellers, 143-93. Propulsive efficiency, propulsive coefficient, 127, 148, 174, 214. Purvis, F. P., 7.

(P) Mr Baker's speed symbol, 125.

Rasmussen, Captain, 244-9. Rate of increase of horse power for small increases of speed, 88.

Ratios of E.H.P. I.H.P., Plates 23, 30-32, 37.

Residuary resistance, 3, 5, 7, 36, 52. Resistance constant (C). 71.

factors, 5. Revolutions, comparing, 1, 36. Rota, Major G., 262. Rudder, as an appendage, 5, 57, 377.

Sadler, Prof. H., 250, 347-53. Shaft bossings, 378-80. friction, 276-80, Plate 40.

horse power, ratio to I H.P., 257, 276. transmission efficiency, Plate 40. Shallow-water effects, 248-50, Plate 28. "Similar" ships, 1, 61.

Sixth roots of numbers (of displacements), 136.

Skin-friction constants, salt and fresh water, 21, 33, Plate 2.

Skin friction, percentage addition to allow for form, Table xi, 34. Slip, formula for apparent, 182.

formula for real, 162. of propellers, real and apparent, 145.

Speed-length-ratio  $\frac{1}{\sqrt{L}}$ , 1, 8, 34, 64, 66. Submarines, 303, 342

Tanks, statistics of, 47. Taylor, Rear-Admiral D. W., U.S.N., 12, 34, 99, 113, 379-80.

Taylor's contours of residuary resistance, 68, 104, 380.

Thom's formula for power, 64. Thrust-block friction, 279.

Thrust, formula for, 161. horse power, T.H.P. or H., 172-4, 373. meter for measuring actual thrust, Gibson, 373.

Tideman's skin-friction constants, 16, 24-6.

Tobin's ratios of propeller effective pitch to nominal pitch, 169, 175-7. Tornedo craft. 332, 342, 384.

Torpedo craft, 332, 342, 384. Torsionmeter, 199, 238.

Towing trials, remarks upon, 3, 50, 51. Tow-rope resistance, 3, 259. Two-thirds powers of numbers, 288.

U-section bow, 98.

Variable pitch of propellers, 183. Virtual pitch, *Plates 44*, 68. V-section stern, 98, 250. Wake, 147, and Plates 65, 66. curves, Plates 65, 66.

by MacDermott's formula, 153-7. notations reduced to one basis, 150, 264, 266.

Taylor's formulæ for, 161. Wall, Mr A. T., 3, 100. Warships, British, 342.

Watts, Sir Phillip, 376.
Wave-making resistance, 5, 57, 131,

382, Plate 32. Weather, wind and wave effects, 97, 128-34.

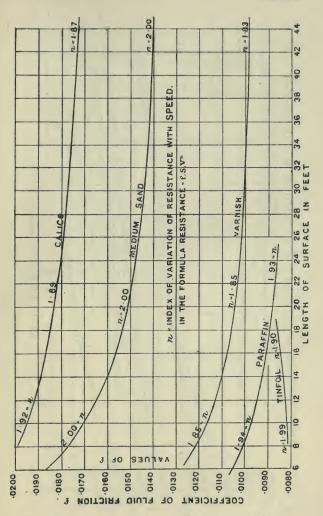
128-34. Weights of machinery, etc., 212, 384-90.

Wetted surface, formulæ, 11, 12. surface, varying as length squared, 2, 8, 10, 36.

2, 8, 10, 36. White, Sir W. H., 282. Wind resistance, 128, 130, 374.

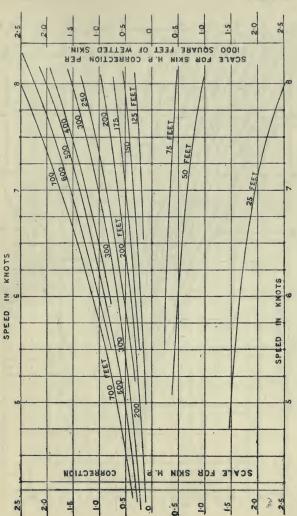
"Yorktown" models, 22, 228-30. trials, Plate 23.

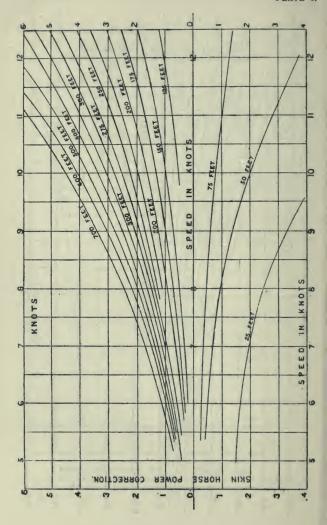


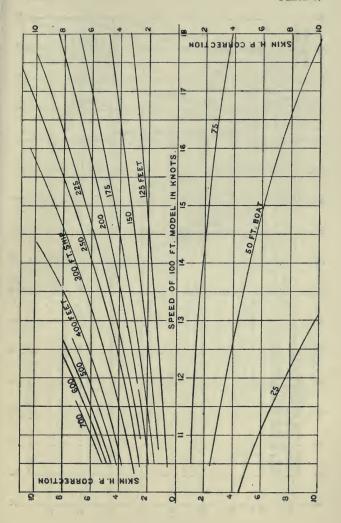


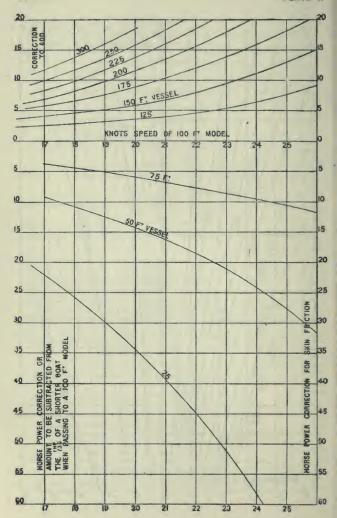
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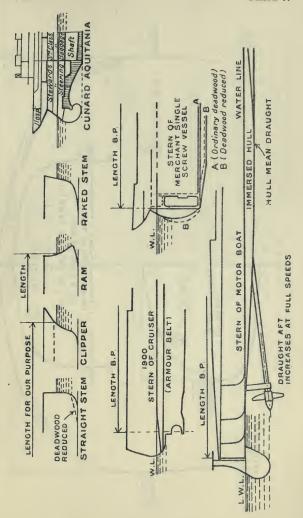
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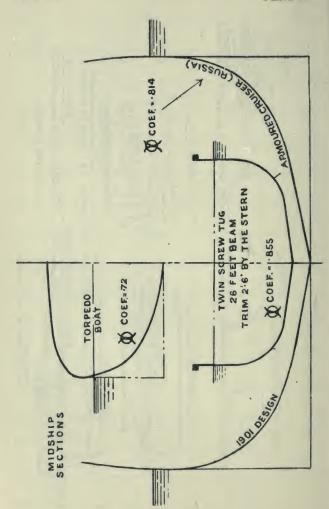


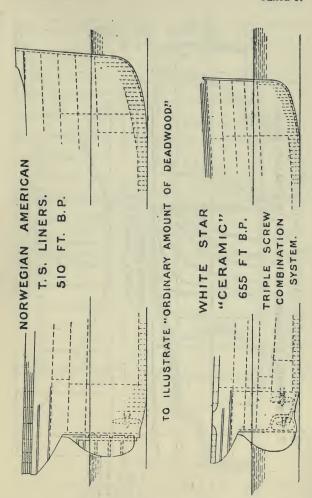


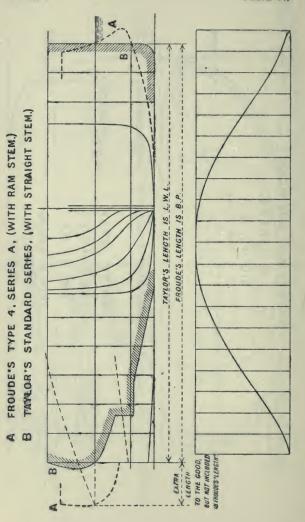


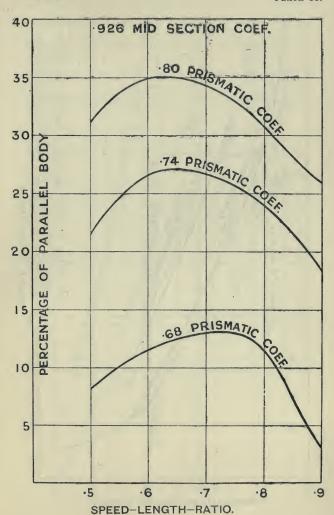


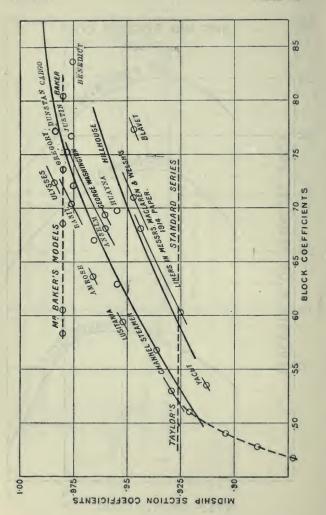


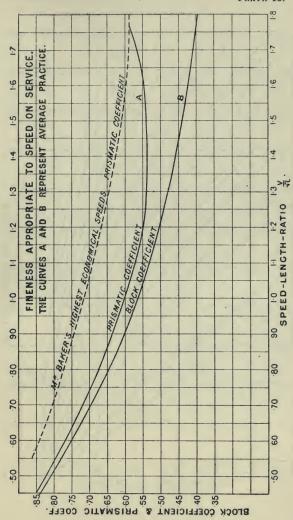


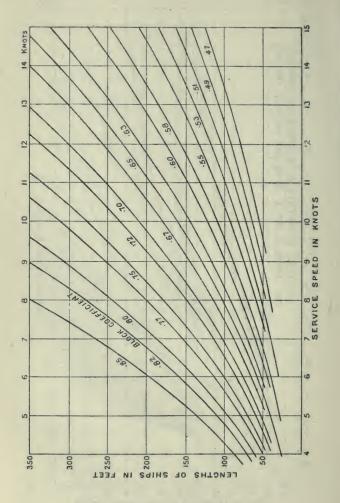


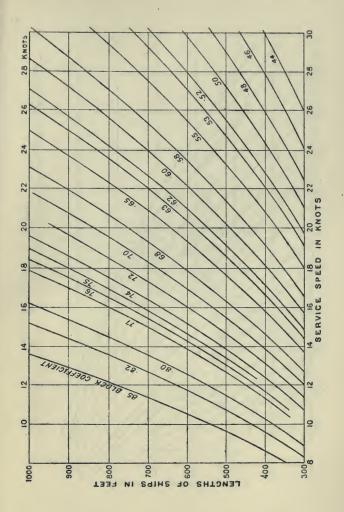


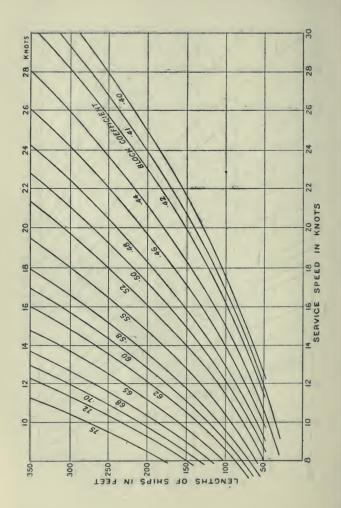


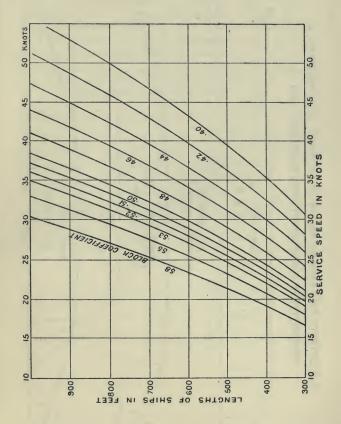






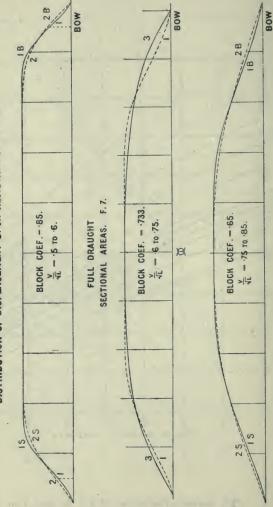


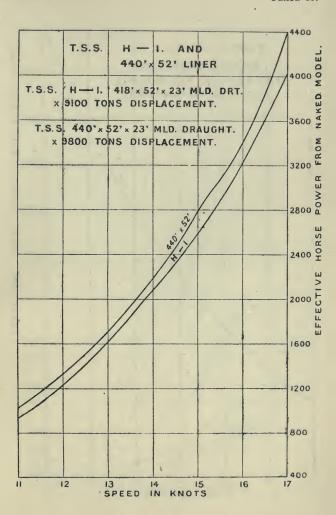


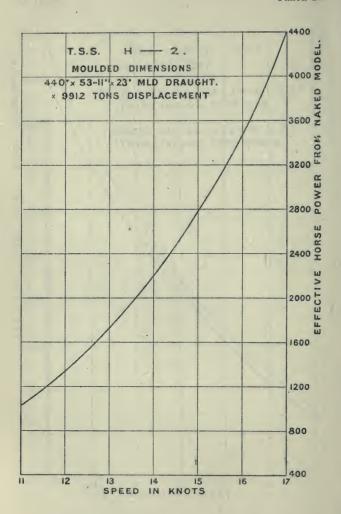


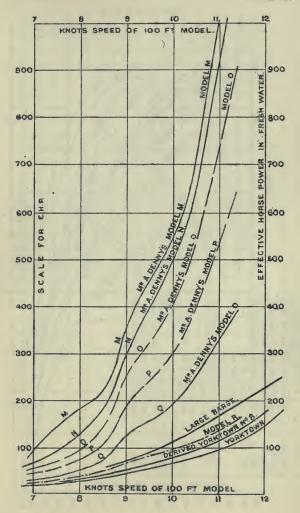
Fyfe, Steamship Coefficients. - E. & F. N. SPON, LTD.

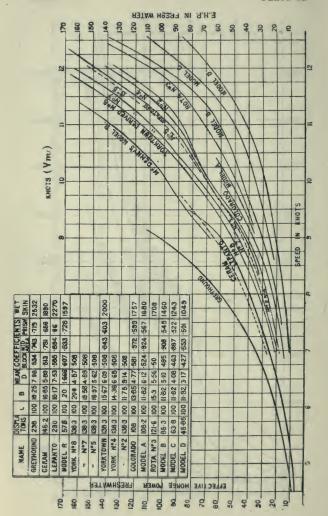
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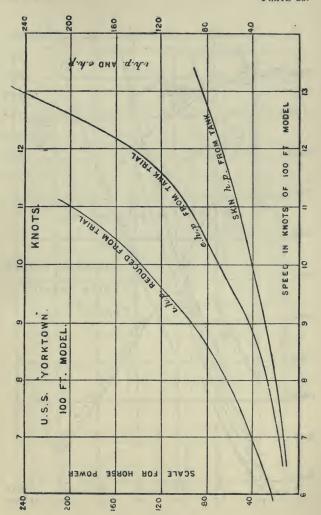


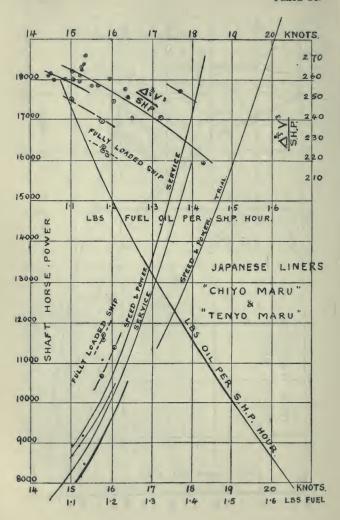


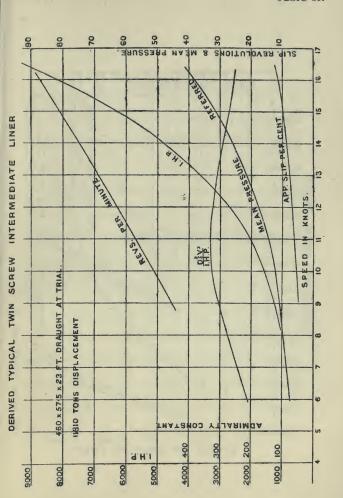


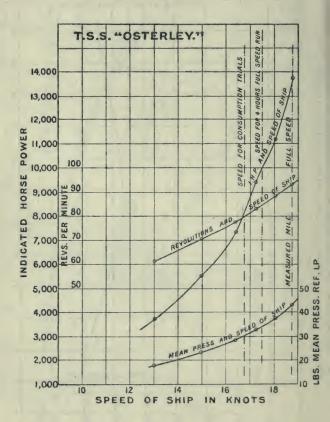


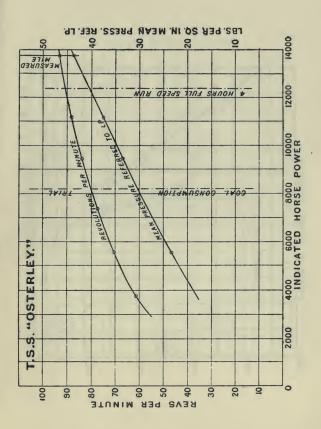


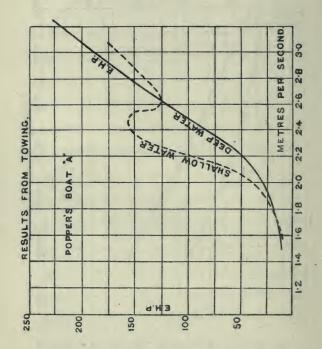


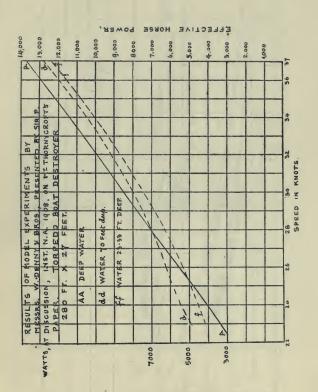


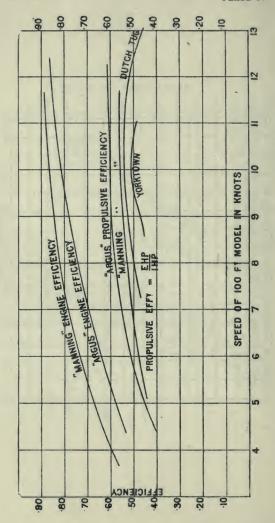


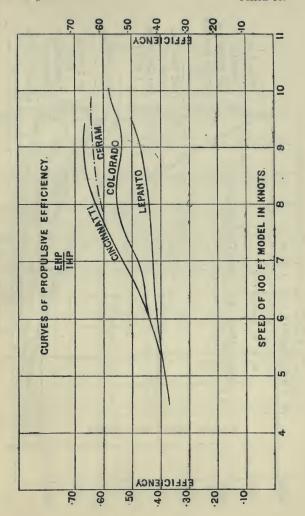


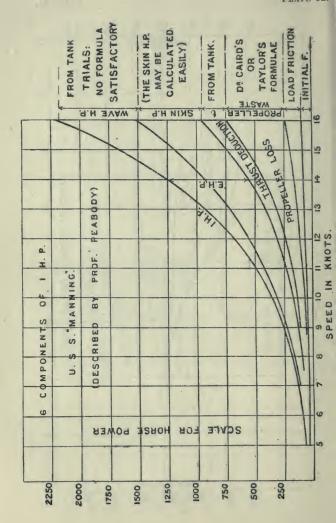


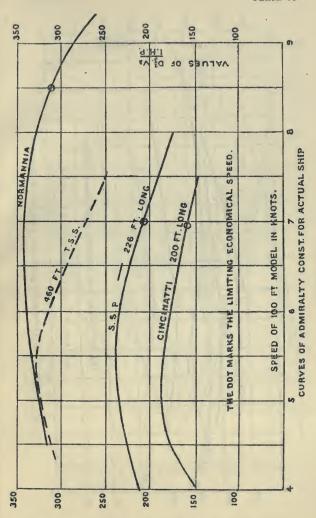




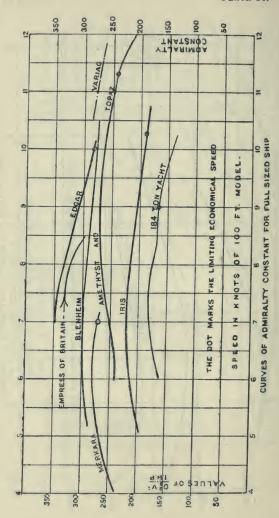


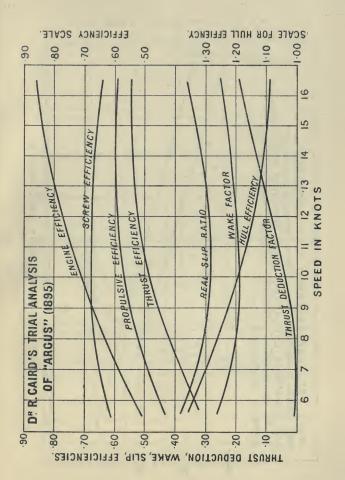


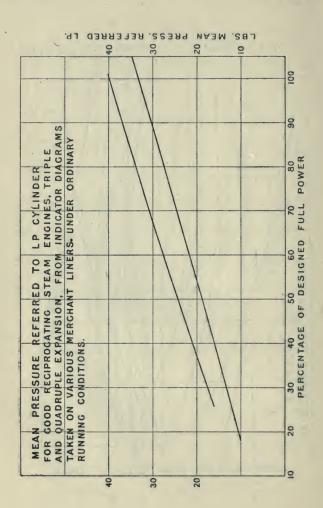


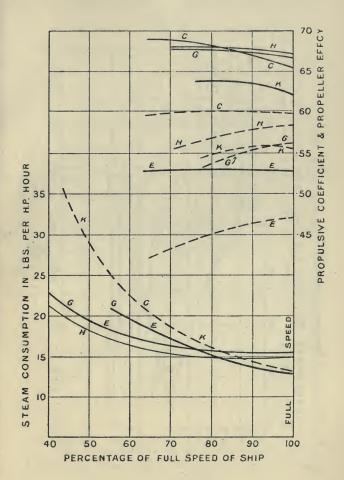


Fyfe, Steamship Coefficients.—E. & F. N. Spon, Ltd. 28

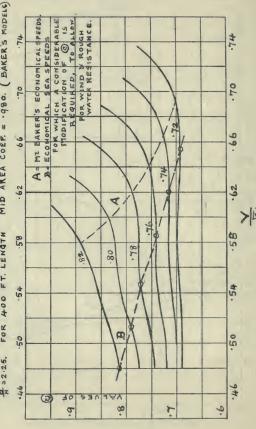


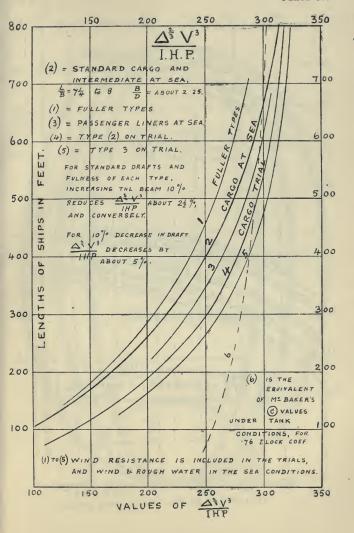


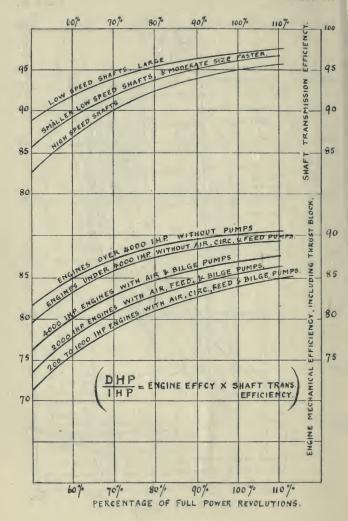


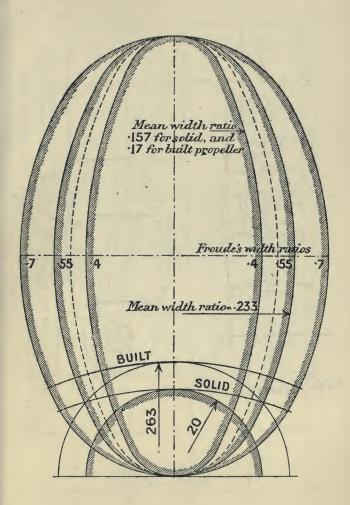


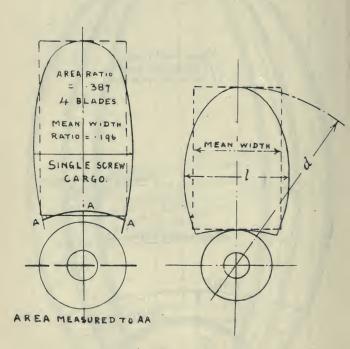
MID AREA COEF. = -980. (BAKER'S MODELE) APPROXIMATE @ VALUES FOR FULL CARGO VESSELS = 7.65 NOTED FROM "SHIPDVILDING & SHIPPING RECORD", 1. JUNE 1916. \$ =2.25, FOR 400 FT. LENGTH



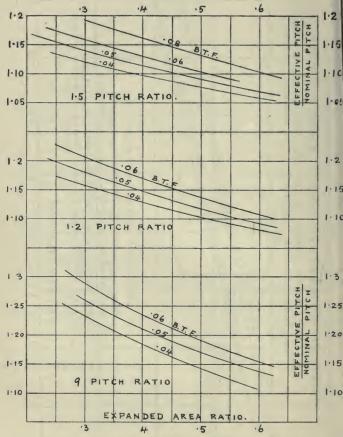




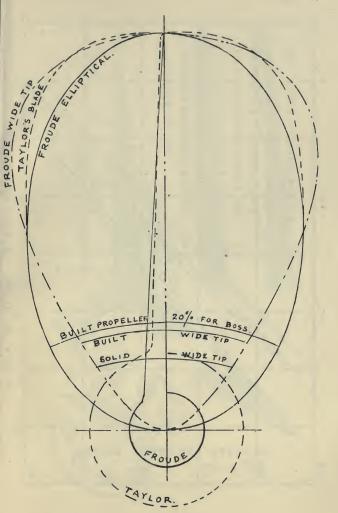




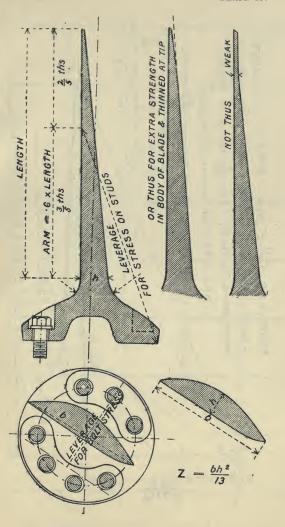
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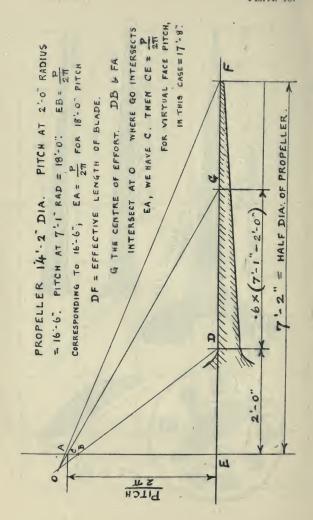


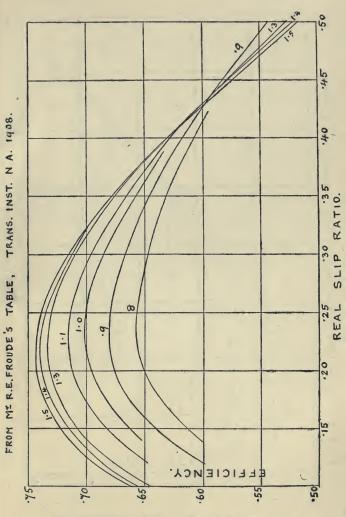
3 BLADED PROPELLERS, ELLIPTICAL BLADES.
BOSS DIA = '2 × PROPELLER DIA



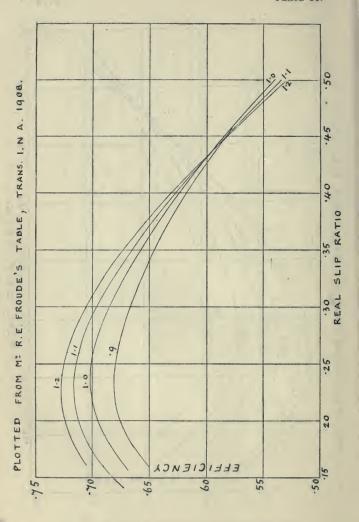
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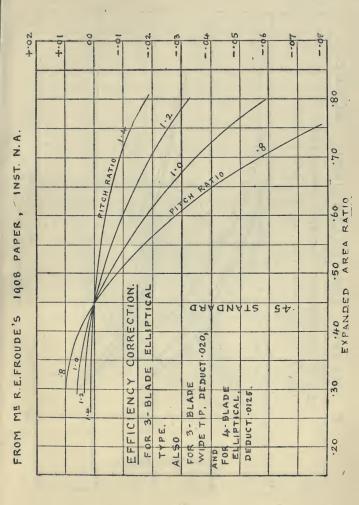


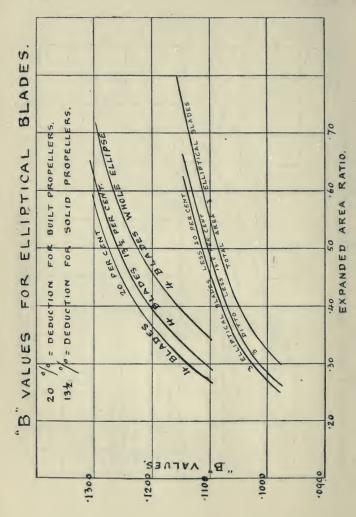


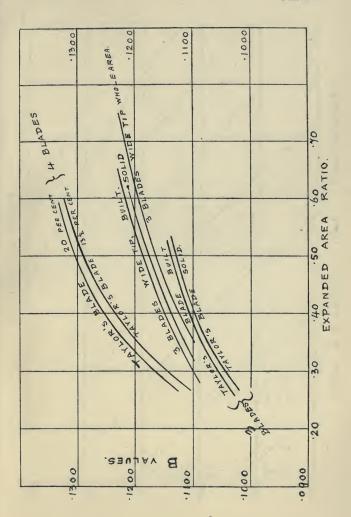


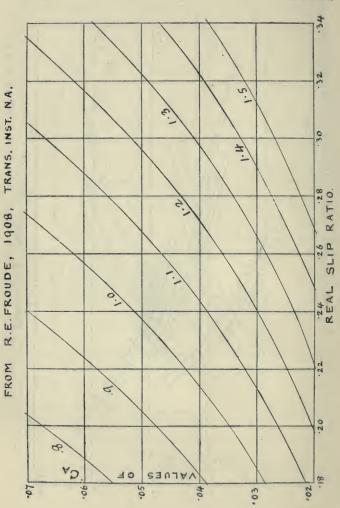
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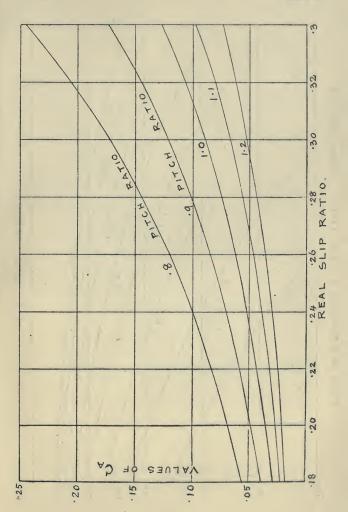


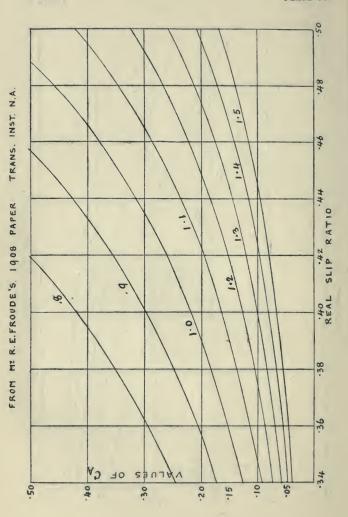


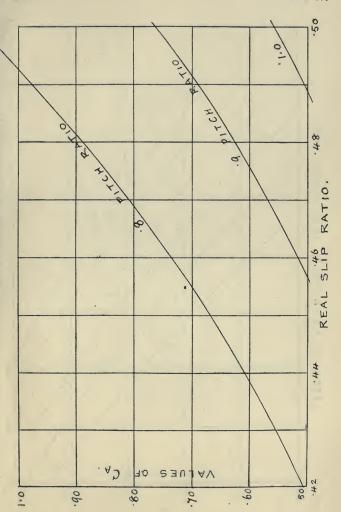


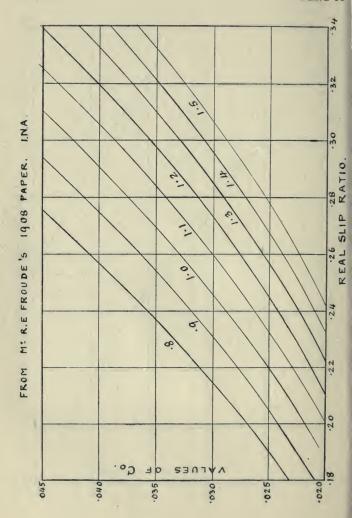


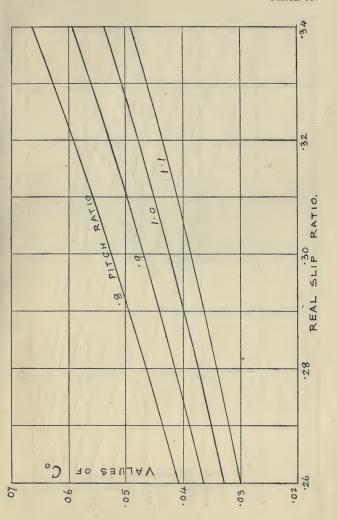


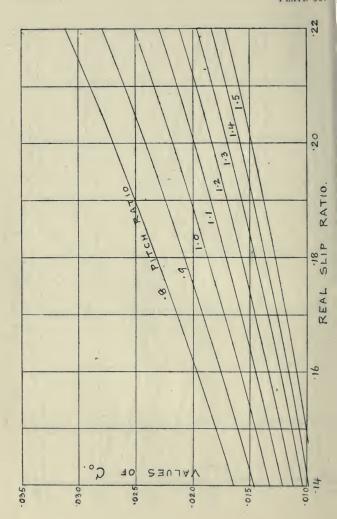


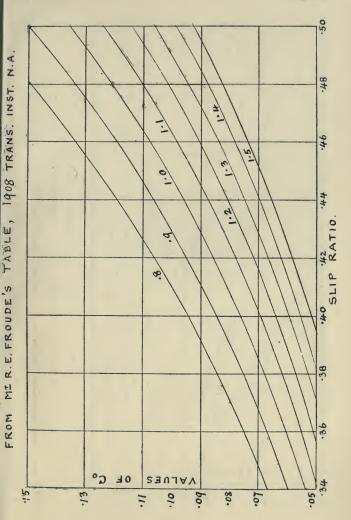


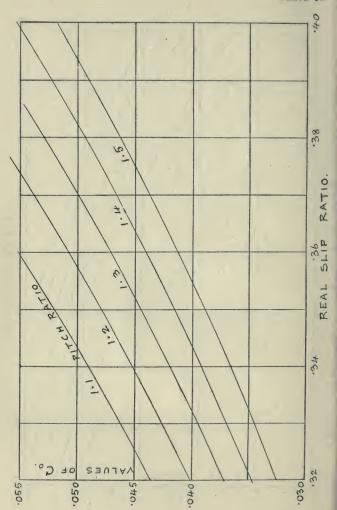


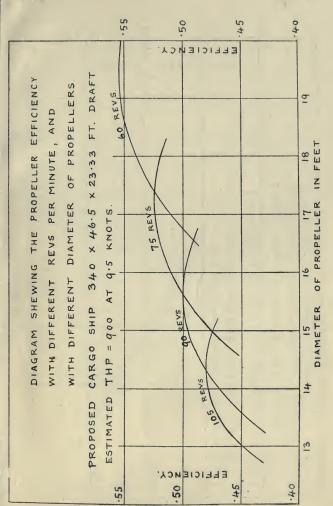


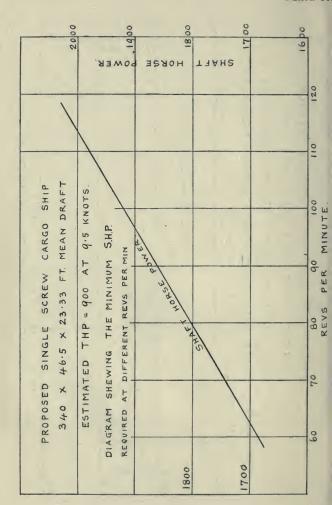


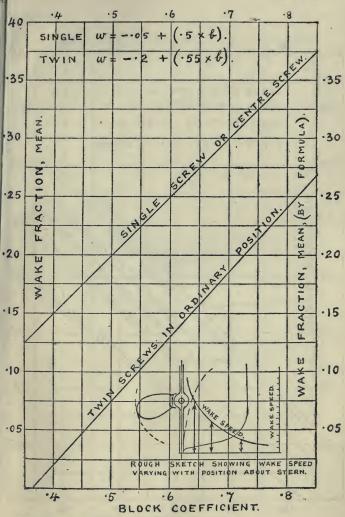




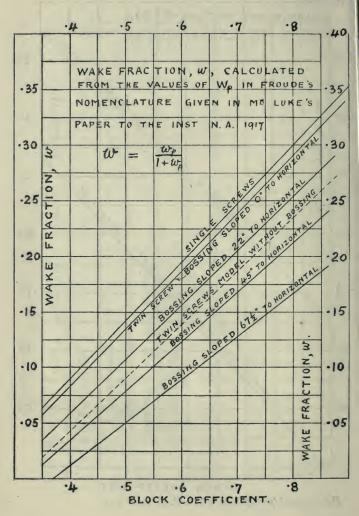


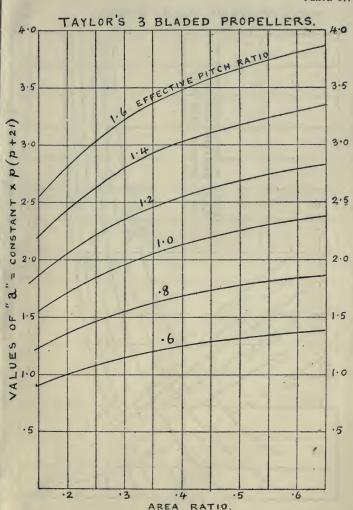






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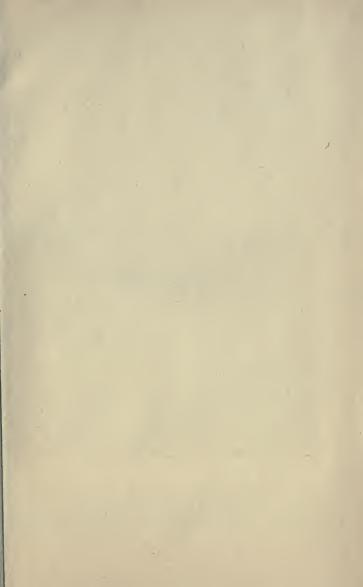




FACTOR

CONVERSION I'I

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